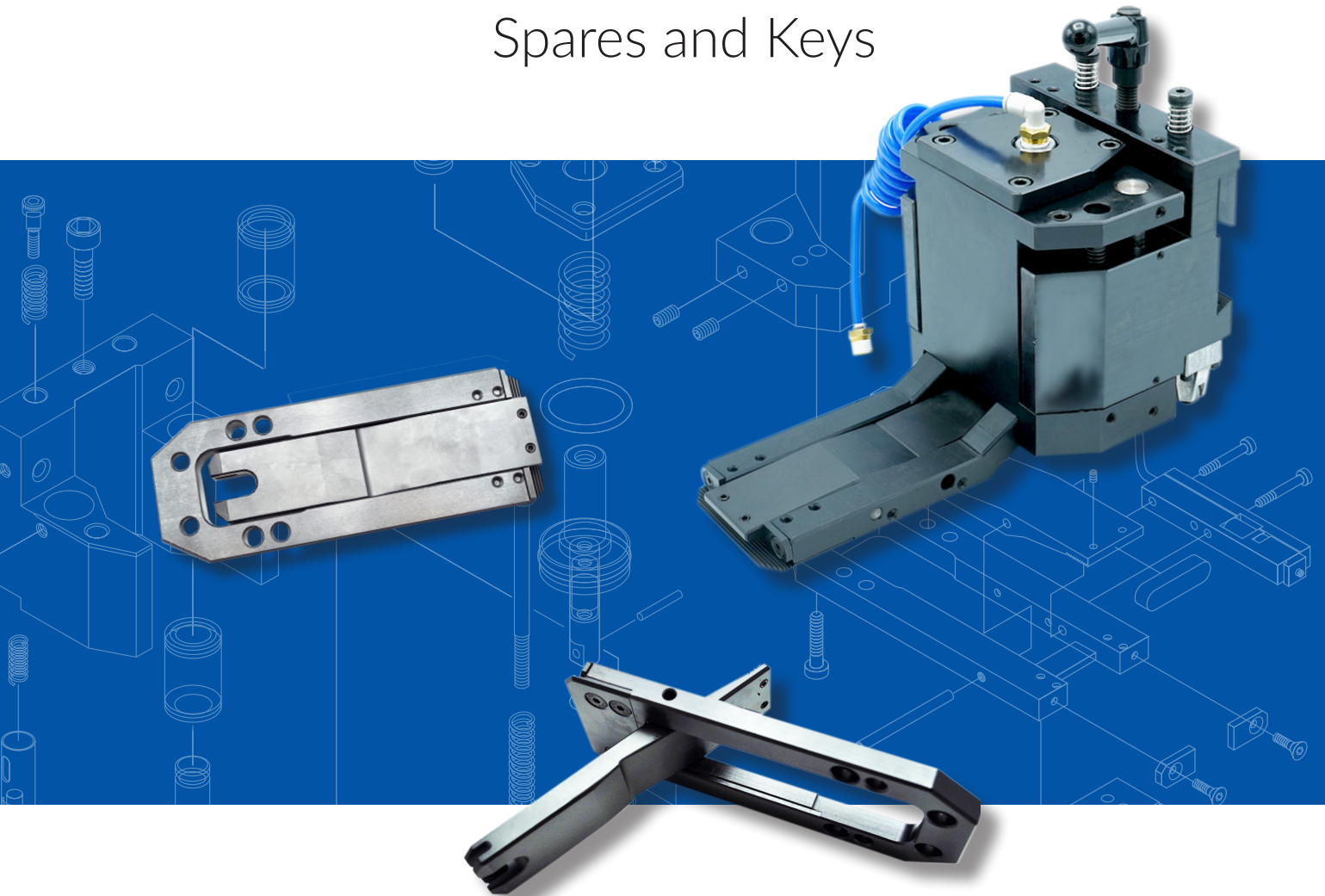


CLAMPING | Replacement Assemblies, Spares and Keys



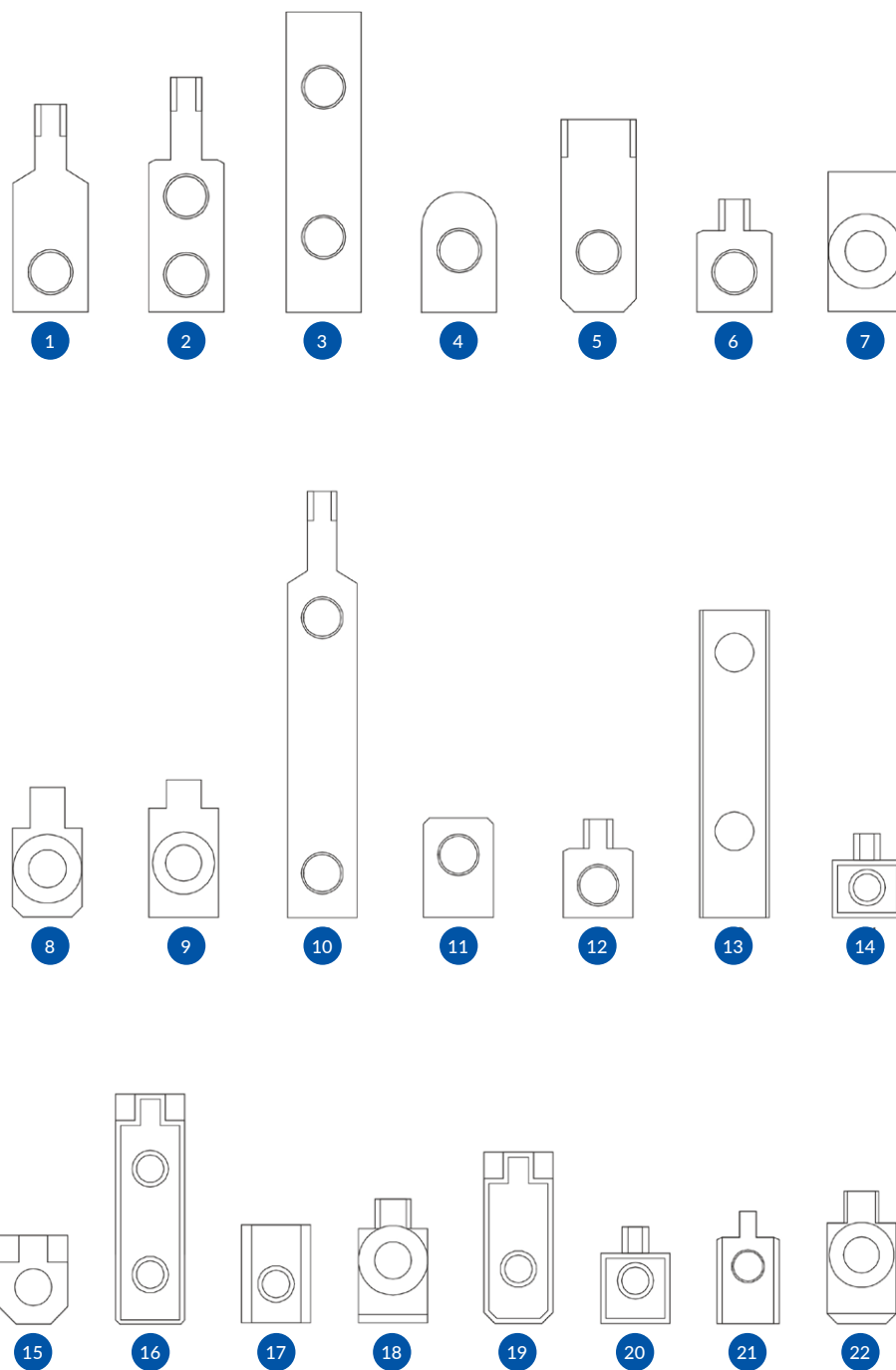


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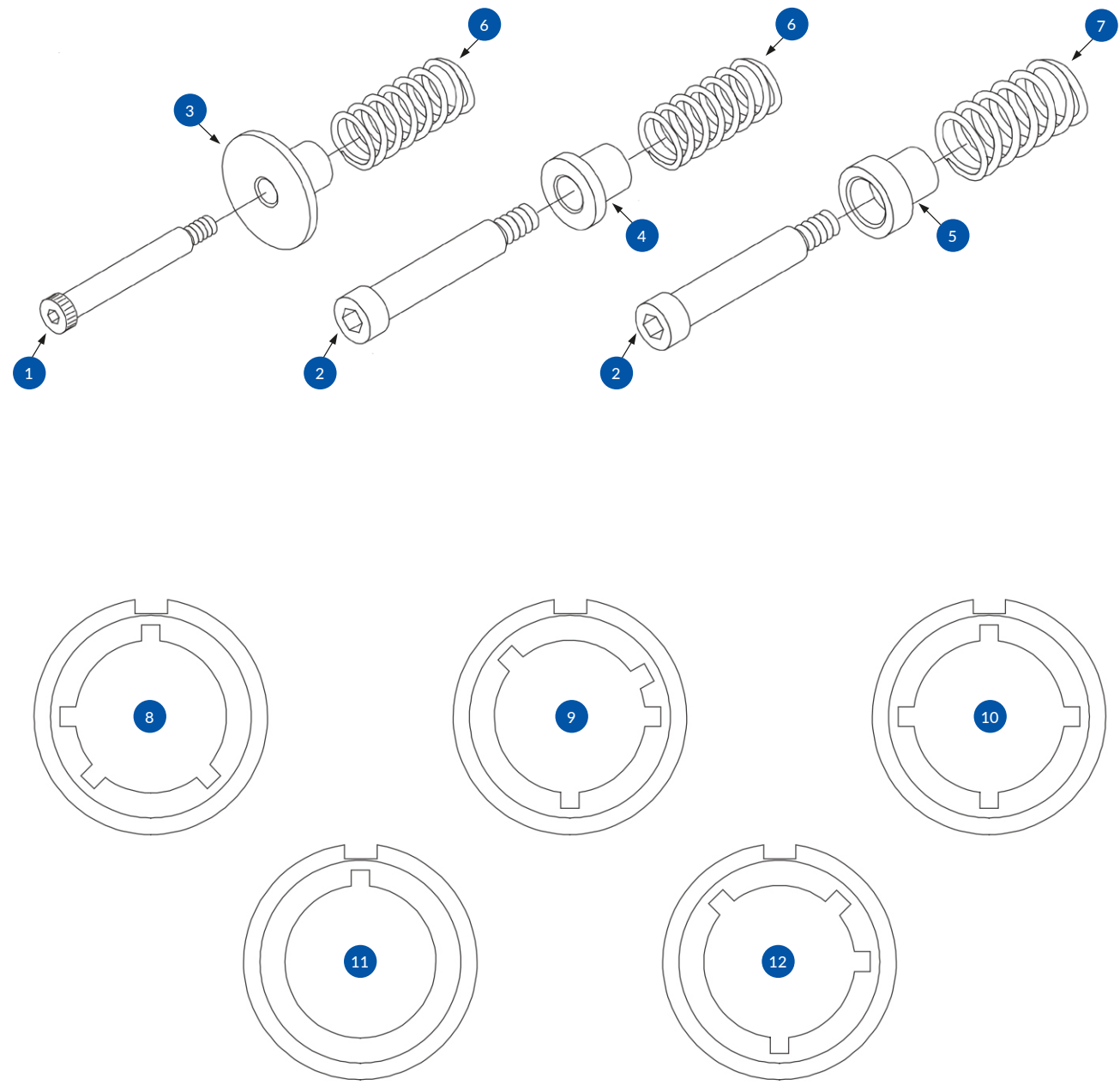


Guide Keys and Die Keys



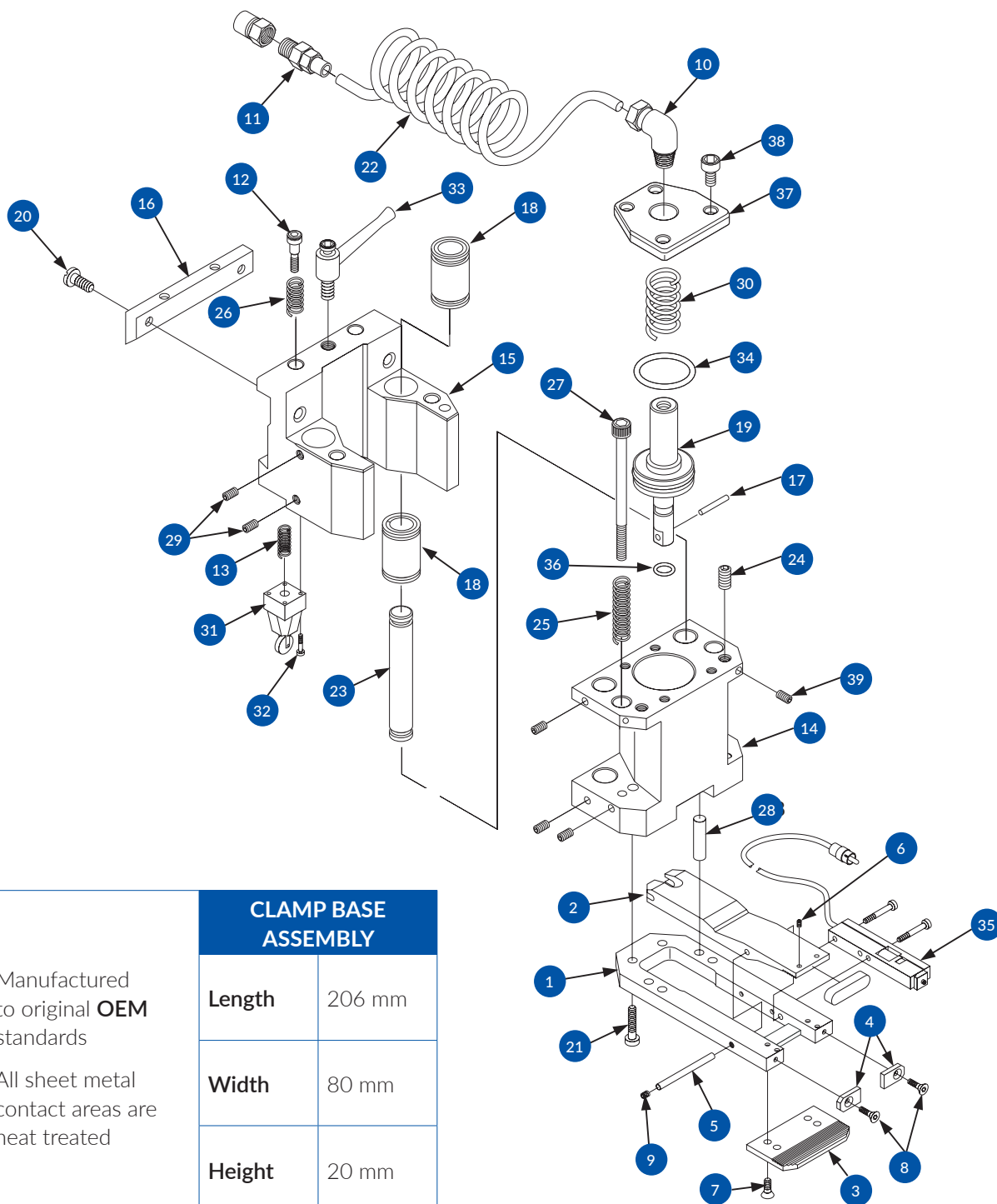
WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1	WXE3117	827263/74165117	Guide Key 1/2", 1 1/4" Inner
2	WXE3118	5501007	Guide Key 1/2", 1 1/4" Outer
3	WXE3119	5501050A	Guide Key 2"
4	WXE3120	5501010	Guide Key 3 1/2"
5	WXE3121	5501016A	Guide Key 4 1/2"
6	WXE3122	822420	Guide Key Auto Index
7	WXE3123	5500075	Guide Key Thin Turret-3 1/2"
8	WXE3141	488034C	Die Key Thick Turret
9	WXE3142	5500125	Die Key Thin Turret
10	WXE3116	5033504a	Guide Key 1/2", 1 1/4" Octo
11	WXE3124	6532925	Guide Key Auto Index 4 1/2" Vipros
12	WXE3125	828354	Guide Key 1/2" Vipros
13	WXE3127	74165195	Guide Key 2" Vipros 255
14	WXE3128	74569848	Guide Key 1/2-1 1/4 EM 30 Series
15	WXE3129	74569852	Guide Key 3 1/2 EM 30 Series
16	WXE3130	75669850	Guide Key 2 EM 30 Series
17	WXE3131	74312337	Guide Key Lg. Station AI EM
18	WXE3132	74312340/812457	Die Key EM 30 Series
19	WXE3133	74561406	Guide Key 4 1/2 EM 30 Series
20	WXE3134	74569849	Guide Key 1/2-1 1/4 Vipros III
21	WXE3115	817218	Guide Key 1/2-1 1/4 V255/P 244
22	WXE3126	74399119	Die Key 4 1/2 Auto Index
N/A	WXE3114	7400915/74561407	Guide Key 1/2
N/A	WXE3113	74387445/7400911b	Guide Key 1 1/4
N/A	WXE3111	74570129/6813167	Guide Key 1 1/4 AI
N/A	WXE3112	74387446/7400912	Guide Key 2"
N/A	WXE3110	74387447/7400913	Guide Key 3 1/2
N/A	WXE3135	5501010/74514122	3 1/2 Guide Key Em25, AC2510
N/A	WXE3144	5500125B	Die Key Thin Turret Octo
N/A	WXE3143	5033911C	Die Key: Octo
N/A	WXE3147	7406396/74563178	2"AI Z type Die Key
N/A	WXE3148	6820186/74570169	2" AI Z type Guide Key
N/A	WXE3140	6045248/75413528	Aries 3 1/2 Die key

Lifter Springs, Guide Bushing and Shoulder Bolts



WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1	WXE3346	807121	Shoulder Bolt Thin 1/2", 1 1/4", 2"
2	WXE3345	5501017C/807123	Shoulder Bolt Thick 1/2", 1 1/4", 2", 3 1/2", 4 1/2"
3	WXE3382	807122	Lifter Ring Thin
4	WXE3381	5500217 / 74165218 / 281629A	Lifter Ring
5	WXE3380	5501009	Lifter Ring
6	WXE3261	827241	Lifter Spring 1/2", 1 1/4", 2"
7	WXE3262	827240	Lifter Spring 3 1/2", 4 1/2"
8	WXE3424	5500069	Thin Turret Guide Bushing 0, 135, 225, 270
9	WXE3425	5500068	Thin Turret Guide Bushing 45, 90, 180, 315
10	WXE3421	5500067	Thin Turret Guide Bushing 0, 90, 180, 270
11	WXE3422	807045	Thin Turret Guide Bushing 0
12	WXE3423	5500079	Thin Turret Guide Bushing 60, 90, 180, 300
N/A	WXE3426	821743	Shot Pin
N/A	WXE0815	M16 x 50	Tool Assembly Jig Lever
N/A	WXE0827	N/A	Screw M6 x M16 Pack of 10
N/A	WXE3263	6571551a	Lifter Spring 3 1/2-4 1/2 Vipros 50 Ton
N/A	WXE3347	74569846/3204978	EM Shoulder Bolt

New Style Clamp – Pneumatic Pega, Vipros, Aries 245, Laser & All Pneumatic Conversions



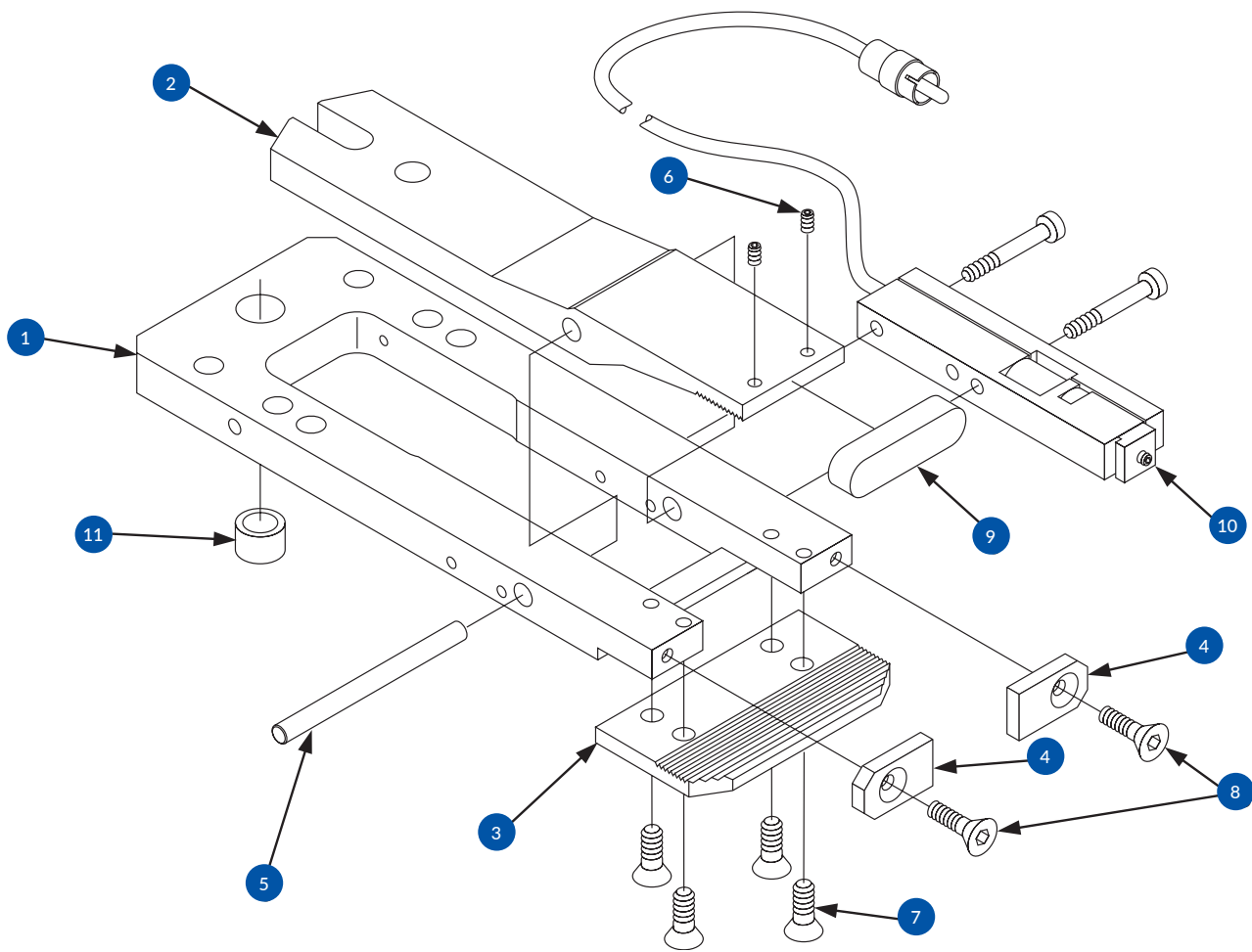
• Manufactured to original OEM standards • All sheet metal contact areas are heat treated	CLAMP BASE ASSEMBLY	
	Length	206 mm
	Width	80 mm
	Height	20 mm

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-34	WXE0101-CA	826180	Complete Clamp Assembly
1-9	WXE0201-CBA	826189	Clamp Base Assembly
1	WXE0301-B	826189a	Clamp Base
2	WXE0401-CL	826182	Clamper
3	WXE0501-CP	816025/826235	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0794	M6 x 60	Straight Pin
6	WXE0830	M5 x 6	Screw - M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	Screw - M5 x 12 Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	Screw - M4 x 10 Pack of 10 (Stopper Plate)
9	WXE0835	N/A	Set Screw - M8 x 8
10	WXE4155	KQL06-02S	Elbow
11	WXE4123	KQH06-02S	Connector
12	WXE0887	N/A	Shoulder Bolt
13	WXE0891	N/A	Spring
14*	WXE0874	N/A	Clamp Body - Piston Side
15*	WXE0879	N/A	Clamp Body - Dove Tail Side
16	WXE0881	N/A	Dove Tail Plate
17	WXE0882	N/A	Pin
18*	WXE0862	N/A	Linear Bearing
19	WXE0620	N/A	Piston
20	WXE0875	N/A	Bolt
21	WXE0895	N/A	Bolt M8 x 25
22	WXE0876	N/A	Coil Tubing
23*	WXE0898	N/A	Rod
24	WXE0820	52332269 / P330570035	M10 x 25 Dog End Set Screw
25	WXE0877	N/A	Spring
26	WXE0888	N/A	Spring
27	WXE0902	90106100	Socket Head Cap Bolt M6 x 100 mm
28	WXE0966	N/A	Pin
29	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
30	WXE0846	74161330	Spring
31	WXE0871	6WPH200-1	Head
32	WXE0890	N/A	Bolt - 10pcs
33	WXE0812	KR12 x 20	Clamp Lever (Steel) 12 mm
34	WXE9234	P50A	O-Ring P50A
35	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
36	WXE9220	P12	O - Ring P12
37	WXE0878	74335901	Cylinder Cap
38	WXE0839K	N/A	Screw SHCS M6 x 12 Pack of 10
39	WXE0831E	M4 x 6	Screw M4 x 6 Pack of 10
N/A	WXE0803	20SM	Coupler-Female (quick connect)
N/A	WXE0804	20PF (1/4")	Coupler-Male (quick connect)
N/A	WXE0811	KR10 x 20	Clamp Lever (Steel) 10 mm
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10
N/A	WXE0844	6048241	Override Block: Vipros
N/A	WXE0845	74161389	Override Plunger Assembly Vipros 255

*Not available for OEM assembly



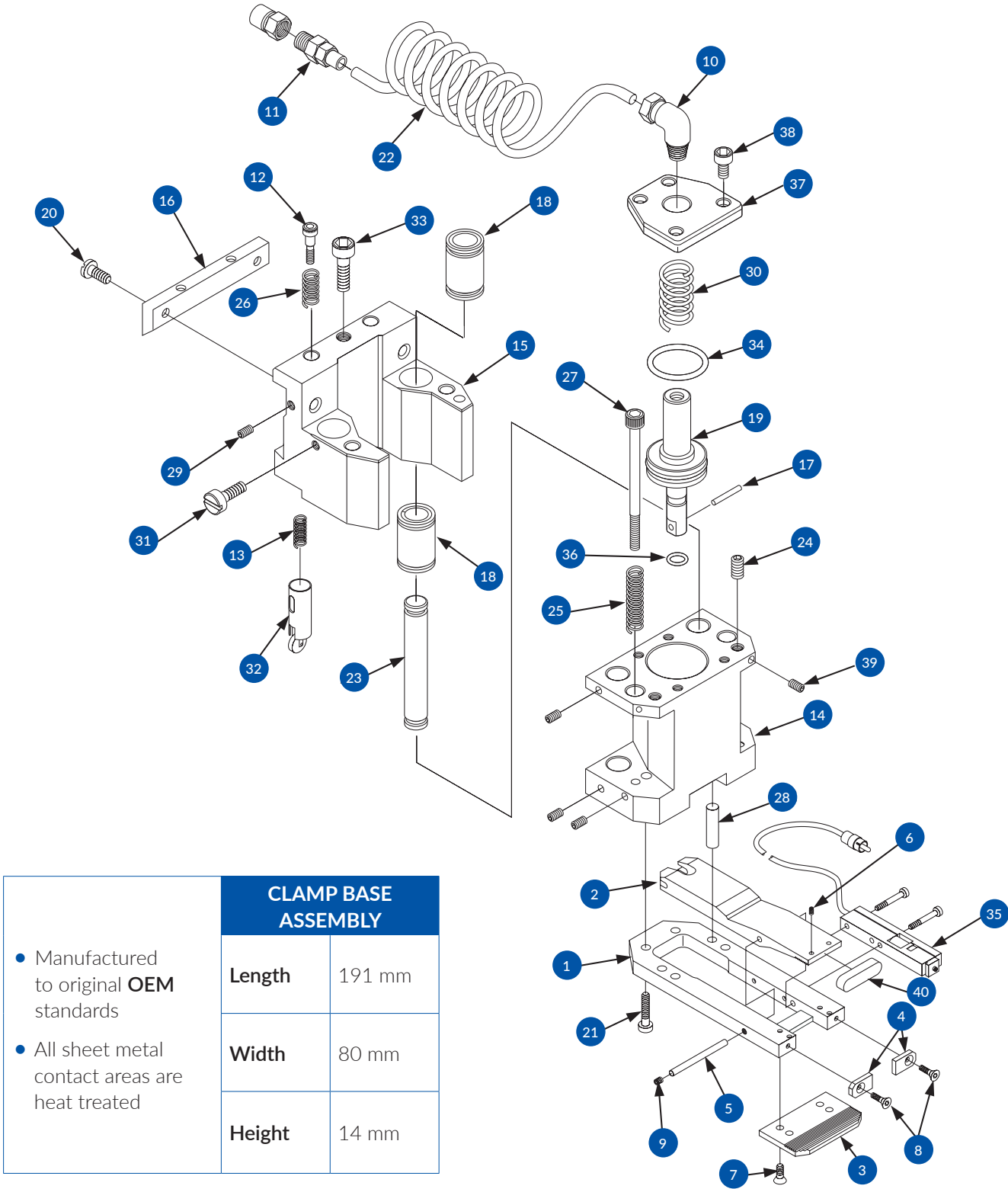
Pega Original Style Clamp – Pneumatic



• Manufactured to original OEM standards • All sheet metal contact areas are heat treated	CLAMP BASE ASSEMBLY	
	Length	216 mm
	Width	80 mm
	Height	14 mm

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-8	WXE0202-CBA	816032	Clamp Base Assembly
1	WXE0302-B	816032	Clamp Base
2	WXE0402-CL	816028	Clamper
3	WXE0501-CP	816025/826235	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0795	M6 x 80	Straight Pin
6	WXE0830	M5 x 6	Screw - M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	Screw - M5 x 12 Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	Screw - M4 x 10 Pack of 10 (Stopper Plate)
9	WXE0850	N/A	Urethane Boot (for Clamper Tip)
10	WXE0853	8635270D / 74161252	Sheet Sensor (for Auto Loader)
11	WXE0843	N/A	Bushing
N/A	WXE0803	20SM	Coupler-Female
N/A	WXE0804	20SF (1/4")	Coupler-Male
N/A	WXE0811	KR10 x 20	Clamp Lever (Steel) 10 mm
N/A	WXE0812	KR12 x 20	Clamp Lever (Steel) 12 mm
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10
N/A	WXE0871	6WPH200-1	Head
N/A	WXE4111	6 x 4	Vinyl Tubing 6 x 4 mm / foot
N/A	WXE4155	KQL06-02S	Elbow

Octo Clamp

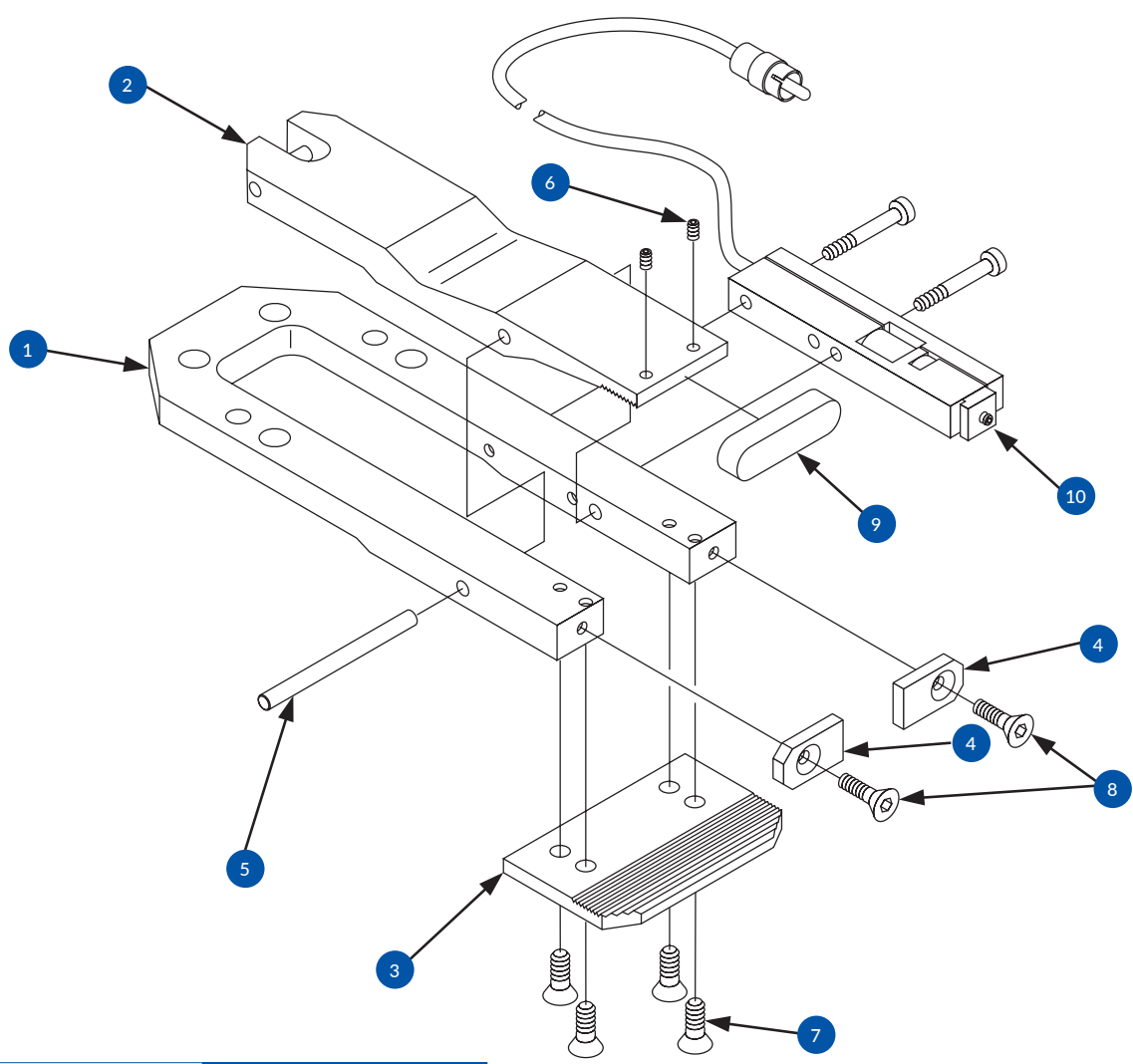


WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-39**	WXE0103-CA	6010220	Complete Clamp Assembly
1-8	WXE0203-CBA	5033643	Clamp Base Assembly
N/A	WXE0203-CBAS	N/A	Clamp Base Assembly (accepts 3/8" material)
1	WXE0303-B	5033643	Clamp Base
2	WXE0403-CL	5033644	Clamper
3	WXE0501-CP	816025/826235	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0794	M6 x 60	Straight Pin
6	WXE0830	M5 x 6	Screw - M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	Screw - M5 x 12 Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	Screw - M4 x 10 Pack of 10 (Stopper Plate)
9	WXE0835	N/A	Set Screw M8 x M8
10	WXE4155	KQL06-02S	Elbow
11	WXE4123	KQH06-02S	Connector
12	WXE0887	N/A	Shoulder Bolt
13	WXE0891	N/A	Spring
14	WXE0824	N/A	Clamp Body - Piston Side
15	WXE0823	N/A	Clamp Body - Dove Tail Side
16	WXE0881	N/A	Dove Tail Plate
17	WXE0882	N/A	Pin
18	WXE0862	N/A	Linear Bearing
19	WXE0621	N/A	Piston
20	WXE0875	N/A	Bolt
21	WXE0895	N/A	Bolt M8 x 25
22	WXE0876	N/A	Coil Tubing
23	WXE0898	N/A	Rod
24	WXE0848	N/A	Set Screw (dog end)
25	WXE0886	N/A	Spring
26	WXE0888	N/A	Spring
27	WXE0884	N/A	Bolt
28	WXE0966	N/A	Pin
29	WXE0889	N/A	Set Screw - M6 x 6 Pack of 10
30	WXE0846	N/A	Cylinder Spring
31	WXE0859C	N/A	Set Bolt
32	WXE0859	74161389	Plunger Assembly
33	WXE0839D	N/A	Socket Cap Screw Pack of 10
34	WXE9234	N/A	O-Ring P50A
35	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
36	WXE9220	P12	O-ring P-12
37	WXE0878A	N/A	Cylinder Cap
38	WXE0895	N/A	Bolt
39	WXE0889	N/A	Set Screw Pack of 10
40	WXE0850	N/A	Urethane Boot (for clamper tip)
N/A	WXE0803	20SM	Coupler-Female (quick connect)
N/A	WXE0804	20PF (1/4")	Coupler-Male (quick connect)
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10

** Excluding 35



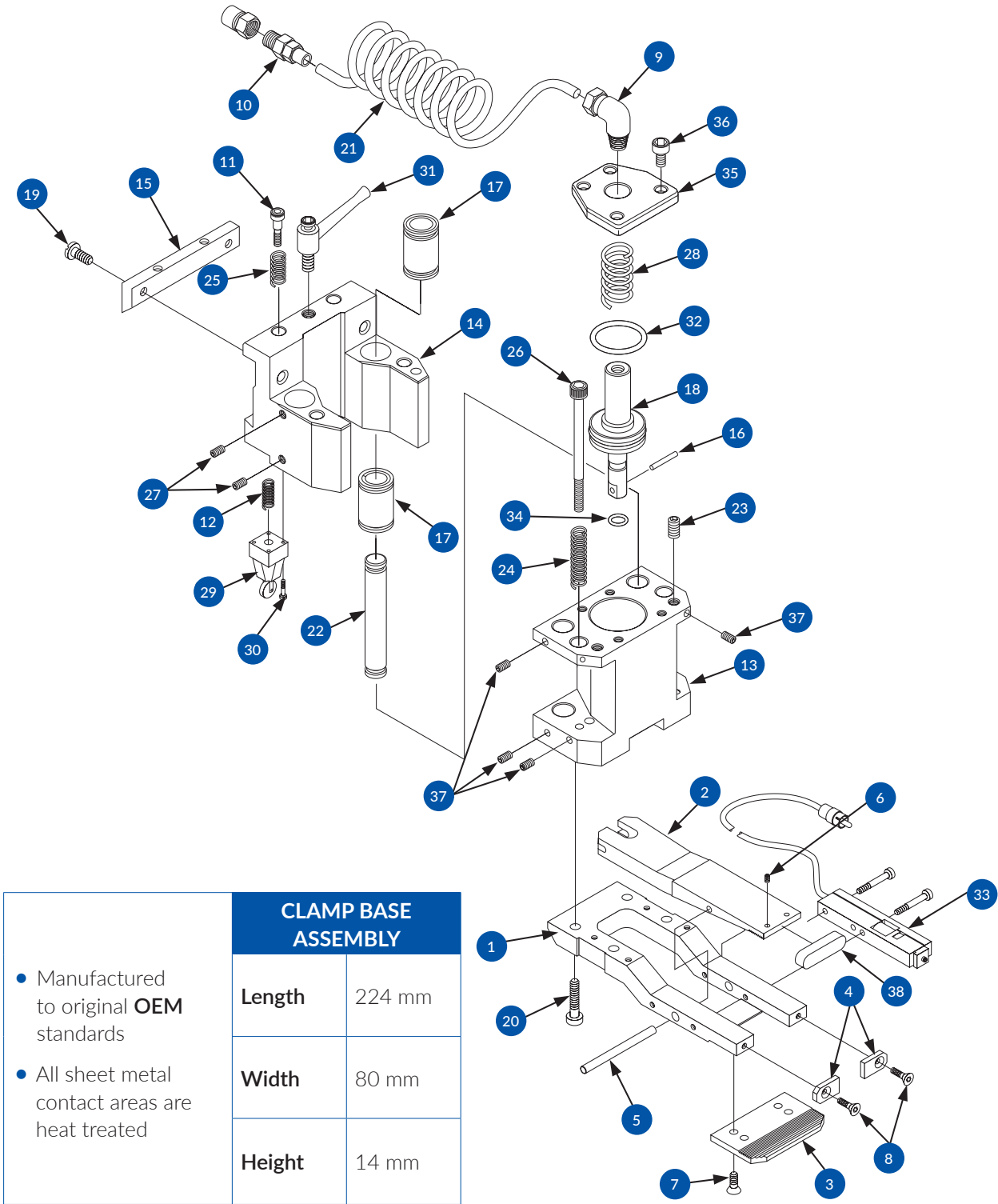
Aries 222, 224 Clamp



• Manufactured to original OEM standards • All sheet metal contact areas are heat treated	CLAMP BASE ASSEMBLY	
	Length	180 mm
	Width	64 mm
	Height	14 mm

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-8	WXE0204-CBA	6043408	Clamp Base Assembly
1	WXE0304-B	6043408	Clamp Base
2	WXE0404-CL	6043409	Clamper
3	WXE0502-CP	6043410	Clamp Plate
4	WXE0602-SP	6043411	Stopper Plate
5	WXE0794	M6 x 60	Straight Pin
6	WXE0830	M5 x 6	M5 x 6 Set Screw Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	M5 x 12 Screw Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	M4 x 10 Screw Pack of 10 (Stopper Plate)
9	WXE0850	N/A	Urethane Boot (for Clamping Tip)
10	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
N/A	WXE0803	20SM	Coupler-Female (quick connect)
N/A	WXE0804	20PF (1/4")	Coupler-Male (quick connect)
N/A	WXE0811	KR10 x 20	Clamp Lever (Steel) 10 mm
N/A	WXE0812	KR12 x 20	Clamp Lever (Steel) 12 mm
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10
N/A	WXE4111	6 x 4	Vinyl Tubing 6 x 4 mm / foot
N/A	WXE4155	KQL06-02S	Elbow

Lyra, Coma, Vela – Thin Clamp – Pneumatic

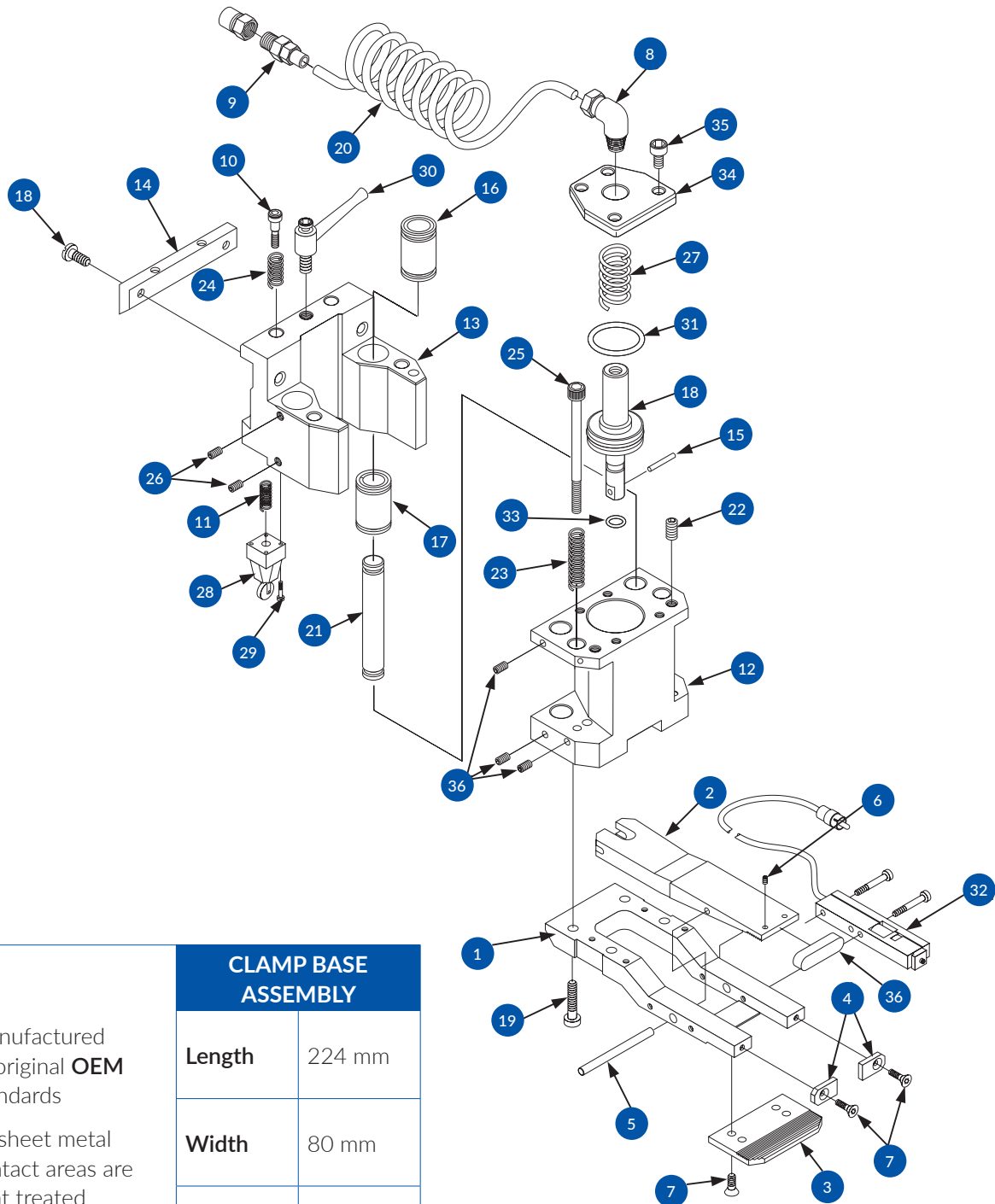


WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-35**	WXE0105-CA	806080	Complete Clamp Assembly
1-8	WXE0205-CBA	806067	Clamp Base Assembly
1	WXE0305-B	806067	Clamp Base
2	WXE0405-CL	826194	Clamper
3	WXE0504-CP	826076	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0795	M6 x 80	Straight Pin
6	WXE0830	M5 x 6	M5 x 6 Screw Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	M5 x 12 Screw Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	M4 x 10 Screw Pack of 10 (Stopper Plate)
9	WXE4155	KQL06-02S	Elbow
10	WXE4123	KQH06-02S	Connector
11	WXE0887	P338135015	Shoulder Bolt
12	WXE0891	N/A	Spring
13	WXE0872J	N/A	Clamp Body-Piston Side
14	WXE0879	N/A	Clamp Body-Dove Tail Side
15	WXE0881	816004	Dove Tail Plate
16	WXE0882	P337020028	Pin
17	WXE0862	N/A	Linear Bearing
18	WXE0620J	N/A	Clamp Piston (Joggle)
19	WXE0875	816005	Bolt
20	WXE0839N	N/A	Screw SHCS M8 x 16 Pack of 10
21	WXE0876	N/A	Coil Tubing
22	WXE0898	N/A	Rod 16 mm x 120 mm
23	WXE0820	52332269 / P330570035	M10 x 25 Dog End Set Screw
24	WXE0877	N/A	Clamp Spring
25	WXE0888	816006	Spring
26	WXE0902	90106100	Screw SHCS M6 x 100 mm
27	WXE0831E	N/A	Screw M4 x 6 Pack of 10
28	WXE0846	N/A	Cylinder Spring
29	WXE0871	FOR-WLD2	Head
30	WXE0890	n/a	SHCS M4 x 20 Pack of 10
31	WXE0812	806075	Clamp Lever (Steel) 12 mm
32	WXE9234	N/A	O-Ring P-50A
33	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
34	WXE9220	P-12	O-Ring P-12
35	WXE0878J	N/A	Cylinder Cap (Joggle)
36	WXE0839K	N/A	Screw SHCS M6 x 12 Pack of 10
37	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
38	WXE0850	N/A	Urethane Boot
N/A	WXE0803	20SM	Coupler-Female (quick connect)
N/A	WXE0804	20PF 9(1/4")	Coupler-Male (quick connect)
N/A	WXE0840	N/A	Shims .010" 10 Pack of 10
N/A	WXE0841	N/A	Shims .003" 10 Pack of 10
N/A	WXE0842	N/A	Shims .005" 10 Pack of 10

** Excluding 33



Lyra, Coma, Vela – Thick Clamp – Pneumatic



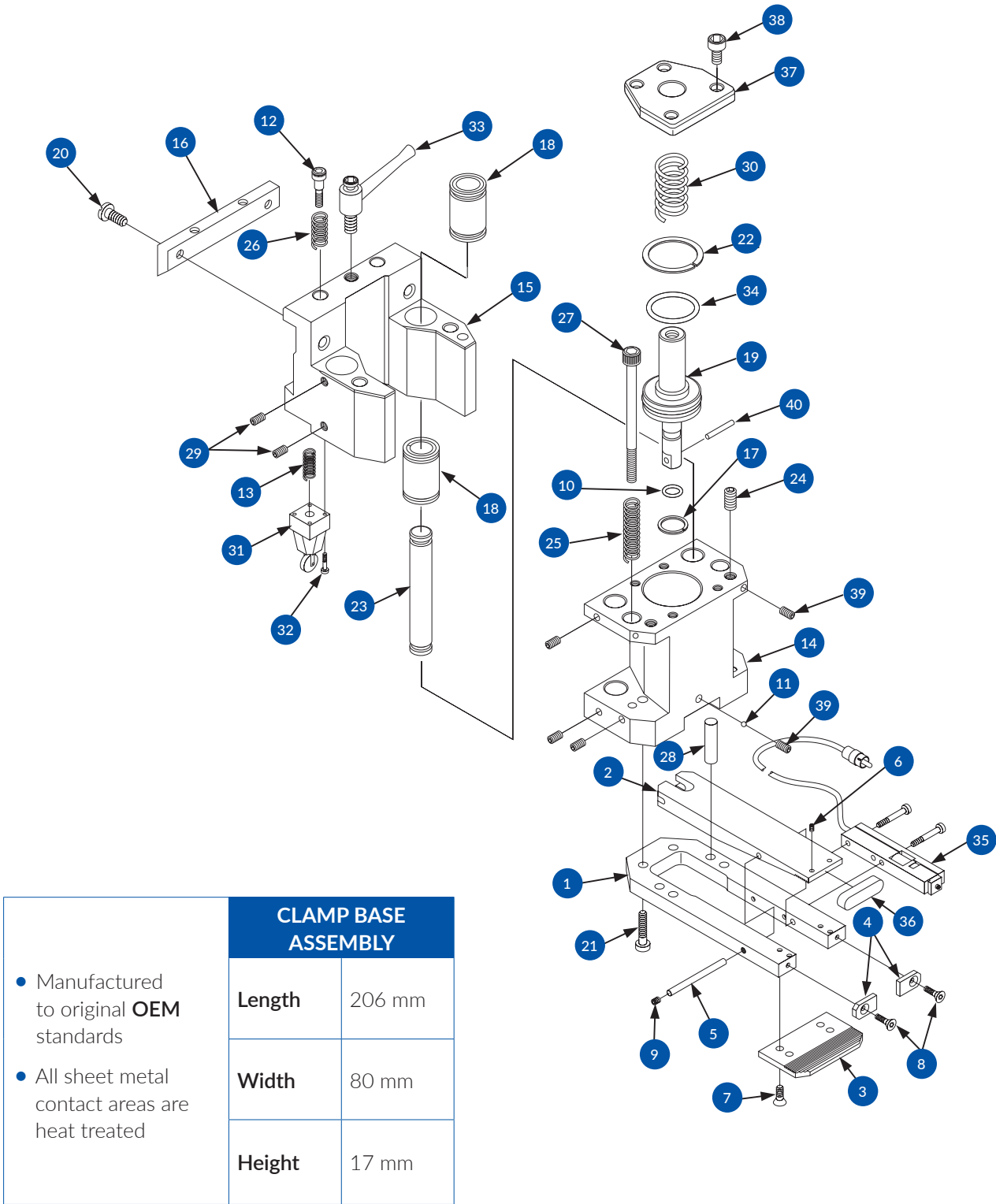
• Manufactured to original OEM standards • All sheet metal contact areas are heat treated	CLAMP BASE ASSEMBLY	
	Length	224 mm
	Width	80 mm
	Height	17 mm

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-39**	WXE0106-CA	826030B	Complete Clamp Assembly
1-8	WXE0206-CBA	826031	Clamp Base Assembly
1	WXE0306-B	826031	Clamp Base
2	WXE0406-CL	826032	Clamper
3	WXE0504-CP	826076	Clamp Plate
4	WXE0603-SP	826092	Stopper Plate
5	WXE0795	M6X80	Straight Pin
6	WXE0830	M5 X 6	Set Screw M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0831	M5 X 12	Screw M5 x 12 Pack of 10 (Clamp Plate, Stopper Plate)
8	WXE4155	KQL06-02S	Elbow
9	WXE4123	KQH06-02S	Connector
10	WXE0887	P338135015	Shoulder Bolt
11	WXE0891	N/A	Spring
12	WXE0872J	N/A	Clamp Body-Piston Side
13	WXE0879	N/A	Clamp Body-Dove Tail Side
14	WXE0881	816004	Dove Tail Plate
15	WXE0882	P337020028	Pin
16	WXE0862	N/A	Linear Bearing
17	WXE0620J	N/A	Clamp Piston (Joggle)
18	WXE0875	816005	Bolt
19	WXE0839N	N/A	Screw SHCS M8 x 16 Pack of 10
20	WXE0876	N/A	Coil Tubing
21	WXE0898	N/A	Rod 16 mm x 120 mm
22	WXE0820	52332269 / P330570035	M10 x 25 Dog End Set Screw
23	WXE0877	N/A	Spring
24	WXE0888	816006	Spring
25	WXE0902	90106100 / M6 x 100	Screw SHCS M6 x 100 mm
26	WXE0831E	N/A	Screw M4 x 6 Pack of 10
27	WXE0846	806005	Cylinder Spring
28	WXE0871	FOR-WLD2	Head
29	WXE0890	n/a	Soc. Cap Bolt M4 x 20 Pack of 10
30	WXE0812	806075	Clamp Lever (Steel) 12 mm
31	WXE9234	N/A	O-Ring P-50A
32	WXE0855A	8635270-D	Sheet Sensor (for Auto Loader)
33	WXE9220	N/A	O-Ring P-12
34	WXE0878J	N/A	Cylinder Cap (Joggle)
35	WXE0839K	N/A	Socket Cap Screw M6 x 12 Pack of 10
36	WXE0889A	N/A	Set Screw M6 x 16 Pack of 10
37	WXE0850	N/A	Urethane Boot (for Clamper Tip)
N/A	WXE0803	20SM	Coupler-Female (quick connect)
N/A	WXE0804	20PF (1/4")	Coupler-Male
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10

** Excluding 32



New Style Hydraulic Clamp

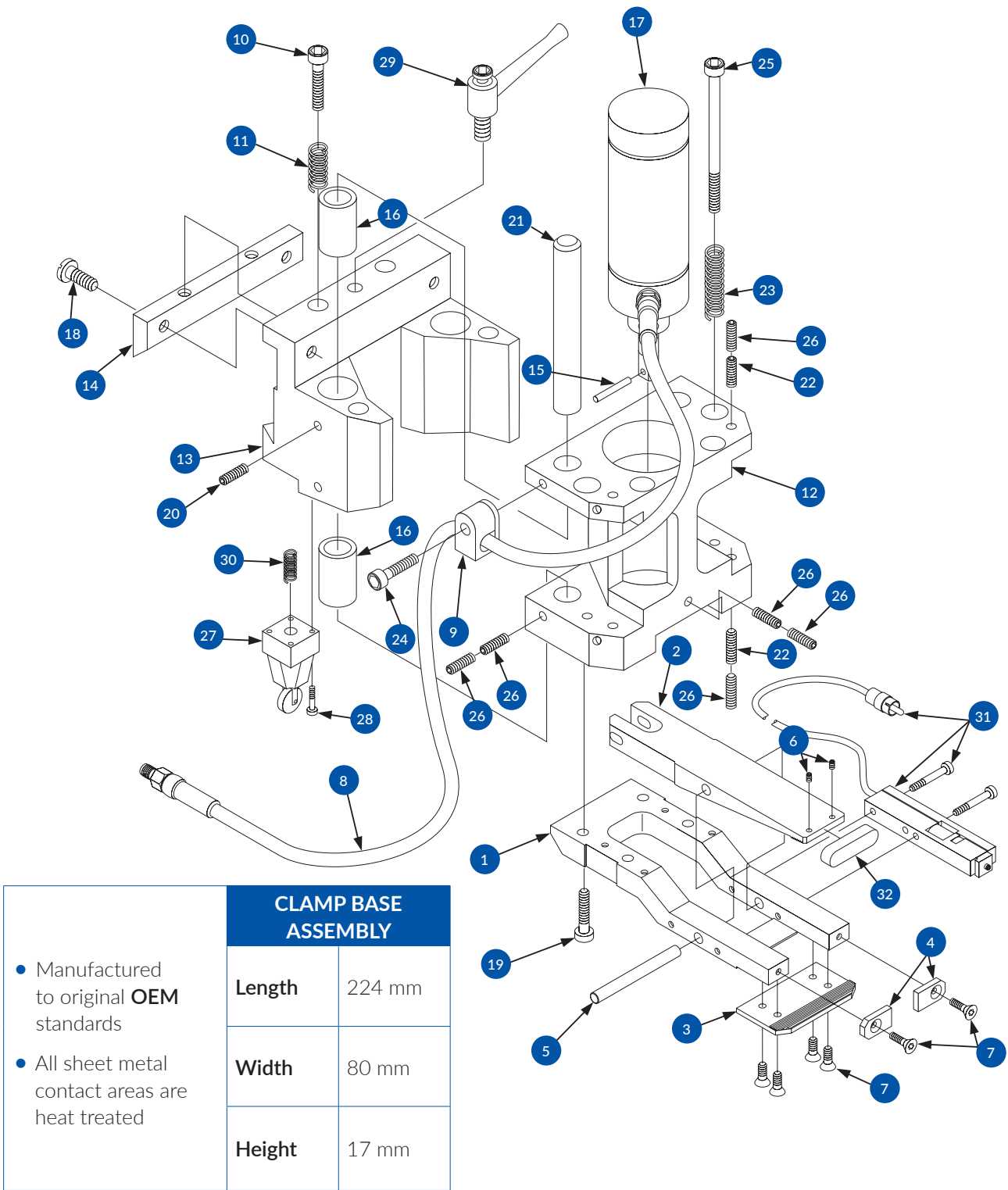


WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-40**	WXE0107-INT	826190	Complete clamp Assembly
1-9	WXE0207-CBA	826193	Clamp Base Assembly
1	WXE0307-B	826193	Clamp Base
2	WXE0407-CL	826194	Clamper
3	WXE0501-CP	816025	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0796	M8 x 60	Straight Pin
6	WXE0830	M5 x 6	Set Screw M5 x 6 Pack of 10 (Clamper Tips)
7	WXE0831	M5 x 12	Screw M5 x 12 Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	Screw M4 x 10 Pack of 10 (Stopper Plate)
9	WXE0836	M10 x 12	Set Screw Cup M10 x 12
10	WXE9227	90014022	O-Ring P-22
11	WXE0865	N/A	3/16 Steel Ball
12	WXE0887	N/A	Shoulder Bolt M6
13	WXE0891	N/A	Spring <Head cover>
14	WXE0872HN	N/A	Clamp Body-Piston Side New Style Hydraulic
15	WXE0879HN	N/A	Clamp Body-Dove Tail Side New Style Hydraulic
16	WXE0881	N/A	Dove Tail Plate
17	WXE8342	74161339/T2-P22/P-22-T2	B/U Ring
18	WXE0862	N/A	Linear Bearing ST16B
19	WXE0620HN	N/A	Clamp Piston Hydraulic
20	WXE0875	N/A	Dove Tail Bolts
21	WXE0895	N/A	Socket Head Cap Bolt M8 x 25
22	WXE8341	74161338	B/U Ring T2-P32/P-32-T2
23	WXE0898	N/A	Steel Rod 16 mm x 120 mm
24	WXE0820	52332269 / P330570035	M10 x 25 Dog End Set Screw
25	WXE0877	N/A	Clamp Spring
26	WXE0888	N/A	Spring 1-1/4"
27	WXE0902	N/A	Socket Head Cap Bolt M6 x 100
28	WXE0966	N/A	Dowel Pin M10 x 24
29	WXE0831E	M4 x 6	M4 x 6 Screw Pack of 10
30	WXE0846HN	N/A	Cylinder Spring New Style Hydraulic
31	WXE0871	6WPH200-1	Head Cover
32	WXE0890	N/A	Soc Cap Bolt M4 x 20 Pack of 10
33	WXE0812	KR12X20	Clamp Lever 12 mm
34	WXE9230	90014032	O-Ring P-32
35	WXE0855A	8635270D	Sheet Sensor Assy.
36	WXE0850	N/A	Urethane Boot (for clamper tip)
37	WXE0878HN	N/A	Cylinder Cap New Style Hydraulic
38	WXE0839K	N/A	Screw SHCS M6 x 12 Pack of 10
39	WXE0889A	N/A	Set Screw M6 X 6 Pack of 10
40	WXE0873I	N/A	Dowel Pin M8 x 30
N/A	WXE0805	2HS (1/4")	Coupler-Female
N/A	WXE0806	2HP (1/4")	Coupler-Male
N/A	WXE0811	KR10X30	Clamp Lever (steel) 10 mm
N/A	WXE0840	N/A	Shims .010 Pack of 10
N/A	WXE0841	N/A	Shims .003 Pack of 10
N/A	WXE0842	N/A	Shims .005 Pack of 10
N/A	WXE8200	74166005	Hydraulic Clamp Pump Unit

** Excluding 35 and 36

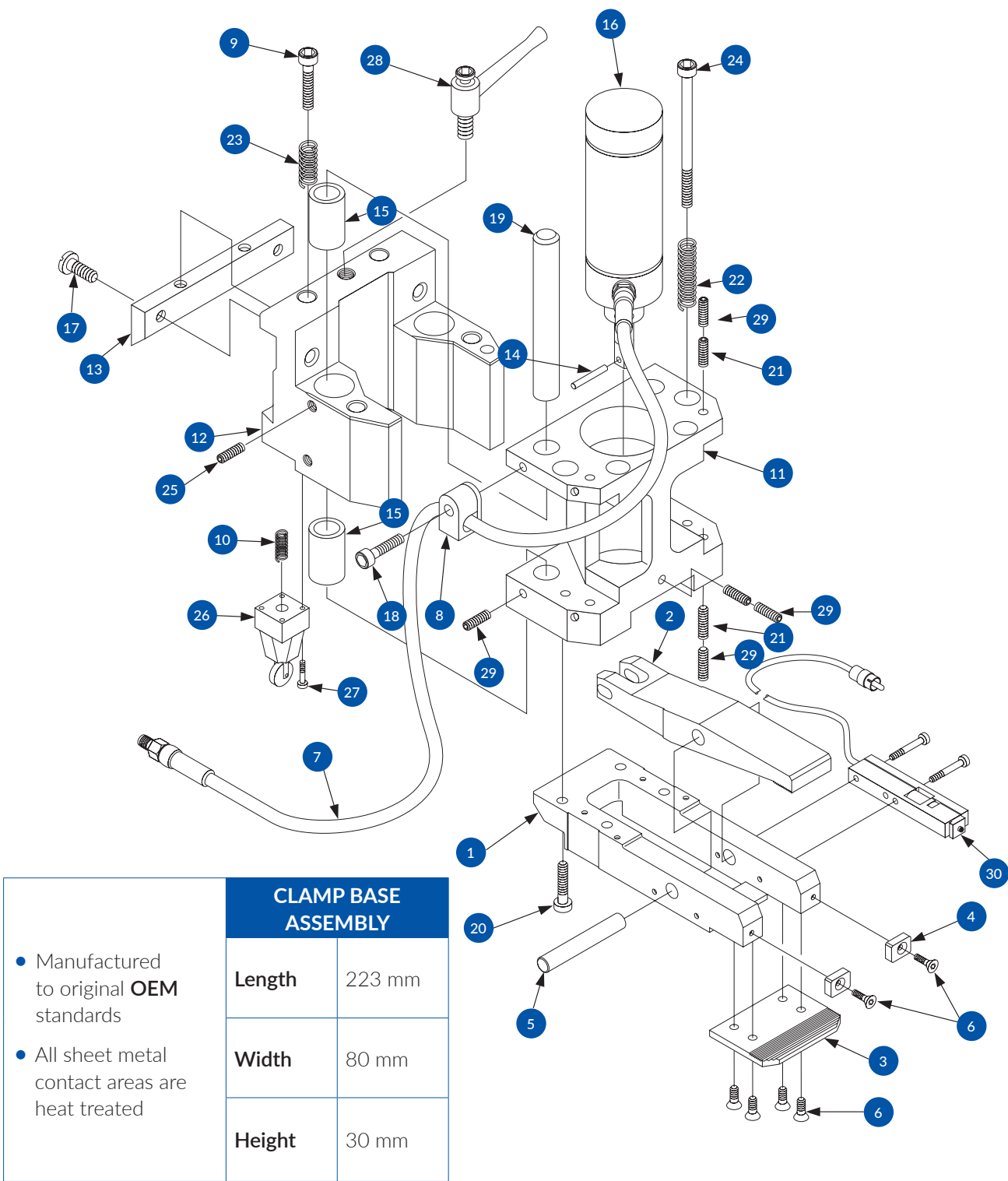


Coma – Original Style Clamp – Hydraulic



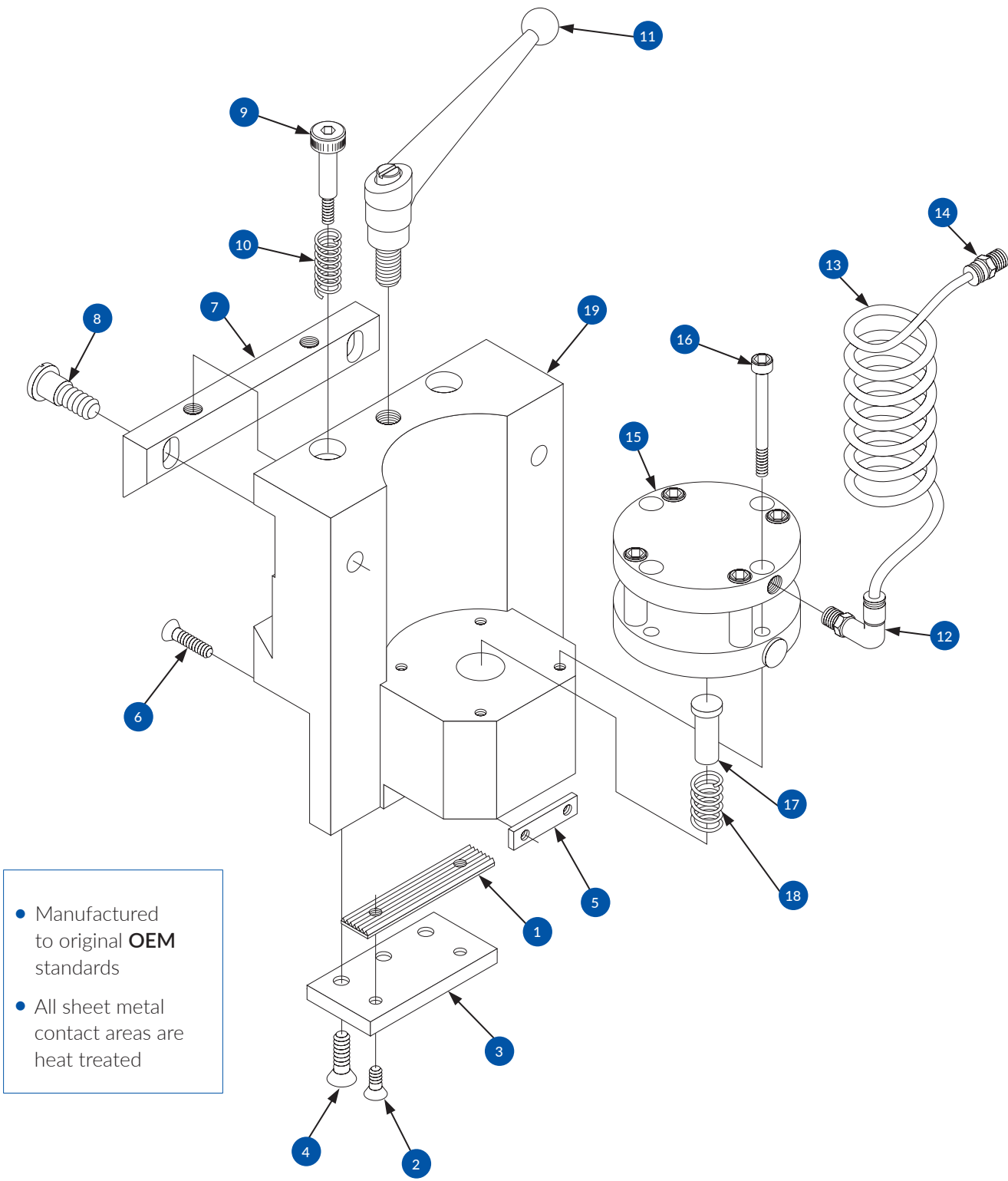
WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-30	WXE0108-CAA	74161306 / 826070a	Complete Clamp Assembly
1-9	WXE0208-CBA	74161311 / 826074-76	Clamp Base Assembly
1	WXE0308-B	74525217 / 826074d	Clamp Base
2	WXE0408-CL	74161390 / 826075c	Clamper
3	WXE0504-CP	74161320 / 826076a / 806018	Clamp Plate
4	WXE0603-SP	74161323 / 826092a	Stopper Plate
5	WXE0797	74300632	Straight Pin M8 x 80
6	WXE0830	M5 x 6	Set Screw M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	M5 x 12 Screw Pack of 10 (Clamp Plate)
8	WXE8227	74161328 / 827577	Hydraulic Hose
9	WXE0896	N/A	Hose Clamp Holder
10	WXE0887	P337135015	Shoulder Bolt
11	WXE0888	74165905 / 816006	Spring (1 1/4")
12	WXE0872B	N/A	Clamp Body - Piston Side
13	WXE0879	74335806 / 826181a	Clamp Body-Dove Tail Side New
14	WXE0881	74165903 / 816004	Dove Tail Plate
15	WXE0873I	N/A	Dowel Pin M8 x 30
16	WXE0862	N/A	Linear Bearing ST16B
17	WXE0873A	N/A	Hydraulic Cylinder
18	WXE0875	74165904 / 816005	Bolt
19	WXE0839N	36147516	Bolt M8 x 16 Pack of 10
20	WXE0831E	N/A	M4 x 6 Screw Pack of 10
21	WXE0898	N/A	Rod 16 mm x 120 mm
22	WXE0831B	P330570059	Set Screw M6 x 8
23	WXE0877	74390105 / 826218	Hanging Spring
24	WXE0944	74165905 / 816006	Screw SHCS M6 x 30
25	WXE0902	90106100	Bolt M6 X 100
26	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
27	WXE0871	6WPH200-1	Head (Includes 4 M4 x 20 Bolts)
28	WXE0890	N/A	Soc Cap Bolt M4 x 20 Pack of 10
29	WXE0812	806075	Clamp Lever (Steel) 12 mm
30	WXE0891	N/A	Spring
31	WXE0855A	74161252 / 8635270D	Sheet Sensor (for Auto Loader)
32	WXE0850	N/A	Urethane Boot (for Clamper Tip)
N/A	WXE0805	2HS (1/4")	Coupler-Female (quick connect)
N/A	WXE0806	2HP (1/4")	Coupler-Male (quick connect)
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10
N/A	WXE8200	774166005 / 3sr-26997 /	Hydraulic Clamp Pump Unit

Coma – Thick Clamp – Hydraulic



WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-29	WXE0109-CA	826040	Complete Clamp Assembly
1-6	WXE0209-CBA	826044	Clamp Base Assembly
1	WXE0309-B	826044	Clamp Base
2	WXE0409-CL	826054	Clamper
3	WXE0505-CP	826046	Clamp Plate
4	WXE0604-SP	826043	Stopper Plate
5	WXE0798	M13 x 80	Straight Pin
6	WXE0833	M6 x 18	M6 x 18 Screw Pack of 10 (Clamp / Stopper Plate)
7	WXE8227	827577	Hydraulic Hose
8	WXE0896	N/A	Hose Clamp Holder
9	WXE0887	P338135015	Shoulder Bolt
10	WXE0891	N/A	Spring
11	WXE0872B	N/A	Clamp Body-Piston Side
12	WXE0879	74335806 / 826181a	Clamp Body-Dove Tail Side New
13	WXE0881	816004	Dove Tail Plate
14	WXE0873I	N/A	Pin
15	WXE0862	N/A	Linear Bearing
16	WXE0873A	N/A	Hydraulic Cylinder
17	WXE0875	816005	Bolt
18	WXE0944	N/A	Socket Head Cap Screw M6 x 30
19	WXE0898	N/A	Rod 16 mm x 120 mm
20	WXE0839N	N/A	Socket Cap Screw M8 x 16 Pack of 10
21	WXE0831B	P330570059	Set Screw M6 x 8
22	WXE0877	74390105 / 826218	Clamp Spring
23	WXE0888	816006	Spring
24	WXE0902	90106100	Screw SHCS M6 x 100 mm
25	WXE0831E	N/A	Screw M4 x 6 Pack of 10
26	WXE0871	6WPH200-1	Head
27	WXE0890	N/A	Bolt Pack of 10
28	WXE0812	KR12 x 20	Clamp Lever
29	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
30	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
N/A	WXE0805	2HS (1/4")	Coupler-Female (quick connect)
N/A	WXE0806	2HP (1/4")	Coupler-Male (quick connect)
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10
N/A	WXE8200	74166005	Hydraulic Clamp Pump Unit

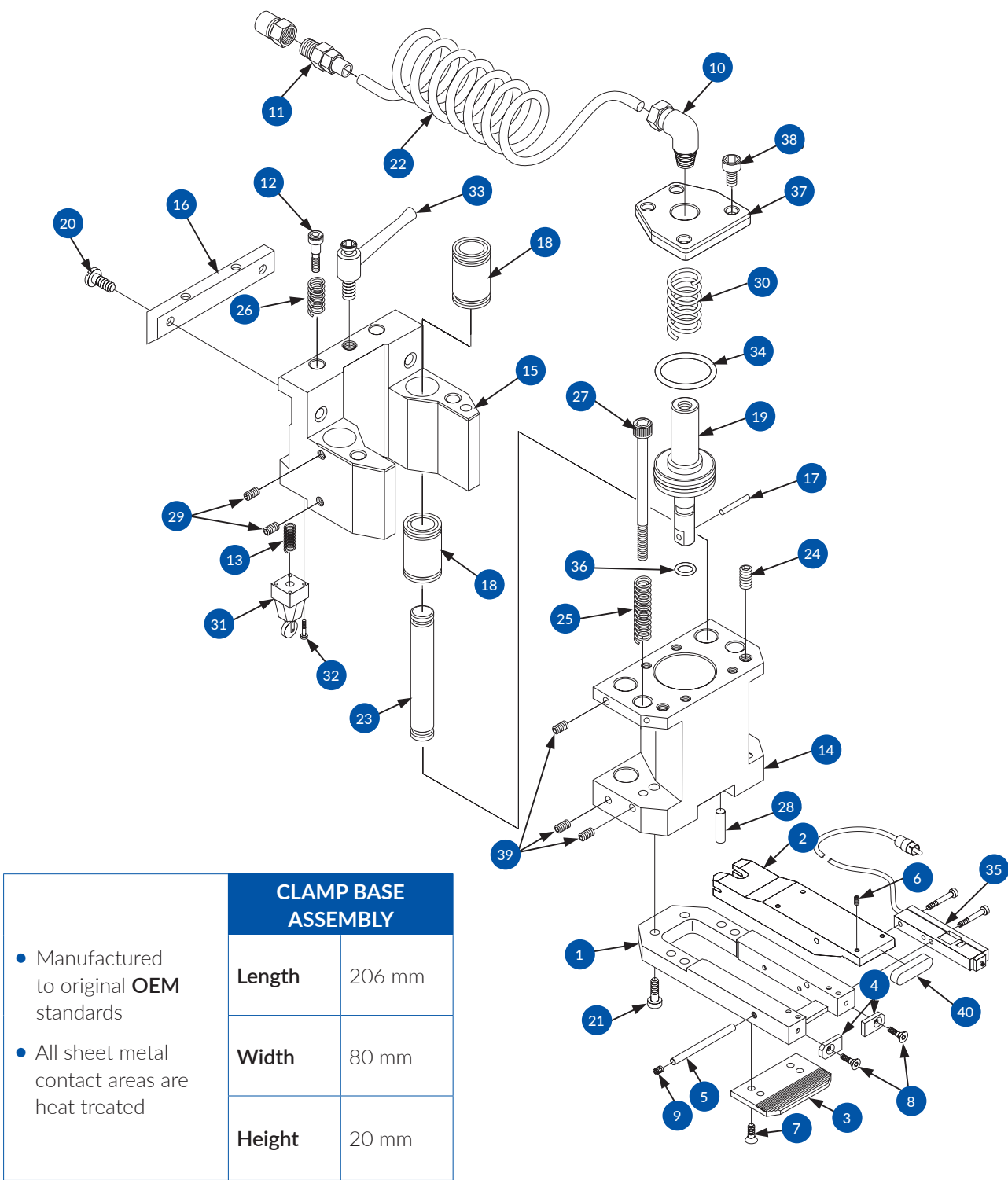
Coma, Vela, Lyra, Pega – Stubby Clamp



- Manufactured to original **OEM** standards
- All sheet metal contact areas are heat treated

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-19	WXE0110-CA	N/A	Complete Clamp Assembly Pneumatic
1	WXE0943	N/A	Clamp Plate
2	WXE0832	N/A	Screw M4 x 10, package of 10
3	WXE0942	N/A	Back Up Plate
4	WXE0827	N/A	Screw M6 x 16
5	WXE0941	N/A	Stopper
6	WXE0937	N/A	Screw M5 x 20, package of 10
7	WXE0881	816004	Dove Tail Plate
8	WXE0875	816005	Bolt
9	WXE0887	P338135015	Shoulder Bolt
10	WXE0888	816006	Spring
11	WXE0812	N/A	Clamp Lever (Steel) 12 mm
12	WXE4153	N/A	Elbow Connector
13	WXE0876	N/A	Clamp Coil Tubing
14	WXE4123	N/A	Connector
15	WXE0938	N/A	Air Cylinder
16	WXE0936	N/A	Screw M5 x 55
17	WXE0940	N/A	Plunger Clamp
18	WXE0891	N/A	Spring
19	WXE0968	N/A	Lower Unit
N/A	WXE0803	20SM	Coupler-Female
N/A	WXE0804	20PF (1/4")	Coupler-Male

Laser Clamp – Apelio And Pulsar – 10 mm

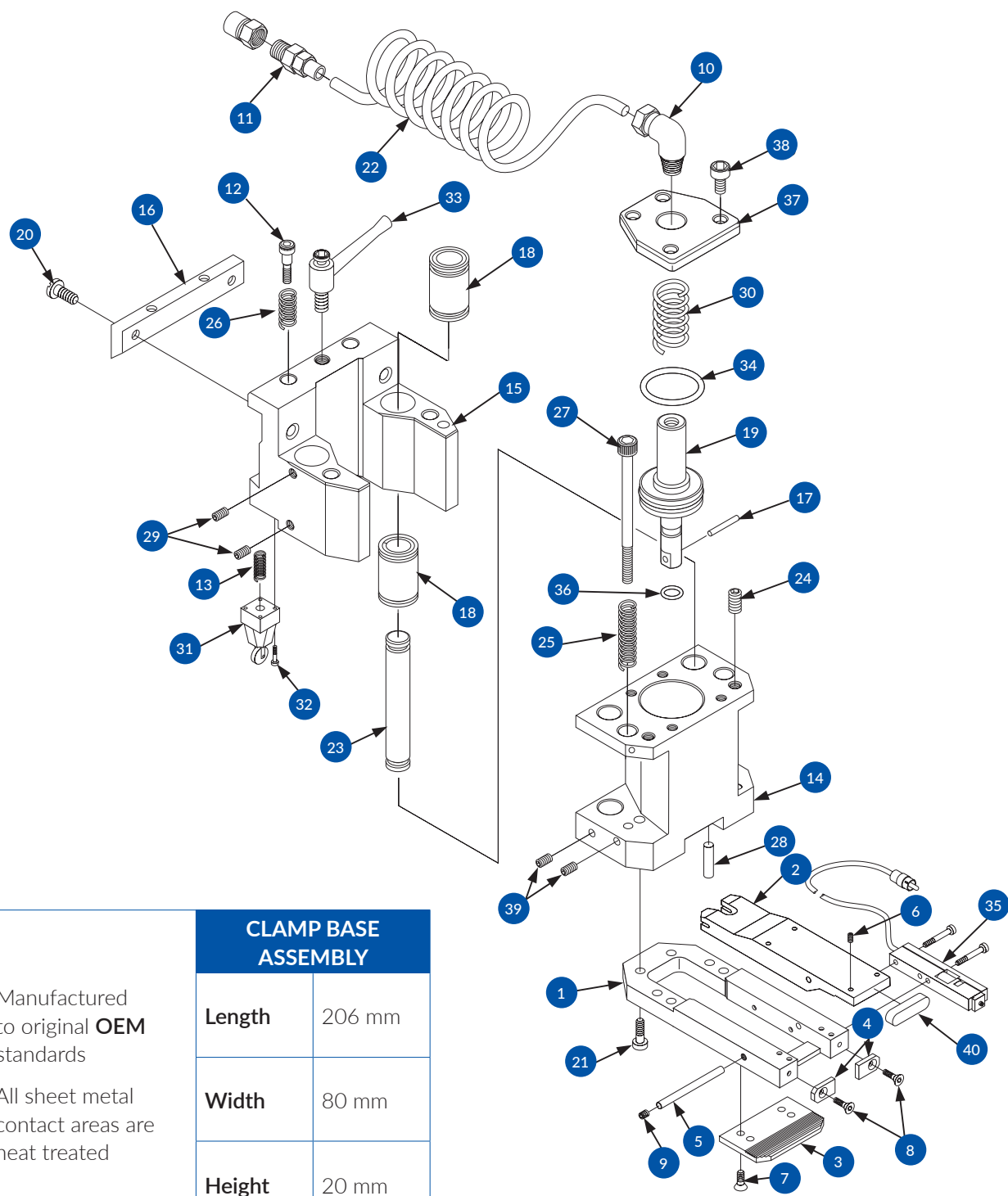


WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-39**	WXE0112-CA	1662495	Complete Clamp Assembly, 10 mm Open Height
1-9	WXE0210-CBA	1662497	Clamp Base Assembly, 10 mm Open Height
1	WXE0310-B	1662497	Clamp Base
2	WXE0410-CL	1662498	Clamper
3	WXE0501-CP	1662499/826235	Clamp Plate
4	WXE0605-SP	N/A	Stopper Plate
5	WXE0794	M6 x 60	Straight Pin
6	WXE0830	M5 x 6	Screw-M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	Screw-M5 x 12 Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	Screw-M4 x 10 Pack of 10 (Stopper Plate)
9	WXE0835	M8 x 8	Set Screw - M8 x 8
10	WXE4155	KQL06-02S	Elbow
11	WXE4123	KQH06-02S	Connector
12	WXE0887	P338135015	Shoulder Bolt
13	WXE0891	N/A	Spring
14	WXE0874A	N/A	Clamp Body-Piston Side
15	WXE0879	N/A	Clamp Body-Dove Tail Side
16	WXE0881	816004	Dove Tail Plate
17	WXE0882	P337020028	Pin
18	WXE0862	N/A	Linear Bearing
19	WXE0622	N/A	Piston
20	WXE0875	816005	Bolt
21	WXE0895	N/A	Bolt
22	WXE0876	N/A	Coil Tubing
23	WXE0898	N/A	Rod
24	WXE0820	52332269 / P330570035	M10 x 25 Dog End Set Screw
25	WXE0877	826218	Spring
26	WXE0888	816006	Spring
27	WXE0902	90106100	Socket Head Cap Bolt M6 x 100 mm
28	WXE0966	N/A	Pin
29	WXE0831E	M4 x 6	M4 x 6 Screw Pack of 10
30	WXE0846A	N/A	Piston Spring
31	WXE0871	6WPH200-1	Head
32	WXE0890	N/A	Bolt Pack of 10
33	WXE0812	KR12 x 20	Clamp Lever (Steel) 12 mm
34	WXE9234	P50A/P590000050	Washer Pack of 10
35	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
36	WXE9222	N/A	O-Ring P-16
37	WXE0878	74335901/0826188	Cylinder Cap (New Style)
38	WXE0839K	N/A	Screw SHCS M6 x 12 Pack of 10
39	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
40	WXE0850	N/A	Urethane Boot (for Clamping Tip)
N/A	WXE0803	20SM	Coupler-Female
N/A	WXE0804	20PF (1/4")	Coupler-Male
N/A	WXE0811	KR10 x 20	Clamp Lever 10 mm
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10

** Excluding 35



Laser Clamp – Apelio And Pulsar – 13 mm



	CLAMP BASE ASSEMBLY	
	Length	206 mm
	Width	80 mm
	Height	20 mm

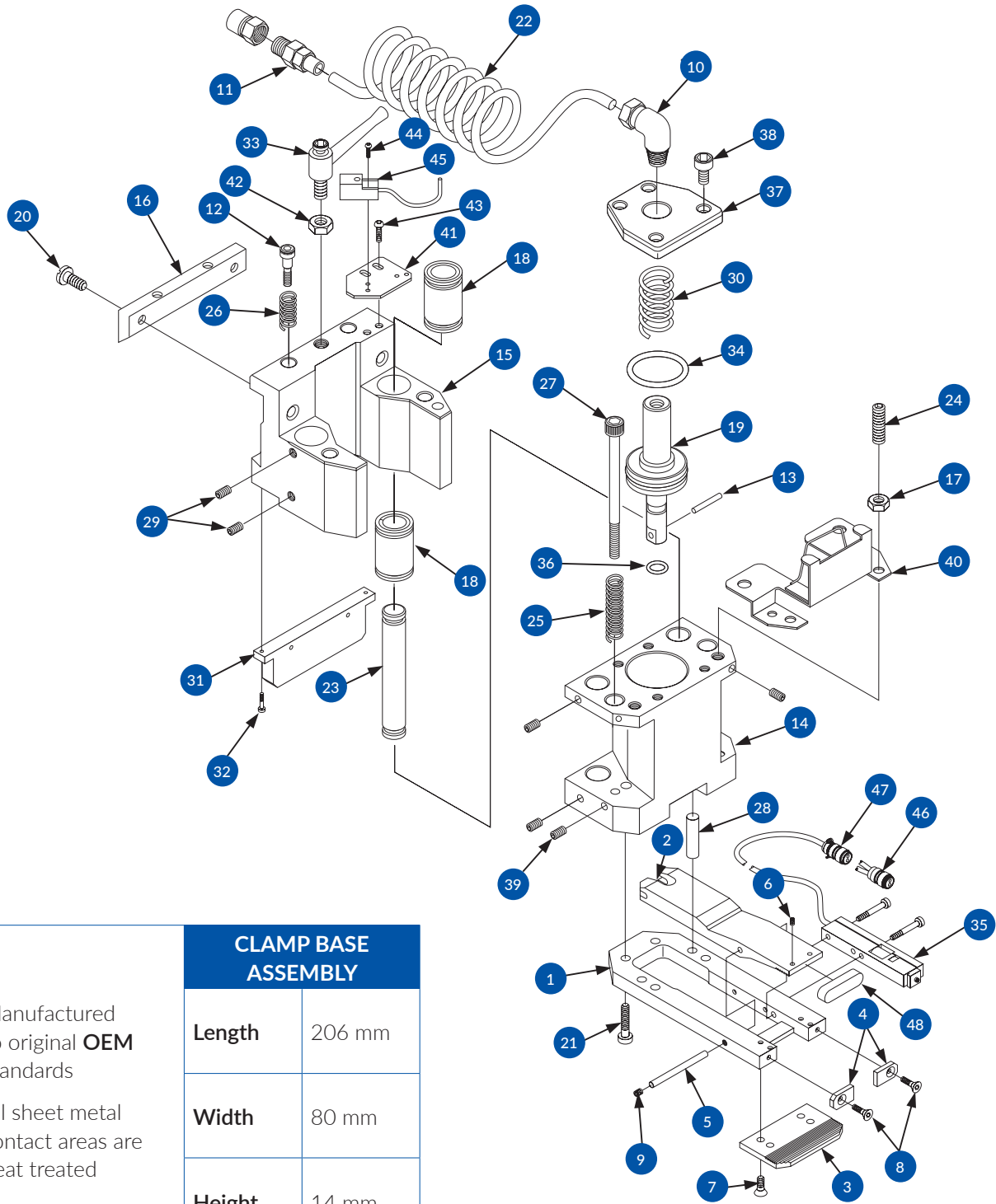
- Manufactured to original **OEM** standards
- All sheet metal contact areas are heat treated

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-39**	WXE0115-CA	1662495	Complete Clamp Assembly, 13 mm Open Height
1-9	WXE0212-CBA	1662497	Clamp Base Assembly, 13 mm Open Height
1	WXE0310-B	1662497	Clamp Base
2	WXE0411-CL	1662498	Clamper
3	WXE0501-CP	1662499/826235	Clamp Plate
4	WXE0605-SP	N/A	Stopper Plate
5	WXE0794	M6 x 60	Straight Pin
6	WXE0830	M5 x 6	M5 x 6 Screw Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	M5 x 12 Screw Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	M4 x 10 Screw Pack of 10 (Stopper Plate)
9	WXE0835	M8 x 8	Set Screw - M8 x 8
10	WXE4155	KQL06-02S	Elbow
11	WXE4123	KQH06-02S	Connector
12	WXE0887	P338135015	Shoulder Bolt
13	WXE0891	N/A	Spring
14	WXE0874A	N/A	Clamp Body-Piston Side
15	WXE0879	N/A	Clamp Body-Dove Tail Side
16	WXE0881	816004	Dove Tail Plate
17	WXE0882	P337020028	Pin
18	WXE0862	N/A	Linear Bearing
19	WXE0622	N/A	Piston
20	WXE0875	816005	Bolt
21	WXE0895	N/A	Bolt
22	WXE0876	N/A	Coil Tubing
23	WXE0898	N/A	Rod
24	WXE0820	52332269 / P330570035	M10 x 25 Dog End Set Screw
25	WXE0877	826218	Spring
26	WXE0888	816006	Spring
27	WXE0902	90106100	Socket Head Cap Bolt M6 x 100 mm
28	WXE0966	N/A	Pin
29	WXE0831E	M4 x 6	M4 x 6 Screw Pack of 10
30	WXE0846A	N/A	Spring
31	WXE0871	6WPH200-1	Head
32	WXE0890	N/A	Bolt-10pcs
33	WXE0812	KR12 x 20	Clamp Lever (Steel) 12 mm
34	WXE9234	P50A/P590000050	O-Ring
35	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
36	WXE9222	900014016	O-Ring P-16
37	WXE0878	74335901/0826188	Cylinder Cap
38	WXE0839K	N/A	Screw SHCS M6 x 12 Pack of 10
39	WXE0889A	N/A	Set Screw M6 X 6 Pack of 10
40	WXE0850	N/A	Urethane Boot (for Clamping Tip)
N/A	WXE0803	20SM	Coupler-Female
N/A	WXE0804	20PF (1/4")	Coupler-Male
N/A	WXE0811	KR10 x 20	Clamp Lever 10 mm
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10

** Excluding 35



EM Style Pneumatic



	CLAMP BASE ASSEMBLY	
	Length	206 mm
	Width	80 mm
	Height	14 mm

- Manufactured to original **OEM** standards
- All sheet metal contact areas are heat treated

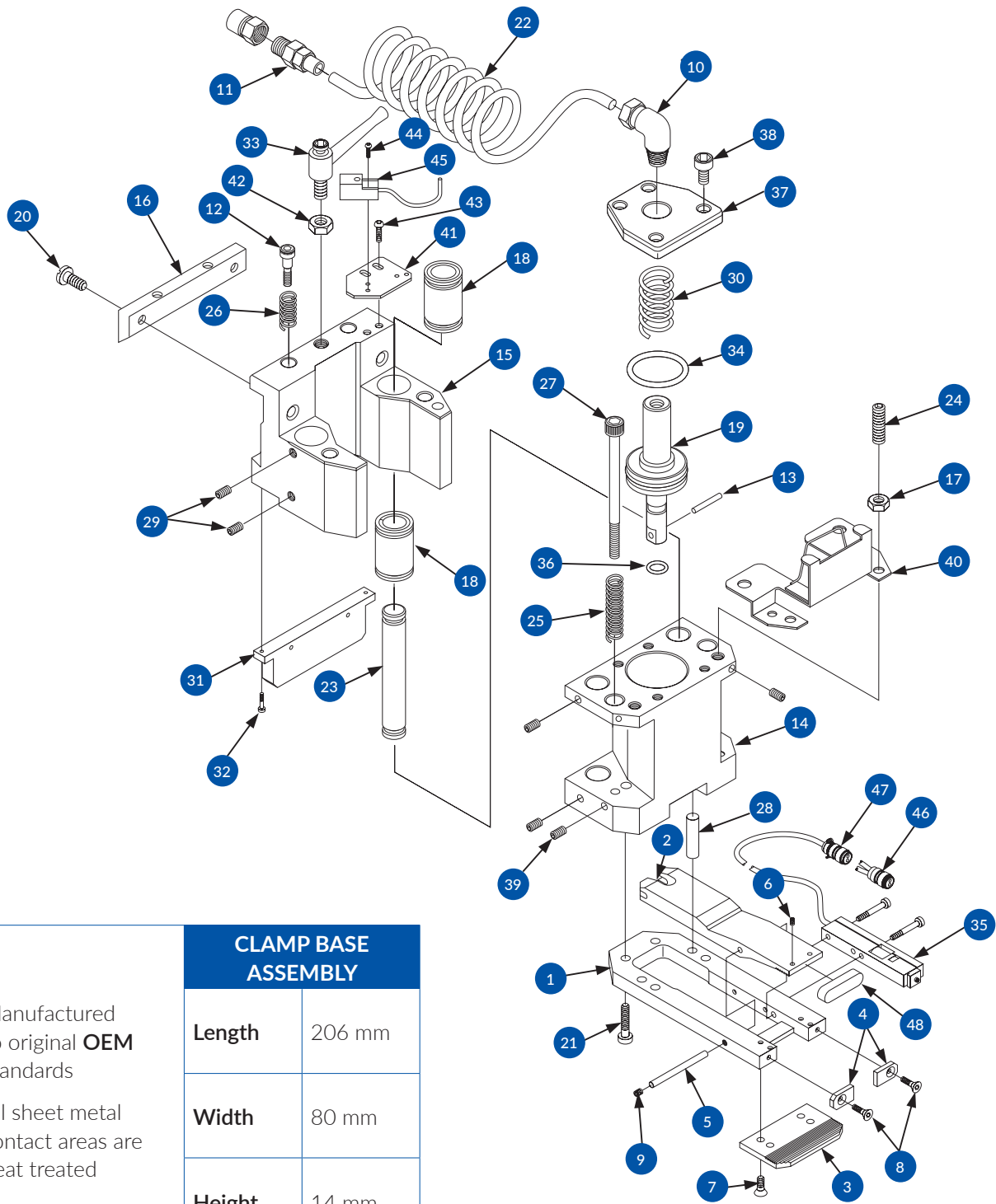
WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-45**	WXE0100-CA	74415064	Complete Clamp Assembly
1-9	WXE0200-CBA	74335908	Clamp Base Assembly
1	WXE0300-B	826270	Clamp Base
2	WXE0400-CL	826270	Clamper
3	WXE0500-CP	826272	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0794	M6 x 60	Straight Pin
6	WXE0830	M5 x 6	Set Screw M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0821	M6 x 12	M6 x 12 Screw Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	M4 x 10 Screw Pack of 10 (Stopper Plate)
9	WXE0835	M8 x 8	Set Screw Cup M8 x 8
10	WXE4155	Male Elbow	Male Elbow 6 mm
11	WXE4123	Male Connector	Male Connector 6 mm
12	WXE0887	N/A	Shoulder Bolt M6
13	WXE0882	M5 x 30	M5 Dowel Pin
14	WXE0874	74335816	Clamp Body-Piston Side New Style Pneumatic
15	WXE0879	74335806	Clamp Body-Dove Tail Side New Style Pneumatic
16	WXE0881	N/A	Dove Tail Plate
17	WXE0819	P332000006	M10 x 1.5 Jam Nut
18	WXE0862	N/A	Linear Bearing ST16B
19	WXE0620	8261848	Clamp Piston Pneumatic
20	WXE0875	N/A	Dove Tail Bolts
21	WXE0895	M8 x 25	Socket Head Cap Bolt M8 x 25
22	WXE0876	N/A	6 mm Coil Tubing
23	WXE0898	N/A	Steel Rod 16 mm x 120 mm
24	WXE0820	M10 x 25	Half Dog Set Screw M10 x 25
25	WXE0877	5033653	Clamp Spring
26	WXE0888	N/A	Spring 1-1/4"
27	WXE0902	90106100	Socket Head Cap Bolt M6 x 100 mm
28	WXE0966	M10 x 24	Dowel Pin M10 x 24
29	WXE0831E	M4 x 6	M4 X 6 Screw Pack of 10
30	WXE0846	74161330	Cylinder Spring
31	WXE0816	3909552	Override Block
32	WXE0894	M4 x 10	Socket Head Cap Bolt M4 x 10
33	WXE0812	KR12 x 20	Clamp Lever, 12 mm
34	WXE9234	P50a	O-Ring P50a
35	WXE0854	8635270D	EM Sheet Sensor Assy
36	WXE9220	P-12/P590000012	O-Ring P12
37	WXE0878	74335901/0826188	Cylinder Cap
38	WXE0849	M6 x 12	Socket Head Cap Head Bolt M6 x 12
39	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
40	WXE0817	6873680	Cable Bracket
41	WXE0818	6826888	EM Sensor Bracket
42	WXE0814	6826267	Dog EM Handle
43	WXE0822	M6 x 10	M6 x 10 Button Head Screw
44	WXE0807	M3 x 14	M3 x 14 Cap Head Screw
45	WXE6505	FL2R-4J6HD	Prox. Switch
46	WXE0863	74569255	Sheet Sensor Plug, Male
47	WXE0864	74569254	Sheet Sensor Plug, Female
48	WXE0850	N/A	Urethane Boot (for Clamper Tip)
N/A	WXE0811	KR10 x 20	Clamp Lever (steel) 10 mm

** Excluding 35

continued on page 34



Em Style Pneumatic (cont'd)

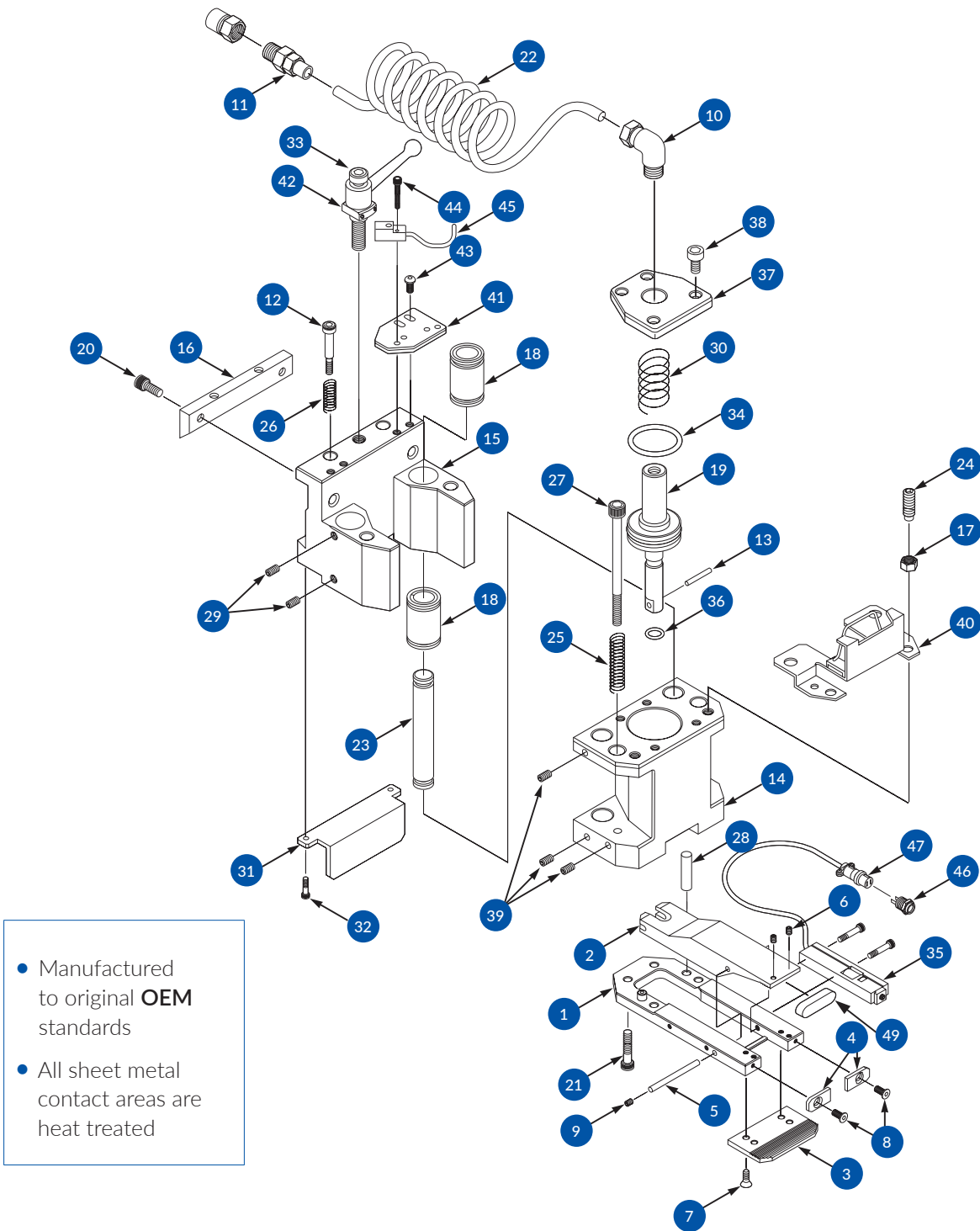


	CLAMP BASE ASSEMBLY	
	Length	206 mm
	Width	80 mm
	Height	14 mm

- Manufactured to original **OEM** standards
- All sheet metal contact areas are heat treated

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
N/A	WXE0840	N/A	Shims .010 Pack of 10
N/A	WXE0841	N/A	Shims .003 Pack of 10
N/A	WXE0842	N/A	Shims .005 Pack of 10
N/A	WXE0867	74400041	RM12BPE-3PH Male Plug
N/A	WXE0945	PLT-163-R	Pin Connector Male Plug
N/A	WXE0946	PLT-163-P	Pin Connector Female Plug

EM 10 mm Clamp



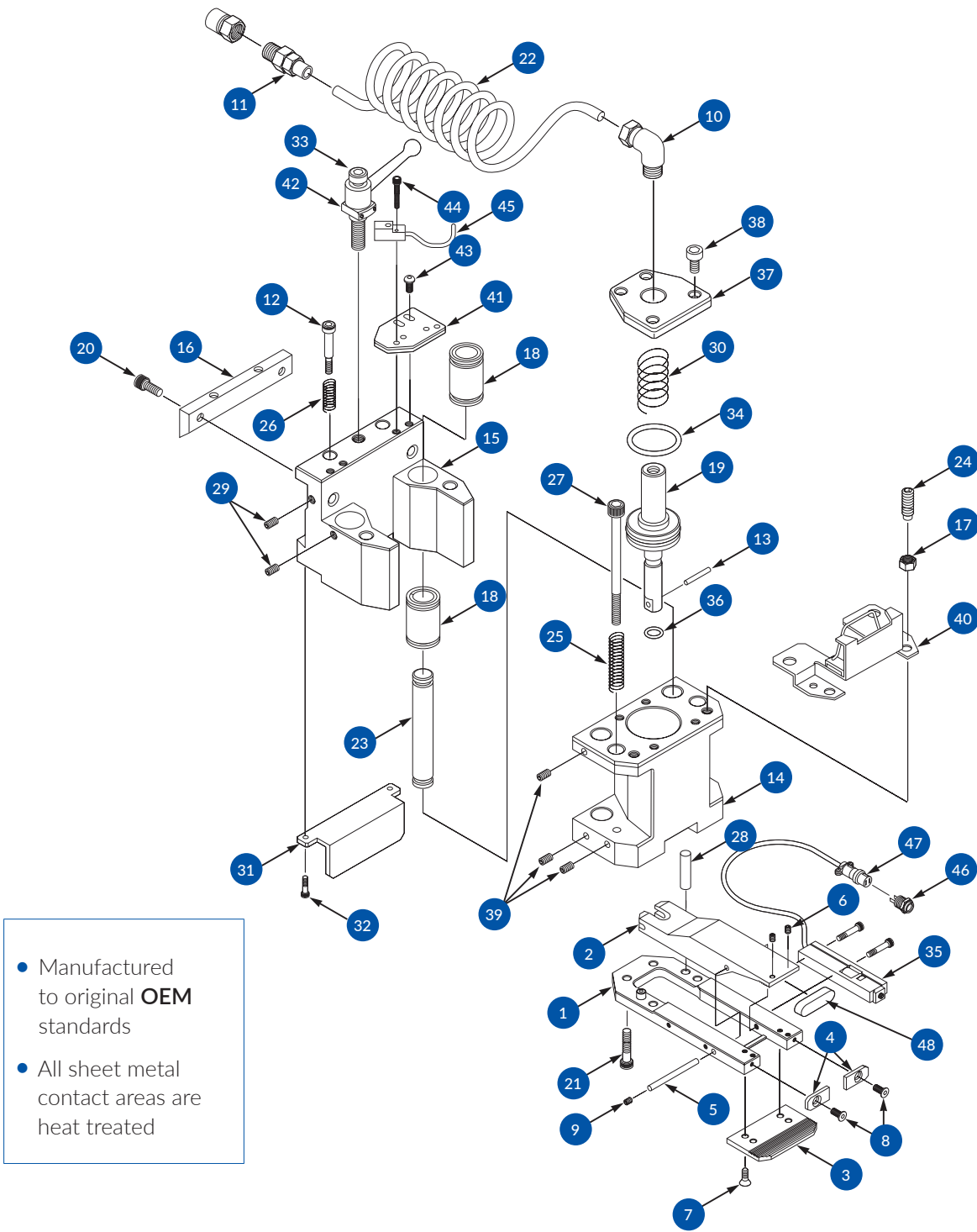
WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-45**	WXE0102-CA	3830123**	Complete Clamp Assembly
1-9	WXE0214-CBA	3809590a	Clamp Base Assembly
1	WXE0300-B	826270	Clamp Base
2	WXE0414-CL	826277	Clamper
3	WXE0500-CP	826272	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0794	M6X60	Straight Pin
6	WXE0830	M5 x 6	Set Screw M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0821	M6 x 12	M6 x 12 Screw Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	M4 x 10 Screw Pack of 10 (Stopper Plate)
9	WXE0835	M8 x 8	Set Screw Cup M8 x 8
10	WXE4155	Male Elbow	Male Elbow 6 mm
11	WXE4123	Male Connector	Male Connector 6 mm
12	WXE0887	N/A	Shoulder Bolt M6
13	WXE0882	M5 x 30	M5 Dowel Pin
14	WXE0874	74335816	Clamp Body-Piston Side New Style Pneumatic
15	WXE0879	74335806	Clamp Body-Dove Tail Side New Style Pneumatic
16	WXE0881	N/A	Dove Tail Plate
17	WXE0819	P332000006	M10 x 1.5 Jam Nut
18	WXE0862	N/A	Linear Bearing ST16B
19	WXE0620	8261848	Clamp Piston Pneumatic
20	WXE0875	N/A	Dove Tail Bolts
21	WXE0895	M8 x 25	Socket Head Cap Bolt M8 x 25
22	WXE0876	N/A	6 mm Coil Tubing
23	WXE0898	N/A	Steel Rod 16 mm x 120 mm
24	WXE0820	M10 x 25	Half Dog Set Screw M10 x 25
25	WXE0877	5033653	Clamp Spring
26	WXE0888	N/A	Spring 1-1/4"
27	WXE0902	90106100	Socket Head Cap Bolt M6 x 100 mm
28	WXE0966	M10 x 24	Dowel Pin M10 x 24
29	WXE0831E	M4 x 6	M4 x 6 Screw Pack of 10
30	WXE0846	74161330	Cylinder Spring
31	WXE0802	74812178 / 3809552	EMLK Sensor Dog
32	WXE0838	N/A	M4 x 12 mm Screw Pack of 10
33	WXE0812	KR12 x 20	Clamp Lever, 12 mm
34	WXE9234	P50a	O-Ring P50a
35	WXE0854	8635270D	EM Sheet Sensor Assy
36	WXE9220	P-12/P590000012	O-Ring P12
37	WXE0878	74335901	Cylinder Cap
38	WXE0849	M6 x 12	Socket Head Cap Head Bolt M6 x 12
39	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
40	WXE0817	6873680	Cable Bracket
41	WXE0818	6826888	EM Sensor Bracket
42	WXE0814	6826267	Dog EM Handle
43	WXE0822	M6 x 10	M6 x 10 Button Head Screw

** Excluding 35

continued on page 38

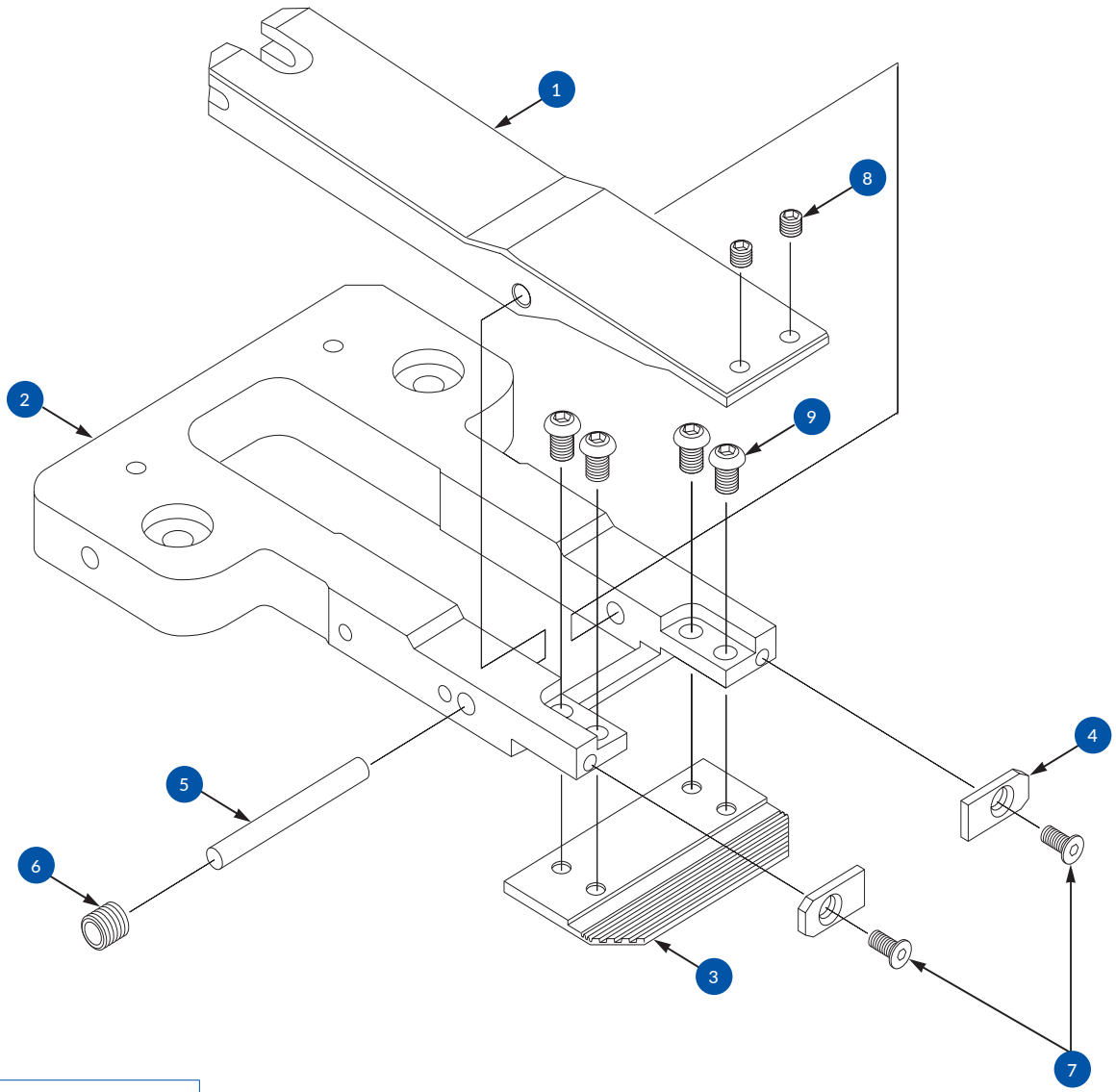


EM 10 mm Clamp (cont'd)



WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
44	WXE0807	M3 x 14	M3 x 14 Cap Head Screw
45	WXE6505	FL2R-4J6HD	Prox. Switch
46	WXE0863	74569255	Sheet Sensor Plug, Male
47	WXE0864	74569254	Sheet Sensor Plug, Female
48	WXE0850	N/A	Urethane Boot (for Clamping Tip)
N/A	WXE0811	KR10x20	Clamp Lever (steel) 10 mm
N/A	WXE0840	N/A	Shims .010 Pack of 10
N/A	WXE0841	N/A	Shims .003 Pack of 10
N/A	WXE0842	N/A	Shims .005 Pack of 10
N/A	WXE0867	74400041	RM12BPE-3PH Male Plug
N/A	WXE0945	PLT-163-R	Pin Connector Male Plug
N/A	WXE0946	PLT-163-P	Pin Connector Female Plug
N/A	WXE0864A	74398503 / 829171	Connect Block For PLT-162

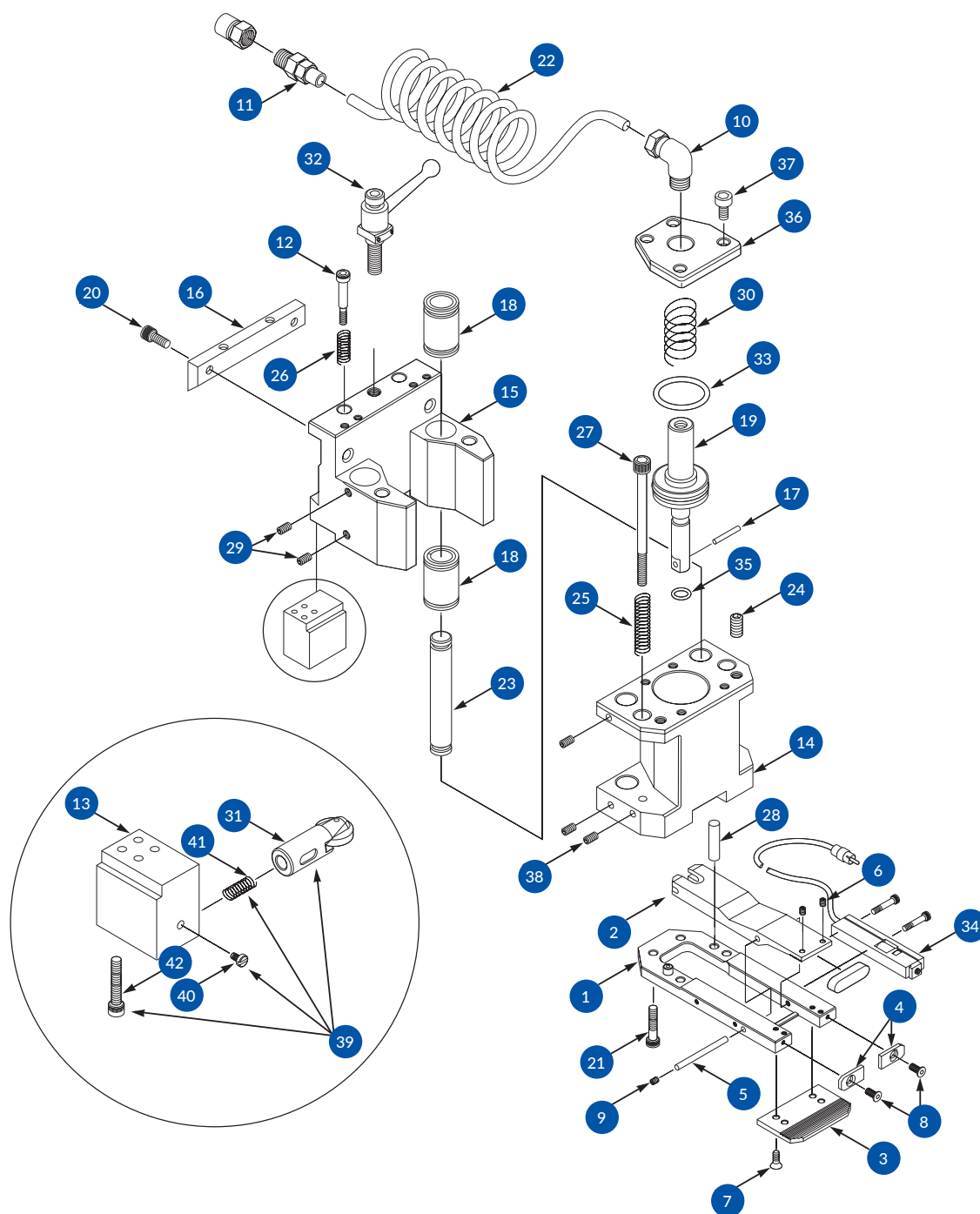
AC/AE/EM/MII Clamp



- Manufactured to original **OEM** standards
- All sheet metal contact areas are heat treated

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-9	WXE0213-CBA	74415832/6891263/6891295/6891296	AC/AE Clamp Base Assembly
1	WXE0413-CL	74450267/6891297	Clamper – AC/AE
2	WXE0313-B	74450263/6891295	Clamp Base – AC/AE
3	WXE0513-CP	74450264/6891296	Clamp Plate – AC/AE
4	WXE0613-SP	74450265/6891298	Stopper Plate – AC/AE
5	WXE0794	74571118/826285	Straight Pin M6 x 60
6	WXE0835	74722739	M8 x 8 Set Screw Cup End
7	WXE0894	N/A	M4 x 10 Screw
8	WXE0892	N/A	M5 x 6 Set Screw
9	WXE0828B	N/A	M6 x 10 Button Head Screw
N/A	WXE0801	74450797/KK3P-06H	Quick Connect Joint KK 3P-06H
N/A	WXE0813C	N/A	M12 x 50 Socket Set Screw
N/A	WXE0813B	N/A	M12 Jam Nut
N/A	WXE0868	LM20Luu	Bearing
N/A	WXE0947E	74450258/p320065245	Spring (Small) WT8-20
N/A	WXE0947I	74450272/6891285	Roller Bracket
N/A	WXE0947J	74317823/6016671A	Retainer
N/A	WXE9404	74573647/74379877	Roller Follower
N/A	WXE0813	74453971	FKF12SV Lever
N/A	WXE9402	79314038	Roller Follower
N/A	WXE9200	CQ2B50	Seal Kit
N/A	WXE9201	CQ2B50R	Seal Kit
N/A	WXE9403	74382417	Bearing
N/A	WXE0839Y	31182981	Wave Washer
N/A	WXE0839X	79319750	M5 x 14 Cap Screw

Vipros 255 Clamp



- Manufactured to original **OEM** standards
- All sheet metal contact areas are heat treated

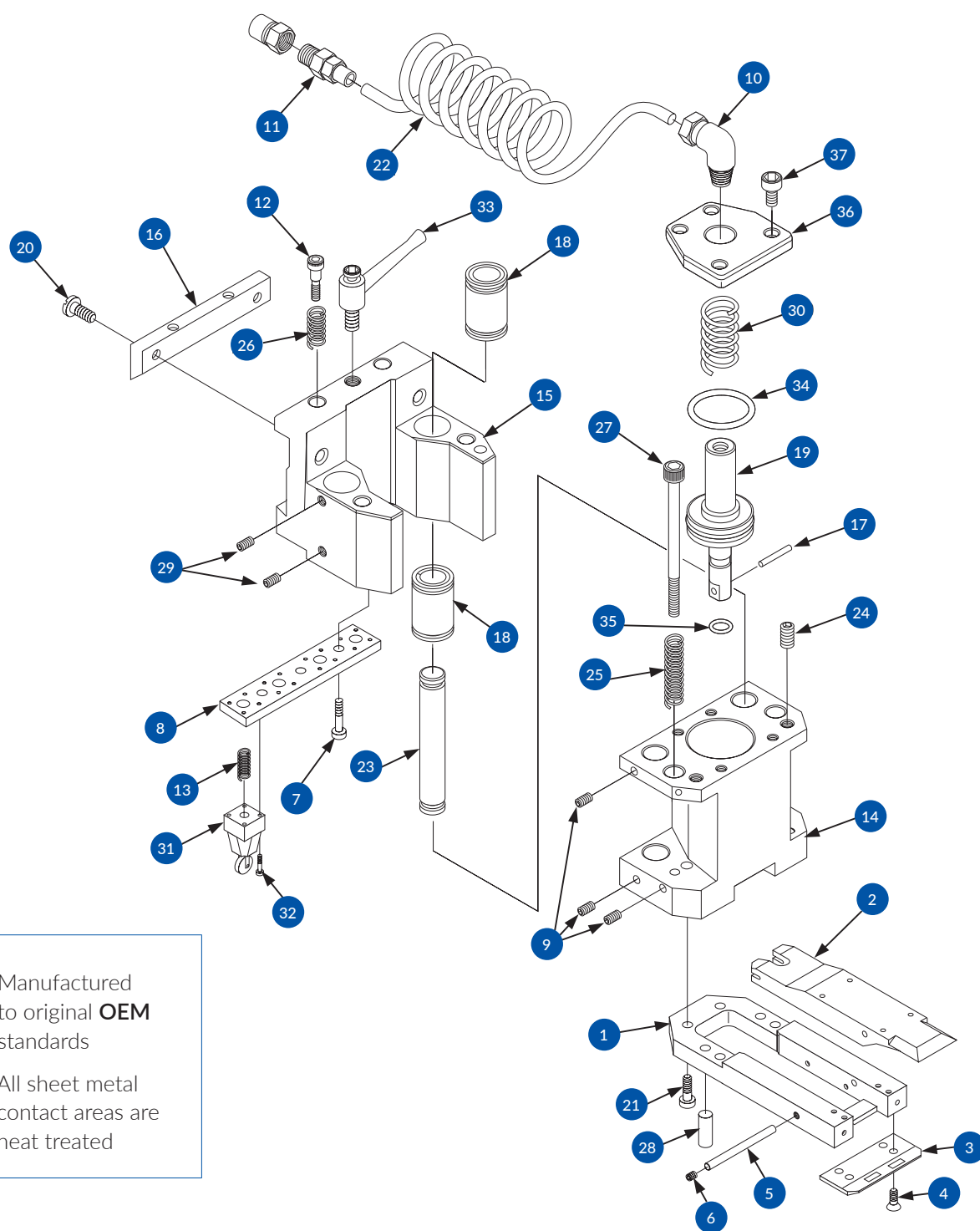
WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-42**	WXE0113-CA	6048240	Complete Clamp Assembly
1-9	WXE0201-CBA	826189	Clamp Base Assembly
1	WXE0301-B	826189	Clamp Base
2	WXE0401-CL	826182	Clamper
3	WXE0501-CP	816025/826235	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0794	M6 x 60	Straight Pin
6	WXE0830	M5 x 6	M5 x 6 Screw Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	M5 x 12 Screw Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	M4 x 10 Screw Pack of 10 (Stopper Plate)
9	WXE0835	N/A	Set Screw M8 x 8
10	WXE4155	KQL06-02S	Elbow
11	WXE4123	KQH06-02S	Connector
12	WXE0887	P338135015	Shoulder Bolt
13	WXE0844	6048241	Override Block: Vipros 255
14*	WXE0874	N/A	Clamp Body-Piston Side
15*	WXE0879	N/A	Clamp Body-Dove Tail Side
16	WXE0881	816004	Dove Tail Plate
17	WXE0882	P337020028	Pin
18*	WXE0862	N/A	Linear Bearing
19	WXE0620	826184	Piston
20	WXE0875	816005	Bolt
21	WXE0895	N/A	Bolt M8 x 25
22	WXE0876	N/A	Coil Tubing
23*	WXE0898	N/A	Rod
24	WXE0820	52332269/P330570035	M10 x 25 Dog End Set Screw
25	WXE0877	826218	Spring
26	WXE0888	816006	Spring
27	WXE0902	90106100	Socket Head Cap Bolt M6 x 100 mm
28	WXE0966	N/A	Pin
29	WXE0831E	M4 x 6	M4 x 6 Screw Pack of 10
30	WXE0846	74161330	Spring
31	WXE0845A	6048242/75426618	Plunger
32	WXE0812	KR12 x 20	Clamp Lever (Steel) 12 mm
33	WXE9234	P50A	O-Ring P50A
34	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
35	WXE9220	P-12/P590000012	O-Ring P12
36	WXE0878	74335901/0826188	Cylinder Cap
37	WXE0839K	N/A	Screw SHCS M6 x 12 Pack of 10
38	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
39	WXE0845	74161389	Over Ride Plunger Assembly
40	WXE0845B	6010229/75416128	Retainer - Screw
41	WXE0845C	6010230/75416113	Spring
42	WXE0845E	N/A	Cap Screw M4 x 25
43	WXE0850	N/A	Urethane Boot (for Clamping Tip)
N/A	WXE0803	20SM	Coupler-Female (quick connect)
N/A	WXE0804	20PF (1/4")	Coupler-Male (quick connect)
N/A	WXE0811	KR10 x 20	Clamp Lever (Steel) 10 mm
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10
N/A	WXE0844	6048241	Override Block: Vipros
N/A	WXE0845	74161389	Override Plunger Assembly Vipros 255

* Not Available for OEM Assembly

** Excluding 34



Laser Stealth Pneumatic

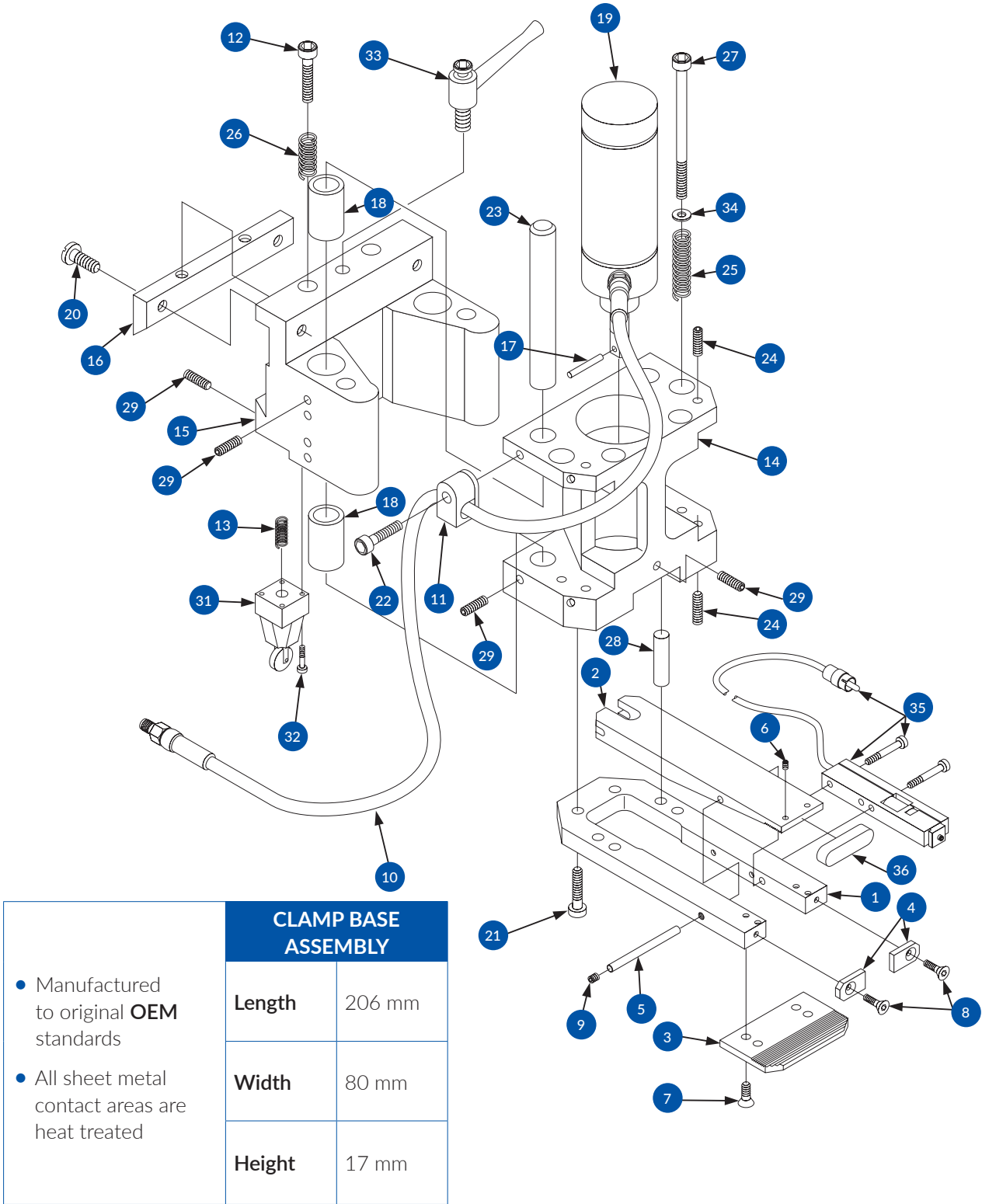


- Manufactured to original **OEM** standards
- All sheet metal contact areas are heat treated

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-37	WXE0111-CA	71398368	Complete Clamp Assembly, Stealth
1-6	WXE0211-CBA	74398083	Clamp Base Assembly, Stealth
1	WXE0312-B	1662497	Clamp Base
2	WXE0412-CL	1662498	Clamper
3	WXE0512-CP	1662499	Clamp Plate
4	WXE0893	M5 x 12	Screw M5 x 12
5	WXE0794	M6 x 60	Straight Pin
6	WXE0835	M8 x 8	Set Screw – M8 x 8
7	WXE0828A	M6 x 20	Screw M6 x 20 Button Head Pack of 10
8	WXE0851	1662500	Head Spacer
9	WXE0889A	N/A	Set Screw M6 x 6 Pack of 10
10	WXE4155	KQL06-02S	Elbow
11	WXE4123	KQH06-02S	Connector
12	WXE0887	P338135015	Shoulder Bolt
13	WXE0891	N/A	Spring
14	WXE0874A	N/A	Clamp Body-Piston Side
15	WXE0879	N/A	Clamp Body-Dove Tail Side
16	WXE0881	816004	Dove Tail Plate
17	WXE0882	P337020028	Pin
18	WXE0862	N/A	Linear Bearing
19	WXE0622	N/A	Piston
20	WXE0875	816005	Bolt
21	WXE0895	N/A	Bolt
22	WXE0876	N/A	Coil Tubing
23	WXE0898	N/A	Rod
24	WXE0820	52332269/P330570035	M10 x 25 Dog End Set Screw
25	WXE0877	826218	Spring
26	WXE0888	816006	Spring
27	WXE0902	90106100	Socket Head Cap Bolt M6 x 100 mm
28	WXE0966	N/A	Pin
29	WXE0831E	M4 x 6	M4 x 6 Screw Pack of 10
30	WXE0846A	N/A	Spring
31	WXE0871L1	74163416/74312507	Head
32	WXE0890	N/A	Bolt-10pcs
33	WXE0812	KR12 x 20	Clamp Lever (Steel) 12 mm
34	WXE9234	P50A/P590000050	O-Ring
35	WXE9222	N/A	O-Ring P-16
36	WXE0878	74335901/0826188	Cylinder Cap
37	WXE0839K	N/A	Screw SHCS M6 x 12 Pack of 10
N/A	WXE0803	20SM	Coupler-Female
N/A	WXE0804	20PF (1/4")	Coupler-Male
N/A	WXE0811	KR10 x 20	Clamp Lever 10 mm
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10



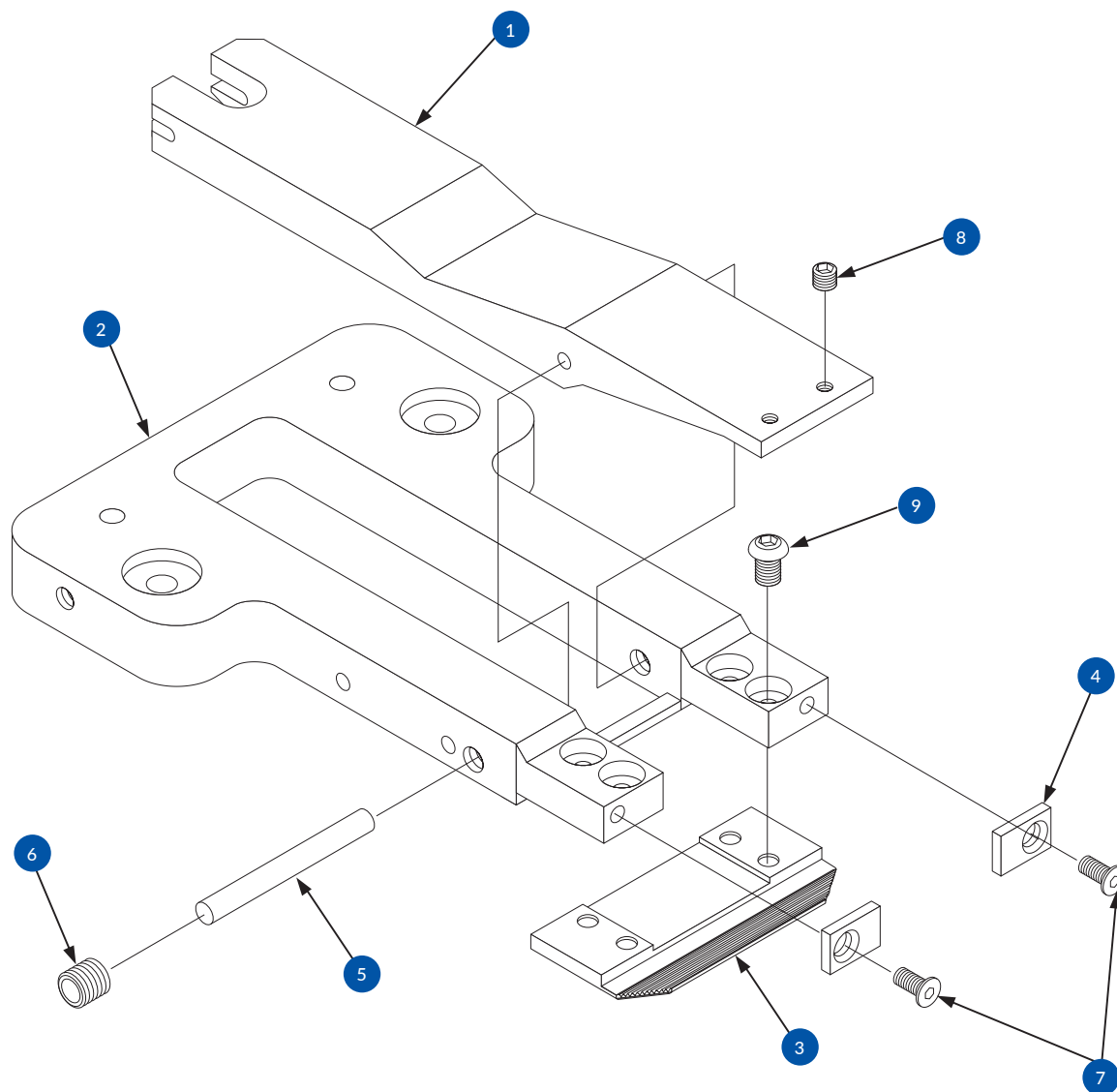
External Cylinder-Hydraulic



WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-34	WXE0107-CAA	826190	Complete Clamp Assembly
1-9	WXE0207-CBA	826193	Clamp Base Assembly
1	WXE0307-B	826193	Clamp Base
2	WXE0407-CL	826194	Clamper
3	WXE0501-CP	816025/826235	Clamp Plate
4	WXE0601-SP	816026	Stopper Plate
5	WXE0796	M8 x 60	Straight Pin
6	WXE0830	M5 x 6	Set Screw M5 x 6 Pack of 10 (Clamper Tip)
7	WXE0831	M5 x 12	M5 x 12 Screw Pack of 10 (Clamp Plate)
8	WXE0832	M4 x 10	Screw M4 x 10 Pack of 10 SP
9	WXE0835	74722739	Set Screw cup M8 x 8
10	WXE8227	827577	Hydraulic Hose
11	WXE0896	N/A	Hose Clamp Holder
12	WXE0887	P338135015	Shoulder Bolt
13	WXE0891	N/A	Spring
14	N/A	N/A	No Longer Available
15	N/A	N/A	No Longer Available
16	WXE0881	816004	Dove Tail Plate
17	WXE0873I	N/A	Pin
18	WXE0869	N/A	Linear Bearing
19	WXE0873A	N/A	Hydraulic Cylinder
20	WXE0875	816005	Bolt
21	WXE0895	N/A	Bolt
22	WXE0834A	N/A	Screw Pack of 10
23	WXE0883	N/A	Rod
24	WXE0831B	P330570059	Set Screw M6 x 8
25	WXE0886	N/A	Spring
26	WXE0888	816006	Spring
27	WXE0884	N/A	Bolt
28	WXE0966	N/A	Pin
29	WXE0889	N/A	Set Screw-M6 x 6 Pack of 10
31	WXE0871	6WPH200-1	Head
32	WXE0890	N/A	Bolt Pack of 10
33	WXE0812	KR12 x 20	Clamp Lever (Steel) 12 mm
34	WXE0885	N/A	Washer Pack of 10
35	WXE0855A	8635270D	Sheet Sensor (for Auto Loader)
36	WXE0850	N/A	Urethane Boot (for Clamper Tip)
N/A	WXE0805	2HS (1/4")	Coupler-Female (quick connect)
N/A	WXE0806	2HP (1/4")	Coupler-Male (quick connect)
N/A	WXE0811	KR10 x 20	Clamp Lever (Steel) 10 mm
N/A	WXE0840	N/A	Shims .010" Pack of 10
N/A	WXE0841	N/A	Shims .003" Pack of 10
N/A	WXE0842	N/A	Shims .005" Pack of 10
N/A	WXE8200	74166005	Hydraulic Clamp Pump Unit



Acies Clamp



- Manufactured to original **OEM** standards
- All sheet metal contact areas are heat treated

WILSON DRAWING #	WILSON PART #	AMADA® DRAWING #	DESCRIPTION
1-9	WXE0216-CBA	N/A	Acies Clamp Base
1	WXE0416-CL	74902499/MA03302	Acies Clamp Base Assembly
2	WXE0316-B	74902501/ma 03307-a	Clamp Base Acies
3	WXE0513-CP	N/A	Clamp Plate AC
4	WXE0613-SP	6891298	Stopper Plate AC
5	WXE0794	74571118	St Pin M6 x 60
6	WXE0835	74722739	Set Screw cup M8 x 8
7	WXE0832	N/A	Screw M4 x 10 Pack of 10 SP
8	WXE0830	N/A	Set Screw cup M5 x 6 Pack of 10
9	WXE0839K	N/A	Screw SHCS M6 x 12 Pack of 10



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