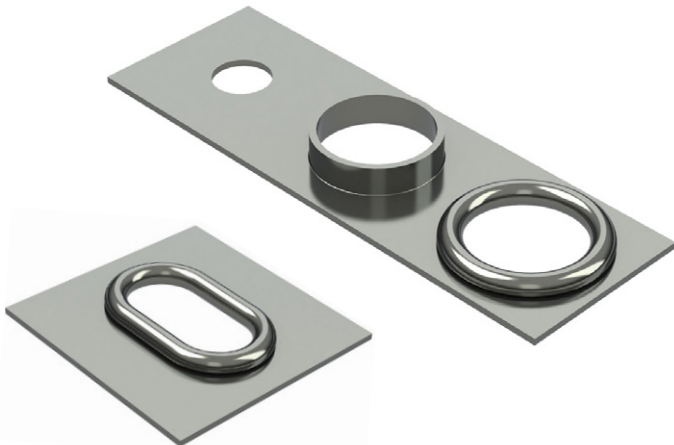
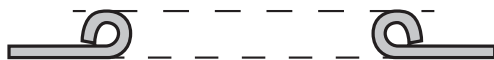


ROLLOVER TOOL (ROUND OR SHAPE)



Rollovers usually require three (3) tools:

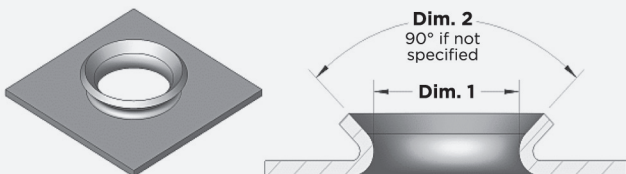
1. Pre-punch
2. Form-up Extrusion
3. Rollover



ROUND FLARE

Standard tolerance on the thru hole is ± 0.025 Tighter tolerance is available. Consult our Tooling Technicians.

If the tolerance requirement is equal to or less than ± 0.002 , sample material must be provided before the tool is designed.



Contact Information

Your Name _____

Phone _____

Company _____

Order Information

Material Type

(eg: Aluminium) _____

Material Thickness

(eg: 1.6mm or .060) _____

Machine Type

(eg: Amada-Pega 357) _____



Click to email form. Attach file to ensure quote accuracy (relief may be required).

Questions | Changes | Comments