

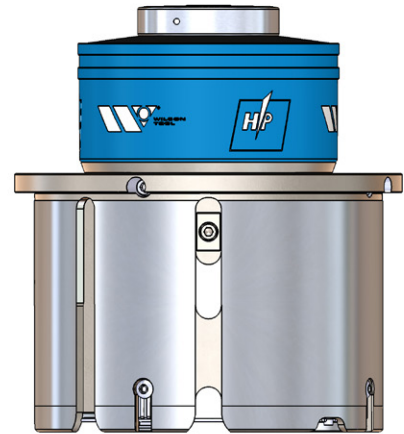
NOW AVAILABLE

Wilson Style Thick Turret Standard F Station

GUIDE ASSEMBLY	CAT. NO.
Standard Assembly	14880
PUNCH	CAT. NO.
Round	5039
Shape	5040
Optima® Coating	
STRIPPER	CAT. NO.
Round	1907
Shape	1909
DIE	CAT. NO.
Round Slug Hugger®*	2202
Round Standard	1910
Shape Slug Hugger®*	2203
Shape Standard	13822

* Slug Hugger dies must be ordered punch size plus clearance. Size restrictions apply.

DIE SHIM	CAT. NO.
0.25 mm single	24269
0.76 mm single	24270
1.50 mm single	24271



GUIDE
ASSEMBLY



PUNCH



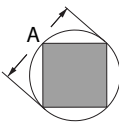
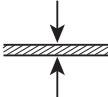
STRIPPER



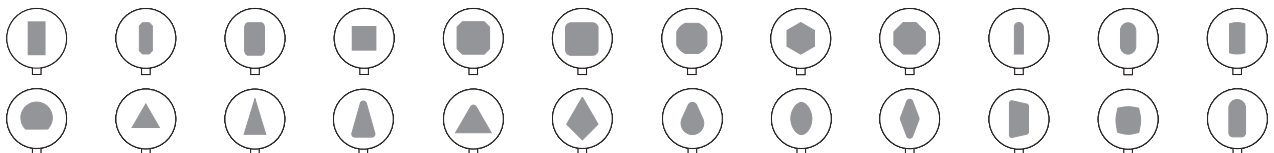
DIE



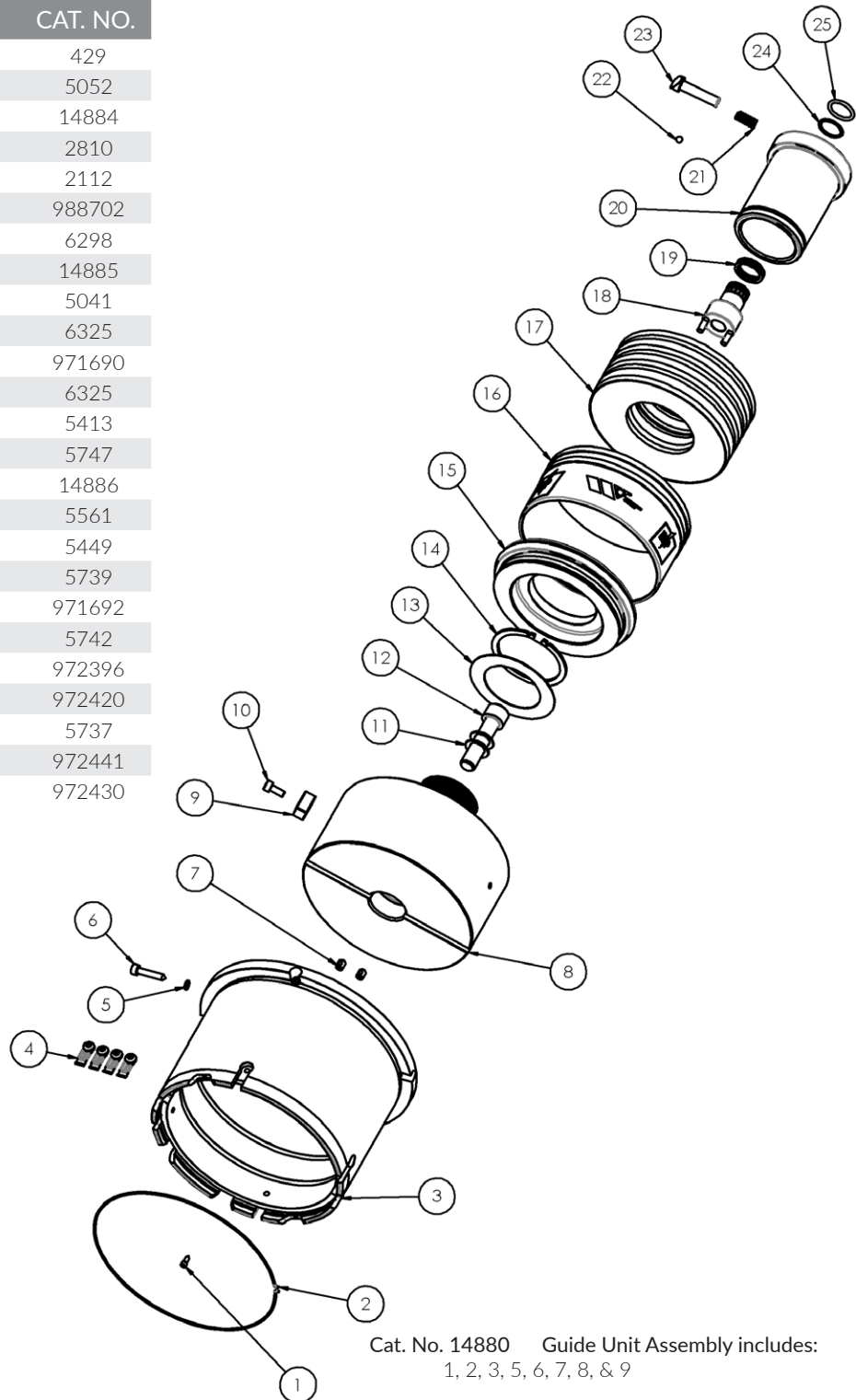
SHIM

DESCRIPTION	MAX. 'A' DIMENSION	MAX. MATERIAL THICKNESS	NOTES
Guide assemblies achieve angles of 0°, 45°, 90°, 180°, 225° and 270°	152.4 mm 	6.35 mm 	1.6 mm rooftop shear is standard on all punches with 'A' dimension > 50.8 mm and width > 6.35 mm.

25 STANDARD SHAPES



DESCRIPTION	CAT. NO.
1 Special Screw	429
2 Retaining Ring	5052
3 Guide	14884
4 Spring Clip Set	2810
5 Washer	2112
6 Socket Head Cap Screw	988702
7 Set Screw	6298
8 Punch Holder	14885
9 S80 Location Key	5041
10 Socket Head Cap Screw	6325
11 Spring	971690
12 Socket Head Cap Screw	6325
13 Anti-Lock Shim	5413
14 Retaining Ring	5747
15 Spring Support	14886
16 Spring Cover	5561
17 Spring Disc	5449
18 Adjustment Shaft	5739
19 Spring	971692
20 Driver	5742
21 Spring (DWC)	972396
22 Ball Bearing	972420
23 Index Button	5737
24 Retaining Ring	972441
25 O-Ring	972430



Cat. No. 14880 Guide Unit Assembly includes:
1, 2, 3, 5, 6, 7, 8, & 9

Cat. No. 14882 Driver Assembly includes:
19, 20, 21, 22, 23, 24 & 25

For more information, visit wilsontool.com, call our tooling technicians at +44 (0) 1793 831 818 or contact your sales engineer.