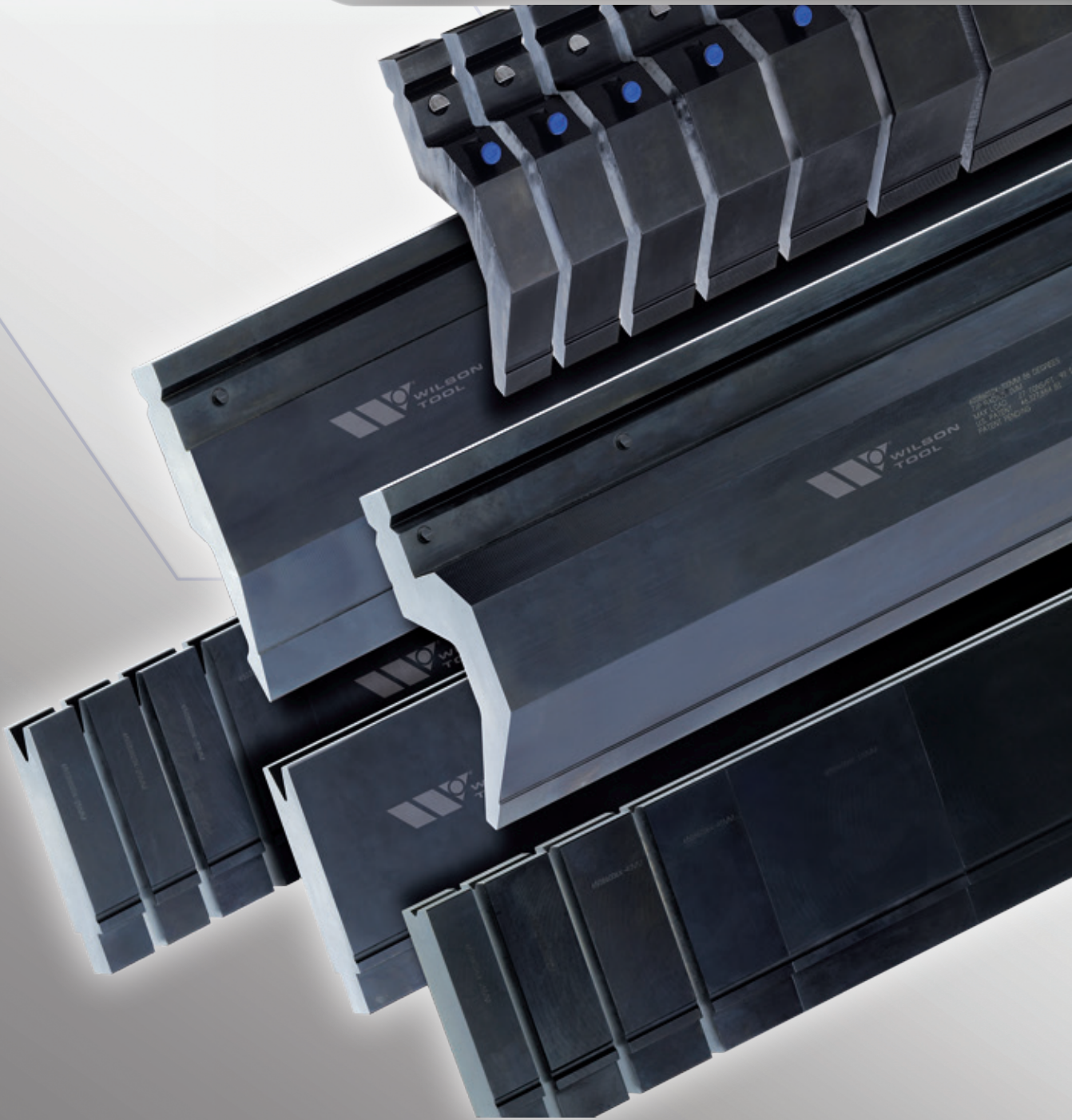




WILSON TOOL TRUMPF® STYLE PRESS BRAKE TOOLS



Solutions for Press Brake Tooling

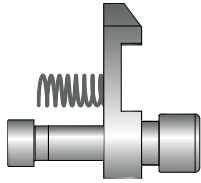
5	Click & Lock
6 - 7	Punches, Swan-neck - E600 - OW200/K
8 - 9	Punches, Thin Tip - E605 - OW280/K
10 - 11	Punches, Goose-neck - E601 - OW201/K
12 - 13	Punches, Pointed with Recess - E602 - OW202/K
14 - 15	Punches, Pointed/Bottoming - E604 - OW203/K
16 - 17	Punches, Pointed with Flattened Spot - E603 - OW210
18 - 19	Punches, Swan-neck - E610 - OW200/S
20 - 21	Punches, Goose-neck - E611 - OW201/S
22 - 23	Punches, Pointed with Recess - E612 - OW202/S
24 - 25	Punches, Pointed/Bottoming - E614 - OW203/S
26 - 27	Punches, Pointed with Flattening Spot - E613 - OW210/S
28	Radius Punches
29	System Divisions with Tools - Punches
31 - 33	Die V-Opening = 4mm & 5mm
34 - 38	Die V-Opening = 6mm
39 - 43	Die V-Opening = 8mm
44 - 48	Die V-Opening = 10mm
49 - 52	Die V-Opening = 12mm
53 - 56	Die V-Opening = 16mm
57 - 58	Die V-Opening = 20mm
59 - 62	Die V-Opening = 24mm
63 - 64	Die V-Opening = 30mm
65 - 66	Die V-Opening = 40mm
67 - 68	Die V-Opening = 50mm
69	Die V-Opening = 60mm - 70mm
70	Die V-Opening = 80mm - 90mm
71	Die V-Opening = 100mm
72 - 73	Hemming
74	System Divisions with Tools - Dies
75	Press Force Table

Solutions for your Trumpf® style punch needs

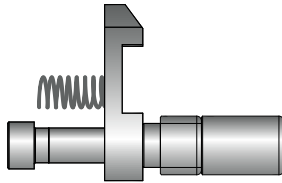
Wilson Tool Trumpf® style punches are available in 120mm and 220mm working height options and in standard solid or sectionalised lengths.

All punches are made to the most exacting manufacturing tolerances and subject to the most rigorous inspection before despatch.

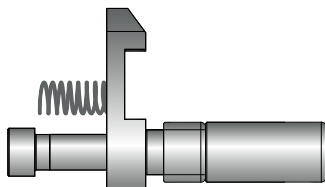




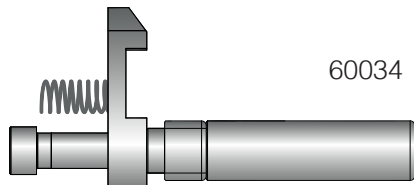
60030



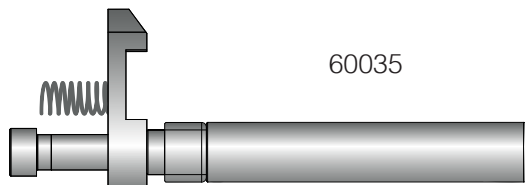
60031



60032



60034



60035

PUNCH PROFILE	BUTTON ASSEMBLY
E600	60034
E605	60034
E601	60031
E602	60030
E603	60032
E604	60030
E610	60035
E611	60032
E612	60032
E613	60032
E614	60032

Wilson Tool has developed an innovative push button, enabling the punch to be clicked in and out vertically. This, together with high quality manufacturing, makes a more efficient and versatile alternative.

The button is in all punches up to 100mm long, the rest have pins in as standard. Buttons can be put in as an option on lengths over 100mm, at extra cost, but only if the weights are under 13.5kg.

CAT. NO.	DESCRIPTION	PRICE
60030	SAFETY CLICK BUTTON EU L=10	
988013	SAFETY CLICK HOOK (EU)	
2051719	SAFETY CLICK SPRING (EU)	
2051720	SAFETY CLICK SCREW (EU)	
987977	SAFETY CLICK BUTTON L=10	

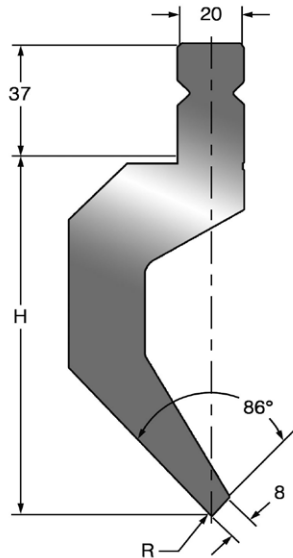
CAT. NO.	DESCRIPTION	PRICE
60031	SAFETY CLICK BUTTON EU L=24	
988013	SAFETY CLICK HOOK (EU)	
2051719	SAFETY CLICK SPRING (EU)	
2051720	SAFETY CLICK SCREW (EU)	
987978	SAFETY CLICK BUTTON L=24	

CAT. NO.	DESCRIPTION	PRICE
60032	SAFETY CLICK BUTTON EU L=30	
988013	SAFETY CLICK HOOK (EU)	
2051719	SAFETY CLICK SPRING (EU)	
2051720	SAFETY CLICK SCREW (EU)	
987979	SAFETY CLICK BUTTON L=30	

CAT. NO.	DESCRIPTION	PRICE
60034	SAFETY CLICK BUTTON EU L= 45	
988013	SAFETY CLICK HOOK (EU)	
2051719	SAFETY CLICK SPRING (EU)	
2051720	SAFETY CLICK SCREW (EU)	
988011	SAFETY CLICK BUTTON L=45	

CAT. NO.	DESCRIPTION	PRICE
60035	SAFETY CLICK BUTTON EU L=64	
988013	SAFETY CLICK HOOK (EU)	
2051719	SAFETY CLICK SPRING (EU)	
2051720	SAFETY CLICK SCREW (EU)	
988012	SAFETY CLICK BUTTON L=64	

PUNCHES - SWAN-NECK



WILSON PROFILE	E600
TRUMPF PROFILE	OW200/K
Radius	R1
Angle	86°
Height	120
MAXIMUM LOADING:	800 kN/m
WEIGHT:	29.1 kg/m

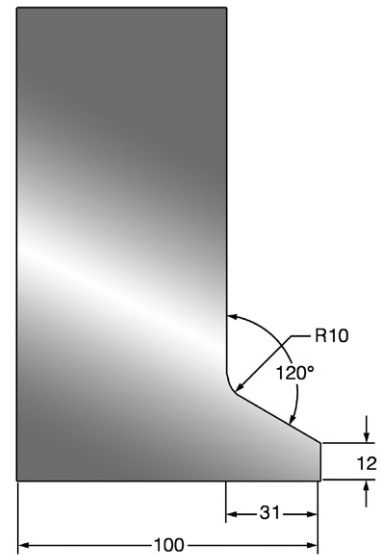
VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E60086010 - 4050B	
3050	E60086010 - 3050B	
2550	E60086010 - 2550B	
2050	E60086010 - 2050B	
1250	E60086010 - 1250B	
1050	E60086010 - 1050B	

VERSION A - SETS		
4050	E60086010 - 4050A	
3050	E60086010 - 3050A	
2550	E60086010 - 2550A	
2050	E60086010 - 2050A	
1250	E60086010 - 1250A	
1050	E60086010 - 1050A	

MODIFIED PUNCH TIP RADII					
E600	R0.5	R1.6	R2	R2.3	Radius
	86°	86°	86°	86°	Angle
	119.8	119.2	119.2	119	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60086005 - 4050B	E60086016 - 4050B	E60086020 - 4050B	E60086023 - 4050B	P.O.A
3050	E60086005 - 3050B	E60086016 - 3050B	E60086020 - 3050B	E60086023 - 3050B	P.O.A
2550	E60086005 - 2550B	E60086016 - 2550B	E60086020 - 2550B	E60086023 - 2550B	P.O.A
2050	E60086005 - 2050B	E60086016 - 2050B	E60086020 - 2050B	E60086023 - 2050B	P.O.A
1250	E60086005 - 1250B	E60086016 - 1250B	E60086020 - 1250B	E60086023 - 1250B	P.O.A
1050	E60086005 - 1050B	E60086016 - 1050B	E60086020 - 1050B	E60086023 - 1050B	P.O.A
VERSION A - SETS					
4050	E60086005 - 4050A	E60086016 - 4050A	E60086020 - 4050A	E60086023 - 4050A	P.O.A
3050	E60086005 - 3050A	E60086016 - 3050A	E60086020 - 3050A	E60086023 - 3050A	P.O.A
2550	E60086005 - 2550A	E60086016 - 2550A	E60086020 - 2550A	E60086023 - 2550A	P.O.A
2050	E60086005 - 2050A	E60086016 - 2050A	E60086020 - 2050A	E60086023 - 2050A	P.O.A
1250	E60086005 - 1250A	E60086016 - 1250A	E60086020 - 1250A	E60086023 - 1250A	P.O.A
1050	E60086005 - 1050A	E60086016 - 1050A	E60086020 - 1050A	E60086023 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E60086005 - 250	E60086016 - 250	E60086020 - 250	E60086023 - 250	P.O.A
550	E60086005 - 550	E60086016 - 550	E60086020 - 550	E60086023 - 550	P.O.A
SINGLE - PIECES					
500	E60086005 - 500	E60086016 - 500	E60086020 - 500	E60086023 - 500	P.O.A
300	E60086005 - 300	E60086016 - 300	E60086020 - 300	E60086023 - 300	P.O.A
200	E60086005 - 200	E60086016 - 200	E60086020 - 200	E60086023 - 200	P.O.A
Horn Right	E60086005 - 100R	E60086016 - 100R	E60086020 - 100R	E60086023 - 100R	P.O.A
Horn Left	E60086005 - 100L	E60086016 - 100L	E60086020 - 100L	E60086023 - 100L	P.O.A
100	E60086005 - 100	E60086016 - 100	E60086020 - 100	E60086023 - 100	P.O.A
50	E60086005 - 50	E60086016 - 50	E60086020 - 50	E60086023 - 50	P.O.A
45	E60086005 - 45	E60086016 - 45	E60086020 - 45	E60086023 - 45	P.O.A
40	E60086005 - 40	E60086016 - 40	E60086020 - 40	E60086023 - 40	P.O.A
35	E60086005 - 35	E60086016 - 35	E60086020 - 35	E60086023 - 35	P.O.A
30	E60086005 - 30	E60086016 - 30	E60086020 - 30	E60086023 - 30	P.O.A
25	E60086005 - 25	E60086016 - 25	E60086020 - 25	E60086023 - 25	P.O.A

Dimensions in (mm)

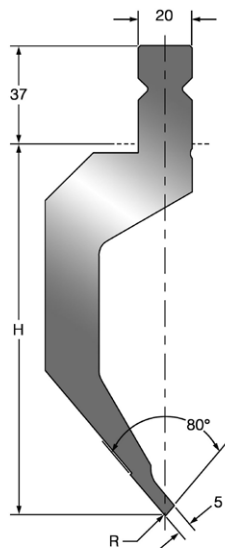
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E60086010 - 250	
550	E60086010 - 550	
SINGLE - PIECES		
500	E60086010 - 500	
300	E60086010 - 300	
200	E60086010 - 200	
Horn Right	E60086010 - 100R	
Horn Left	E60086010 - 100L	
100	E60086010 - 100	
50	E60086010 - 50	
45	E60086010 - 45	
40	E60086010 - 40	
35	E60086010 - 35	
30	E60086010 - 30	
25	E60086010 - 25	



MODIFIED PUNCH TIP RADII					
E600	R2.5	R3	R3.2	R4	Radius
	86°	86°	86°	86°	Angle
	119	118.7	118.6	118.3	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60086025 - 4050B	E60086030 - 4050B	E60086032 - 4050B	E60086040 - 4050B	P.O.A
3050	E60086025 - 3050B	E60086030 - 3050B	E60086032 - 3050B	E60086040 - 3050B	P.O.A
2550	E60086025 - 2550B	E60086030 - 2550B	E60086032 - 2550B	E60086040 - 2550B	P.O.A
2050	E60086025 - 2050B	E60086030 - 2050B	E60086032 - 2050B	E60086040 - 2050B	P.O.A
1250	E60086025 - 1250B	E60086030 - 1250B	E60086032 - 1250B	E60086040 - 1250B	P.O.A
1050	E60086025 - 1050B	E60086030 - 1050B	E60086032 - 1050B	E60086040 - 1050B	P.O.A
VERSION A - SETS					
4050	E60086025 - 4050A	E60086030 - 4050A	E60086032 - 4050A	E60086040 - 4050A	P.O.A
3050	E60086025 - 3050A	E60086030 - 3050A	E60086032 - 3050A	E60086040 - 3050A	P.O.A
2550	E60086025 - 2550A	E60086030 - 2550A	E60086032 - 2550A	E60086040 - 2550A	P.O.A
2050	E60086025 - 2050A	E60086030 - 2050A	E60086032 - 2050A	E60086040 - 2050A	P.O.A
1250	E60086025 - 1250A	E60086030 - 1250A	E60086032 - 1250A	E60086040 - 1250A	P.O.A
1050	E60086025 - 1050A	E60086030 - 1050A	E60086032 - 1050A	E60086040 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E60086025 - 250	E60086030 - 250	E60086032 - 250	E60086040 - 250	P.O.A
550	E60086025 - 550	E60086030 - 550	E60086032 - 550	E60086040 - 550	P.O.A
SINGLE - PIECES					
500	E60086025 - 500	E60086030 - 500	E60086032 - 500	E60086040 - 500	P.O.A
300	E60086025 - 300	E60086030 - 300	E60086032 - 300	E60086040 - 300	P.O.A
200	E60086025 - 200	E60086030 - 200	E60086032 - 200	E60086040 - 200	P.O.A
Horn Right	E60086025 - 100R	E60086030 - 100R	E60086032 - 100R	E60086040 - 100R	P.O.A
Horn Left	E60086025 - 100L	E60086030 - 100L	E60086032 - 100L	E60086040 - 100L	P.O.A
100	E60086025 - 100	E60086030 - 100	E60086032 - 100	E60086040 - 100	P.O.A
50	E60086025 - 50	E60086030 - 50	E60086032 - 50	E60086040 - 50	P.O.A
45	E60086025 - 45	E60086030 - 45	E60086032 - 45	E60086040 - 45	P.O.A
40	E60086025 - 40	E60086030 - 40	E60086032 - 40	E60086040 - 40	P.O.A
35	E60086025 - 35	E60086030 - 35	E60086032 - 35	E60086040 - 35	P.O.A
30	E60086025 - 30	E60086030 - 30	E60086032 - 30	E60086040 - 30	P.O.A
25	E60086025 - 25	E60086030 - 25	E60086032 - 25	E60086040 - 25	P.O.A

Dimensions in (mm)

PUNCHES - THIN TIP



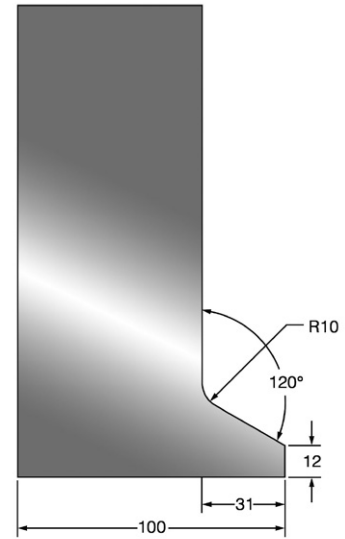
WILSON PROFILE	E605
TRUMPF PROFILE	OW280/K
Radius	R0.5
Angle	80°
Height	140
MAXIMUM LOADING:	400 kN/m
WEIGHT:	30.9 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E60580005 - 4050B	
3050	E60580005 - 3050B	
2550	E60580005 - 2550B	
2050	E60580005 - 2050B	
1250	E60580005 - 1250B	
1050	E60580005 - 1050B	
VERSION A - SETS		
4050	E60580005 - 4050A	
3050	E60580005 - 3050A	
2550	E60580005 - 2550A	
2050	E60580005 - 2050A	
1250	E60580005 - 1250A	
1050	E60580005 - 1050A	

Other Radii Available on Request

Dimensions in (mm)

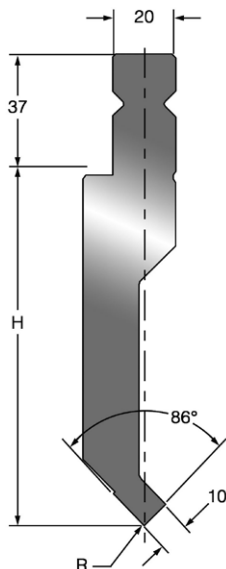
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E60580005 - 250	
550	E60580005 - 550	
SINGLE - PIECES		
500	E60580005 - 500	
300	E60580005 - 300	
200	E60580005 - 200	
Horn Right	E60580005 - 100R	
Horn Left	E60580005 - 100L	
100	E60580005 - 100	
50	E60580005 - 50	
45	E60580005 - 45	
40	E60580005 - 40	
35	E60580005 - 35	
30	E60580005 - 30	
25	E60580005 - 25	



Other Radii Available on Request

Dimensions in (mm)

PUNCHES - GOOSE-NECK



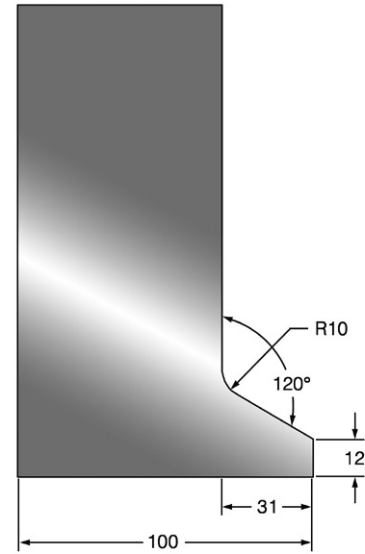
WILSON PROFILE	E601
TRUMPF PROFILE	OW201/K
Radius	R1
Angle	86°
Height	120
MAXIMUM LOADING:	800 kN/m
WEIGHT:	24.3 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E60186010 - 4050B	
3050	E60186010 - 3050B	
2550	E60186010 - 2550B	
2050	E60186010 - 2050B	
1250	E60186010 - 1250B	
1050	E60186010 - 1050B	
VERSION A - SETS		
4050	E60186010 - 4050A	
3050	E60186010 - 3050A	
2550	E60186010 - 2550A	
2050	E60186010 - 2050A	
1250	E60186010 - 1250A	
1050	E60186010 - 1050A	

MODIFIED PUNCH TIP RADII					
E601	R0.5	R1.6	R2	R2.3	Radius
	86°	86°	86°	86°	Angle
	119.8	119.4	119.2	119	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60186005 - 4050B	E60186016 - 4050B	E60186020 - 4050B	E60186023 - 4050B	P.O.A
3050	E60186005 - 3050B	E60186016 - 3050B	E60186020 - 3050B	E60186023 - 3050B	P.O.A
2550	E60186005 - 2550B	E60186016 - 2550B	E60186020 - 2550B	E60186023 - 2550B	P.O.A
2050	E60186005 - 2050B	E60186016 - 2050B	E60186020 - 2050B	E60186023 - 2050B	P.O.A
1250	E60186005 - 1250B	E60186016 - 1250B	E60186020 - 1250B	E60186023 - 1250B	P.O.A
1050	E60186005 - 1050B	E60186016 - 1050B	E60186020 - 1050B	E60186023 - 1050B	P.O.A
VERSION A - SETS					
4050	E60186005 - 4050A	E60186016 - 4050A	E60186020 - 4050A	E60186023 - 4050A	P.O.A
3050	E60186005 - 3050A	E60186016 - 3050A	E60186020 - 3050A	E60186023 - 3050A	P.O.A
2550	E60186005 - 2550A	E60186016 - 2550A	E60186020 - 2550A	E60186023 - 2550A	P.O.A
2050	E60186005 - 2050A	E60186016 - 2050A	E60186020 - 2050A	E60186023 - 2050A	P.O.A
1250	E60186005 - 1250A	E60186016 - 1250A	E60186020 - 1250A	E60186023 - 1250A	P.O.A
1050	E60186005 - 1050A	E60186016 - 1050A	E60186020 - 1050A	E60186023 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E60186005 - 250	E60186016 - 250	E60186020 - 250	E60186023 - 250	P.O.A
550	E60186005 - 550	E60186016 - 550	E60186020 - 550	E60186023 - 550	P.O.A
SINGLE - PIECES					
500	E60186005 - 500	E60186016 - 500	E60186020 - 500	E60186023 - 500	P.O.A
300	E60186005 - 300	E60186016 - 300	E60186020 - 300	E60186023 - 300	P.O.A
200	E60186005 - 200	E60186016 - 200	E60186020 - 200	E60186023 - 200	P.O.A
Horn Right	E60186005 - 100R	E60186016 - 100R	E60186020 - 100R	E60186023 - 100R	P.O.A
Horn Left	E60186005 - 100L	E60186016 - 100L	E60186020 - 100L	E60186023 - 100L	P.O.A
100	E60186005 - 100	E60186016 - 100	E60186020 - 100	E60186023 - 100	P.O.A
50	E60186005 - 50	E60186016 - 50	E60186020 - 50	E60186023 - 50	P.O.A
45	E60186005 - 45	E60186016 - 45	E60186020 - 45	E60186023 - 45	P.O.A
40	E60186005 - 40	E60186016 - 40	E60186020 - 40	E60186023 - 40	P.O.A
35	E60186005 - 35	E60186016 - 35	E60186020 - 35	E60186023 - 35	P.O.A
30	E60186005 - 30	E60186016 - 30	E60186020 - 30	E60186023 - 30	P.O.A
25	E60186005 - 25	E60186016 - 25	E60186020 - 25	E60186023 - 25	P.O.A

Dimensions in (mm)

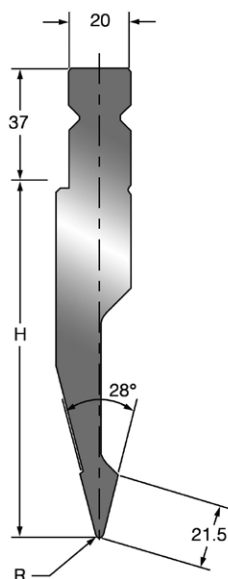
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E60186010 - 250	
550	E60186010 - 550	
SINGLE - PIECES		
500	E60186010 - 500	
300	E60186010 - 300	
200	E60186010 - 200	
Horn Right	E60186010 - 100R	
Horn Left	E60186010 - 100L	
100	E60186010 - 100	
50	E60186010 - 50	
45	E60186010 - 45	
40	E60186010 - 40	
35	E60186010 - 35	
30	E60186010 - 30	
25	E60186010 - 25	



MODIFIED PUNCH TIP RADII					
E601	R2.5	R3	R3.2	R4	Radius
	86°	86°	86°	86°	Angle
	119	118.8	118.6	118.2	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60186025 - 4050B	E60186030 - 4050B	E60186032 - 4050B	E60186040 - 4050B	P.O.A
3050	E60186025 - 3050B	E60186030 - 3050B	E60186032 - 3050B	E60186040 - 3050B	P.O.A
2550	E60186025 - 2550B	E60186030 - 2550B	E60186032 - 2550B	E60186040 - 2550B	P.O.A
2050	E60186025 - 2050B	E60186030 - 2050B	E60186032 - 2050B	E60186040 - 2050B	P.O.A
1250	E60186025 - 1250B	E60186030 - 1250B	E60186032 - 1250B	E60186040 - 1250B	P.O.A
1050	E60186025 - 1050B	E60186030 - 1050B	E60186032 - 1050B	E60186040 - 1050B	P.O.A
VERSION A - SETS					
4050	E60186025 - 4050A	E60186030 - 4050A	E60186032 - 4050A	E60186040 - 4050A	P.O.A
3050	E60186025 - 3050A	E60186030 - 3050A	E60186032 - 3050A	E60186040 - 3050A	P.O.A
2550	E60186025 - 2550A	E60186030 - 2550A	E60186032 - 2550A	E60186040 - 2550A	P.O.A
2050	E60186025 - 2050A	E60186030 - 2050A	E60186032 - 2050A	E60186040 - 2050A	P.O.A
1250	E60186025 - 1250A	E60186030 - 1250A	E60186032 - 1250A	E60186040 - 1250A	P.O.A
1050	E60186025 - 1050A	E60186030 - 1050A	E60186032 - 1050A	E60186040 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E60186025 - 250	E60186030 - 250	E60186032 - 250	E60186040 - 250	P.O.A
550	E60186025 - 550	E60186030 - 550	E60186032 - 550	E60186040 - 550	P.O.A
SINGLE - PIECES					
500	E60186025 - 500	E60186030 - 500	E60186032 - 500	E60186040 - 500	P.O.A
300	E60186025 - 300	E60186030 - 300	E60186032 - 300	E60186040 - 300	P.O.A
200	E60186025 - 200	E60186030 - 200	E60186032 - 200	E60186040 - 200	P.O.A
Horn Right	E60186025 - 100R	E60186030 - 100R	E60186032 - 100R	E60186040 - 100R	P.O.A
Horn Left	E60186025 - 100L	E60186030 - 100L	E60186032 - 100L	E60186040 - 100L	P.O.A
100	E60186025 - 100	E60186030 - 100	E60186032 - 100	E60186040 - 100	P.O.A
50	E60186025 - 50	E60186030 - 50	E60186032 - 50	E60186040 - 50	P.O.A
45	E60186025 - 45	E60186030 - 45	E60186032 - 45	E60186040 - 45	P.O.A
40	E60186025 - 40	E60186030 - 40	E60186032 - 40	E60186040 - 40	P.O.A
35	E60186025 - 35	E60186030 - 35	E60186032 - 35	E60186040 - 35	P.O.A
30	E60186025 - 30	E60186030 - 30	E60186032 - 30	E60186040 - 30	P.O.A
25	E60186025 - 25	E60186030 - 25	E60186032 - 25	E60186040 - 25	P.O.A

Dimensions in (mm)

PUNCHES - POINTED WITH RECESS



WILSON PROFILE	E602
TRUMPF PROFILE	OW202/K
Radius	R1
Angle	28°
Height	120
MAXIMUM LOADING (Bending):	600 kN/m
MAXIMUM LOADING (Flattening):	1000 kN/m
WEIGHT:	19.5 kg/m

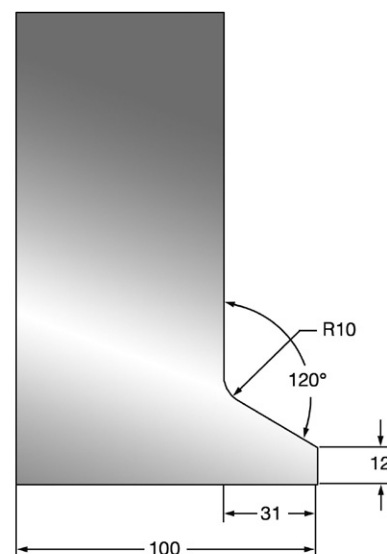
VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E60228010 - 4050B	
3050	E60228010 - 3050B	
2550	E60228010 - 2550B	
2050	E60228010 - 2050B	
1250	E60228010 - 1250B	
1050	E60228010 - 1050B	
VERSION A - SETS		
4050	E60228010 - 4050A	
3050	E60228010 - 3050A	
2550	E60228010 - 2550A	
2050	E60228010 - 2050A	
1250	E60228010 - 1250A	
1050	E60228010 - 1050A	

MODIFIED PUNCH TIP RADII					
E602	R0.5	R1.6	R2	R2.3	Radius
	28°	28°	28°	28°	Angle
	119.8	117.2	116	115.1	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60228005 - 4050B	E60228016 - 4050B	E60228020 - 4050B	E60228023 - 4050B	P.O.A
3050	E60228005 - 3050B	E60228016 - 3050B	E60228020 - 3050B	E60228023 - 3050B	P.O.A
2550	E60228005 - 2550B	E60228016 - 2550B	E60228020 - 2550B	E60228023 - 2550B	P.O.A
2050	E60228005 - 2050B	E60228016 - 2050B	E60228020 - 2050B	E60228023 - 2050B	P.O.A
1250	E60228005 - 1250B	E60228016 - 1250B	E60228020 - 1250B	E60228023 - 1250B	P.O.A
1050	E60228005 - 1050B	E60228016 - 1050B	E60228020 - 1050B	E60228023 - 1050B	P.O.A
VERSION A - SETS					
4050	E60228005 - 4050A	E60228016 - 4050A	E60228020 - 4050A	E60228023 - 4050A	P.O.A
3050	E60228005 - 3050A	E60228016 - 3050A	E60228020 - 3050A	E60228023 - 3050A	P.O.A
2550	E60228005 - 2550A	E60228016 - 2550A	E60228020 - 2550A	E60228023 - 2550A	P.O.A
2050	E60228005 - 2050A	E60228016 - 2050A	E60228020 - 2050A	E60228023 - 2050A	P.O.A
1250	E60228005 - 1250A	E60228016 - 1250A	E60228020 - 1250A	E60228023 - 1250A	P.O.A
1050	E60228005 - 1050A	E60228016 - 1050A	E60228020 - 1050A	E60228023 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E60228005 - 250	E60228016 - 250	E60228020 - 250	E60228023 - 250	P.O.A
550	E60228005 - 550	E60228016 - 550	E60228020 - 550	E60228023 - 550	P.O.A
SINGLE - PIECES					
500	E60228005 - 500	E60228016 - 500	E60228020 - 500	E60228023 - 500	P.O.A
300	E60228005 - 300	E60228016 - 300	E60228020 - 300	E60228023 - 300	P.O.A
200	E60228005 - 200	E60228016 - 200	E60228020 - 200	E60228023 - 200	P.O.A
Horn Right	E60228005 - 100R	E60228016 - 100R	E60228020 - 100R	E60228023 - 100R	P.O.A
Horn Left	E60228005 - 100L	E60228016 - 100L	E60228020 - 100L	E60228023 - 100L	P.O.A
100	E60228005 - 100	E60228016 - 100	E60228020 - 100	E60228023 - 100	P.O.A
50	E60228005 - 50	E60228016 - 50	E60228020 - 50	E60228023 - 50	P.O.A
45	E60228005 - 45	E60228016 - 45	E60228020 - 45	E60228023 - 45	P.O.A
40	E60228005 - 40	E60228016 - 40	E60228020 - 40	E60228023 - 40	P.O.A
35	E60228005 - 35	E60228016 - 35	E60228020 - 35	E60228023 - 35	P.O.A
30	E60228005 - 30	E60228016 - 30	E60228020 - 30	E60228023 - 30	P.O.A
25	E60228005 - 25	E60228016 - 25	E60228020 - 25	E60228023 - 25	P.O.A

Dimensions in (mm)

PUNCHES - POINTED WITH RECESS

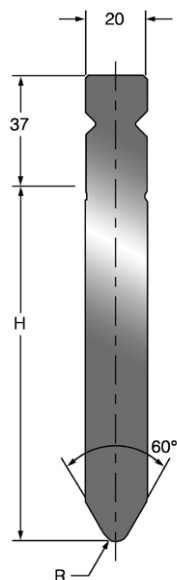
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E60228010 - 250	
550	E60228010 - 550	
SINGLE - PIECES		
500	E60228010 - 500	
300	E60228010 - 300	
200	E60228010 - 200	
Horn Right	E60228010 - 100R	
Horn Left	E60228010 - 100L	
100	E60228010 - 100	
50	E60228010 - 50	
45	E60228010 - 45	
40	E60228010 - 40	
35	E60228010 - 35	
30	E60228010 - 30	
25	E60228010 - 25	



MODIFIED PUNCH TIP RADII					
E602	R2.5	R3	R3.2	R4	Radius
	28°	28°	28°	28°	Angle
	114.4	112.8	112.7	109.8	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60228025 - 4050B	E60228030 - 4050B	E60228032 - 4050B	E60228040 - 4050B	P.O.A
3050	E60228025 - 3050B	E60228030 - 3050B	E60228032 - 3050B	E60228040 - 3050B	P.O.A
2550	E60228025 - 2550B	E60228030 - 2550B	E60228032 - 2550B	E60228040 - 2550B	P.O.A
2050	E60228025 - 2050B	E60228030 - 2050B	E60228032 - 2050B	E60228040 - 2050B	P.O.A
1250	E60228025 - 1250B	E60228030 - 1250B	E60228032 - 1250B	E60228040 - 1250B	P.O.A
1050	E60228025 - 1050B	E60228030 - 1050B	E60228032 - 1050B	E60228040 - 1050B	P.O.A
VERSION A - SETS					
4050	E60228025 - 4050A	E60228030 - 4050A	E60228032 - 4050A	E60228040 - 4050A	P.O.A
3050	E60228025 - 3050A	E60228030 - 3050A	E60228032 - 3050A	E60228040 - 3050A	P.O.A
2550	E60228025 - 2550A	E60228030 - 2550A	E60228032 - 2550A	E60228040 - 2550A	P.O.A
2050	E60228025 - 2050A	E60228030 - 2050A	E60228032 - 2050A	E60228040 - 2050A	P.O.A
1250	E60228025 - 1250A	E60228030 - 1250A	E60228032 - 1250A	E60228040 - 1250A	P.O.A
1050	E60228025 - 1050A	E60228030 - 1050A	E60228032 - 1050A	E60228040 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E60228025 - 250	E60228030 - 250	E60228032 - 250	E60228040 - 250	P.O.A
550	E60228025 - 550	E60228030 - 550	E60228032 - 550	E60228040 - 550	P.O.A
SINGLE - PIECES					
500	E60228025 - 500	E60228030 - 500	E60228032 - 500	E60228040 - 500	P.O.A
300	E60228025 - 300	E60228030 - 300	E60228032 - 300	E60228040 - 300	P.O.A
200	E60228025 - 200	E60228030 - 200	E60228032 - 200	E60228040 - 200	P.O.A
Horn Right	E60228025 - 100R	E60228030 - 100R	E60228032 - 100R	E60228040 - 100R	P.O.A
Horn Left	E60228025 - 100L	E60228030 - 100L	E60228032 - 100L	E60228040 - 100L	P.O.A
100	E60228025 - 100	E60228030 - 100	E60228032 - 100	E60228040 - 100	P.O.A
50	E60228025 - 50	E60228030 - 50	E60228032 - 50	E60228040 - 50	P.O.A
45	E60228025 - 45	E60228030 - 45	E60228032 - 45	E60228040 - 45	P.O.A
40	E60228025 - 40	E60228030 - 40	E60228032 - 40	E60228040 - 40	P.O.A
35	E60228025 - 35	E60228030 - 35	E60228032 - 35	E60228040 - 35	P.O.A
30	E60228025 - 30	E60228030 - 30	E60228032 - 30	E60228040 - 30	P.O.A
25	E60228025 - 25	E60228030 - 25	E60228032 - 25	E60228040 - 25	P.O.A

Dimensions in (mm)

PUNCHES - POINTED/BOTTOMING



WILSON PROFILE	E604
TRUMPF PROFILE	OW203/K
Radius	R4
Angle	60°
Height	120
MAXIMUM LOADING:	1600 kN/m
WEIGHT:	23.3 kg/m

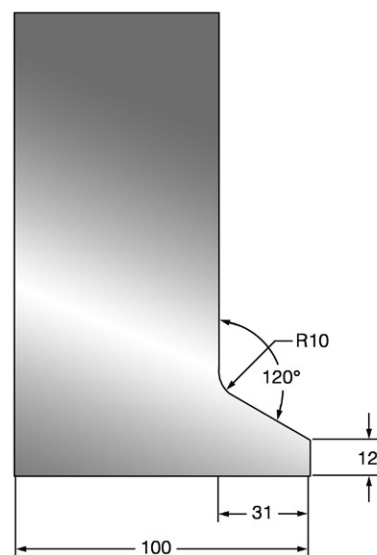
VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E60460040 - 4050B	
3050	E60460040 - 3050B	
2550	E60460040 - 2550B	
2050	E60460040 - 2050B	
1250	E60460040 - 1250B	
1050	E60460040 - 1050B	
VERSION A - SETS		
4050	E60460040 - 4050A	
3050	E60460040 - 3050A	
2550	E60460040 - 2550A	
2050	E60460040 - 2050A	
1250	E60460040 - 1250A	
1050	E60460040 - 1050A	

MODIFIED PUNCH TIP RADII					
E604	R2	R2.5	R3	R4.7	Radius
	60°	60°	60°	60°	Angle
	119.8	119.8	119.8	119.1	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60460020 - 4050B	E60460025 - 4050B	E60460030 - 4050B	E60460047 - 4050B	P.O.A
3050	E60460020 - 3050B	E60460025 - 3050B	E60460030 - 3050B	E60460047 - 3050B	P.O.A
2550	E60460020 - 2550B	E60460025 - 2550B	E60460030 - 2550B	E60460047 - 2550B	P.O.A
2050	E60460020 - 2050B	E60460025 - 2050B	E60460030 - 2050B	E60460047 - 2050B	P.O.A
1250	E60460020 - 1250B	E60460025 - 1250B	E60460030 - 1250B	E60460047 - 1250B	P.O.A
1050	E60460020 - 1050B	E60460025 - 1050B	E60460030 - 1050B	E60460047 - 1050B	P.O.A
VERSION A - SETS					
4050	E60460020 - 4050A	E60460025 - 4050A	E60460030 - 4050A	E60460047 - 4050A	P.O.A
3050	E60460020 - 3050A	E60460025 - 3050A	E60460030 - 3050A	E60460047 - 3050A	P.O.A
2550	E60460020 - 2550A	E60460025 - 2550A	E60460030 - 2550A	E60460047 - 2550A	P.O.A
2050	E60460020 - 2050A	E60460025 - 2050A	E60460030 - 2050A	E60460047 - 2050A	P.O.A
1250	E60460020 - 1250A	E60460025 - 1250A	E60460030 - 1250A	E60460047 - 1250A	P.O.A
1050	E60460020 - 1050A	E60460025 - 1050A	E60460030 - 1050A	E60460047 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E60460020 - 250	E60460025 - 250	E60460030 - 250	E60460047 - 250	P.O.A
550	E60460020 - 550	E60460025 - 550	E60460030 - 550	E60460047 - 550	P.O.A
SINGLE - PIECES					
500	E60460020 - 500	E60460025 - 500	E60460030 - 500	E60460047 - 500	P.O.A
300	E60460020 - 300	E60460025 - 300	E60460030 - 300	E60460047 - 300	P.O.A
200	E60460020 - 200	E60460025 - 200	E60460030 - 200	E60460047 - 200	P.O.A
Horn Right	E60460020 - 100R	E60460025 - 100R	E60460030 - 100R	E60460047 - 100R	P.O.A
Horn Left	E60460020 - 100L	E60460025 - 100L	E60460030 - 100L	E60460047 - 100L	P.O.A
100	E60460020 - 100	E60460025 - 100	E60460030 - 100	E60460047 - 100	P.O.A
50	E60460020 - 50	E60460025 - 50	E60460030 - 50	E60460047 - 50	P.O.A
45	E60460020 - 45	E60460025 - 45	E60460030 - 45	E60460047 - 45	P.O.A
40	E60460020 - 40	E60460025 - 40	E60460030 - 40	E60460047 - 40	P.O.A
35	E60460020 - 35	E60460025 - 35	E60460030 - 35	E60460047 - 35	P.O.A
30	E60460020 - 30	E60460025 - 30	E60460030 - 30	E60460047 - 30	P.O.A
25	E60460020 - 25	E60460025 - 25	E60460030 - 25	E60460047 - 25	P.O.A

Dimensions in (mm)

PUNCHES - POINTED/BOTTOMING

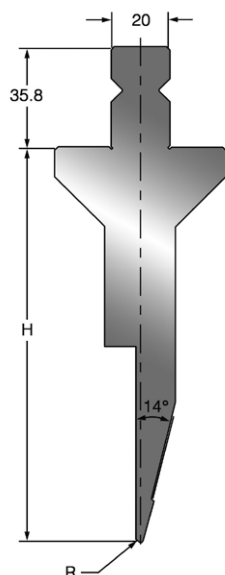
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
Length 250	E60460040 - 250	
Length 550	E60460040 - 550	
SINGLE - PIECES		
500	E60460040 - 500	
300	E60460040 - 300	
200	E60460040 - 200	
Horn Right	E60460040 - 100R	
Horn Left	E60460040 - 100L	
100	E60460040 - 100	
50	E60460040 - 50	
45	E60460040 - 45	
40	E60460040 - 40	
35	E60460040 - 35	
30	E60460040 - 30	
25	E60460040 - 25	



MODIFIED PUNCH TIP RADII					
E604	R5	R6	R6.4	–	Radius
	60°	60°	60°	–	Angle
	118.8	117.6	117.2	–	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60460050 - 4050B	E60460060 - 4050B	E60460064 - 4050B	–	P.O.A
3050	E60460050 - 3050B	E60460060 - 3050B	E60460064 - 3050B	–	P.O.A
2550	E60460050 - 2550B	E60460060 - 2550B	E60460064 - 2550B	–	P.O.A
2050	E60460050 - 2050B	E60460060 - 2050B	E60460064 - 2050B	–	P.O.A
1250	E60460050 - 1250B	E60460060 - 1250B	E60460064 - 1250B	–	P.O.A
1050	E60460050 - 1050B	E60460060 - 1050B	E60460064 - 1050B	–	P.O.A
VERSION A - SETS					
4050	E60460050 - 4050A	E60460060 - 4050A	E60460064 - 4050A	–	P.O.A
3050	E60460050 - 3050A	E60460060 - 3050A	E60460064 - 3050A	–	P.O.A
2550	E60460050 - 2550A	E60460060 - 2550A	E60460064 - 2550A	–	P.O.A
2050	E60460050 - 2050A	E60460060 - 2050A	E60460064 - 2050A	–	P.O.A
1250	E60460050 - 1250A	E60460060 - 1250A	E60460064 - 1250A	–	P.O.A
1050	E60460050 - 1050A	E60460060 - 1050A	E60460064 - 1050A	–	P.O.A
SECTIONALISED - SETS					
250	E60460050 - 250	E60460060 - 250	E60460064 - 250	–	P.O.A
550	E60460050 - 550	E60460060 - 550	E60460064 - 550	–	P.O.A
SINGLE - PIECES					
500	E60460050 - 500	E60460060 - 500	E60460064 - 500	–	P.O.A
300	E60460050 - 300	E60460060 - 300	E60460064 - 300	–	P.O.A
200	E60460050 - 200	E60460060 - 200	E60460064 - 200	–	P.O.A
Horn Right	E60460050 - 100R	E60460060 - 100R	E60460064 - 100R	–	P.O.A
Horn Left	E60460050 - 100L	E60460060 - 100L	E60460064 - 100L	–	P.O.A
100	E60460050 - 100	E60460060 - 100	E60460064 - 100	–	P.O.A
50	E60460050 - 50	E60460060 - 50	E60460064 - 50	–	P.O.A
45	E60460050 - 45	E60460060 - 45	E60460064 - 45	–	P.O.A
40	E60460050 - 40	E60460060 - 40	E60460064 - 40	–	P.O.A
35	E60460050 - 35	E60460060 - 35	E60460064 - 35	–	P.O.A
30	E60460050 - 30	E60460060 - 30	E60460064 - 30	–	P.O.A
25	E60460050 - 25	E60460060 - 25	E60460064 - 25	–	P.O.A

Dimensions in (mm)

PUNCHES - POINTED WITH FLATTENED SPOT



WILSON PROFILE	E603
TRUMPF PROFILE	OW210
Radius	R1
Angle	28°
Height	140
MAXIMUM LOADING (Bending):	400 kN/m
MAXIMUM LOADING (Flattening):	1300 kN/m
WEIGHT:	28.9 kg/m

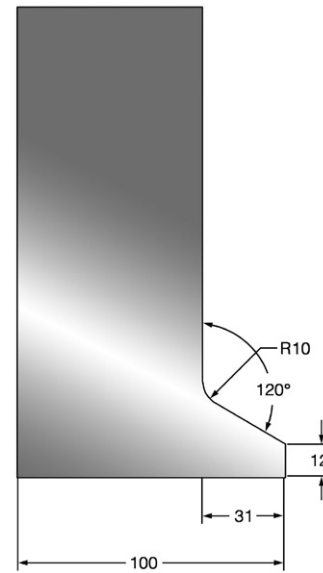
VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E60328010 - 4050B	
3050	E60328010 - 3050B	
2550	E60328010 - 2550B	
2050	E60328010 - 2050B	
1250	E60328010 - 1250B	
1050	E60328010 - 1050B	
VERSION A - SETS		
4050	E60328010 - 4050A	
3050	E60328010 - 3050A	
2550	E60328010 - 2550A	
2050	E60328010 - 2050A	
1250	E60328010 - 1250A	
1050	E60328010 - 1050A	

MODIFIED PUNCH TIP RADII					
E603	R0.5	–	–	–	Radius
	28°	–	–	–	Angle
	139.8	–	–	–	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E60328005 - 4050B	–	–	–	P.O.A
3050	E60328005 - 3050B	–	–	–	P.O.A
2550	E60328005 - 2550B	–	–	–	P.O.A
2050	E60328005 - 2050B	–	–	–	P.O.A
1250	E60328005 - 1250B	–	–	–	P.O.A
1050	E60328005 - 1050B	–	–	–	P.O.A
VERSION A - SETS					
4050	E60328005 - 4050A	–	–	–	P.O.A
3050	E60328005 - 3050A	–	–	–	P.O.A
2550	E60328005 - 2550A	–	–	–	P.O.A
2050	E60328005 - 2050A	–	–	–	P.O.A
1250	E60328005 - 1250A	–	–	–	P.O.A
1050	E60328005 - 1050A	–	–	–	P.O.A
SECTIONALISED - SETS					
250	E60328005 - 250	–	–	–	P.O.A
550	E60328005 - 550	–	–	–	P.O.A
SINGLE - PIECES					
500	E60328005 - 500	–	–	–	P.O.A
300	E60328005 - 300	–	–	–	P.O.A
200	E60328005 - 200	–	–	–	P.O.A
Horn Right	E60328005 - 100R	–	–	–	P.O.A
Horn Left	E60328005 - 100L	–	–	–	P.O.A
100	E60328005 - 100	–	–	–	P.O.A
50	E60328005 - 50	–	–	–	P.O.A
45	E60328005 - 45	–	–	–	P.O.A
40	E60328005 - 40	–	–	–	P.O.A
35	E60328005 - 35	–	–	–	P.O.A
30	E60328005 - 30	–	–	–	P.O.A
25	E60328005 - 25	–	–	–	P.O.A

Dimensions in (mm)

PUNCHES - POINTED WITH FLATTENED SPOT

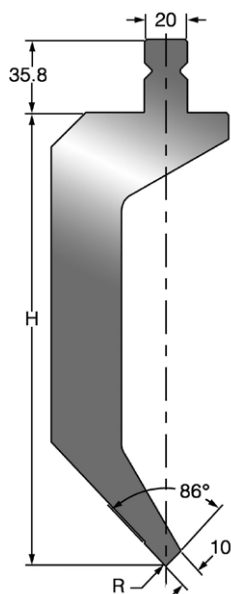
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E60328010 - 250	
550	E60328010 - 550	
SINGLE - PIECES		
500	E60328010 - 500	
300	E60328010 - 300	
200	E60328010 - 200	
Horn Right	E60328010 - 100R	
Horn Left	E60328010 - 100L	
100	E60328010 - 100	
50	E60328010 - 50	
45	E60328010 - 45	
40	E60328010 - 40	
35	E60328010 - 35	
30	E60328010 - 30	
25	E60328010 - 25	



MODIFIED PUNCH TIP RADII					
E603	–	–	–	–	Radius
	–	–	–	–	Angle
	–	–	–	–	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	–	–	–	–	P.O.A
3050	–	–	–	–	P.O.A
2550	–	–	–	–	P.O.A
2050	–	–	–	–	P.O.A
1250	–	–	–	–	P.O.A
1050	–	–	–	–	P.O.A
VERSION A - SETS					
4050	–	–	–	–	P.O.A
3050	–	–	–	–	P.O.A
2550	–	–	–	–	P.O.A
2050	–	–	–	–	P.O.A
1250	–	–	–	–	P.O.A
1050	–	–	–	–	P.O.A
SECTIONALISED - SETS					
250	–	–	–	–	P.O.A
550	–	–	–	–	P.O.A
SINGLE - PIECES					
500	–	–	–	–	P.O.A
300	–	–	–	–	P.O.A
200	–	–	–	–	P.O.A
Horn Right	–	–	–	–	P.O.A
Horn Left	–	–	–	–	P.O.A
100	–	–	–	–	P.O.A
50	–	–	–	–	P.O.A
45	–	–	–	–	P.O.A
40	–	–	–	–	P.O.A
35	–	–	–	–	P.O.A
30	–	–	–	–	P.O.A
25	–	–	–	–	P.O.A

Dimensions in (mm)

PUNCHES - SWAN-NECK



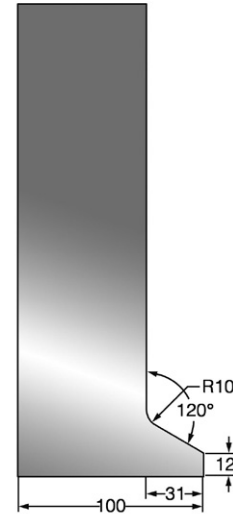
WILSON PROFILE	E610
TRUMPF PROFILE	OW200/S
Radius	R1
Angle	86°
Height	220
MAXIMUM LOADING:	800 kN/m
WEIGHT:	66.3 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E61086010 - 4050B	
3050	E61086010 - 3050B	
2550	E61086010 - 2550B	
2050	E61086010 - 2050B	
1250	E61086010 - 1250B	
1050	E61086010 - 1050B	
VERSION A - SETS		
4050	E61086010 - 4050A	
3050	E61086010 - 3050A	
2550	E61086010 - 2550A	
2050	E61086010 - 2050A	
1250	E61086010 - 1250A	
1050	E61086010 - 1050A	

MODIFIED PUNCH TIP RADII					
E610	R0.5	R1.6	R2	R2.3	Radius
	86°	86°	86°	86°	Angle
	219.8	219.2	219.2	219	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61086005 - 4050B	E61086016 - 4050B	E61086020 - 4050B	E61086023 - 4050B	P.O.A
3050	E61086005 - 3050B	E61086016 - 3050B	E61086020 - 3050B	E61086023 - 3050B	P.O.A
2550	E61086005 - 2550B	E61086016 - 2550B	E61086020 - 2550B	E61086023 - 2550B	P.O.A
2050	E61086005 - 2050B	E61086016 - 2050B	E61086020 - 2050B	E61086023 - 2050B	P.O.A
1250	E61086005 - 1250B	E61086016 - 1250B	E61086020 - 1250B	E61086023 - 1250B	P.O.A
1050	E61086005 - 1050B	E61086016 - 1050B	E61086020 - 1050B	E61086023 - 1050B	P.O.A
VERSION A - SETS					
4050	E61086005 - 4050A	E61086016 - 4050A	E61086020 - 4050A	E61086023 - 4050A	P.O.A
3050	E61086005 - 3050A	E61086016 - 3050A	E61086020 - 3050A	E61086023 - 3050A	P.O.A
2550	E61086005 - 2550A	E61086016 - 2550A	E61086020 - 2550A	E61086023 - 2550A	P.O.A
2050	E61086005 - 2050A	E61086016 - 2050A	E61086020 - 2050A	E61086023 - 2050A	P.O.A
1250	E61086005 - 1250A	E61086016 - 1250A	E61086020 - 1250A	E61086023 - 1250A	P.O.A
1050	E61086005 - 1050A	E61086016 - 1050A	E61086020 - 1050A	E61086023 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E61086005 - 250	E61086016 - 250	E61086020 - 250	E61086023 - 250	P.O.A
550	E61086005 - 550	E61086016 - 550	E61086020 - 550	E61086023 - 550	P.O.A
SINGLE - PIECES					
300	E61086005 - 300	E61086016 - 300	E61086020 - 300	E61086023 - 300	P.O.A
200	E61086005 - 200	E61086016 - 200	E61086020 - 200	E61086023 - 200	P.O.A
Horn Right	E61086005 - 100R	E61086016 - 100R	E61086020 - 100R	E61086023 - 100R	P.O.A
Horn Left	E61086005 - 100L	E61086016 - 100L	E61086020 - 100L	E61086023 - 100L	P.O.A
100	E61086005 - 100	E61086016 - 100	E61086020 - 100	E61086023 - 100	P.O.A
50	E61086005 - 50	E61086016 - 50	E61086020 - 50	E61086023 - 50	P.O.A
45	E61086005 - 45	E61086016 - 45	E61086020 - 45	E61086023 - 45	P.O.A
40	E61086005 - 40	E61086016 - 40	E61086020 - 40	E61086023 - 40	P.O.A
35	E61086005 - 35	E61086016 - 35	E61086020 - 35	E61086023 - 35	P.O.A
30	E61086005 - 30	E61086016 - 30	E61086020 - 30	E61086023 - 30	P.O.A
25	E61086005 - 25	E61086016 - 25	E61086020 - 25	E61086023 - 25	P.O.A

Dimensions in (mm)

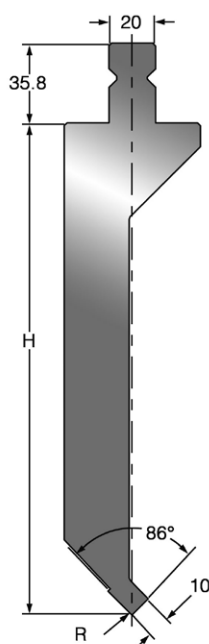
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E61086010 - 250	
550	E61086010 - 550	
SINGLE - PIECES		
300	E61086010 - 300	
200	E61086010 - 200	
Horn Right	E61086010 - 100R	
Horn Left	E61086010 - 100L	
100	E61086010 - 100	
50	E61086010 - 50	
45	E61086010 - 45	
40	E61086010 - 40	
35	E61086010 - 35	
30	E61086010 - 30	
25	E61086010 - 25	



MODIFIED PUNCH TIP RADII					
E610	R2.5	R3	R3.2	R4	Radius
	86°	86°	86°	86°	Angle
	218.7	218.5	218.5	218.3	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61086025 - 4050B	E61086030 - 4050B	E61086032 - 4050B	E61086040 - 4050B	P.O.A
3050	E61086025 - 3050B	E61086030 - 3050B	E61086032 - 3050B	E61086040 - 3050B	P.O.A
2550	E61086025 - 2550B	E61086030 - 2550B	E61086032 - 2550B	E61086040 - 2550B	P.O.A
2050	E61086025 - 2050B	E61086030 - 2050B	E61086032 - 2050B	E61086040 - 2050B	P.O.A
1250	E61086025 - 1250B	E61086030 - 1250B	E61086032 - 1250B	E61086040 - 1250B	P.O.A
1050	E61086025 - 1050B	E61086030 - 1050B	E61086032 - 1050B	E61086040 - 1050B	P.O.A
VERSION A - SETS					
4050	E61086025 - 4050A	E61086030 - 4050A	E61086032 - 4050A	E61086040 - 4050A	P.O.A
3050	E61086025 - 3050A	E61086030 - 3050A	E61086032 - 3050A	E61086040 - 3050A	P.O.A
2550	E61086025 - 2550A	E61086030 - 2550A	E61086032 - 2550A	E61086040 - 2550A	P.O.A
2050	E61086025 - 2050A	E61086030 - 2050A	E61086032 - 2050A	E61086040 - 2050A	P.O.A
1250	E61086025 - 1250A	E61086030 - 1250A	E61086032 - 1250A	E61086040 - 1250A	P.O.A
1050	E61086025 - 1050A	E61086030 - 1050A	E61086032 - 1050A	E61086040 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E61086025 - 250	E61086030 - 250	E61086032 - 250	E61086040 - 250	P.O.A
550	E61086025 - 550	E61086030 - 550	E61086032 - 550	E61086040 - 550	P.O.A
SINGLE - PIECES					
300	E61086025 - 300	E61086030 - 300	E61086032 - 300	E61086040 - 300	P.O.A
200	E61086025 - 200	E61086030 - 200	E61086032 - 200	E61086040 - 200	P.O.A
Horn Right	E61086025 - 100R	E61086030 - 100R	E61086032 - 100R	E61086040 - 100R	P.O.A
Horn Left	E61086025 - 100L	E61086030 - 100L	E61086032 - 100L	E61086040 - 100L	P.O.A
100	E61086025 - 100	E61086030 - 100	E61086032 - 100	E61086040 - 100	P.O.A
50	E61086025 - 50	E61086030 - 50	E61086032 - 50	E61086040 - 50	P.O.A
45	E61086025 - 45	E61086030 - 45	E61086032 - 45	E61086040 - 45	P.O.A
40	E61086025 - 40	E61086030 - 40	E61086032 - 40	E61086040 - 40	P.O.A
35	E61086025 - 35	E61086030 - 35	E61086032 - 35	E61086040 - 35	P.O.A
30	E61086025 - 30	E61086030 - 30	E61086032 - 30	E61086040 - 30	P.O.A
25	E61086025 - 25	E61086030 - 25	E61086032 - 25	E61086040 - 25	P.O.A

Dimensions in (mm)

PUNCHES - GOOSE-NECK



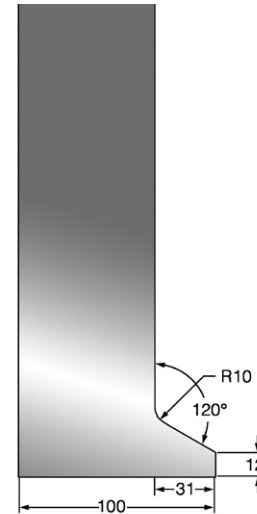
WILSON PROFILE	E611
TRUMPF PROFILE	OW201/S
Radius	R1
Angle	86°
Height	220
MAXIMUM LOADING:	800 kN/m
WEIGHT:	57.0 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E61186010 - 4050B	
3050	E61186010 - 3050B	
2550	E61186010 - 2550B	
2050	E61186010 - 2050B	
1250	E61186010 - 1250B	
1050	E61186010 - 1050B	
VERSION A - SETS		
4050	E61186010 - 4050A	
3050	E61186010 - 3050A	
2550	E61186010 - 2550A	
2050	E61186010 - 2050A	
1250	E61186010 - 1250A	
1050	E61186010 - 1050A	

MODIFIED PUNCH TIP RADII					
E611	R0.5	R1.6	R2	R2.3	Radius
	86°	86°	86°	86°	Angle
	219.8	219.4	219.2	219	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61186005 - 4050B	E61186016 - 4050B	E61186020 - 4050B	E61186023 - 4050B	P.O.A
3050	E61186005 - 3050B	E61186016 - 3050B	E61186020 - 3050B	E61186023 - 3050B	P.O.A
2550	E61186005 - 2550B	E61186016 - 2550B	E61186020 - 2550B	E61186023 - 2550B	P.O.A
2050	E61186005 - 2050B	E61186016 - 2050B	E61186020 - 2050B	E61186023 - 2050B	P.O.A
1250	E61186005 - 1250B	E61186016 - 1250B	E61186020 - 1250B	E61186023 - 1250B	P.O.A
1050	E61186005 - 1050B	E61186016 - 1050B	E61186020 - 1050B	E61186023 - 1050B	P.O.A
VERSION A - SETS					
4050	E61186005 - 4050A	E61186016 - 4050A	E61186020 - 4050A	E61186023 - 4050A	P.O.A
3050	E61186005 - 3050A	E61186016 - 3050A	E61186020 - 3050A	E61186023 - 3050A	P.O.A
2550	E61186005 - 2550A	E61186016 - 2550A	E61186020 - 2550A	E61186023 - 2550A	P.O.A
2050	E61186005 - 2050A	E61186016 - 2050A	E61186020 - 2050A	E61186023 - 2050A	P.O.A
1250	E61186005 - 1250A	E61186016 - 1250A	E61186020 - 1250A	E61186023 - 1250A	P.O.A
1050	E61186005 - 1050A	E61186016 - 1050A	E61186020 - 1050A	E61186023 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E61186005 - 250	E61186016 - 250	E61186020 - 250	E61186023 - 250	P.O.A
550	E61186005 - 550	E61186016 - 550	E61186020 - 550	E61186023 - 550	P.O.A
SINGLE - PIECES					
300	E61186005 - 300	E61186016 - 300	E61186020 - 300	E61186023 - 300	P.O.A
200	E61186005 - 200	E61186016 - 200	E61186020 - 200	E61186023 - 200	P.O.A
Horn Right	E61186005 - 100R	E61186016 - 100R	E61186020 - 100R	E61186023 - 100R	P.O.A
Horn Left	E61186005 - 100L	E61186016 - 100L	E61186020 - 100L	E61186023 - 100L	P.O.A
100	E61186005 - 100	E61186016 - 100	E61186020 - 100	E61186023 - 100	P.O.A
50	E61186005 - 50	E61186016 - 50	E61186020 - 50	E61186023 - 50	P.O.A
45	E61186005 - 45	E61186016 - 45	E61186020 - 45	E61186023 - 45	P.O.A
40	E61186005 - 40	E61186016 - 40	E61186020 - 40	E61186023 - 40	P.O.A
35	E61186005 - 35	E61186016 - 35	E61186020 - 35	E61186023 - 35	P.O.A
30	E61186005 - 30	E61186016 - 30	E61186020 - 30	E61186023 - 30	P.O.A
25	E61186005 - 25	E61186016 - 25	E61186020 - 25	E61186023 - 25	P.O.A

Dimensions in (mm)

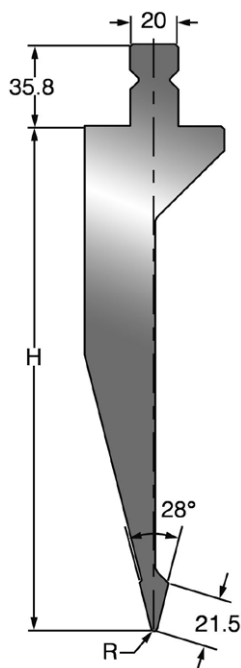
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E61186010 - 250	
550	E61186010 - 550	
SINGLE - PIECES		
300	E61186010 - 300	
200	E61186010 - 200	
Horn Right	E61186010 - 100R	
Horn Left	E61186010 - 100L	
100	E61186010 - 100	
50	E61186010 - 50	
45	E61186010 - 45	
40	E61186010 - 40	
35	E61186010 - 35	
30	E61186010 - 30	
25	E61186010 - 25	



MODIFIED PUNCH TIP RADII					
E611	R2.5	R3	R3.2	R4	Radius
	86°	86°	86°	86°	Angle
	218.7	218.8	218.6	218.3	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61186025 - 4050B	E61186030 - 4050B	E61186032 - 4050B	E61186040 - 4050B	P.O.A
3050	E61186025 - 3050B	E61186030 - 3050B	E61186032 - 3050B	E61186040 - 3050B	P.O.A
2550	E61186025 - 2550B	E61186030 - 2550B	E61186032 - 2550B	E61186040 - 2550B	P.O.A
2050	E61186025 - 2050B	E61186030 - 2050B	E61186032 - 2050B	E61186040 - 2050B	P.O.A
1250	E61186025 - 1250B	E61186030 - 1250B	E61186032 - 1250B	E61186040 - 1250B	P.O.A
1050	E61186025 - 1050B	E61186030 - 1050B	E61186032 - 1050B	E61186040 - 1050B	P.O.A
VERSION A - SETS					
4050	E61186025 - 4050A	E61186030 - 4050A	E61186032 - 4050A	E61186040 - 4050A	P.O.A
3050	E61186025 - 3050A	E61186030 - 3050A	E61186032 - 3050A	E61186040 - 3050A	P.O.A
2550	E61186025 - 2550A	E61186030 - 2550A	E61186032 - 2550A	E61186040 - 2550A	P.O.A
2050	E61186025 - 2050A	E61186030 - 2050A	E61186032 - 2050A	E61186040 - 2050A	P.O.A
1250	E61186025 - 1250A	E61186030 - 1250A	E61186032 - 1250A	E61186040 - 1250A	P.O.A
1050	E61186025 - 1050A	E61186030 - 1050A	E61186032 - 1050A	E61186040 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E61186025 - 250	E61186030 - 250	E61186032 - 250	E61186040 - 250	P.O.A
550	E61186025 - 550	E61186030 - 550	E61186032 - 550	E61186040 - 550	P.O.A
SINGLE - PIECES					
300	E61186025 - 300	E61186030 - 300	E61186032 - 300	E61186040 - 300	P.O.A
200	E61186025 - 200	E61186030 - 200	E61186032 - 200	E61186040 - 200	P.O.A
Horn Right	E61186025 - 100R	E61186030 - 100R	E61186032 - 100R	E61186040 - 100R	P.O.A
Horn Left	E61186025 - 100L	E61186030 - 100L	E61186032 - 100L	E61186040 - 100L	P.O.A
100	E61186025 - 100	E61186030 - 100	E61186032 - 100	E61186040 - 100	P.O.A
50	E61186025 - 50	E61186030 - 50	E61186032 - 50	E61186040 - 50	P.O.A
45	E61186025 - 45	E61186030 - 45	E61186032 - 45	E61186040 - 45	P.O.A
40	E61186025 - 40	E61186030 - 40	E61186032 - 40	E61186040 - 40	P.O.A
35	E61186025 - 35	E61186030 - 35	E61186032 - 35	E61186040 - 35	P.O.A
30	E61186025 - 30	E61186030 - 30	E61186032 - 30	E61186040 - 30	P.O.A
25	E61186025 - 25	E61186030 - 25	E61186032 - 25	E61186040 - 25	P.O.A

Dimensions in (mm)

PUNCHES - POINTED WITH RECESS



WILSON PROFILE	E612
TRUMPF PROFILE	OW202/S
Radius	R1
Angle	28°
Height	220
MAXIMUM LOADING (Bending):	600 kN/m
MAXIMUM LOADING (Flattening):	1000 kN/m
WEIGHT:	49.6 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E61228010 - 4050B	
3050	E61228010 - 3050B	
2550	E61228010 - 2550B	
2050	E61228010 - 2050B	
1250	E61228010 - 1250B	
1050	E61228010 - 1050B	
VERSION A - SETS		
4050	E61228010 - 4050A	
3050	E61228010 - 3050A	
2550	E61228010 - 2550A	
2050	E61228010 - 2050A	
1250	E61228010 - 1250A	
1050	E61228010 - 1050A	

MODIFIED PUNCH TIP RADII					
E612	R0.5	R1.6	R2	R2.3	Radius
	28°	28°	28°	28°	Angle
	219.8	217.8	216	215.6	Height

VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61228005 - 4050B	E61228016 - 4050B	E61228020 - 4050B	E61228023 - 4050B	P.O.A
3050	E61228005 - 3050B	E61228016 - 3050B	E61228020 - 3050B	E61228023 - 3050B	P.O.A
2550	E61228005 - 2550B	E61228016 - 2550B	E61228020 - 2550B	E61228023 - 2550B	P.O.A
2050	E61228005 - 2050B	E61228016 - 2050B	E61228020 - 2050B	E61228023 - 2050B	P.O.A
1250	E61228005 - 1250B	E61228016 - 1250B	E61228020 - 1250B	E61228023 - 1250B	P.O.A
1050	E61228005 - 1050B	E61228016 - 1050B	E61228020 - 1050B	E61228023 - 1050B	P.O.A

VERSION A - SETS					
4050	E61228005 - 4050A	E61228016 - 4050A	E61228020 - 4050A	E61228023 - 4050A	P.O.A
3050	E61228005 - 3050A	E61228016 - 3050A	E61228020 - 3050A	E61228023 - 3050A	P.O.A
2550	E61228005 - 2550A	E61228016 - 2550A	E61228020 - 2550A	E61228023 - 2550A	P.O.A
2050	E61228005 - 2050A	E61228016 - 2050A	E61228020 - 2050A	E61228023 - 2050A	P.O.A
1250	E61228005 - 1250A	E61228016 - 1250A	E61228020 - 1250A	E61228023 - 1250A	P.O.A
1050	E61228005 - 1050A	E61228016 - 1050A	E61228020 - 1050A	E61228023 - 1050A	P.O.A

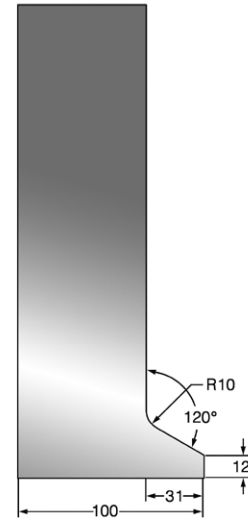
SECTIONALISED - SETS					
250	E61228005 - 250	E61228016 - 250	E61228020 - 250	E61228023 - 250	P.O.A
550	E61228005 - 550	E61228016 - 550	E61228020 - 550	E61228023 - 550	P.O.A

SINGLE - PIECES					
500	E61228005 - 500	E61228016 - 500	E61228020 - 500	E61228023 - 500	P.O.A
300	E61228005 - 300	E61228016 - 300	E61228020 - 300	E61228023 - 300	P.O.A
200	E61228005 - 200	E61228016 - 200	E61228020 - 200	E61228023 - 200	P.O.A
Horn Right	E61228005 - 100R	E61228016 - 100R	E61228020 - 100R	E61228023 - 100R	P.O.A
Horn Left	E61228005 - 100L	E61228016 - 100L	E61228020 - 100L	E61228023 - 100L	P.O.A
100	E61228005 - 100	E61228016 - 100	E61228020 - 100	E61228023 - 100	P.O.A
50	E61228005 - 50	E61228016 - 50	E61228020 - 50	E61228023 - 50	P.O.A
45	E61228005 - 45	E61228016 - 45	E61228020 - 45	E61228023 - 45	P.O.A
40	E61228005 - 40	E61228016 - 40	E61228020 - 40	E61228023 - 40	P.O.A
35	E61228005 - 35	E61228016 - 35	E61228020 - 35	E61228023 - 35	P.O.A
30	E61228005 - 30	E61228016 - 30	E61228020 - 30	E61228023 - 30	P.O.A
25	E61228005 - 25	E61228016 - 25	E61228020 - 25	E61228023 - 25	P.O.A

Dimensions in (mm)

PUNCHES - POINTED WITH RECESS

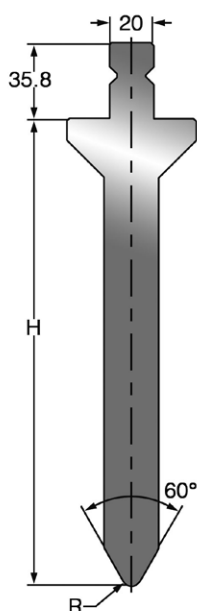
SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E61228010 - 250	
550	E61228010 - 550	
SINGLE - PIECES		
500	E61228010 - 500	
300	E61228010 - 300	
200	E61228010 - 200	
Horn Right	E61228010 - 100R	
Horn Left	E61228010 - 100L	
100	E61228010 - 100	
50	E61228010 - 50	
45	E61228010 - 45	
40	E61228010 - 40	
35	E61228010 - 35	
30	E61228010 - 30	
25	E61228010 - 25	



MODIFIED PUNCH TIP RADII					
E612	R2.5	R3	R3.2	R4	Radius
	28°	28°	28°	28°	Angle
	214	212.8	212.7	209.8	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61228025 - 4050B	E61228030 - 4050B	E61228032 - 4050B	E61228040 - 4050B	P.O.A
3050	E61228025 - 3050B	E61228030 - 3050B	E61228032 - 3050B	E61228040 - 3050B	P.O.A
2550	E61228025 - 2550B	E61228030 - 2550B	E61228032 - 2550B	E61228040 - 2550B	P.O.A
2050	E61228025 - 2050B	E61228030 - 2050B	E61228032 - 2050B	E61228040 - 2050B	P.O.A
1250	E61228025 - 1250B	E61228030 - 1250B	E61228032 - 1250B	E61228040 - 1250B	P.O.A
1050	E61228025 - 1050B	E61228030 - 1050B	E61228032 - 1050B	E61228040 - 1050B	P.O.A
VERSION A - SETS					
4050	E61228025 - 4050A	E61228030 - 4050A	E61228032 - 4050A	E61228040 - 4050A	P.O.A
3050	E61228025 - 3050A	E61228030 - 3050A	E61228032 - 3050A	E61228040 - 3050A	P.O.A
2550	E61228025 - 2550A	E61228030 - 2550A	E61228032 - 2550A	E61228040 - 2550A	P.O.A
2050	E61228025 - 2050A	E61228030 - 2050A	E61228032 - 2050A	E61228040 - 2050A	P.O.A
1250	E61228025 - 1250A	E61228030 - 1250A	E61228032 - 1250A	E61228040 - 1250A	P.O.A
1050	E61228025 - 1050A	E61228030 - 1050A	E61228032 - 1050A	E61228040 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E61228025 - 250	E61228030 - 250	E61228032 - 250	E61228040 - 250	P.O.A
550	E61228025 - 550	E61228030 - 550	E61228032 - 550	E61228040 - 550	P.O.A
SINGLE - PIECES					
500	E61228025 - 500	E61228030 - 500	E61228032 - 500	E61228040 - 500	P.O.A
300	E61228025 - 300	E61228030 - 300	E61228032 - 300	E61228040 - 300	P.O.A
200	E61228025 - 200	E61228030 - 200	E61228032 - 200	E61228040 - 200	P.O.A
Horn Right	E61228025 - 100R	E61228030 - 100R	E61228032 - 100R	E61228040 - 100R	P.O.A
Horn Left	E61228025 - 100L	E61228030 - 100L	E61228032 - 100L	E61228040 - 100L	P.O.A
100	E61228025 - 100	E61228030 - 100	E61228032 - 100	E61228040 - 100	P.O.A
50	E61228025 - 50	E61228030 - 50	E61228032 - 50	E61228040 - 50	P.O.A
45	E61228025 - 45	E61228030 - 45	E61228032 - 45	E61228040 - 45	P.O.A
40	E61228025 - 40	E61228030 - 40	E61228032 - 40	E61228040 - 40	P.O.A
35	E61228025 - 35	E61228030 - 35	E61228032 - 35	E61228040 - 35	P.O.A
30	E61228025 - 30	E61228030 - 30	E61228032 - 30	E61228040 - 30	P.O.A
25	E61228025 - 25	E61228030 - 25	E61228032 - 25	E61228040 - 25	P.O.A

Dimensions in (mm)

PUNCHES - POINTED/BOTTOMING



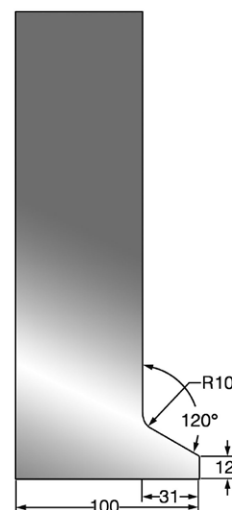
WILSON PROFILE	E614
TRUMPF PROFILE	OW203/S
Radius	R4
Angle	60°
Height	220
MAXIMUM LOADING:	1600 kN/m
WEIGHT:	52.1 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E61460040 - 4050B	
3050	E61460040 - 3050B	
2550	E61460040 - 2550B	
2050	E61460040 - 2050B	
1250	E61460040 - 1250B	
1050	E61460040 - 1050B	
VERSION A - SETS		
4050	E61460040 - 4050A	
3050	E61460040 - 3050A	
2550	E61460040 - 2550A	
2050	E61460040 - 2050A	
1250	E61460040 - 1250A	
1050	E61460040 - 1050A	

MODIFIED PUNCH TIP RADII					
E614	R2	R2.5	R3	R4.7	Radius
	60°	60°	60°	60°	Angle
	219.8	219.8	219.8	219	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61460020 - 4050B	E61460025 - 4050B	E61460030 - 4050B	E61460047 - 4050B	P.O.A
3050	E61460020 - 3050B	E61460025 - 3050B	E61460030 - 3050B	E61460047 - 3050B	P.O.A
2550	E61460020 - 2550B	E61460025 - 2550B	E61460030 - 2550B	E61460047 - 2550B	P.O.A
2050	E61460020 - 2050B	E61460025 - 2050B	E61460030 - 2050B	E61460047 - 2050B	P.O.A
1250	E61460020 - 1250B	E61460025 - 1250B	E61460030 - 1250B	E61460047 - 1250B	P.O.A
1050	E61460020 - 1050B	E61460025 - 1050B	E61460030 - 1050B	E61460047 - 1050B	P.O.A
VERSION A - SETS					
4050	E61460020 - 4050A	E61460025 - 4050A	E61460030 - 4050A	E61460047 - 4050A	P.O.A
3050	E61460020 - 3050A	E61460025 - 3050A	E61460030 - 3050A	E61460047 - 3050A	P.O.A
2550	E61460020 - 2550A	E61460025 - 2550A	E61460030 - 2550A	E61460047 - 2550A	P.O.A
2050	E61460020 - 2050A	E61460025 - 2050A	E61460030 - 2050A	E61460047 - 2050A	P.O.A
1250	E61460020 - 1250A	E61460025 - 1250A	E61460030 - 1250A	E61460047 - 1250A	P.O.A
1050	E61460020 - 1050A	E61460025 - 1050A	E61460030 - 1050A	E61460047 - 1050A	P.O.A
SECTIONALISED - SETS					
250	E61460020 - 250	E61460025 - 250	E61460030 - 250	E61460047 - 250	P.O.A
550	E61460020 - 550	E61460025 - 550	E61460030 - 550	E61460047 - 550	P.O.A
SINGLE - PIECES					
300	E61460020 - 300	E61460025 - 300	E61460030 - 300	E61460047 - 300	P.O.A
200	E61460020 - 200	E61460025 - 200	E61460030 - 200	E61460047 - 200	P.O.A
Horn Right	E61460020 - 100R	E61460025 - 100R	E61460030 - 100R	E61460047 - 100R	P.O.A
Horn Left	E61460020 - 100L	E61460025 - 100L	E61460030 - 100L	E61460047 - 100L	P.O.A
100	E61460020 - 100	E61460025 - 100	E61460030 - 100	E61460047 - 100	P.O.A
50	E61460020 - 50	E61460025 - 50	E61460030 - 50	E61460047 - 50	P.O.A
45	E61460020 - 45	E61460025 - 45	E61460030 - 45	E61460047 - 45	P.O.A
40	E61460020 - 40	E61460025 - 40	E61460030 - 40	E61460047 - 40	P.O.A
35	E61460020 - 35	E61460025 - 35	E61460030 - 35	E61460047 - 35	P.O.A
30	E61460020 - 30	E61460025 - 30	E61460030 - 30	E61460047 - 30	P.O.A
25	E61460020 - 25	E61460025 - 25	E61460030 - 25	E61460047 - 25	P.O.A

Dimensions in (mm)

PUNCHES - POINTED/BOTTOMING



SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E61460040 - 250	
550	E61460040 - 550	
SINGLE - PIECES		
300	E61460040 - 300	
200	E61460040 - 200	
Horn Right	E61460040 - 100R	
Horn Left	E61460040 - 100L	
100	E61460040 - 100	
50	E61460040 - 50	
45	E61460040 - 45	
40	E61460040 - 40	
35	E61460040 - 35	
30	E61460040 - 30	
25	E61460040 - 25	

MODIFIED PUNCH TIP RADII					
E614	R5	R6	R6.4	—	Radius
	60°	60°	60°	—	Angle
	218.6	217.6	217.2	—	Height

VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61460050 - 4050B	E61460060 - 4050B	E61460064 - 4050B	—	P.O.A
3050	E61460050 - 3050B	E61460060 - 3050B	E61460064 - 3050B	—	P.O.A
2550	E61460050 - 2550B	E61460060 - 2550B	E61460064 - 2550B	—	P.O.A
2050	E61460050 - 2050B	E61460060 - 2050B	E61460064 - 2050B	—	P.O.A
1250	E61460050 - 1250B	E61460060 - 1250B	E61460064 - 1250B	—	P.O.A
1050	E61460050 - 1050B	E61460060 - 1050B	E61460064 - 1050B	—	P.O.A

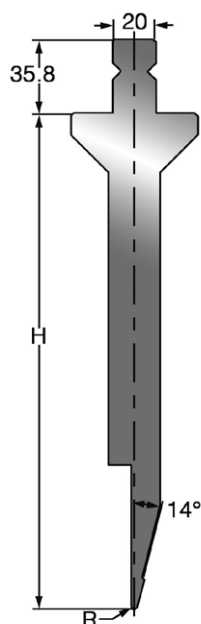
VERSION A - SETS					
4050	E61460050 - 4050A	E61460060 - 4050A	E61460064 - 4050A	—	P.O.A
3050	E61460050 - 3050A	E61460060 - 3050A	E61460064 - 3050A	—	P.O.A
2550	E61460050 - 2550A	E61460060 - 2550A	E61460064 - 2550A	—	P.O.A
2050	E61460050 - 2050A	E61460060 - 2050A	E61460064 - 2050A	—	P.O.A
1250	E61460050 - 1250A	E61460060 - 1250A	E61460064 - 1250A	—	P.O.A
1050	E61460050 - 1050A	E61460060 - 1050A	E61460064 - 1050A	—	P.O.A

SECTIONALISED - SETS					
250	E61460050 - 250	E61460060 - 250	E61460064 - 250	—	P.O.A
550	E61460050 - 550	E61460060 - 550	E61460064 - 550	—	P.O.A

SINGLE - PIECES					
300	E61460050 - 300	E61460060 - 300	E61460064 - 300	—	P.O.A
200	E61460050 - 200	E61460060 - 200	E61460064 - 200	—	P.O.A
Horn Right	E61460050 - 100R	E61460060 - 100R	E61460064 - 100R	—	P.O.A
Horn Left	E61460050 - 100L	E61460060 - 100L	E61460064 - 100L	—	P.O.A
100	E61460050 - 100	E61460060 - 100	E61460064 - 100	—	P.O.A
50	E61460050 - 50	E61460060 - 50	E61460064 - 50	—	P.O.A
45	E61460050 - 45	E61460060 - 45	E61460064 - 45	—	P.O.A
40	E61460050 - 40	E61460060 - 40	E61460064 - 40	—	P.O.A
35	E61460050 - 35	E61460060 - 35	E61460064 - 35	—	P.O.A
30	E61460050 - 30	E61460060 - 30	E61460064 - 30	—	P.O.A
25	E61460050 - 25	E61460060 - 25	E61460064 - 25	—	P.O.A

Dimensions in (mm)

PUNCHES - POINTED WITH FLATTENING SPOT



WILSON PROFILE	E613
TRUMPF PROFILE	OW210/S
Radius	R1
Angle	28°
Height	240
MAXIMUM LOADING (Bending):	400 kN/m
MAXIMUM LOADING (Flattening):	1300 kN/m
WEIGHT:	47.7 kg/m

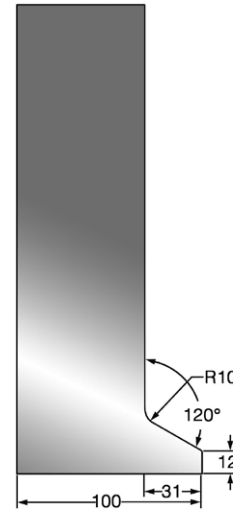
VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E61328010 - 4050B	
3050	E61328010 - 3050B	
2550	E61328010 - 2550B	
2050	E61328010 - 2050B	
1250	E61328010 - 1250B	
1050	E61328010 - 1050B	
VERSION A - SETS		
4050	E61328010 - 4050A	
3050	E61328010 - 3050A	
2550	E61328010 - 2550A	
2050	E61328010 - 2050A	
1250	E61328010 - 1250A	
1050	E61328010 - 1050A	

MODIFIED PUNCH TIP RADII					
E613	R0.5	–	–	–	Radius
	28°	–	–	–	Angle
	239.8	–	–	–	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	E61328005 - 4050B	–	–	–	P.O.A
3050	E61328005 - 3050B	–	–	–	P.O.A
2550	E61328005 - 2550B	–	–	–	P.O.A
2050	E61328005 - 2050B	–	–	–	P.O.A
1250	E61328005 - 1250B	–	–	–	P.O.A
1050	E61328005 - 1050B	–	–	–	P.O.A
VERSION A - SETS					
4050	E61328005 - 4050A	–	–	–	P.O.A
3050	E61328005 - 3050A	–	–	–	P.O.A
2550	E61328005 - 2550A	–	–	–	P.O.A
2050	E61328005 - 2050A	–	–	–	P.O.A
1250	E61328005 - 1250A	–	–	–	P.O.A
1050	E61328005 - 1050A	–	–	–	P.O.A
SECTIONALISED - SETS					
250	E61328005 - 250	–	–	–	P.O.A
550	E61328005 - 550	–	–	–	P.O.A
SINGLE - PIECES					
500	E61328005 - 500	–	–	–	P.O.A
300	E61328005 - 300	–	–	–	P.O.A
200	E61328005 - 200	–	–	–	P.O.A
Horn Right	E61328005 - 100R	–	–	–	P.O.A
Horn Left	E61328005 - 100L	–	–	–	P.O.A
100	E61328005 - 100	–	–	–	P.O.A
50	E61328005 - 50	–	–	–	P.O.A
45	E61328005 - 45	–	–	–	P.O.A
40	E61328005 - 40	–	–	–	P.O.A
35	E61328005 - 35	–	–	–	P.O.A
30	E61328005 - 30	–	–	–	P.O.A
25	E61328005 - 25	–	–	–	P.O.A

Dimensions in (mm)

PUNCHES - POINTED WITH FLATTENING SPOT

SECTIONALISED - SETS		
DESCRIPTION	CAT. NO.	PRICE
250	E61328010 - 250	
550	E61328010 - 550	
SINGLE - PIECES		
500	E61328010 - 500	
300	E61328010 - 300	
200	E61328010 - 200	
Horn Right	E61328010 - 100R	
Horn Left	E61328010 - 100L	
100	E61328010 - 100	
50	E61328010 - 50	
45	E61328010 - 45	
40	E61328010 - 40	
35	E61328010 - 35	
30	E61328010 - 30	
25	E61328010 - 25	



MODIFIED PUNCH TIP RADII					
E613	–	–	–	–	Radius
	–	–	–	–	Angle
	–	–	–	–	Height
VERSION B - SETS					
DESCRIPTION	CAT. NO.	CAT. NO.	CAT. NO.	CAT. NO.	PRICE
4050	–	–	–	–	P.O.A
3050	–	–	–	–	P.O.A
2550	–	–	–	–	P.O.A
2050	–	–	–	–	P.O.A
1250	–	–	–	–	P.O.A
1050	–	–	–	–	P.O.A
VERSION A - SETS					
4050	–	–	–	–	P.O.A
3050	–	–	–	–	P.O.A
2550	–	–	–	–	P.O.A
2050	–	–	–	–	P.O.A
1250	–	–	–	–	P.O.A
1050	–	–	–	–	P.O.A
SECTIONALISED - SETS					
250	–	–	–	–	P.O.A
550	–	–	–	–	P.O.A
SINGLE - PIECES					
500	–	–	–	–	P.O.A
300	–	–	–	–	P.O.A
200	–	–	–	–	P.O.A
Horn Right	–	–	–	–	P.O.A
Horn Left	–	–	–	–	P.O.A
100	–	–	–	–	P.O.A
50	–	–	–	–	P.O.A
45	–	–	–	–	P.O.A
40	–	–	–	–	P.O.A
35	–	–	–	–	P.O.A
30	–	–	–	–	P.O.A
25	–	–	–	–	P.O.A

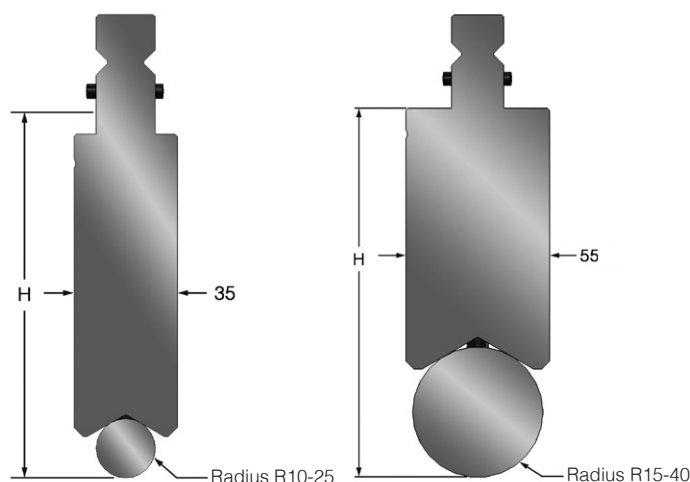
Dimensions in (mm)

RADIUS PUNCHES

The Multi Radius Punch system from Wilson tool is a versatile, precision engineered system featuring:

- Hardened Holders and Inserts
- Sectionalised and Solid Lengths Available
- Standard Radius Sizes up to 40mm
- Available Ex Stock

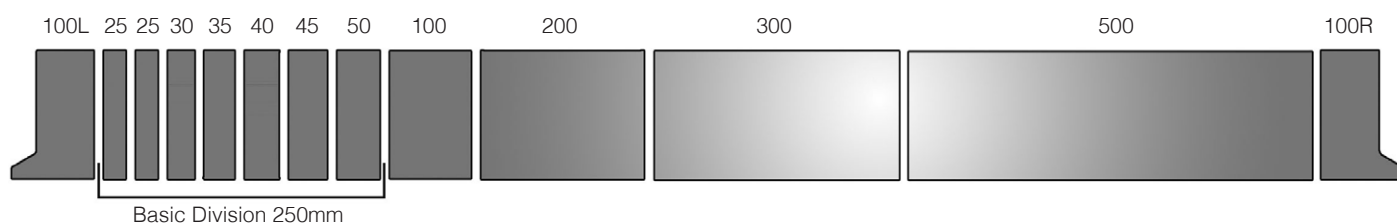
CAT. NO.	PRICE
E60T35-500	
E60T35-300	
E60T35-200	
E60T35-100	
E60T35-250X	
E60T55-500	
E60T55-300	
E60T55-200	
E60T55-100	
E60T55-250X	



						E60T35	E60T55
						'H'	'H'
10	500	300	200	100	250x	120.00mm	N/A
12.5	500	300	200	100	250x	125.40mm	N/A
15	500	300	200	100	250x	130.80mm	120.00mm
17.5	500	300	200	100	250x	136.20mm	125.40mm
20	500	300	200	100	250x	141.60mm	130.80mm
25	500	300	200	100	250x	152.30mm	141.60mm
30	500	300	200	100	250x	N/A	152.30mm
35	500	300	200	100	250x	N/A	163.10mm
40	500	300	200	100	250x	N/A	173.90mm

Max Tonnage: 1300 kN/m

SYSTEM DIVISIONS WITH TOOLS - PUNCHES



System Division Version B

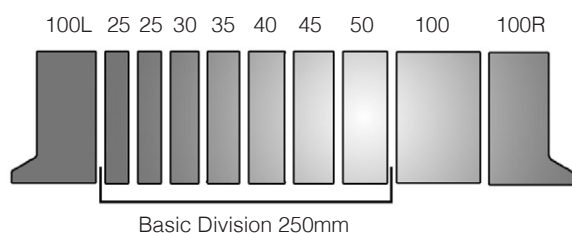
SET	100L	250X	100	200	300	500	100R
550	1	1	1	0	0	0	1
1050B	1	1	1	1	1	0	1
1250B	1	1	1	2	1	0	1
2050B	1	1	1	1	1	2	1
2550B	1	1	1	1	1	3	1
3050B	1	1	1	1	1	4	1
4050B	1	1	1	1	1	6	1

For Punches: E61086010, E61186010, E61460040 ONLY

1250B	1	1	1	2	1		1
2050B	1	1	1	3	3		1
2550B	1	1	1	4	4		1
3050B	1	1	1	5	5		1
4050B	1	1	1	7	7		1

Benefits:

- High flexibility
- Short Tool set-up time
- Low purchase cost
- Fewer tool change-overs
- Versions most often selected and recommended



SYSTEM DIVISION VERSION A

SET	100L	250X	100	100R
550	1	1	1	1
1050A	1	1	6	1
1250A	1	1	8	1
2050A	1	1	16	1
2550A	1	1	21	1
3050A	1	1	26	1
4050A	1	1	36	1

Benefits:

- Maximum flexibility
- Minimum tool set-up time
- Weight of the individual part pieces very low
- All tools can be loaded vertically and horizontally

SYSTEM DIVISION VERSION B/A

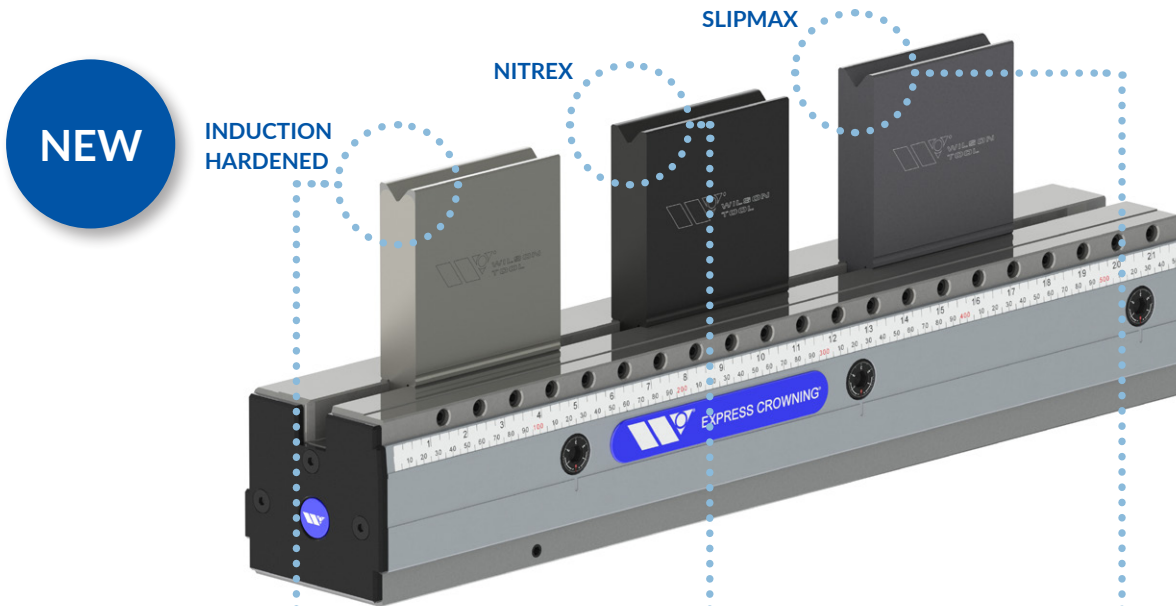
The combination of a punch block A-division and a die block in B-division will not cause any problems. The button is in all punches up to 100mm long, the rest have pins in as standard. Buttons can be put in as an option on lengths over 100mm, at extra cost, but only if the weights are under 12.7kg.

Press Brake Die Solutions

Wilson Tool Trumpf® style dies are available in 100mm and 150mm high versions, with angles including 30°, 84°, 80° and 86°, with single and double-sided relief.

Wilson Tool dies are now available as your go-to standard Induction Hardened option, providing you with a lower cost option to Nitrex. Induction Hardened dies are made from the same premium tool steel exacting manufacturing tolerances, and include the most rigorous inspection as you would expect from our Nitrex dies. Available on all dies up to 50mm V opening.

If you are bending large amounts of Aluminium or Electrolytic materials and experiencing galling and down-time due to excessive cleaning our superior Slipmax die offering is our most durable yet, allowing you to have much longer production runs without the maintenance. Priced on application.



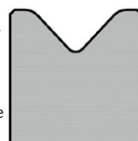
STANDARD GO-TO OPTION

- Induction hardening at a hardness of 55-58HRC.
- Minimum penetration depth of 4mm providing greater stability of hardness.
- Contact areas with the sheet are fully hardened.
- Substrate material manufactured from premium tool steel to tight tolerances.
- Improves wear resistance of the die so you can bend aggressive materials, ideal for any material thickness.
- Increases the fatigue life of the die, so you can go for longer, ideal for thick material.



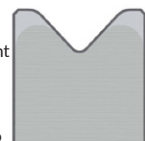
PREMIUM OPTION

- Ultra surface hardness enhancement of 70 HRC.
- Consistent penetrative depth of 0.1mm.
- High fatigue resistance; treatment is not conducive of cracking or fracturing.
- Ultra hard wear resistance.
- Exhibits self-lubricating properties; reducing co-efficient of friction and reduces cold welding.
- Ideal for thin plate material thickness up to 4mm in thickness.

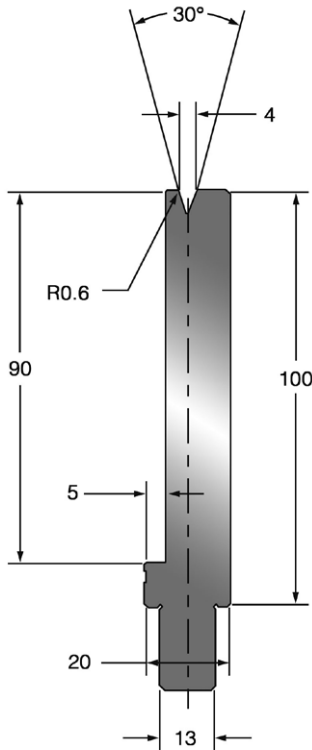


SUPERIOR OPTION FOR ALUMINIUM AND GALVANISED

- Extreme surface hardness enhancement of over 95HRC.
- Consistent hardness of 2µm resulting in no dimensional changes to the die.
- Perfect when bending Aluminium or Electrolytic materials, such as Galvanised steel or Zintec.
- Radically reduces cold welding and galling when bending with such materials, up to 1000% extra bend life before cleaning.
- Fundamentally results in significantly less down time for cleaning of the dies.
- Ideal for thin materials, up to 3mm.



DIE V-OPENING = 4MM & 5MM

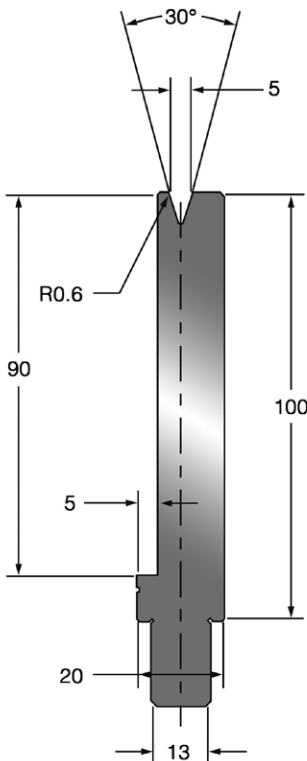


WILSON CAT. NO.	E65130004
TRUMPF CAT. NO.	EV/S-W4/30°
V-Opening	4
Angle	30°
Height	100
MAXIMUM LOADING:	150 kN/m
WEIGHT:	14.0 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65130004 - 4050B		E65130004 - 4050Bi	
3050	E65130004 - 3050B		E65130004 - 3050Bi	
2550	E65130004 - 2550B		E65130004 - 2550Bi	
2050	E65130004 - 2050B		E65130004 - 2050Bi	
1250	E65130004 - 1250B		E65130004 - 1250Bi	
1050	E65130004 - 1050B		E65130004 - 1050Bi	
VERSION A - SETS				
4050	E65130004 - 4050A			
3050	E65130004 - 3050A			
2550	E65130004 - 2550A			
2050	E65130004 - 2050A			
1250	E65130004 - 1250A			
1050	E65130004 - 1050A			
SECTIONALISED - SETS				
250	E65130004 - 250		E65130004 - 250i	
550	E65130004 - 550		E65130004 - 550i	
SINGLE - PIECES				
500	E65130004 - 500		E65130004 - 500i	
300	E65130004 - 300		E65130004 - 300i	
200	E65130004 - 200		E65130004 - 200i	
100	E65130004 - 100		E65130004 - 100i	
50	E65130004 - 50		E65130004 - 50i	
45	E65130004 - 45		E65130004 - 45i	
40	E65130004 - 40		E65130004 - 40i	
35	E65130004 - 35		E65130004 - 35i	
30	E65130004 - 30		E65130004 - 30i	
25	E65130004 - 25		E65130004 - 25i	

Bolt Holes Standard

Dimensions in mm



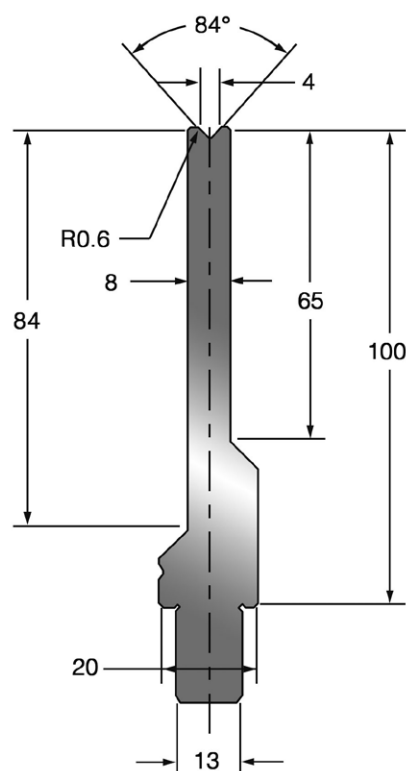
WILSON CAT. NO.	E65130005
TRUMPF CAT. NO.	EV/S-W5/30°
V-Opening	5
Angle	30°
Height	100
MAXIMUM LOADING:	150 kN/m
WEIGHT:	13.9 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65130005 - 4050B		E65130005 - 4050Bi	
3050	E65130005 - 3050B		E65130005 - 3050Bi	
2550	E65130005 - 2550B		E65130005 - 2550Bi	
2050	E65130005 - 2050B		E65130005 - 2050Bi	
1250	E65130005 - 1250B		E65130005 - 1250Bi	
1050	E65130005 - 1050B		E65130005 - 1050Bi	
VERSION A - SETS				
4050	E65130005 - 4050A			
3050	E65130005 - 3050A			
2550	E65130005 - 2550A			
2050	E65130005 - 2050A			
1250	E65130005 - 1250A			
1050	E65130005 - 1050A			
SECTIONALISED - SETS				
250	E65130005 - 250		E65130005 - 250i	
550	E65130005 - 550		E65130005 - 550i	
SINGLE - PIECES				
500	E65130005 - 500		E65130005 - 500i	
300	E65130005 - 300		E65130005 - 300i	
200	E65130005 - 200		E65130005 - 200i	
100	E65130005 - 100		E65130005 - 100i	
50	E65130005 - 50		E65130005 - 50i	
45	E65130005 - 45		E65130005 - 45i	
40	E65130005 - 40		E65130005 - 40i	
35	E65130005 - 35		E65130005 - 35i	
30	E65130005 - 30		E65130005 - 30i	
25	E65130005 - 25		E65130005 - 25i	

Bolt Holes Standard

Dimensions in mm

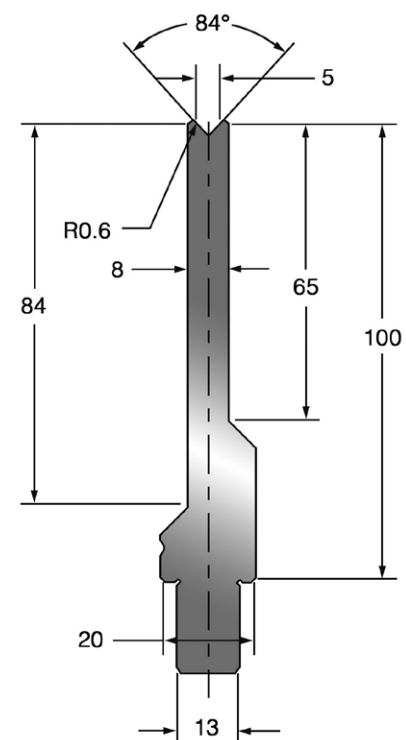
DIE V-OPENING = 4MM & 5MM



WILSON CAT. NO.	E65184004
TRUMPF CAT. NO.	EV/S-W4/84°
V-Opening	4
Angle	84°
Height	100
MAXIMUM LOADING:	250 kN/m
WEIGHT:	10.3 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65184004 - 4050B		E65184004 - 4050Bi	
3050	E65184004 - 3050B		E65184004 - 3050Bi	
2550	E65184004 - 2550B		E65184004 - 2550Bi	
2050	E65184004 - 2050B		E65184004 - 2050Bi	
1250	E65184004 - 1250B		E65184004 - 1250Bi	
1050	E65184004 - 1050B		E65184004 - 1050Bi	
VERSION A - SETS				
4050	E65184004 - 4050A			
3050	E65184004 - 3050A			
2550	E65184004 - 2550A			
2050	E65184004 - 2050A			
1250	E65184004 - 1250A			
1050	E65184004 - 1050A			
SECTIONALISED - SETS				
250	E65184004 - 250		E65184004 - 250i	
550	E65184004 - 550		E65184004 - 550i	
SINGLE - PIECES				
500	E65184004 - 500		E65184004 - 500i	
300	E65184004 - 300		E65184004 - 300i	
200	E65184004 - 200		E65184004 - 200i	
100	E65184004 - 100		E65184004 - 100i	
50	E65184004 - 50		E65184004 - 50i	
45	E65184004 - 45		E65184004 - 45i	
40	E65184004 - 40		E65184004 - 40i	
35	E65184004 - 35		E65184004 - 35i	
30	E65184004 - 30		E65184004 - 30i	
25	E65184004 - 25		E65184004 - 25i	

Dimensions in mm

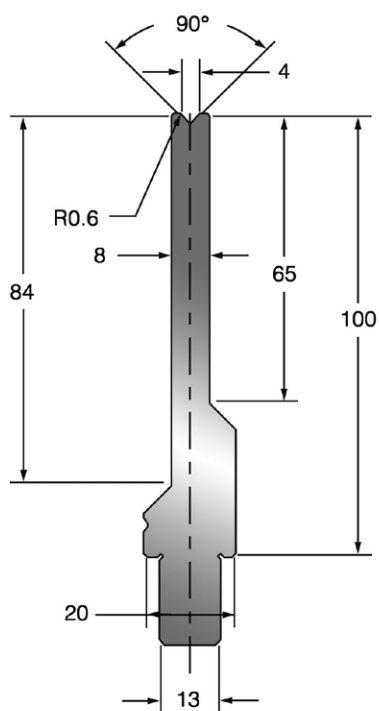


WILSON CAT. NO.	E65184005
TRUMPF CAT. NO.	EV/S-W5/84°
V-Opening	5
Angle	84°
Height	100
MAXIMUM LOADING:	250 kN/m
WEIGHT:	10.2 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65184005 - 4050B		E65184005 - 4050Bi	
3050	E65184005 - 3050B		E65184005 - 3050Bi	
2550	E65184005 - 2550B		E65184005 - 2550Bi	
2050	E65184005 - 2050B		E65184005 - 2050Bi	
1250	E65184005 - 1250B		E65184005 - 1250Bi	
1050	E65184005 - 1050B		E65184005 - 1050Bi	
VERSION A - SETS				
4050	E65184005 - 4050A			
3050	E65184005 - 3050A			
2550	E65184005 - 2550A			
2050	E65184005 - 2050A			
1250	E65184005 - 1250A			
1050	E65184005 - 1050A			
SECTIONALISED - SETS				
250	E65184005 - 250		E65184005 - 250i	
550	E65184005 - 550		E65184005 - 550i	
SINGLE - PIECES				
500	E65184005 - 500		E65184005 - 500i	
300	E65184005 - 300		E65184005 - 300i	
200	E65184005 - 200		E65184005 - 200i	
100	E65184005 - 100		E65184005 - 100i	
50	E65184005 - 50		E65184005 - 50i	
45	E65184005 - 45		E65184005 - 45i	
40	E65184005 - 40		E65184005 - 40i	
35	E65184005 - 35		E65184005 - 35i	
30	E65184005 - 30		E65184005 - 30i	
25	E65184005 - 25		E65184005 - 25i	

Dimensions in mm

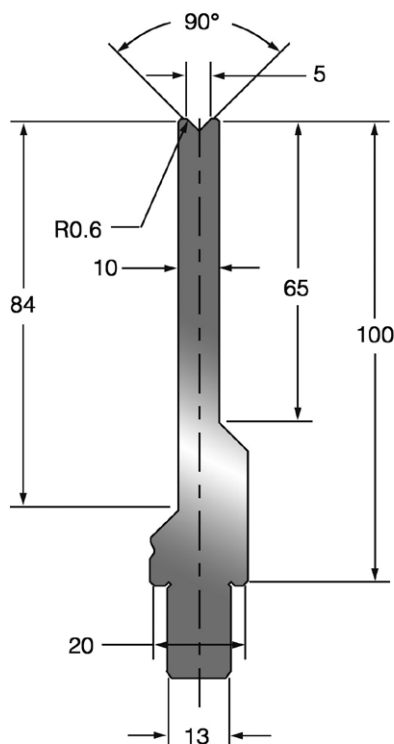
DIE V-OPENING = 4MM & 5MM



WILSON CAT. NO.	E65190004
TRUMPF CAT. NO.	EV/S-W4/90°
V-Opening	4
Angle	90°
Height	100
MAXIMUM LOADING:	250 kN/m
WEIGHT:	10.8 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65190004 - 4050B		E65190004 - 4050Bi	
3050	E65190004 - 3050B		E65190004 - 3050Bi	
2550	E65190004 - 2550B		E65190004 - 2550Bi	
2050	E65190004 - 2050B		E65190004 - 2050Bi	
1250	E65190004 - 1250B		E65190004 - 1250Bi	
1050	E65190004 - 1050B		E65190004 - 1050Bi	
VERSION A - SETS				
4050	E65190004 - 4050A			
3050	E65190004 - 3050A			
2550	E65190004 - 2550A			
2050	E65190004 - 2050A			
1250	E65190004 - 1250A			
1050	E65190004 - 1050A			
SECTIONALISED - SETS				
250	E65190004 - 250		E65190004 - 250i	
550	E65190004 - 550		E65190004 - 550i	
SINGLE - PIECES				
500	E65190004 - 500		E65190004 - 500i	
300	E65190004 - 300		E65190004 - 300i	
200	E65190004 - 200		E65190004 - 200i	
100	E65190004 - 100		E65190004 - 100i	
50	E65190004 - 50		E65190004 - 50i	
45	E65190004 - 45		E65190004 - 45i	
40	E65190004 - 40		E65190004 - 40i	
35	E65190004 - 35		E65190004 - 35i	
30	E65190004 - 30		E65190004 - 30i	
25	E65190004 - 25		E65190004 - 25i	

Dimensions in mm

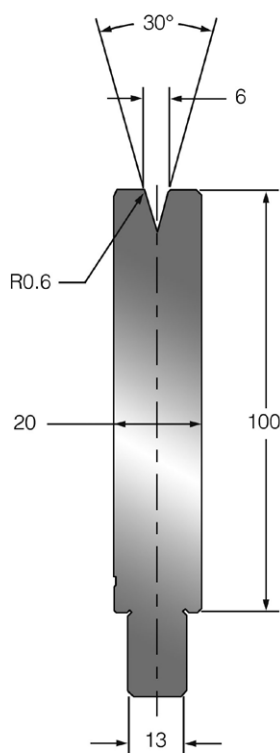


WILSON CAT. NO.	E65190005
TRUMPF CAT. NO.	EV/S-W5/90°
V-Opening	5
Angle	90°
Height	100
MAXIMUM LOADING:	390 kN/m
WEIGHT:	10.8 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65190005 - 4050B		E65190005 - 4050Bi	
3050	E65190005 - 3050B		E65190005 - 3050Bi	
2550	E65190005 - 2550B		E65190005 - 2550Bi	
2050	E65190005 - 2050B		E65190005 - 2050Bi	
1250	E65190005 - 1250B		E65190005 - 1250Bi	
1050	E65190005 - 1050B		E65190005 - 1050Bi	
VERSION A - SETS				
4050	E65190005 - 4050A			
3050	E65190005 - 3050A			
2550	E65190005 - 2550A			
2050	E65190005 - 2050A			
1250	E65190005 - 1250A			
1050	E65190005 - 1050A			
SECTIONALISED - SETS				
250	E65190005 - 250		E65190005 - 250i	
550	E65190005 - 550		E65190005 - 550i	
SINGLE - PIECES				
500	E65190005 - 500		E65190005 - 500i	
300	E65190005 - 300		E65190005 - 300i	
200	E65190005 - 200		E65190005 - 200i	
100	E65190005 - 100		E65190005 - 100i	
50	E65190005 - 50		E65190005 - 50i	
45	E65190005 - 45		E65190005 - 45i	
40	E65190005 - 40		E65190005 - 40i	
35	E65190005 - 35		E65190005 - 35i	
30	E65190005 - 30		E65190005 - 30i	
25	E65190005 - 25		E65190005 - 25i	

Dimensions in mm

DIE V-OPENING = 6MM

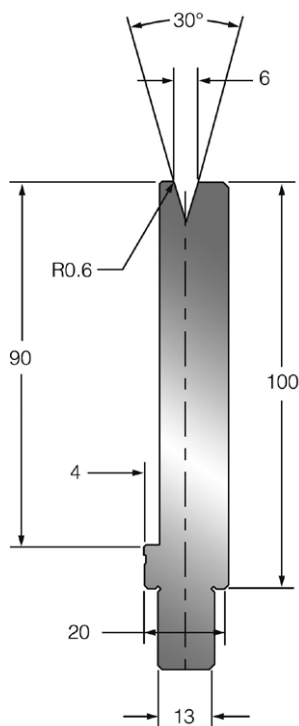


WILSON CAT. NO.	E65030006
TRUMPF CAT. NO.	EV001 30°
V-Opening	6
Angle	30°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	17.3 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65030006 - 4050B		E65030006 - 4050Bi	
3050	E65030006 - 3050B		E65030006 - 3050Bi	
2550	E65030006 - 2550B		E65030006 - 2550Bi	
2050	E65030006 - 2050B		E65030006 - 2050Bi	
1250	E65030006 - 1250B		E65030006 - 1250Bi	
1050	E65030006 - 1050B		E65030006 - 1050Bi	
VERSION A - SETS				
4050	E65030006 - 4050A			
3050	E65030006 - 3050A			
2550	E65030006 - 2550A			
2050	E65030006 - 2050A			
1250	E65030006 - 1250A			
1050	E65030006 - 1050A			
SECTIONALISED - SETS				
250	E65030006 - 250		E65030006 - 250i	
550	E65030006 - 550		E65030006 - 550i	
SINGLE - PIECES				
500	E65030006 - 500		E65030006 - 500i	
300	E65030006 - 300		E65030006 - 300i	
200	E65030006 - 200		E65030006 - 200i	
100	E65030006 - 100		E65030006 - 100i	
50	E65030006 - 50		E65030006 - 50i	
45	E65030006 - 45		E65030006 - 45i	
40	E65030006 - 40		E65030006 - 40i	
35	E65030006 - 35		E65030006 - 35i	
30	E65030006 - 30		E65030006 - 30i	
25	E65030006 - 25		E65030006 - 25i	

Bolt Holes Standard

Dimensions in mm

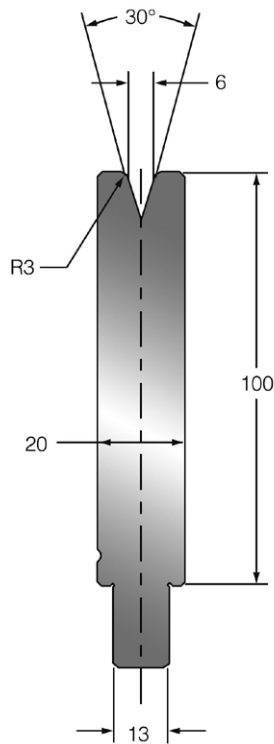


WILSON CAT. NO.	E65130006
TRUMPF CAT. NO.	EV001/S 30°
V-Opening	6
Angle	30°
Height	100
MAXIMUM LOADING:	170 kN/m
WEIGHT:	14.5 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65130006 - 4050B		E65130006 - 4050Bi	
3050	E65130006 - 3050B		E65130006 - 3050Bi	
2550	E65130006 - 2550B		E65130006 - 2550Bi	
2050	E65130006 - 2050B		E65130006 - 2050Bi	
1250	E65130006 - 1250B		E65130006 - 1250Bi	
1050	E65130006 - 1050B		E65130006 - 1050Bi	
VERSION A - SETS				
4050	E65130006 - 4050A			
3050	E65130006 - 3050A			
2550	E65130006 - 2550A			
2050	E65130006 - 2050A			
1250	E65130006 - 1250A			
1050	E65130006 - 1050A			
SECTIONALISED - SETS				
250	E65130006 - 250		E65130006 - 250i	
550	E65130006 - 550		E65130006 - 550i	
SINGLE - PIECES				
500	E65130006 - 500		E65130006 - 500i	
300	E65130006 - 300		E65130006 - 300i	
200	E65130006 - 200		E65130006 - 200i	
100	E65130006 - 100		E65130006 - 100i	
50	E65130006 - 50		E65130006 - 50i	
45	E65130006 - 45		E65130006 - 45i	
40	E65130006 - 40		E65130006 - 40i	
35	E65130006 - 35		E65130006 - 35i	
30	E65130006 - 30		E65130006 - 30i	
25	E65130006 - 25		E65130006 - 25i	

Bolt Holes Standard

Dimensions in mm

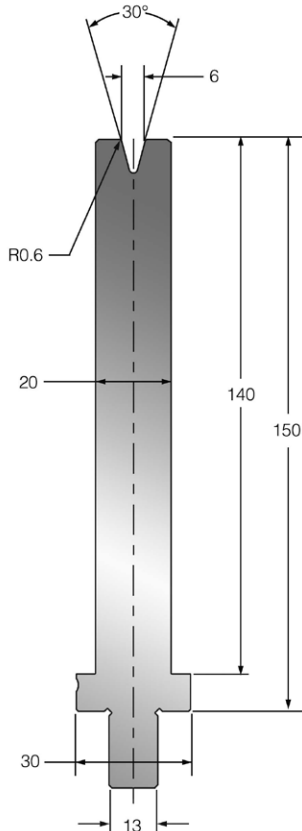


WILSON CAT. NO.	E65230006
TRUMPF CAT. NO.	EV001 R3 30°
V-Opening	6
Angle	30°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	17.2 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65230006 - 4050B		E65230006 - 4050Bi	
3050	E65230006 - 3050B		E65230006 - 3050Bi	
2550	E65230006 - 2550B		E65230006 - 2550Bi	
2050	E65230006 - 2050B		E65230006 - 2050Bi	
1250	E65230006 - 1250B		E65230006 - 1250Bi	
1050	E65230006 - 1050B		E65230006 - 1050Bi	
VERSION A - SETS				
4050	E65230006 - 4050A			
3050	E65230006 - 3050A			
2550	E65230006 - 2550A			
2050	E65230006 - 2050A			
1250	E65230006 - 1250A			
1050	E65230006 - 1050A			
SECTIONALISED - SETS				
250	E65230006 - 250		E65230006 - 250i	
550	E65230006 - 550		E65230006 - 550i	
SINGLE - PIECES				
500	E65230006 - 500		E65230006 - 500i	
300	E65230006 - 300		E65230006 - 300i	
200	E65230006 - 200		E65230006 - 200i	
100	E65230006 - 100		E65230006 - 100i	
50	E65230006 - 50		E65230006 - 50i	
45	E65230006 - 45		E65230006 - 45i	
40	E65230006 - 40		E65230006 - 40i	
35	E65230006 - 35		E65230006 - 35i	
30	E65230006 - 30		E65230006 - 30i	
25	E65230006 - 25		E65230006 - 25i	

Bolt Holes Standard

Dimensions in mm



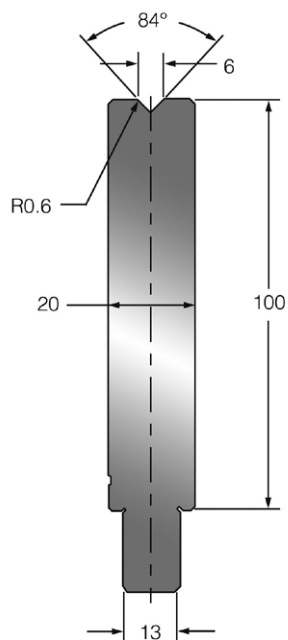
WILSON CAT. NO.	E66130006
TRUMPF CAT. NO.	EV001/H 30°
V-Opening	6
Angle	30°
Height	150
MAXIMUM LOADING:	400 kN/m
WEIGHT:	25.6 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E66130006 - 4050B		E66130006 - 4050Bi	
3050	E66130006 - 3050B		E66130006 - 3050Bi	
2550	E66130006 - 2550B		E66130006 - 2550Bi	
2050	E66130006 - 2050B		E66130006 - 2050Bi	
1250	E66130006 - 1250B		E66130006 - 1250Bi	
1050	E66130006 - 1050B		E66130006 - 1050Bi	
VERSION A - SETS				
4050	E66130006 - 4050A			
3050	E66130006 - 3050A			
2550	E66130006 - 2550A			
2050	E66130006 - 2050A			
1250	E66130006 - 1250A			
1050	E66130006 - 1050A			
SECTIONALISED - SETS				
250	E66130006 - 250		E66130006 - 250i	
550	E66130006 - 550		E66130006 - 550i	
SINGLE - PIECES				
500	E66130006 - 500		E66130006 - 500i	
300	E66130006 - 300		E66130006 - 300i	
200	E66130006 - 200		E66130006 - 200i	
100	E66130006 - 100		E66130006 - 100i	
50	E66130006 - 50		E66130006 - 50i	
45	E66130006 - 45		E66130006 - 45i	
40	E66130006 - 40		E66130006 - 40i	
35	E66130006 - 35		E66130006 - 35i	
30	E66130006 - 30		E66130006 - 30i	
25	E66130006 - 25		E66130006 - 25i	

Bolt Holes available at 10% extra cost

Dimensions in mm

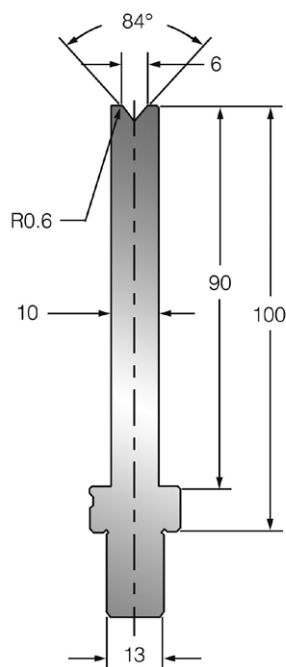
DIE V-OPENING = 6MM



WILSON CAT. NO.	E65084006
TRUMPF CAT. NO.	EV W6 84°
V-Opening	6
Angle	84°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	17.6 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65084006 - 4050B		E65084006 - 4050Bi	
3050	E65084006 - 3050B		E65084006 - 3050Bi	
2550	E65084006 - 2550B		E65084006 - 2550Bi	
2050	E65084006 - 2050B		E65084006 - 2050Bi	
1250	E65084006 - 1250B		E65084006 - 1250Bi	
1050	E65084006 - 1050B		E65084006 - 1050Bi	
VERSION A - SETS				
4050	E65084006 - 4050A			
3050	E65084006 - 3050A			
2550	E65084006 - 2550A			
2050	E65084006 - 2050A			
1250	E65084006 - 1250A			
1050	E65084006 - 1050A			
SECTIONALISED - SETS				
250	E65084006 - 250		E65084006 - 250i	
550	E65084006 - 550		E65084006 - 550i	
SINGLE - PIECES				
500	E65084006 - 500		E65084006 - 500i	
300	E65084006 - 300		E65084006 - 300i	
200	E65084006 - 200		E65084006 - 200i	
100	E65084006 - 100		E65084006 - 100i	
50	E65084006 - 50		E65084006 - 50i	
45	E65084006 - 45		E65084006 - 45i	
40	E65084006 - 40		E65084006 - 40i	
35	E65084006 - 35		E65084006 - 35i	
30	E65084006 - 30		E65084006 - 30i	
25	E65084006 - 25		E65084006 - 25i	

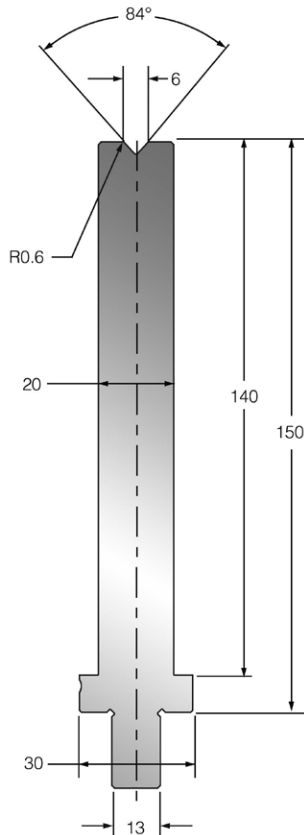
Dimensions in mm



WILSON CAT. NO.	E65184006
TRUMPF CAT. NO.	EV/S W6 84°
V-Opening	6
Angle	84°
Height	100
MAXIMUM LOADING:	250 kN/m
WEIGHT:	10.6 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65184006 - 4050B		E65184006 - 4050Bi	
3050	E65184006 - 3050B		E65184006 - 3050Bi	
2550	E65184006 - 2550B		E65184006 - 2550Bi	
2050	E65184006 - 2050B		E65184006 - 2050Bi	
1250	E65184006 - 1250B		E65184006 - 1250Bi	
1050	E65184006 - 1050B		E65184006 - 1050Bi	
VERSION A - SETS				
4050	E65184006 - 4050A			
3050	E65184006 - 3050A			
2550	E65184006 - 2550A			
2050	E65184006 - 2050A			
1250	E65184006 - 1250A			
1050	E65184006 - 1050A			
SECTIONALISED - SETS				
250	E65184006 - 250		E65184006 - 250i	
550	E65184006 - 550		E65184006 - 550i	
SINGLE - PIECES				
500	E65184006 - 500		E65184006 - 500i	
300	E65184006 - 300		E65184006 - 300i	
200	E65184006 - 200		E65184006 - 200i	
100	E65184006 - 100		E65184006 - 100i	
50	E65184006 - 50		E65184006 - 50i	
45	E65184006 - 45		E65184006 - 45i	
40	E65184006 - 40		E65184006 - 40i	
35	E65184006 - 35		E65184006 - 35i	
30	E65184006 - 30		E65184006 - 30i	
25	E65184006 - 25		E65184006 - 25i	

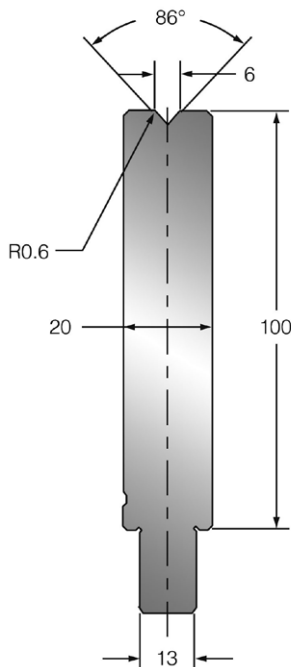
Dimensions in mm



WILSON CAT. NO.	E66184006
TRUMPF CAT. NO.	EV/H W6 84°
V-Opening	6
Angle	84°
Height	150
MAXIMUM LOADING:	400 kN/m
WEIGHT:	26.3 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66184006 - 4050B		E66184006 - 4050Bi	
3050	E66184006 - 3050B		E66184006 - 3050Bi	
2550	E66184006 - 2550B		E66184006 - 2550Bi	
2050	E66184006 - 2050B		E66184006 - 2050Bi	
1250	E66184006 - 1250B		E66184006 - 1250Bi	
1050	E66184006 - 1050B		E66184006 - 1050Bi	
VERSION A - SETS				
4050	E66184006 - 4050A			
3050	E66184006 - 3050A			
2550	E66184006 - 2550A			
2050	E66184006 - 2050A			
1250	E66184006 - 1250A			
1050	E66184006 - 1050A			
SECTIONALISED - SETS				
250	E66184006 - 250		E66184006 - 250i	
550	E66184006 - 550		E66184006 - 550i	
SINGLE - PIECES				
500	E66184006 - 500		E66184006 - 500i	
300	E66184006 - 300		E66184006 - 300i	
200	E66184006 - 200		E66184006 - 200i	
100	E66184006 - 100		E66184006 - 100i	
50	E66184006 - 50		E66184006 - 50i	
45	E66184006 - 45		E66184006 - 45i	
40	E66184006 - 40		E66184006 - 40i	
35	E66184006 - 35		E66184006 - 35i	
30	E66184006 - 30		E66184006 - 30i	
25	E66184006 - 25		E66184006 - 25i	

Dimensions in mm

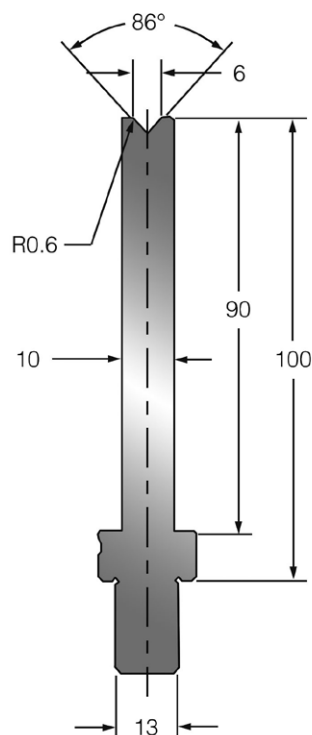


WILSON CAT. NO.	E65086006
TRUMPF CAT. NO.	EV020 86°
V-Opening	6
Angle	86°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	17.6 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65086006 - 4050B		E65086006 - 4050Bi	
3050	E65086006 - 3050B		E65086006 - 3050Bi	
2550	E65086006 - 2550B		E65086006 - 2550Bi	
2050	E65086006 - 2050B		E65086006 - 2050Bi	
1250	E65086006 - 1250B		E65086006 - 1250Bi	
1050	E65086006 - 1050B		E65086006 - 1050Bi	
VERSION A - SETS				
4050	E65086006 - 4050A			
3050	E65086006 - 3050A			
2550	E65086006 - 2550A			
2050	E65086006 - 2050A			
1250	E65086006 - 1250A			
1050	E65086006 - 1050A			
SECTIONALISED - SETS				
250	E65086006 - 250		E65086006 - 250i	
550	E65086006 - 550		E65086006 - 550i	
SINGLE - PIECES				
500	E65086006 - 500		E65086006 - 500i	
300	E65086006 - 300		E65086006 - 300i	
200	E65086006 - 200		E65086006 - 200i	
100	E65086006 - 100		E65086006 - 100i	
50	E65086006 - 50		E65086006 - 50i	
45	E65086006 - 45		E65086006 - 45i	
40	E65086006 - 40		E65086006 - 40i	
35	E65086006 - 35		E65086006 - 35i	
30	E65086006 - 30		E65086006 - 30i	
25	E65086006 - 25		E65086006 - 25i	

Dimensions in mm

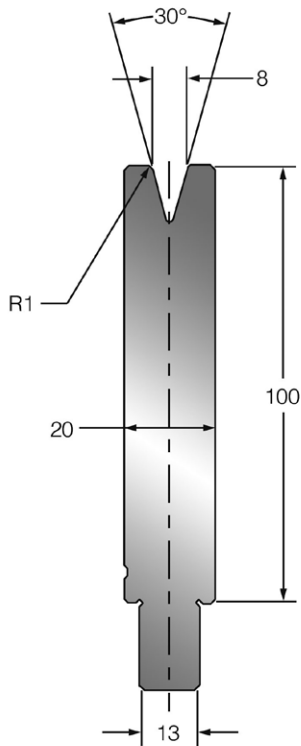
DIE V-OPENING = 6MM



WILSON CAT. NO.	E65186006
TRUMPF CAT. NO.	EV020/S 86°
V-Opening	6
Angle	86°
Height	100
MAXIMUM LOADING:	240 kN/m
WEIGHT:	10.6 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65186006 - 4050B		E65186006 - 4050Bi	
3050	E65186006 - 3050B		E65186006 - 3050Bi	
2550	E65186006 - 2550B		E65186006 - 2550Bi	
2050	E65186006 - 2050B		E65186006 - 2050Bi	
1250	E65186006 - 1250B		E65186006 - 1250Bi	
1050	E65186006 - 1050B		E65186006 - 1050Bi	
VERSION A - SETS				
4050	E65186006 - 4050A			
3050	E65186006 - 3050A			
2550	E65186006 - 2550A			
2050	E65186006 - 2050A			
1250	E65186006 - 1250A			
1050	E65186006 - 1050A			
SECTIONALISED - SETS				
250	E65186006 - 250		E65186006 - 250i	
550	E65186006 - 550		E65186006 - 550i	
SINGLE - PIECES				
500	E65186006 - 500		E65186006 - 500i	
300	E65186006 - 300		E65186006 - 300i	
200	E65186006 - 200		E65186006 - 200i	
100	E65186006 - 100		E65186006 - 100i	
50	E65186006 - 50		E65186006 - 50i	
45	E65186006 - 45		E65186006 - 45i	
40	E65186006 - 40		E65186006 - 40i	
35	E65186006 - 35		E65186006 - 35i	
30	E65186006 - 30		E65186006 - 30i	
25	E65186006 - 25		E65186006 - 25i	

Dimensions in mm

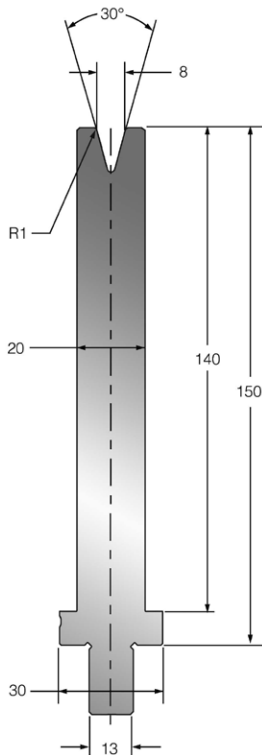


WILSON CAT. NO.	E65030008
TRUMPF CAT. NO.	EV002 30°
V-Opening	8
Angle	30°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	17.1 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65030008 - 4050B		E65030008 - 4050Bi	
3050	E65030008 - 3050B		E65030008 - 3050Bi	
2550	E65030008 - 2550B		E65030008 - 2550Bi	
2050	E65030008 - 2050B		E65030008 - 2050Bi	
1250	E65030008 - 1250B		E65030008 - 1250Bi	
1050	E65030008 - 1050B		E65030008 - 1050Bi	
VERSION A - SETS				
4050	E65030008 - 4050A			
3050	E65030008 - 3050A			
2550	E65030008 - 2550A			
2050	E65030008 - 2050A			
1250	E65030008 - 1250A			
1050	E65030008 - 1050A			
SECTIONALISED - SETS				
250	E65030008 - 250		E65030008 - 250i	
550	E65030008 - 550		E65030008 - 550i	
SINGLE - PIECES				
500	E65030008 - 500		E65030008 - 500i	
300	E65030008 - 300		E65030008 - 300i	
200	E65030008 - 200		E65030008 - 200i	
100	E65030008 - 100		E65030008 - 100i	
50	E65030008 - 50		E65030008 - 50i	
45	E65030008 - 45		E65030008 - 45i	
40	E65030008 - 40		E65030008 - 40i	
35	E65030008 - 35		E65030008 - 35i	
30	E65030008 - 30		E65030008 - 30i	
25	E65030008 - 25		E65030008 - 25i	

Bolt Holes Standard

Dimensions in mm



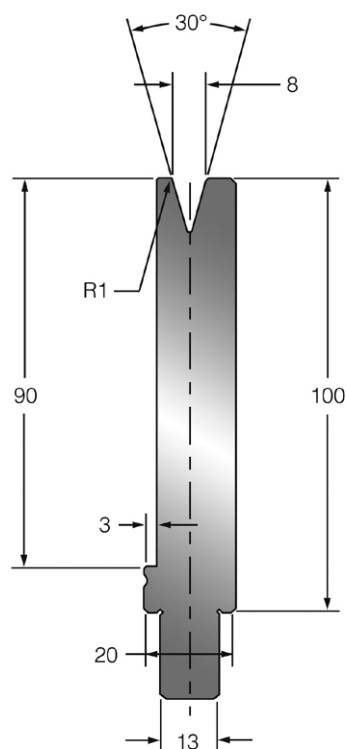
WILSON CAT. NO.	E66130008
TRUMPF CAT. NO.	EV002/H 30°
V-Opening	8
Angle	30°
Height	150
MAXIMUM LOADING:	400 kN/m
WEIGHT:	25.4 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E66130008 - 4050B		E66130008 - 4050Bi	
3050	E66130008 - 3050B		E66130008 - 3050Bi	
2550	E66130008 - 2550B		E66130008 - 2550Bi	
2050	E66130008 - 2050B		E66130008 - 2050Bi	
1250	E66130008 - 1250B		E66130008 - 1250Bi	
1050	E66130008 - 1050B		E66130008 - 1050Bi	
VERSION A - SETS				
4050	E66130008 - 4050A			
3050	E66130008 - 3050A			
2550	E66130008 - 2550A			
2050	E66130008 - 2050A			
1250	E66130008 - 1250A			
1050	E66130008 - 1050A			
SECTIONALISED - SETS				
250	E66130008 - 250		E66130008 - 250i	
550	E66130008 - 550		E66130008 - 550i	
SINGLE - PIECES				
500	E66130008 - 500		E66130008 - 500i	
300	E66130008 - 300		E66130008 - 300i	
200	E66130008 - 200		E66130008 - 200i	
100	E66130008 - 100		E66130008 - 100i	
50	E66130008 - 50		E66130008 - 50i	
45	E66130008 - 45		E66130008 - 45i	
40	E66130008 - 40		E66130008 - 40i	
35	E66130008 - 35		E66130008 - 35i	
30	E66130008 - 30		E66130008 - 30i	
25	E66130008 - 25		E66130008 - 25i	

Bolt Holes available at 10% extra cost

Dimensions in mm

DIE V-OPENING = 8MM

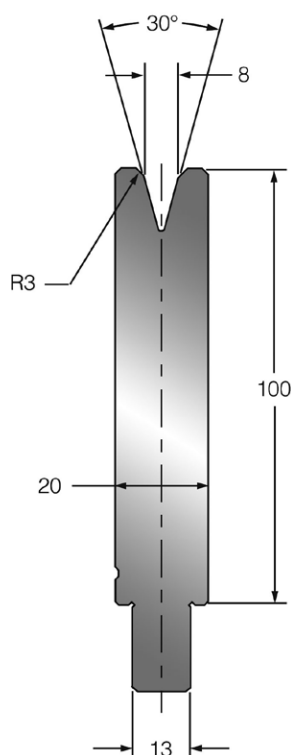


WILSON CAT. NO.	E65130008
TRUMPF CAT. NO.	EV002/S 30°
V-Opening	8
Angle	30°
Height	100
MAXIMUM LOADING:	200 kN/m
WEIGHT:	15.1 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65130008 - 4050B		E65130008 - 4050Bi	
3050	E65130008 - 3050B		E65130008 - 3050Bi	
2550	E65130008 - 2550B		E65130008 - 2550Bi	
2050	E65130008 - 2050B		E65130008 - 2050Bi	
1250	E65130008 - 1250B		E65130008 - 1250Bi	
1050	E65130008 - 1050B		E65130008 - 1050Bi	
VERSION A - SETS				
4050	E65130008 - 4050A			
3050	E65130008 - 3050A			
2550	E65130008 - 2550A			
2050	E65130008 - 2050A			
1250	E65130008 - 1250A			
1050	E65130008 - 1050A			
SECTIONALISED - SETS				
250	E65130008 - 250		E65130008 - 250i	
550	E65130008 - 550		E65130008 - 550i	
SINGLE - PIECES				
500	E65130008 - 500		E65130008 - 500i	
300	E65130008 - 300		E65130008 - 300i	
200	E65130008 - 200		E65130008 - 200i	
100	E65130008 - 100		E65130008 - 100i	
50	E65130008 - 50		E65130008 - 50i	
45	E65130008 - 45		E65130008 - 45i	
40	E65130008 - 40		E65130008 - 40i	
35	E65130008 - 35		E65130008 - 35i	
30	E65130008 - 30		E65130008 - 30i	
25	E65130008 - 25		E65130008 - 25i	

Bolt Holes Standard

Dimensions in mm

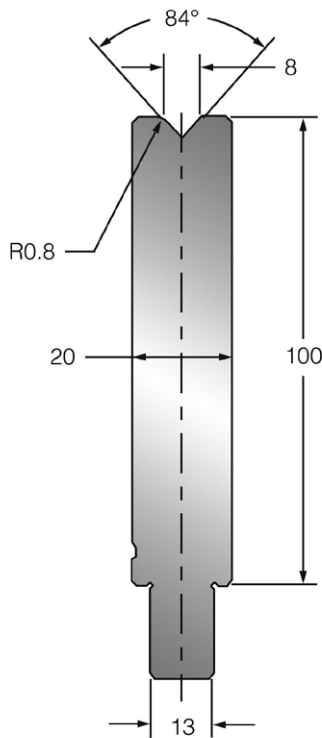


WILSON CAT. NO.	E65230008
TRUMPF CAT. NO.	EV002 R3 30°
V-Opening	8
Angle	30°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	17.0 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65230008 - 4050B		E65230008 - 4050Bi	
3050	E65230008 - 3050B		E65230008 - 3050Bi	
2550	E65230008 - 2550B		E65230008 - 2550Bi	
2050	E65230008 - 2050B		E65230008 - 2050Bi	
1250	E65230008 - 1250B		E65230008 - 1250Bi	
1050	E65230008 - 1050B		E65230008 - 1050Bi	
VERSION A - SETS				
4050	E65230008 - 4050A			
3050	E65230008 - 3050A			
2550	E65230008 - 2550A			
2050	E65230008 - 2050A			
1250	E65230008 - 1250A			
1050	E65230008 - 1050A			
SECTIONALISED - SETS				
250	E65230008 - 250		E65230008 - 250i	
550	E65230008 - 550		E65230008 - 550i	
SINGLE - PIECES				
500	E65230008 - 500		E65230008 - 500i	
300	E65230008 - 300		E65230008 - 300i	
200	E65230008 - 200		E65230008 - 200i	
100	E65230008 - 100		E65230008 - 100i	
50	E65230008 - 50		E65230008 - 50i	
45	E65230008 - 45		E65230008 - 45i	
40	E65230008 - 40		E65230008 - 40i	
35	E65230008 - 35		E65230008 - 35i	
30	E65230008 - 30		E65230008 - 30i	
25	E65230008 - 25		E65230008 - 25i	

Bolt Holes Standard

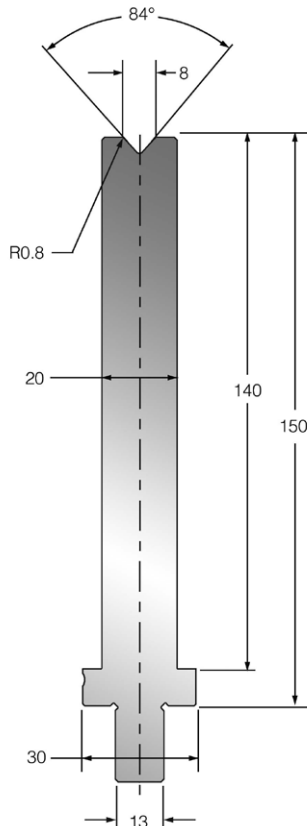
Dimensions in mm



WILSON CAT. NO.	E65084008
TRUMPF CAT. NO.	EV W8/84°
V-Opening	8
Angle	84°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	17.5 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65084008 - 4050B		E65084008 - 4050Bi	
3050	E65084008 - 3050B		E65084008 - 3050Bi	
2550	E65084008 - 2550B		E65084008 - 2550Bi	
2050	E65084008 - 2050B		E65084008 - 2050Bi	
1250	E65084008 - 1250B		E65084008 - 1250Bi	
1050	E65084008 - 1050B		E65084008 - 1050Bi	
VERSION A - SETS				
4050	E65084008 - 4050A			
3050	E65084008 - 3050A			
2550	E65084008 - 2550A			
2050	E65084008 - 2050A			
1250	E65084008 - 1250A			
1050	E65084008 - 1050A			
SECTIONALISED - SETS				
250	E65084008 - 250		E65084008 - 250i	
550	E65084008 - 550		E65084008 - 550i	
SINGLE - PIECES				
500	E65084008 - 500		E65084008 - 500i	
300	E65084008 - 300		E65084008 - 300i	
200	E65084008 - 200		E65084008 - 200i	
100	E65084008 - 100		E65084008 - 100i	
50	E65084008 - 50		E65084008 - 50i	
45	E65084008 - 45		E65084008 - 45i	
40	E65084008 - 40		E65084008 - 40i	
35	E65084008 - 35		E65084008 - 35i	
30	E65084008 - 30		E65084008 - 30i	
25	E65084008 - 25		E65084008 - 25i	

Dimensions in mm

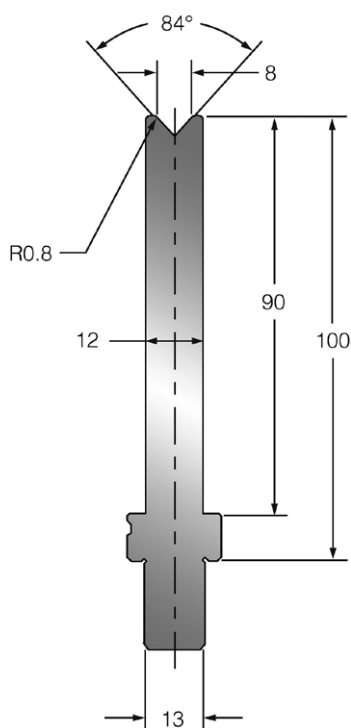


WILSON CAT. NO.	E66184008
TRUMPF CAT. NO.	EV/H W8/84°
V-Opening	8
Angle	84°
Height	150
MAXIMUM LOADING:	400 kN/m
WEIGHT:	26.2 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E66184008 - 4050B		E66184008 - 4050Bi	
3050	E66184008 - 3050B		E66184008 - 3050Bi	
2550	E66184008 - 2550B		E66184008 - 2550Bi	
2050	E66184008 - 2050B		E66184008 - 2050Bi	
1250	E66184008 - 1250B		E66184008 - 1250Bi	
1050	E66184008 - 1050B		E66184008 - 1050Bi	
VERSION A - SETS				
4050	E66184008 - 4050A			
3050	E66184008 - 3050A			
2550	E66184008 - 2550A			
2050	E66184008 - 2050A			
1250	E66184008 - 1250A			
1050	E66184008 - 1050A			
SECTIONALISED - SETS				
250	E66184008 - 250		E66184008 - 250i	
550	E66184008 - 550		E66184008 - 550i	
SINGLE - PIECES				
500	E66184008 - 500		E66184008 - 500i	
300	E66184008 - 300		E66184008 - 300i	
200	E66184008 - 200		E66184008 - 200i	
100	E66184008 - 100		E66184008 - 100i	
50	E66184008 - 50		E66184008 - 50i	
45	E66184008 - 45		E66184008 - 45i	
40	E66184008 - 40		E66184008 - 40i	
35	E66184008 - 35		E66184008 - 35i	
30	E66184008 - 30		E66184008 - 30i	
25	E66184008 - 25		E66184008 - 25i	

Dimensions in mm

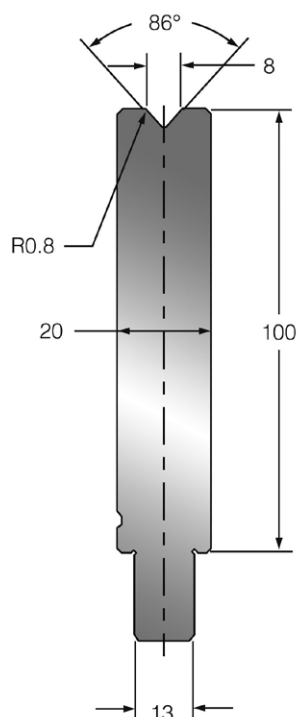
DIE V-OPENING = 8MM



WILSON CAT. NO.	E65184008
TRUMPF CAT. NO.	EV/S W8/84°
V-Opening	8
Angle	84°
Height	100
MAXIMUM LOADING:	350 kN/m
WEIGHT:	11.9 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65184008 - 4050B		E65184008 - 4050Bi	
3050	E65184008 - 3050B		E65184008 - 3050Bi	
2550	E65184008 - 2550B		E65184008 - 2550Bi	
2050	E65184008 - 2050B		E65184008 - 2050Bi	
1250	E65184008 - 1250B		E65184008 - 1250Bi	
1050	E65184008 - 1050B		E65184008 - 1050Bi	
VERSION A - SETS				
4050	E65184008 - 4050A			
3050	E65184008 - 3050A			
2550	E65184008 - 2550A			
2050	E65184008 - 2050A			
1250	E65184008 - 1250A			
1050	E65184008 - 1050A			
SECTIONALISED - SETS				
250	E65184008 - 250		E65184008 - 250i	
550	E65184008 - 550		E65184008 - 550i	
SINGLE - PIECES				
500	E65184008 - 500		E65184008 - 500i	
300	E65184008 - 300		E65184008 - 300i	
200	E65184008 - 200		E65184008 - 200i	
100	E65184008 - 100		E65184008 - 100i	
50	E65184008 - 50		E65184008 - 50i	
45	E65184008 - 45		E65184008 - 45i	
40	E65184008 - 40		E65184008 - 40i	
35	E65184008 - 35		E65184008 - 35i	
30	E65184008 - 30		E65184008 - 30i	
25	E65184008 - 25		E65184008 - 25i	

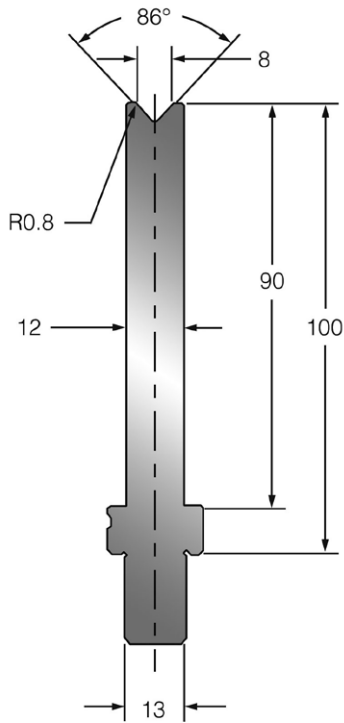
Dimensions in mm



WILSON CAT. NO.	E65086008
TRUMPF CAT. NO.	EV021 86°
V-Opening	8
Angle	86°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	17.6 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65086008 - 4050B		E65086008 - 4050Bi	
3050	E65086008 - 3050B		E65086008 - 3050Bi	
2550	E65086008 - 2550B		E65086008 - 2550Bi	
2050	E65086008 - 2050B		E65086008 - 2050Bi	
1250	E65086008 - 1250B		E65086008 - 1250Bi	
1050	E65086008 - 1050B		E65086008 - 1050Bi	
VERSION A - SETS				
4050	E65086008 - 4050A			
3050	E65086008 - 3050A			
2550	E65086008 - 2550A			
2050	E65086008 - 2050A			
1250	E65086008 - 1250A			
1050	E65086008 - 1050A			
SECTIONALISED - SETS				
250	E65086008 - 250		E65086008 - 250i	
550	E65086008 - 550		E65086008 - 550i	
SINGLE - PIECES				
500	E65086008 - 500		E65086008 - 500i	
300	E65086008 - 300		E65086008 - 300i	
200	E65086008 - 200		E65086008 - 200i	
100	E65086008 - 100		E65086008 - 100i	
50	E65086008 - 50		E65086008 - 50i	
45	E65086008 - 45		E65086008 - 45i	
40	E65086008 - 40		E65086008 - 40i	
35	E65086008 - 35		E65086008 - 35i	
30	E65086008 - 30		E65086008 - 30i	
25	E65086008 - 25		E65086008 - 25i	

Dimensions in mm

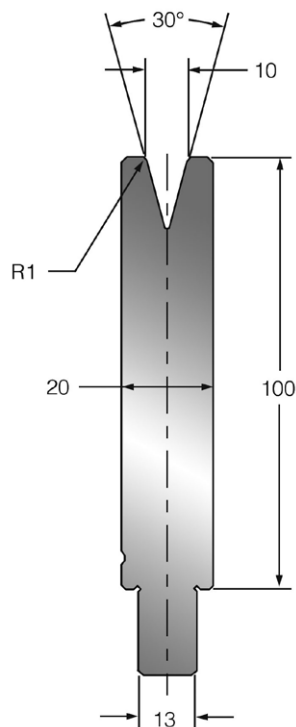


WILSON CAT. NO.	E65186008
TRUMPF CAT. NO.	EV021/S 86°
V-Opening	8
Angle	86°
Height	100
MAXIMUM LOADING:	310 kN/m
WEIGHT:	11.9 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65186008 - 4050B		E65186008 - 4050Bi	
3050	E65186008 - 3050B		E65186008 - 3050Bi	
2550	E65186008 - 2550B		E65186008 - 2550Bi	
2050	E65186008 - 2050B		E65186008 - 2050Bi	
1250	E65186008 - 1250B		E65186008 - 1250Bi	
1050	E65186008 - 1050B		E65186008 - 1050Bi	
VERSION A - SETS				
4050	E65186008 - 4050A			
3050	E65186008 - 3050A			
2550	E65186008 - 2550A			
2050	E65186008 - 2050A			
1250	E65186008 - 1250A			
1050	E65186008 - 1050A			
SECTIONALISED - SETS				
250	E65186008 - 250		E65186008 - 250i	
550	E65186008 - 550		E65186008 - 550i	
SINGLE - PIECES				
500	E65186008 - 500		E65186008 - 500i	
300	E65186008 - 300		E65186008 - 300i	
200	E65186008 - 200		E65186008 - 200i	
100	E65186008 - 100		E65186008 - 100i	
50	E65186008 - 50		E65186008 - 50i	
45	E65186008 - 45		E65186008 - 45i	
40	E65186008 - 40		E65186008 - 40i	
35	E65186008 - 35		E65186008 - 35i	
30	E65186008 - 30		E65186008 - 30i	
25	E65186008 - 25		E65186008 - 25i	

Dimensions in mm

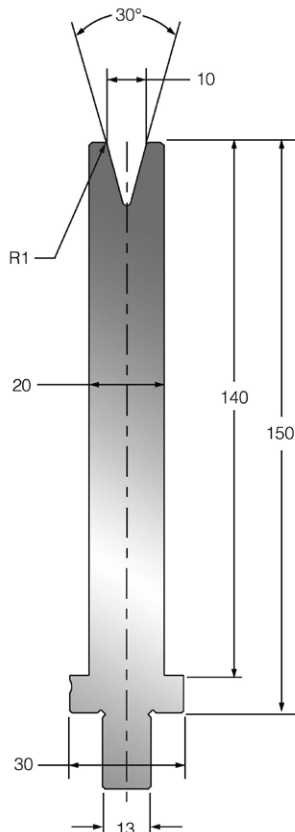
DIE V-OPENING = 10MM



WILSON CAT. NO.	E65030010
TRUMPF CAT. NO.	EV003 30°
V-Opening	10
Angle	30°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	16.9 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65030010 - 4050B		E65030010 - 4050Bi	
3050	E65030010 - 3050B		E65030010 - 3050Bi	
2550	E65030010 - 2550B		E65030010 - 2550Bi	
2050	E65030010 - 2050B		E65030010 - 2050Bi	
1250	E65030010 - 1250B		E65030010 - 1250Bi	
1050	E65030010 - 1050B		E65030010 - 1050Bi	
VERSION A - SETS				
4050	E65030010 - 4050A			
3050	E65030010 - 3050A			
2550	E65030010 - 2550A			
2050	E65030010 - 2050A			
1250	E65030010 - 1250A			
1050	E65030010 - 1050A			
SECTIONALISED - SETS				
250	E65030010 - 250		E65030010 - 250i	
550	E65030010 - 550		E65030010 - 550i	
SINGLE - PIECES				
500	E65030010 - 500		E65030010 - 500i	
300	E65030010 - 300		E65030010 - 300i	
200	E65030010 - 200		E65030010 - 200i	
100	E65030010 - 100		E65030010 - 100i	
50	E65030010 - 50		E65030010 - 50i	
45	E65030010 - 45		E65030010 - 45i	
40	E65030010 - 40		E65030010 - 40i	
35	E65030010 - 35		E65030010 - 35i	
30	E65030010 - 30		E65030010 - 30i	
25	E65030010 - 25		E65030010 - 25i	

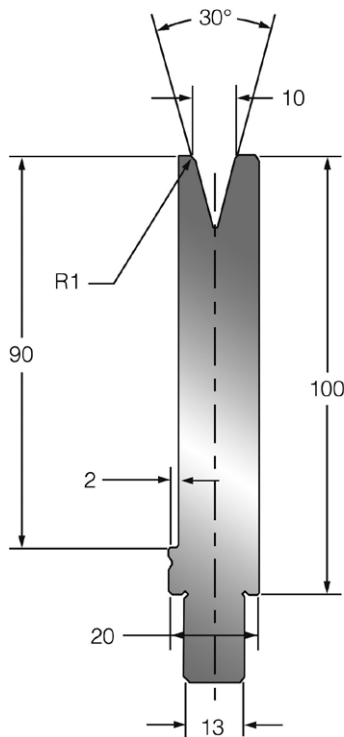
Dimensions in mm



WILSON CAT. NO.	E66130010
TRUMPF CAT. NO.	EV003/H 30°
V-Opening	10
Angle	30°
Height	150
MAXIMUM LOADING:	400 kN/m
WEIGHT:	25.2 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E66130010 - 4050B		E66130010 - 4050Bi	
3050	E66130010 - 3050B		E66130010 - 3050Bi	
2550	E66130010 - 2550B		E66130010 - 2550Bi	
2050	E66130010 - 2050B		E66130010 - 2050Bi	
1250	E66130010 - 1250B		E66130010 - 1250Bi	
1050	E66130010 - 1050B		E66130010 - 1050Bi	
VERSION A - SETS				
4050	E66130010 - 4050A			
3050	E66130010 - 3050A			
2550	E66130010 - 2550A			
2050	E66130010 - 2050A			
1250	E66130010 - 1250A			
1050	E66130010 - 1050A			
SECTIONALISED - SETS				
250	E66130010 - 250		E66130010 - 250i	
550	E66130010 - 550		E66130010 - 550i	
SINGLE - PIECES				
500	E66130010 - 500		E66130010 - 500i	
300	E66130010 - 300		E66130010 - 300i	
200	E66130010 - 200		E66130010 - 200i	
100	E66130010 - 100		E66130010 - 100i	
50	E66130010 - 50		E66130010 - 50i	
45	E66130010 - 45		E66130010 - 45i	
40	E66130010 - 40		E66130010 - 40i	
35	E66130010 - 35		E66130010 - 35i	
30	E66130010 - 30		E66130010 - 30i	
25	E66130010 - 25		E66130010 - 25i	

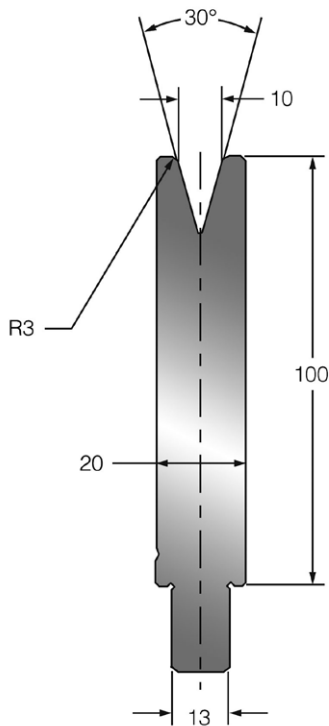
Dimensions in mm



WILSON CAT. NO.	E65130010
TRUMPF CAT. NO.	EV003/S 30°
V-Opening	10
Angle	30°
Height	100
MAXIMUM LOADING:	200 kN/m
WEIGHT:	15.5 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65130010 - 4050B		E65130010 - 4050Bi	
3050	E65130010 - 3050B		E65130010 - 3050Bi	
2550	E65130010 - 2550B		E65130010 - 2550Bi	
2050	E65130010 - 2050B		E65130010 - 2050Bi	
1250	E65130010 - 1250B		E65130010 - 1250Bi	
1050	E65130010 - 1050B		E65130010 - 1050Bi	
VERSION A - SETS				
4050	E65130010 - 4050A			
3050	E65130010 - 3050A			
2550	E65130010 - 2550A			
2050	E65130010 - 2050A			
1250	E65130010 - 1250A			
1050	E65130010 - 1050A			
SECTIONALISED - SETS				
250	E65130010 - 250		E65130010 - 250i	
550	E65130010 - 550		E65130010 - 550i	
SINGLE - PIECES				
500	E65130010 - 500		E65130010 - 500i	
300	E65130010 - 300		E65130010 - 300i	
200	E65130010 - 200		E65130010 - 200i	
100	E65130010 - 100		E65130010 - 100i	
50	E65130010 - 50		E65130010 - 50i	
45	E65130010 - 45		E65130010 - 45i	
40	E65130010 - 40		E65130010 - 40i	
35	E65130010 - 35		E65130010 - 35i	
30	E65130010 - 30		E65130010 - 30i	
25	E65130010 - 25		E65130010 - 25i	

Dimensions in mm

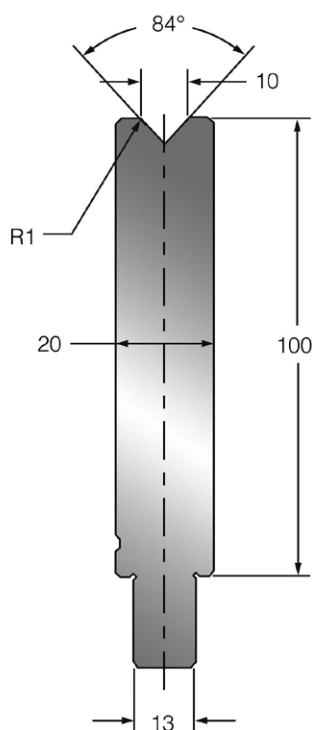


WILSON CAT. NO.	E65230010
TRUMPF CAT. NO.	EV003 R3 30°
V-Opening	10
Angle	30°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	16.7 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65230010 - 4050B		E65230010 - 4050Bi	
3050	E65230010 - 3050B		E65230010 - 3050Bi	
2550	E65230010 - 2550B		E65230010 - 2550Bi	
2050	E65230010 - 2050B		E65230010 - 2050Bi	
1250	E65230010 - 1250B		E65230010 - 1250Bi	
1050	E65230010 - 1050B		E65230010 - 1050Bi	
VERSION A - SETS				
4050	E65230010 - 4050A			
3050	E65230010 - 3050A			
2550	E65230010 - 2550A			
2050	E65230010 - 2050A			
1250	E65230010 - 1250A			
1050	E65230010 - 1050A			
SECTIONALISED - SETS				
250	E65230010 - 250		E65230010 - 250i	
550	E65230010 - 550		E65230010 - 550i	
SINGLE - PIECES				
500	E65230010 - 500		E65230010 - 500i	
300	E65230010 - 300		E65230010 - 300i	
200	E65230010 - 200		E65230010 - 200i	
100	E65230010 - 100		E65230010 - 100i	
50	E65230010 - 50		E65230010 - 50i	
45	E65230010 - 45		E65230010 - 45i	
40	E65230010 - 40		E65230010 - 40i	
35	E65230010 - 35		E65230010 - 35i	
30	E65230010 - 30		E65230010 - 30i	
25	E65230010 - 25		E65230010 - 25i	

Dimensions in mm

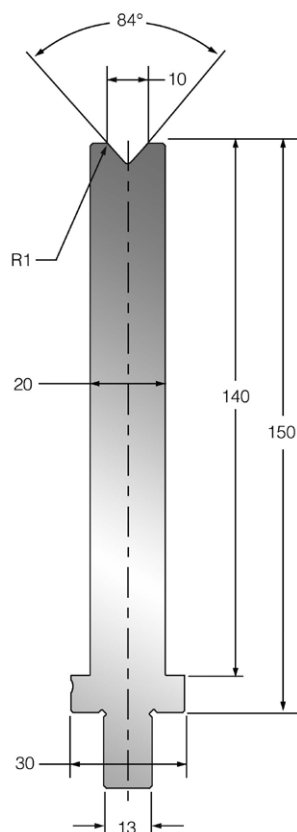
DIE V-OPENING = 10MM



WILSON CAT. NO.	E65084010
TRUMPF CAT. NO.	EV W10/84°
V-Opening	10
Angle	84°
Height	100
MAXIMUM LOADING:	500 kN/m
WEIGHT:	17.5 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65084010 - 4050B		E65084010 - 4050Bi	
3050	E65084010 - 3050B		E65084010 - 3050Bi	
2550	E65084010 - 2550B		E65084010 - 2550Bi	
2050	E65084010 - 2050B		E65084010 - 2050Bi	
1250	E65084010 - 1250B		E65084010 - 1250Bi	
1050	E65084010 - 1050B		E65084010 - 1050Bi	
VERSION A - SETS				
4050	E65084010 - 4050A			
3050	E65084010 - 3050A			
2550	E65084010 - 2550A			
2050	E65084010 - 2050A			
1250	E65084010 - 1250A			
1050	E65084010 - 1050A			
SECTIONALISED - SETS				
250	E65084010 - 250		E65084010 - 250i	
550	E65084010 - 550		E65084010 - 550i	
SINGLE - PIECES				
500	E65084010 - 500		E65084010 - 500i	
300	E65084010 - 300		E65084010 - 300i	
200	E65084010 - 200		E65084010 - 200i	
100	E65084010 - 100		E65084010 - 100i	
50	E65084010 - 50		E65084010 - 50i	
45	E65084010 - 45		E65084010 - 45i	
40	E65084010 - 40		E65084010 - 40i	
35	E65084010 - 35		E65084010 - 35i	
30	E65084010 - 30		E65084010 - 30i	
25	E65084010 - 25		E65084010 - 25i	

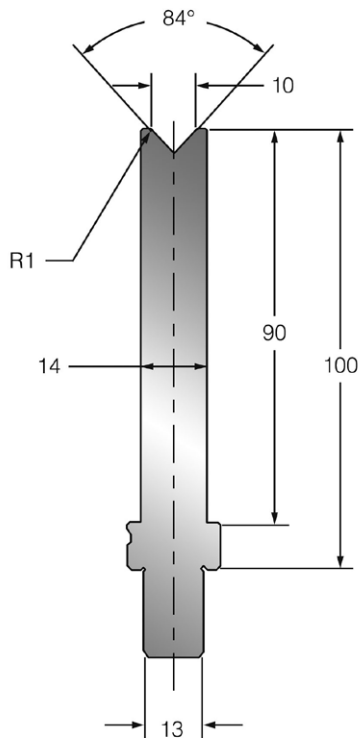
Dimensions in mm



WILSON CAT. NO.	E66184010
TRUMPF CAT. NO.	EV/H W10/84°
V-Opening	10
Angle	84°
Height	150
MAXIMUM LOADING:	500 kN/m
WEIGHT:	26.1 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66184010 - 4050B		E66184010 - 4050Bi	
3050	E66184010 - 3050B		E66184010 - 3050Bi	
2550	E66184010 - 2550B		E66184010 - 2550Bi	
2050	E66184010 - 2050B		E66184010 - 2050Bi	
1250	E66184010 - 1250B		E66184010 - 1250Bi	
1050	E66184010 - 1050B		E66184010 - 1050Bi	
VERSION A - SETS				
4050	E66184010 - 4050A			
3050	E66184010 - 3050A			
2550	E66184010 - 2550A			
2050	E66184010 - 2050A			
1250	E66184010 - 1250A			
1050	E66184010 - 1050A			
SECTIONALISED - SETS				
250	E66184010 - 250		E66184010 - 250i	
550	E66184010 - 550		E66184010 - 550i	
SINGLE - PIECES				
500	E66184010 - 500		E66184010 - 500i	
300	E66184010 - 300		E66184010 - 300i	
200	E66184010 - 200		E66184010 - 200i	
100	E66184010 - 100		E66184010 - 100i	
50	E66184010 - 50		E66184010 - 50i	
45	E66184010 - 45		E66184010 - 45i	
40	E66184010 - 40		E66184010 - 40i	
35	E66184010 - 35		E66184010 - 35i	
30	E66184010 - 30		E66184010 - 30i	
25	E66184010 - 25		E66184010 - 25i	

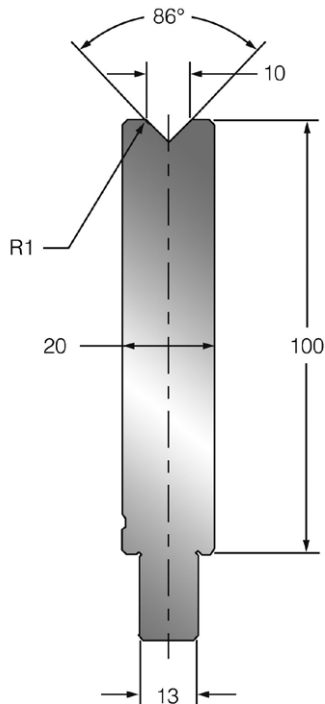
Dimensions in mm



WILSON CAT. NO.	E65184010
TRUMPF CAT. NO.	EV/S W10/84°
V-Opening	10
Angle	84°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	13.3 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65184010 - 4050B		E65184010 - 4050Bi	
3050	E65184010 - 3050B		E65184010 - 3050Bi	
2550	E65184010 - 2550B		E65184010 - 2550Bi	
2050	E65184010 - 2050B		E65184010 - 2050Bi	
1250	E65184010 - 1250B		E65184010 - 1250Bi	
1050	E65184010 - 1050B		E65184010 - 1050Bi	
VERSION A - SETS				
DESCRIPTION				
4050	E65184010 - 4050A			
3050	E65184010 - 3050A			
2550	E65184010 - 2550A			
2050	E65184010 - 2050A			
1250	E65184010 - 1250A			
1050	E65184010 - 1050A			
SECTIONALISED - SETS				
DESCRIPTION				
250	E65184010 - 250		E65184010 - 250i	
550	E65184010 - 550		E65184010 - 550i	
SINGLE - PIECES				
DESCRIPTION				
500	E65184010 - 500		E65184010 - 500i	
300	E65184010 - 300		E65184010 - 300i	
200	E65184010 - 200		E65184010 - 200i	
100	E65184010 - 100		E65184010 - 100i	
50	E65184010 - 50		E65184010 - 50i	
45	E65184010 - 45		E65184010 - 45i	
40	E65184010 - 40		E65184010 - 40i	
35	E65184010 - 35		E65184010 - 35i	
30	E65184010 - 30		E65184010 - 30i	
25	E65184010 - 25		E65184010 - 25i	

Dimensions in mm

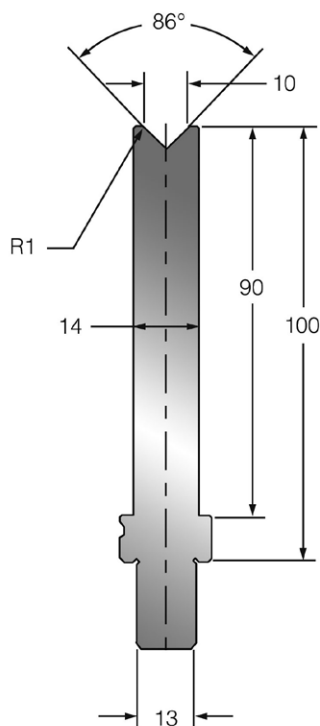


WILSON CAT. NO.	E65086010
TRUMPF CAT. NO.	EV022 86°
V-Opening	10
Angle	86°
Height	100
MAXIMUM LOADING:	500 kN/m
WEIGHT:	17.5 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65086010 - 4050B		E65086010 - 4050Bi	
3050	E65086010 - 3050B		E65086010 - 3050Bi	
2550	E65086010 - 2550B		E65086010 - 2550Bi	
2050	E65086010 - 2050B		E65086010 - 2050Bi	
1250	E65086010 - 1250B		E65086010 - 1250Bi	
1050	E65086010 - 1050B		E65086010 - 1050Bi	
VERSION A - SETS				
DESCRIPTION				
4050	E65086010 - 4050A			
3050	E65086010 - 3050A			
2550	E65086010 - 2550A			
2050	E65086010 - 2050A			
1250	E65086010 - 1250A			
1050	E65086010 - 1050A			
SECTIONALISED - SETS				
DESCRIPTION				
250	E65086010 - 250		E65086010 - 250i	
550	E65086010 - 550		E65086010 - 550i	
SINGLE - PIECES				
DESCRIPTION				
500	E65086010 - 500		E65086010 - 500i	
300	E65086010 - 300		E65086010 - 300i	
200	E65086010 - 200		E65086010 - 200i	
100	E65086010 - 100		E65086010 - 100i	
50	E65086010 - 50		E65086010 - 50i	
45	E65086010 - 45		E65086010 - 45i	
40	E65086010 - 40		E65086010 - 40i	
35	E65086010 - 35		E65086010 - 35i	
30	E65086010 - 30		E65086010 - 30i	
25	E65086010 - 25		E65086010 - 25i	

Dimensions in mm

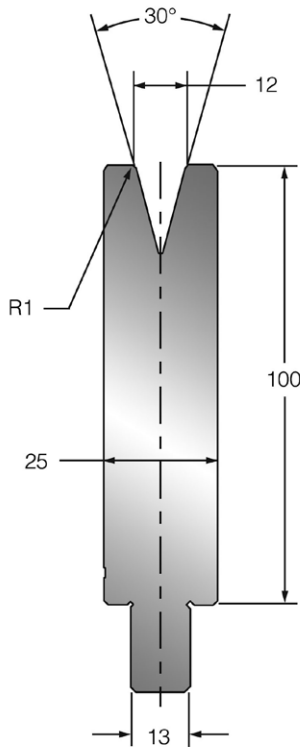
DIE V-OPENING = 10MM



WILSON CAT. NO.	E65186010
TRUMPF CAT. NO.	EV022/S 86°
V-Opening	10
Angle	86°
Height	100
MAXIMUM LOADING:	380 kN/m
WEIGHT:	13.3 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65186010 - 4050B		E65186010 - 4050Bi	
3050	E65186010 - 3050B		E65186010 - 3050Bi	
2550	E65186010 - 2550B		E65186010 - 2550Bi	
2050	E65186010 - 2050B		E65186010 - 2050Bi	
1250	E65186010 - 1250B		E65186010 - 1250Bi	
1050	E65186010 - 1050B		E65186010 - 1050Bi	
VERSION A - SETS				
4050	E65186010 - 4050A			
3050	E65186010 - 3050A			
2550	E65186010 - 2550A			
2050	E65186010 - 2050A			
1250	E65186010 - 1250A			
1050	E65186010 - 1050A			
SECTIONALISED - SETS				
250	E65186010 - 250		E65186010 - 250i	
550	E65186010 - 550		E65186010 - 550i	
SINGLE - PIECES				
500	E65186010 - 500		E65186010 - 500i	
300	E65186010 - 300		E65186010 - 300i	
200	E65186010 - 200		E65186010 - 200i	
100	E65186010 - 100		E65186010 - 100i	
50	E65186010 - 50		E65186010 - 50i	
45	E65186010 - 45		E65186010 - 45i	
40	E65186010 - 40		E65186010 - 40i	
35	E65186010 - 35		E65186010 - 35i	
30	E65186010 - 30		E65186010 - 30i	
25	E65186010 - 25		E65186010 - 25i	

Dimensions in mm

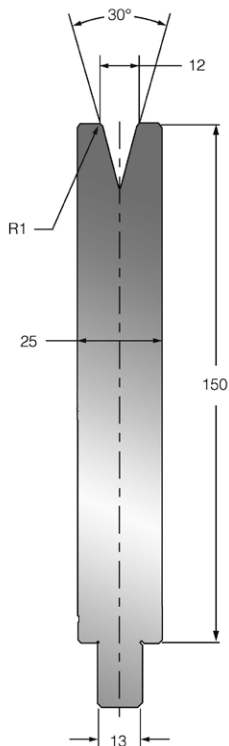


WILSON CAT. NO.	E65030012
TRUMPF CAT. NO.	EV004 30°
V-Opening	12
Angle	30°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	20.5 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65030012 - 4050B		E65030012 - 4050Bi	
3050	E65030012 - 3050B		E65030012 - 3050Bi	
2550	E65030012 - 2550B		E65030012 - 2550Bi	
2050	E65030012 - 2050B		E65030012 - 2050Bi	
1250	E65030012 - 1250B		E65030012 - 1250Bi	
1050	E65030012 - 1050B		E65030012 - 1050Bi	
VERSION A - SETS				
4050	E65030012 - 4050A			
3050	E65030012 - 3050A			
2550	E65030012 - 2550A			
2050	E65030012 - 2050A			
1250	E65030012 - 1250A			
1050	E65030012 - 1050A			
SECTIONALISED - SETS				
250	E65030012 - 250		E65030012 - 250i	
550	E65030012 - 550		E65030012 - 550i	
SINGLE - PIECES				
500	E65030012 - 500		E65030012 - 500i	
300	E65030012 - 300		E65030012 - 300i	
200	E65030012 - 200		E65030012 - 200i	
100	E65030012 - 100		E65030012 - 100i	
50	E65030012 - 50		E65030012 - 50i	
45	E65030012 - 45		E65030012 - 45i	
40	E65030012 - 40		E65030012 - 40i	
35	E65030012 - 35		E65030012 - 35i	
30	E65030012 - 30		E65030012 - 30i	
25	E65030012 - 25		E65030012 - 25i	

Bolt Holes Standard

Dimensions in mm



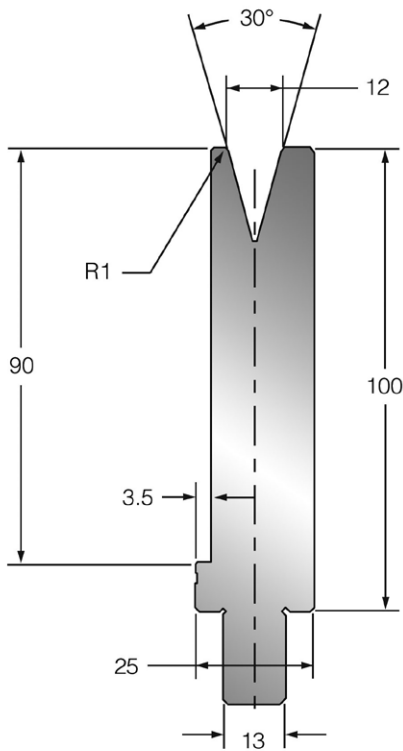
WILSON CAT. NO.	E66030012
TRUMPF CAT. NO.	EV004/H 30°
V-Opening	12
Angle	30°
Height	150
MAXIMUM LOADING:	400 kN/m
WEIGHT:	30.3 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E66030012 - 4050B		E66030012 - 4050Bi	
3050	E66030012 - 3050B		E66030012 - 3050Bi	
2550	E66030012 - 2550B		E66030012 - 2550Bi	
2050	E66030012 - 2050B		E66030012 - 2050Bi	
1250	E66030012 - 1250B		E66030012 - 1250Bi	
1050	E66030012 - 1050B		E66030012 - 1050Bi	
VERSION A - SETS				
4050	E66030012 - 4050A			
3050	E66030012 - 3050A			
2550	E66030012 - 2550A			
2050	E66030012 - 2050A			
1250	E66030012 - 1250A			
1050	E66030012 - 1050A			
SECTIONALISED - SETS				
250	E66030012 - 250		E66030012 - 250i	
550	E66030012 - 550		E66030012 - 550i	
SINGLE - PIECES				
500	E66030012 - 500		E66030012 - 500i	
300	E66030012 - 300		E66030012 - 300i	
200	E66030012 - 200		E66030012 - 200i	
100	E66030012 - 100		E66030012 - 100i	
50	E66030012 - 50		E66030012 - 50i	
45	E66030012 - 45		E66030012 - 45i	
40	E66030012 - 40		E66030012 - 40i	
35	E66030012 - 35		E66030012 - 35i	
30	E66030012 - 30		E66030012 - 30i	
25	E66030012 - 25		E66030012 - 25i	

Bolt Holes available at 10% extra cost

Dimensions in mm

DIE V-OPENING = 12MM

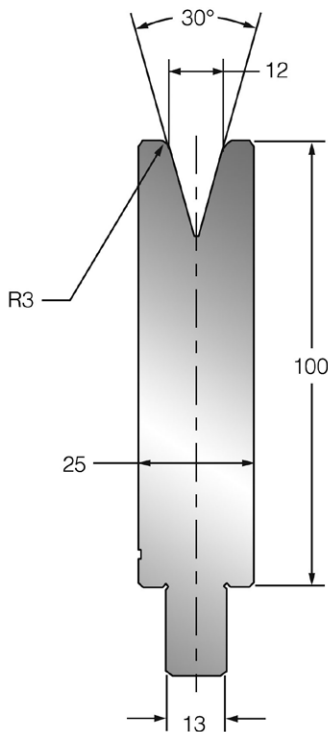


WILSON CAT. NO.	E65130012
TRUMPF CAT. NO.	EV004/S 30°
V-Opening	12
Angle	30°
Height	100
MAXIMUM LOADING:	200 kN/m
WEIGHT:	18.0 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65130012 - 4050B		E65130012 - 4050Bi	
3050	E65130012 - 3050B		E65130012 - 3050Bi	
2550	E65130012 - 2550B		E65130012 - 2550Bi	
2050	E65130012 - 2050B		E65130012 - 2050Bi	
1250	E65130012 - 1250B		E65130012 - 1250Bi	
1050	E65130012 - 1050B		E65130012 - 1050Bi	
VERSION A - SETS				
4050	E65130012 - 4050A			
3050	E65130012 - 3050A			
2550	E65130012 - 2550A			
2050	E65130012 - 2050A			
1250	E65130012 - 1250A			
1050	E65130012 - 1050A			
SECTIONALISED - SETS				
250	E65130012 - 250		E65130012 - 250i	
550	E65130012 - 550		E65130012 - 550i	
SINGLE - PIECES				
500	E65130012 - 500		E66030012 - 500i	
300	E65130012 - 300		E66030012 - 300i	
200	E65130012 - 200		E66030012 - 200i	
100	E65130012 - 100		E66030012 - 100i	
50	E65130012 - 50		E66030012 - 50i	
45	E65130012 - 45		E66030012 - 45i	
40	E65130012 - 40		E66030012 - 40i	
35	E65130012 - 35		E66030012 - 35i	
30	E65130012 - 30		E66030012 - 30i	
25	E65130012 - 25		E66030012 - 25i	

Bolt Holes Standard

Dimensions in mm

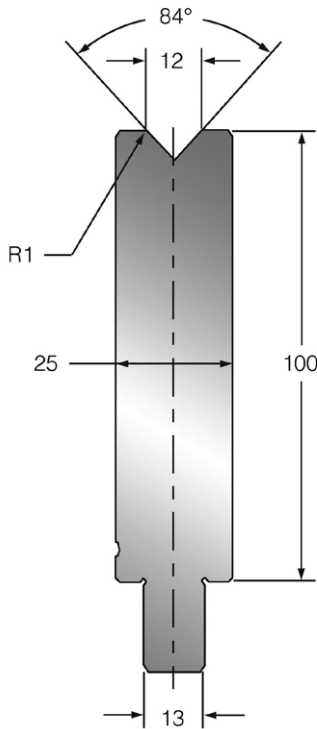


WILSON CAT. NO.	E65230012
TRUMPF CAT. NO.	EV004 R3 30°
V-Opening	12
Angle	30°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	20.3 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65230012 - 4050B		E65230012 - 4050Bi	
3050	E65230012 - 3050B		E65230012 - 3050Bi	
2550	E65230012 - 2550B		E65230012 - 2550Bi	
2050	E65230012 - 2050B		E65230012 - 2050Bi	
1250	E65230012 - 1250B		E65230012 - 1250Bi	
1050	E65230012 - 1050B		E65230012 - 1050Bi	
VERSION A - SETS				
4050	E65230012 - 4050A			
3050	E65230012 - 3050A			
2550	E65230012 - 2550A			
2050	E65230012 - 2050A			
1250	E65230012 - 1250A			
1050	E65230012 - 1050A			
SECTIONALISED - SETS				
250	E65230012 - 250		E65230012 - 250i	
550	E65230012 - 550		E65230012 - 550i	
SINGLE - PIECES				
500	E65230012 - 500		E65230012 - 500i	
300	E65230012 - 300		E65230012 - 300i	
200	E65230012 - 200		E65230012 - 200i	
100	E65230012 - 100		E65230012 - 100i	
50	E65230012 - 50		E65230012 - 50i	
45	E65230012 - 45		E65230012 - 45i	
40	E65230012 - 40		E65230012 - 40i	
35	E65230012 - 35		E65230012 - 35i	
30	E65230012 - 30		E65230012 - 30i	
25	E65230012 - 25		E65230012 - 25i	

Bolt Holes Standard

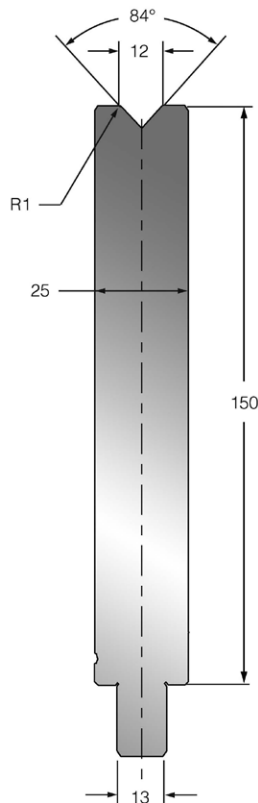
Dimensions in mm



WILSON CAT. NO.	E65084012
TRUMPF CAT. NO.	EV W12/84°
V-Opening	12
Angle	84°
Height	100
MAXIMUM LOADING:	500 kN/m
WEIGHT:	21.4 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65084012 - 4050B		E65084012 - 4050Bi	
3050	E65084012 - 3050B		E65084012 - 3050Bi	
2550	E65084012 - 2550B		E65084012 - 2550Bi	
2050	E65084012 - 2050B		E65084012 - 2050Bi	
1250	E65084012 - 1250B		E65084012 - 1250Bi	
1050	E65084012 - 1050B		E65084012 - 1050Bi	
VERSION A - SETS				
4050	E65084012 - 4050A			
3050	E65084012 - 3050A			
2550	E65084012 - 2550A			
2050	E65084012 - 2050A			
1250	E65084012 - 1250A			
1050	E65084012 - 1050A			
SECTIONALISED - SETS				
250	E65084012 - 250		E65084012 - 250i	
550	E65084012 - 550		E65084012 - 550i	
SINGLE - PIECES				
500	E65084012 - 500		E65084012 - 500i	
300	E65084012 - 300		E65084012 - 300i	
200	E65084012 - 200		E65084012 - 200i	
100	E65084012 - 100		E65084012 - 100i	
50	E65084012 - 50		E65084012 - 50i	
45	E65084012 - 45		E65084012 - 45i	
40	E65084012 - 40		E65084012 - 40i	
35	E65084012 - 35		E65084012 - 35i	
30	E65084012 - 30		E65084012 - 30i	
25	E65084012 - 25		E65084012 - 25i	

Dimensions in mm

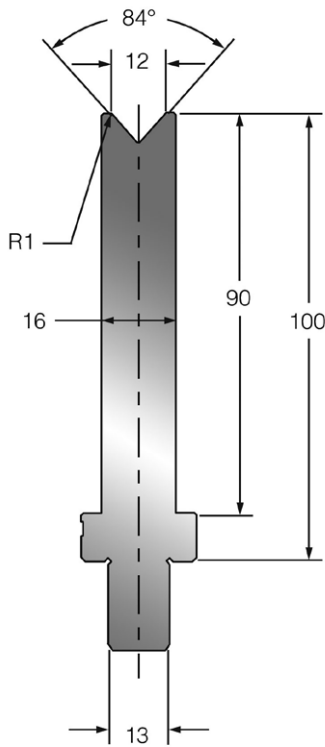


WILSON CAT. NO.	E66084012
TRUMPF CAT. NO.	EV/H W12/84°
V-Opening	12
Angle	84°
Height	150
MAXIMUM LOADING:	500 kN/m
WEIGHT:	31.1 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66084012 - 4050B		E66084012 - 4050Bi	
3050	E66084012 - 3050B		E66084012 - 3050Bi	
2550	E66084012 - 2550B		E66084012 - 2550Bi	
2050	E66084012 - 2050B		E66084012 - 2050Bi	
1250	E66084012 - 1250B		E66084012 - 1250Bi	
1050	E66084012 - 1050B		E66084012 - 1050Bi	
VERSION A - SETS				
4050	E66084012 - 4050A			
3050	E66084012 - 3050A			
2550	E66084012 - 2550A			
2050	E66084012 - 2050A			
1250	E66084012 - 1250A			
1050	E66084012 - 1050A			
SECTIONALISED - SETS				
250	E66084012 - 250		E66084012 - 250i	
550	E66084012 - 550		E66084012 - 550i	
SINGLE - PIECES				
500	E66084012 - 500		E66084012 - 500i	
300	E66084012 - 300		E66084012 - 300i	
200	E66084012 - 200		E66084012 - 200i	
100	E66084012 - 100		E66084012 - 100i	
50	E66084012 - 50		E66084012 - 50i	
45	E66084012 - 45		E66084012 - 45i	
40	E66084012 - 40		E66084012 - 40i	
35	E66084012 - 35		E66084012 - 35i	
30	E66084012 - 30		E66084012 - 30i	
25	E66084012 - 25		E66084012 - 25i	

Dimensions in mm

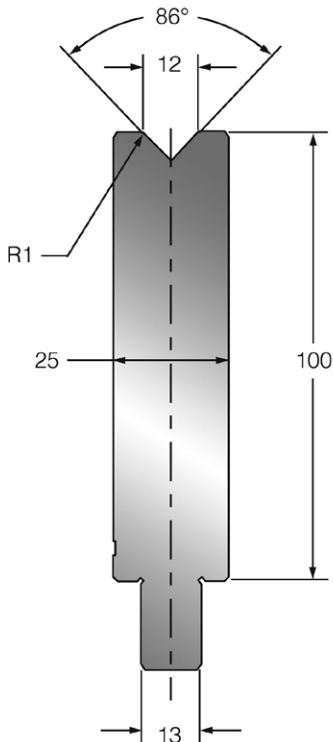
DIE V-OPENING = 12MM



WILSON CAT. NO.	E65184012
TRUMPF CAT. NO.	EV/S W12/84°
V-Opening	12
Angle	84°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	14.9 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65184012 - 4050B		E65184012 - 4050Bi	
3050	E65184012 - 3050B		E65184012 - 3050Bi	
2550	E65184012 - 2550B		E65184012 - 2550Bi	
2050	E65184012 - 2050B		E65184012 - 2050Bi	
1250	E65184012 - 1250B		E65184012 - 1250Bi	
1050	E65184012 - 1050B		E65184012 - 1050Bi	
VERSION A - SETS				
4050	E65184012 - 4050A			
3050	E65184012 - 3050A			
2550	E65184012 - 2550A			
2050	E65184012 - 2050A			
1250	E65184012 - 1250A			
1050	E65184012 - 1050A			
SECTIONALISED - SETS				
250	E65184012 - 250		E65184012 - 250i	
550	E65184012 - 550		E65184012 - 550i	
SINGLE - PIECES				
500	E65184012 - 500		E65184012 - 500i	
300	E65184012 - 300		E65184012 - 300i	
200	E65184012 - 200		E65184012 - 200i	
100	E65184012 - 100		E65184012 - 100i	
50	E65184012 - 50		E65184012 - 50i	
45	E65184012 - 45		E65184012 - 45i	
40	E65184012 - 40		E65184012 - 40i	
35	E65184012 - 35		E65184012 - 35i	
30	E65184012 - 30		E65184012 - 30i	
25	E65184012 - 25		E65184012 - 25i	

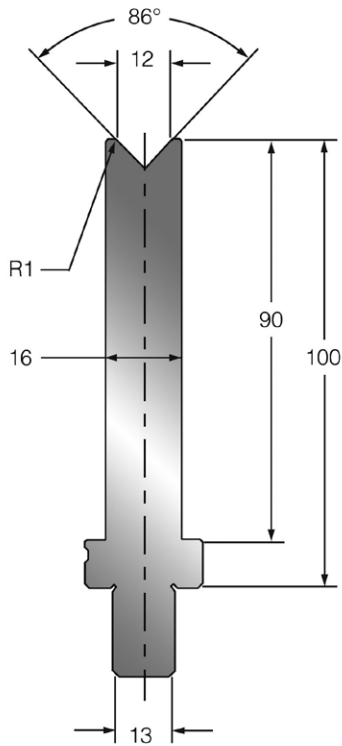
Dimensions in mm



WILSON CAT. NO.	E65086012
TRUMPF CAT. NO.	EV023 86°
V-Opening	12
Angle	86°
Height	100
MAXIMUM LOADING:	500 kN/m
WEIGHT:	21.4 kg/m

VERSION B - SETS DESCRIPTION	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
4050	E65086012 - 4050B		E65086012 - 4050Bi	
3050	E65086012 - 3050B		E65086012 - 3050Bi	
2550	E65086012 - 2550B		E65086012 - 2550Bi	
2050	E65086012 - 2050B		E65086012 - 2050Bi	
1250	E65086012 - 1250B		E65086012 - 1250Bi	
1050	E65086012 - 1050B		E65086012 - 1050Bi	
VERSION A - SETS				
4050	E65086012 - 4050A			
3050	E65086012 - 3050A			
2550	E65086012 - 2550A			
2050	E65086012 - 2050A			
1250	E65086012 - 1250A			
1050	E65086012 - 1050A			
SECTIONALISED - SETS				
250	E65086012 - 250		E65086012 - 250i	
550	E65086012 - 550		E65086012 - 550i	
SINGLE - PIECES				
500	E65086012 - 500		E65086012 - 500i	
300	E65086012 - 300		E65086012 - 300i	
200	E65086012 - 200		E65086012 - 200i	
100	E65086012 - 100		E65086012 - 100i	
50	E65086012 - 50		E65086012 - 50i	
45	E65086012 - 45		E65086012 - 45i	
40	E65086012 - 40		E65086012 - 40i	
35	E65086012 - 35		E65086012 - 35i	
30	E65086012 - 30		E65086012 - 30i	
25	E65086012 - 25		E65086012 - 25i	

Dimensions in mm

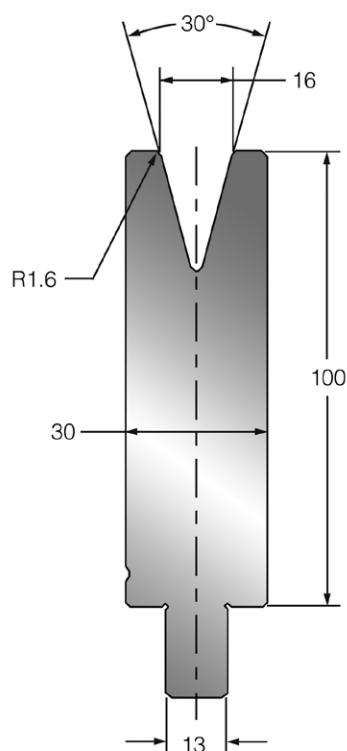


WILSON CAT. NO.	E65186012
TRUMPF CAT. NO.	EV023/S 86°
V-Opening	12
Angle	86°
Height	100
MAXIMUM LOADING:	400 kN/m
WEIGHT:	14.9 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65186012 - 4050B		E65186012 - 4050Bi	
3050	E65186012 - 3050B		E65186012 - 3050Bi	
2550	E65186012 - 2550B		E65186012 - 2550Bi	
2050	E65186012 - 2050B		E65186012 - 2050Bi	
1250	E65186012 - 1250B		E65186012 - 1250Bi	
1050	E65186012 - 1050B		E65186012 - 1050Bi	
VERSION A - SETS				
4050	E65186012 - 4050A			
3050	E65186012 - 3050A			
2550	E65186012 - 2550A			
2050	E65186012 - 2050A			
1250	E65186012 - 1250A			
1050	E65186012 - 1050A			
SECTIONALISED - SETS				
250	E65186012 - 250		E65186012 - 250i	
550	E65186012 - 550		E65186012 - 550i	
SINGLE - PIECES				
500	E65186012 - 500		E65186012 - 500i	
300	E65186012 - 300		E65186012 - 300i	
200	E65186012 - 200		E65186012 - 200i	
100	E65186012 - 100		E65186012 - 100i	
50	E65186012 - 50		E65186012 - 50i	
45	E65186012 - 45		E65186012 - 45i	
40	E65186012 - 40		E65186012 - 40i	
35	E65186012 - 35		E65186012 - 35i	
30	E65186012 - 30		E65186012 - 30i	
25	E65186012 - 25		E65186012 - 25i	

Dimensions in mm

DIE V-OPENING = 16MM

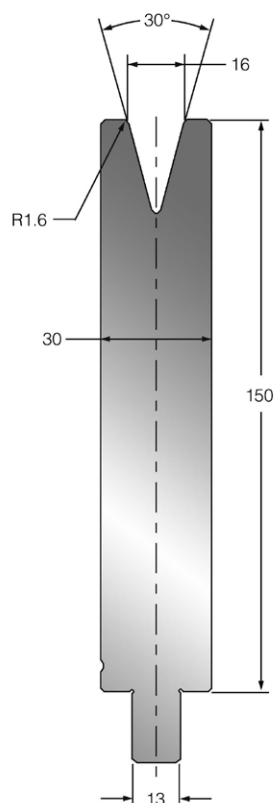


WILSON CAT. NO.	E65030016
TRUMPF CAT. NO.	EV005 30°
V-Opening	16
Angle	30°
Height	100
MAXIMUM LOADING:	550 kN/m
WEIGHT:	23.4 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65030016 - 4050B		E65030016 - 4050Bi	
3050	E65030016 - 3050B		E65030016 - 3050Bi	
2550	E65030016 - 2550B		E65030016 - 2550Bi	
2050	E65030016 - 2050B		E65030016 - 2050Bi	
1250	E65030016 - 1250B		E65030016 - 1250Bi	
1050	E65030016 - 1050B		E65030016 - 1050Bi	
VERSION A - SETS				
4050	E65030016 - 4050A			
3050	E65030016 - 3050A			
2550	E65030016 - 2550A			
2050	E65030016 - 2050A			
1250	E65030016 - 1250A			
1050	E65030016 - 1050A			
SECTIONALISED - SETS				
250	E65030016 - 250		E65030016 - 250i	
550	E65030016 - 550		E65030016 - 550i	
SINGLE - PIECES				
500	E65030016 - 500		E65030016 - 500i	
300	E65030016 - 300		E65030016 - 300i	
200	E65030016 - 200		E65030016 - 200i	
100	E65030016 - 100		E65030016 - 100i	
50	E65030016 - 50		E65030016 - 50i	
45	E65030016 - 45		E65030016 - 45i	
40	E65030016 - 40		E65030016 - 40i	
35	E65030016 - 35		E65030016 - 35i	
30	E65030016 - 30		E65030016 - 30i	
25	E65030016 - 25		E65030016 - 25i	

Bolt Holes Standard

Dimensions in mm

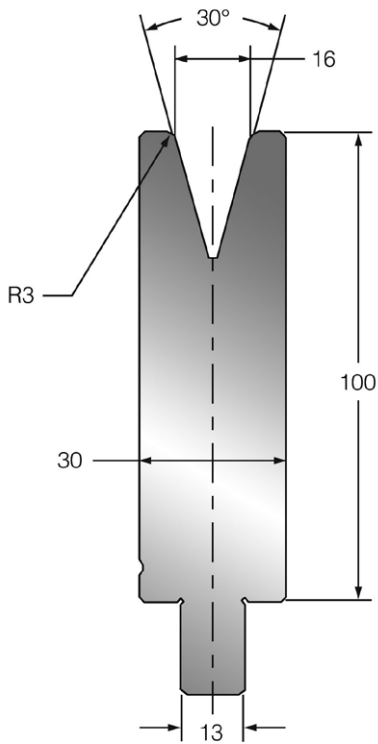


WILSON CAT. NO.	E66030016
TRUMPF CAT. NO.	EV005/H 30°
V-Opening	16
Angle	30°
Height	150
MAXIMUM LOADING:	500 kN/m
WEIGHT:	35.4 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E66030016 - 4050B		E66030016 - 4050Bi	
3050	E66030016 - 3050B		E66030016 - 3050Bi	
2550	E66030016 - 2550B		E66030016 - 2550Bi	
2050	E66030016 - 2050B		E66030016 - 2050Bi	
1250	E66030016 - 1250B		E66030016 - 1250Bi	
1050	E66030016 - 1050B		E66030016 - 1050Bi	
VERSION A - SETS				
4050	E66030016 - 4050A			
3050	E66030016 - 3050A			
2550	E66030016 - 2550A			
2050	E66030016 - 2050A			
1250	E66030016 - 1250A			
1050	E66030016 - 1050A			
SECTIONALISED - SETS				
250	E66030016 - 250		E66030016 - 250i	
550	E66030016 - 550		E66030016 - 550i	
SINGLE - PIECES				
500	E66030016 - 500		E66030016 - 500i	
300	E66030016 - 300		E66030016 - 300i	
200	E66030016 - 200		E66030016 - 200i	
100	E66030016 - 100		E66030016 - 100i	
50	E66030016 - 50		E66030016 - 50i	
45	E66030016 - 45		E66030016 - 45i	
40	E66030016 - 40		E66030016 - 40i	
35	E66030016 - 35		E66030016 - 35i	
30	E66030016 - 30		E66030016 - 30i	
25	E66030016 - 25		E66030016 - 25i	

Bolt Holes available at 10% extra cost

Dimensions in mm

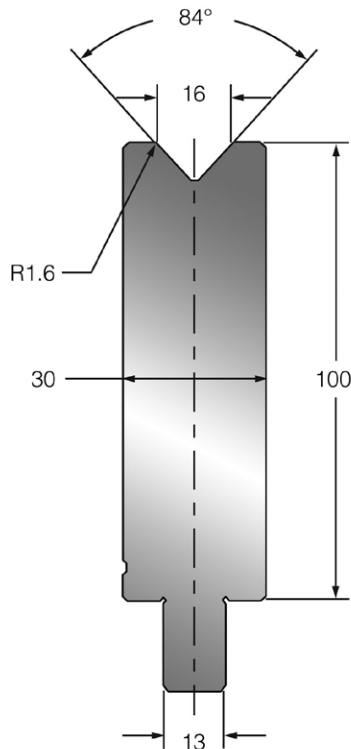


WILSON CAT. NO.	E65230016
TRUMPF CAT. NO.	EV005 R3 30°
V-Opening	16
Angle	30°
Height	100
MAXIMUM LOADING:	550 kN/m
WEIGHT:	23.3 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65230016 - 4050B		E65230016 - 4050Bi	
3050	E65230016 - 3050B		E65230016 - 3050Bi	
2550	E65230016 - 2550B		E65230016 - 2550Bi	
2050	E65230016 - 2050B		E65230016 - 2050Bi	
1250	E65230016 - 1250B		E65230016 - 1250Bi	
1050	E65230016 - 1050B		E65230016 - 1050Bi	
VERSION A - SETS				
4050	E65230016 - 4050A			
3050	E65230016 - 3050A			
2550	E65230016 - 2550A			
2050	E65230016 - 2050A			
1250	E65230016 - 1250A			
1050	E65230016 - 1050A			
SECTIONALISED - SETS				
250	E65230016 - 250		E65230016 - 250i	
550	E65230016 - 550		E65230016 - 550i	
SINGLE - PIECES				
500	E65230016 - 500		E65230016 - 500i	
300	E65230016 - 300		E65230016 - 300i	
200	E65230016 - 200		E65230016 - 200i	
100	E65230016 - 100		E65230016 - 100i	
50	E65230016 - 50		E65230016 - 50i	
45	E65230016 - 45		E65230016 - 45i	
40	E65230016 - 40		E65230016 - 40i	
35	E65230016 - 35		E65230016 - 35i	
30	E65230016 - 30		E65230016 - 30i	
25	E65230016 - 25		E65230016 - 25i	

Bolt Holes Standard

Dimensions in mm

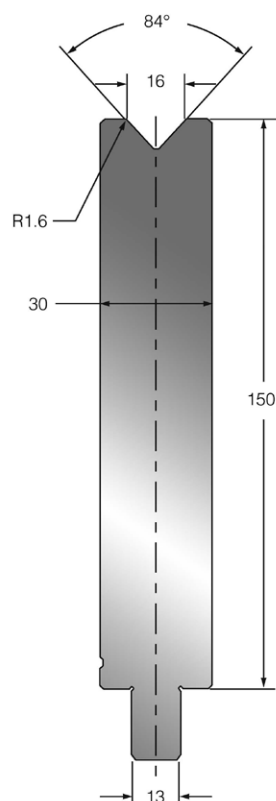


WILSON CAT. NO.	E65084016
TRUMPF CAT. NO.	EV W16/84°
V-Opening	16
Angle	84°
Height	100
MAXIMUM LOADING:	800 kN/m
WEIGHT:	25.0 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65084016 - 4050B		E65084016 - 4050Bi	
3050	E65084016 - 3050B		E65084016 - 3050Bi	
2550	E65084016 - 2550B		E65084016 - 2550Bi	
2050	E65084016 - 2050B		E65084016 - 2050Bi	
1250	E65084016 - 1250B		E65084016 - 1250Bi	
1050	E65084016 - 1050B		E65084016 - 1050Bi	
VERSION A - SETS				
4050	E65084016 - 4050A			
3050	E65084016 - 3050A			
2550	E65084016 - 2550A			
2050	E65084016 - 2050A			
1250	E65084016 - 1250A			
1050	E65084016 - 1050A			
SECTIONALISED - SETS				
250	E65084016 - 250		E65084016 - 250i	
550	E65084016 - 550		E65084016 - 550i	
SINGLE - PIECES				
500	E65084016 - 500		E65084016 - 500i	
300	E65084016 - 300		E65084016 - 300i	
200	E65084016 - 200		E65084016 - 200i	
100	E65084016 - 100		E65084016 - 100i	
50	E65084016 - 50		E65084016 - 50i	
45	E65084016 - 45		E65084016 - 45i	
40	E65084016 - 40		E65084016 - 40i	
35	E65084016 - 35		E65084016 - 35i	
30	E65084016 - 30		E65084016 - 30i	
25	E65084016 - 25		E65084016 - 25i	

Dimensions in mm

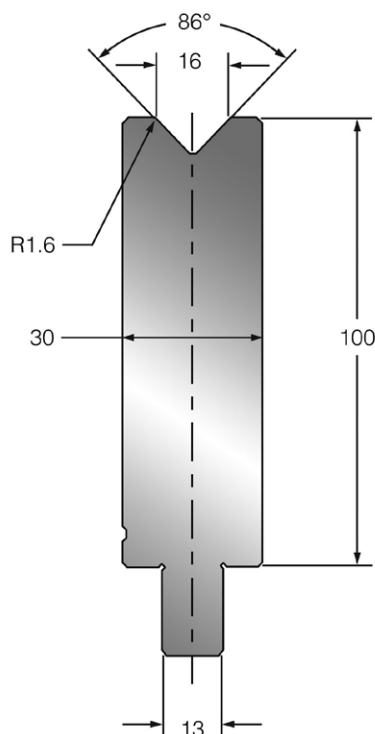
DIE V-OPENING = 16MM



WILSON CAT. NO.	E66084016
TRUMPF CAT. NO.	EV/H W16/84°
V-Opening	16
Angle	84°
Height	150
MAXIMUM LOADING:	700 kN/m
WEIGHT:	36.7 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66084016 - 4050B		E66084016 - 4050Bi	
3050	E66084016 - 3050B		E66084016 - 3050Bi	
2550	E66084016 - 2550B		E66084016 - 2550Bi	
2050	E66084016 - 2050B		E66084016 - 2050Bi	
1250	E66084016 - 1250B		E66084016 - 1250Bi	
1050	E66084016 - 1050B		E66084016 - 1050Bi	
VERSION A - SETS				
4050	E66084016 - 4050A			
3050	E66084016 - 3050A			
2550	E66084016 - 2550A			
2050	E66084016 - 2050A			
1250	E66084016 - 1250A			
1050	E66084016 - 1050A			
SECTIONALISED - SETS				
250	E66084016 - 250		E66084016 - 250i	
550	E66084016 - 550		E66084016 - 550i	
SINGLE - PIECES				
500	E66084016 - 500		E66084016 - 500i	
300	E66084016 - 300		E66084016 - 300i	
200	E66084016 - 200		E66084016 - 200i	
100	E66084016 - 100		E66084016 - 100i	
50	E66084016 - 50		E66084016 - 50i	
45	E66084016 - 45		E66084016 - 45i	
40	E66084016 - 40		E66084016 - 40i	
35	E66084016 - 35		E66084016 - 35i	
30	E66084016 - 30		E66084016 - 30i	
25	E66084016 - 25		E66084016 - 25i	

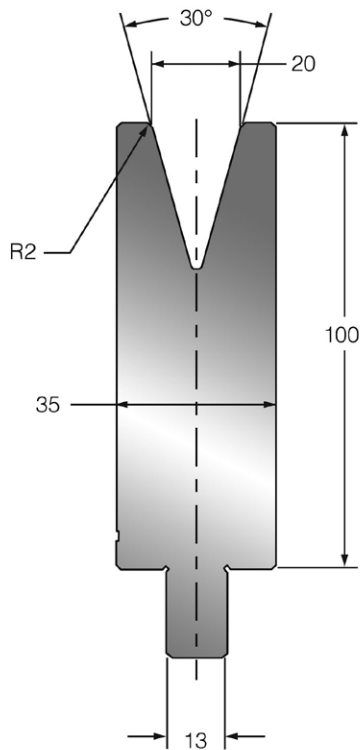
Dimensions in mm



WILSON CAT. NO.	E65086016
TRUMPF CAT. NO.	EV024 86°
V-Opening	16
Angle	86°
Height	100
MAXIMUM LOADING:	800 kN/m
WEIGHT:	25.0 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65086016 - 4050B		E65086016 - 4050Bi	
3050	E65086016 - 3050B		E65086016 - 3050Bi	
2550	E65086016 - 2550B		E65086016 - 2550Bi	
2050	E65086016 - 2050B		E65086016 - 2050Bi	
1250	E65086016 - 1250B		E65086016 - 1250Bi	
1050	E65086016 - 1050B		E65086016 - 1050Bi	
VERSION A - SETS				
4050	E65086016 - 4050A			
3050	E65086016 - 3050A			
2550	E65086016 - 2550A			
2050	E65086016 - 2050A			
1250	E65086016 - 1250A			
1050	E65086016 - 1050A			
SECTIONALISED - SETS				
250	E65086016 - 250		E65086016 - 250i	
550	E65086016 - 550		E65086016 - 550i	
SINGLE - PIECES				
500	E65086016 - 500		E65086016 - 500i	
300	E65086016 - 300		E65086016 - 300i	
200	E65086016 - 200		E65086016 - 200i	
100	E65086016 - 100		E65086016 - 100i	
50	E65086016 - 50		E65086016 - 50i	
45	E65086016 - 45		E65086016 - 45i	
40	E65086016 - 40		E65086016 - 40i	
35	E65086016 - 35		E65086016 - 35i	
30	E65086016 - 30		E65086016 - 30i	
25	E65086016 - 25		E65086016 - 25i	

Dimensions in mm

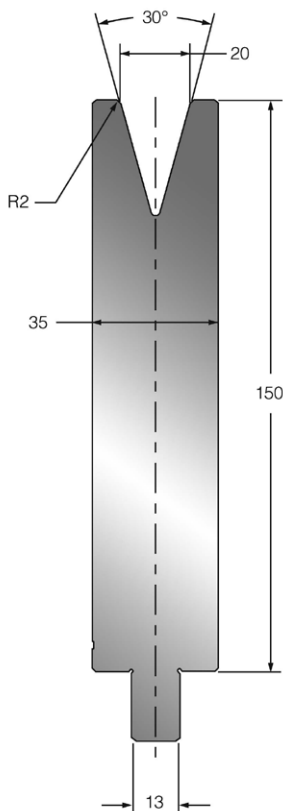


WILSON CAT. NO.	E65030020
TRUMPF CAT. NO.	EV006 30°
V-Opening	20
Angle	30°
Height	100
MAXIMUM LOADING:	600 kN/m
WEIGHT:	26.3 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65030020 - 4050B		E65030020 - 4050Bi	
3050	E65030020 - 3050B		E65030020 - 3050Bi	
2550	E65030020 - 2550B		E65030020 - 2550Bi	
2050	E65030020 - 2050B		E65030020 - 2050Bi	
1250	E65030020 - 1250B		E65030020 - 1250Bi	
1050	E65030020 - 1050B		E65030020 - 1050Bi	
VERSION A - SETS				
DESCRIPTION				
4050	E65030020 - 4050A			
3050	E65030020 - 3050A			
2550	E65030020 - 2550A			
2050	E65030020 - 2050A			
1250	E65030020 - 1250A			
1050	E65030020 - 1050A			
SECTIONALISED - SETS				
DESCRIPTION				
250	E65030020 - 250		E65030020 - 250i	
550	E65030020 - 550		E65030020 - 550i	
SINGLE - PIECES				
DESCRIPTION				
500	E65030020 - 500		E65030020 - 500i	
300	E65030020 - 300		E65030020 - 300i	
200	E65030020 - 200		E65030020 - 200i	
100	E65030020 - 100		E65030020 - 100i	
50	E65030020 - 50		E65030020 - 50i	
45	E65030020 - 45		E65030020 - 45i	
40	E65030020 - 40		E65030020 - 40i	
35	E65030020 - 35		E65030020 - 35i	
30	E65030020 - 30		E65030020 - 30i	
25	E65030020 - 25		E65030020 - 25i	

Bolt Holes Standard

Dimensions in mm



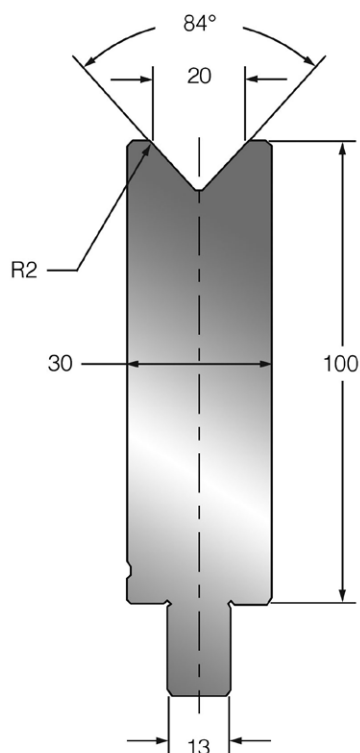
WILSON CAT. NO.	E66030020
TRUMPF CAT. NO.	EV006/H 30°
V-Opening	20
Angle	30°
Height	150
MAXIMUM LOADING:	600 kN/m
WEIGHT:	40.1 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66030020 - 4050B		E66030020 - 4050Bi	
3050	E66030020 - 3050B		E66030020 - 3050Bi	
2550	E66030020 - 2550B		E66030020 - 2550Bi	
2050	E66030020 - 2050B		E66030020 - 2050Bi	
1250	E66030020 - 1250B		E66030020 - 1250Bi	
1050	E66030020 - 1050B		E66030020 - 1050Bi	
VERSION A - SETS				
DESCRIPTION				
4050	E66030020 - 4050A			
3050	E66030020 - 3050A			
2550	E66030020 - 2550A			
2050	E66030020 - 2050A			
1250	E66030020 - 1250A			
1050	E66030020 - 1050A			
SECTIONALISED - SETS				
DESCRIPTION				
250	E66030020 - 250		E66030020 - 250i	
550	E66030020 - 550		E66030020 - 550i	
SINGLE - PIECES				
DESCRIPTION				
500	E66030020 - 500		E66030020 - 500i	
300	E66030020 - 300		E66030020 - 300i	
200	E66030020 - 200		E66030020 - 200i	
100	E66030020 - 100		E66030020 - 100i	
50	E66030020 - 50		E66030020 - 50i	
45	E66030020 - 45		E66030020 - 45i	
40	E66030020 - 40		E66030020 - 40i	
35	E66030020 - 35		E66030020 - 35i	
30	E66030020 - 30		E66030020 - 30i	
25	E66030020 - 25		E66030020 - 25i	

Bolt Holes available at 10% extra cost

Dimensions in mm

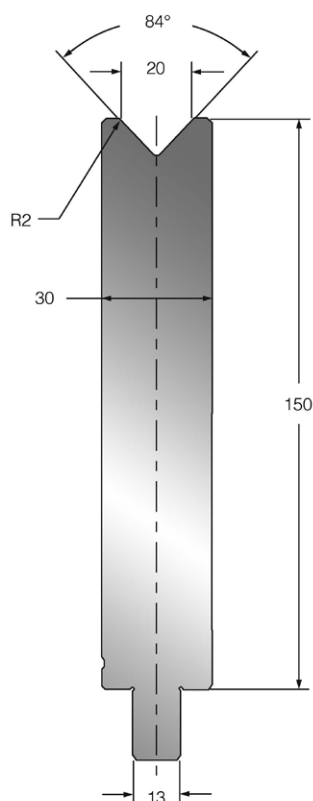
DIE V-OPENING = 20MM



WILSON CAT. NO.	E6508420
TRUMPF CAT. NO.	EV W20/84°
V-Opening	20
Angle	84°
Height	100
MAXIMUM LOADING:	850 kN/m
WEIGHT:	24.6 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65084020 - 4050B		E65084020 - 4050Bi	
3050	E65084020 - 3050B		E65084020 - 3050Bi	
2550	E65084020 - 2550B		E65084020 - 2550Bi	
2050	E65084020 - 2050B		E65084020 - 2050Bi	
1250	E65084020 - 1250B		E65084020 - 1250Bi	
1050	E65084020 - 1050B		E65084020 - 1050Bi	
VERSION A - SETS				
4050	E65084020 - 4050A			
3050	E65084020 - 3050A			
2550	E65084020 - 2550A			
2050	E65084020 - 2050A			
1250	E65084020 - 1250A			
1050	E65084020 - 1050A			
SECTIONALISED - SETS				
250	E65084020 - 250		E65084020 - 250i	
550	E65084020 - 550		E65084020 - 550i	
SINGLE - PIECES				
500	E65084020 - 500		E65084020 - 500i	
300	E65084020 - 300		E65084020 - 300i	
200	E65084020 - 200		E65084020 - 200i	
100	E65084020 - 100		E65084020 - 100i	
50	E65084020 - 50		E65084020 - 50i	
45	E65084020 - 45		E65084020 - 45i	
40	E65084020 - 40		E65084020 - 40i	
35	E65084020 - 35		E65084020 - 35i	
30	E65084020 - 30		E65084020 - 30i	
25	E65084020 - 25		E65084020 - 25i	

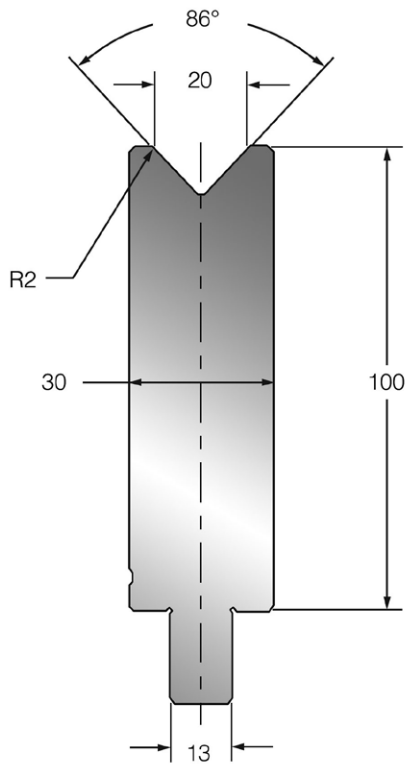
Dimensions in mm



WILSON CAT. NO.	E6608420
TRUMPF CAT. NO.	EV/H W20/84°
V-Opening	20
Angle	84°
Height	150
MAXIMUM LOADING:	700 kN/m
WEIGHT:	36.4 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66084020 - 4050B		E66084020 - 4050Bi	
3050	E66084020 - 3050B		E66084020 - 3050Bi	
2550	E66084020 - 2550B		E66084020 - 2550Bi	
2050	E66084020 - 2050B		E66084020 - 2050Bi	
1250	E66084020 - 1250B		E66084020 - 1250Bi	
1050	E66084020 - 1050B		E66084020 - 1050Bi	
VERSION A - SETS				
4050	E66084020 - 4050A			
3050	E66084020 - 3050A			
2550	E66084020 - 2550A			
2050	E66084020 - 2050A			
1250	E66084020 - 1250A			
1050	E66084020 - 1050A			
SECTIONALISED - SETS				
250	E66084020 - 250		E66084020 - 250i	
550	E66084020 - 550		E66084020 - 550i	
SINGLE - PIECES				
500	E66084020 - 500		E66084020 - 500i	
300	E66084020 - 300		E66084020 - 300i	
200	E66084020 - 200		E66084020 - 200i	
100	E66084020 - 100		E66084020 - 100i	
50	E66084020 - 50		E66084020 - 50i	
45	E66084020 - 45		E66084020 - 45i	
40	E66084020 - 40		E66084020 - 40i	
35	E66084020 - 35		E66084020 - 35i	
30	E66084020 - 30		E66084020 - 30i	
25	E66084020 - 25		E66084020 - 25i	

Dimensions in mm

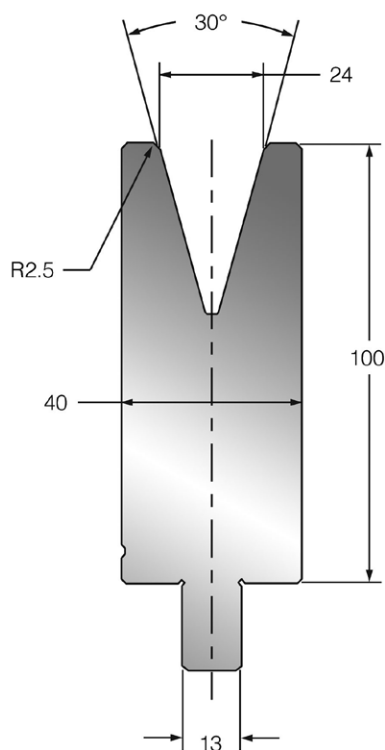


WILSON CAT. NO.	E65086020
TRUMPF CAT. NO.	EV025 86°
V-Opening	20
Angle	86°
Height	100
MAXIMUM LOADING:	850 kN/m
WEIGHT:	24.6 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65086020 - 4050B		E65086020 - 4050Bi	
3050	E65086020 - 3050B		E65086020 - 3050Bi	
2550	E65086020 - 2550B		E65086020 - 2550Bi	
2050	E65086020 - 2050B		E65086020 - 2050Bi	
1250	E65086020 - 1250B		E65086020 - 1250Bi	
1050	E65086020 - 1050B		E65086020 - 1050Bi	
VERSION A - SETS				
4050	E65086020 - 4050A			
3050	E65086020 - 3050A			
2550	E65086020 - 2550A			
2050	E65086020 - 2050A			
1250	E65086020 - 1250A			
1050	E65086020 - 1050A			
SECTIONALISED - SETS				
250	E65086020 - 250		E65086020 - 250i	
550	E65086020 - 550		E65086020 - 550i	
SINGLE - PIECES				
500	E65086020 - 500		E65086020 - 500i	
300	E65086020 - 300		E65086020 - 300i	
200	E65086020 - 200		E65086020 - 200i	
100	E65086020 - 100		E65086020 - 100i	
50	E65086020 - 50		E65086020 - 50i	
45	E65086020 - 45		E65086020 - 45i	
40	E65086020 - 40		E65086020 - 40i	
35	E65086020 - 35		E65086020 - 35i	
30	E65086020 - 30		E65086020 - 30i	
25	E65086020 - 25		E65086020 - 25i	

Dimensions in mm

DIE V-OPENING = 24MM

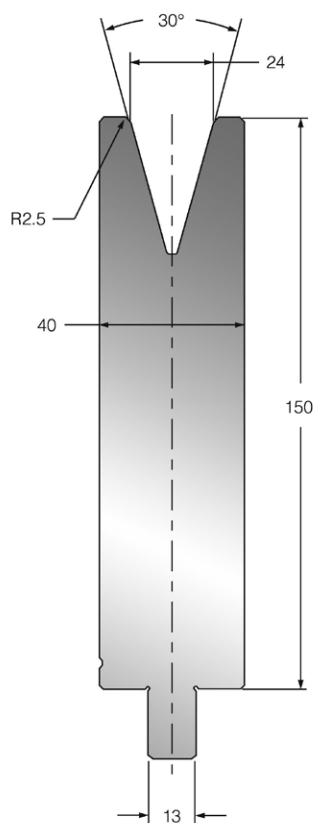


WILSON CAT. NO.	E65030024
TRUMPF CAT. NO.	EV007 30°
V-Opening	24
Angle	30°
Height	100
MAXIMUM LOADING:	650 kN/m
WEIGHT:	29.5 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65030024 - 4050B		E65030024 - 4050Bi	
3050	E65030024 - 3050B		E65030024 - 3050Bi	
2550	E65030024 - 2550B		E65030024 - 2550Bi	
2050	E65030024 - 2050B		E65030024 - 2050Bi	
1250	E65030024 - 1250B		E65030024 - 1250Bi	
1050	E65030024 - 1050B		E65030024 - 1050Bi	
VERSION A - SETS				
4050	E65030024 - 4050A			
3050	E65030024 - 3050A			
2550	E65030024 - 2550A			
2050	E65030024 - 2050A			
1250	E65030024 - 1250A			
1050	E65030024 - 1050A			
SECTIONALISED - SETS				
250	E65030024 - 250		E65030024 - 250i	
550	E65030024 - 550		E65030024 - 550i	
SINGLE - PIECES				
500	E65030024 - 500		E65030024 - 500i	
300	E65030024 - 300		E65030024 - 300i	
200	E65030024 - 200		E65030024 - 200i	
100	E65030024 - 100		E65030024 - 100i	
50	E65030024 - 50		E65030024 - 50i	
45	E65030024 - 45		E65030024 - 45i	
40	E65030024 - 40		E65030024 - 40i	
35	E65030024 - 35		E65030024 - 35i	
30	E65030024 - 30		E65030024 - 30i	
25	E65030024 - 25		E65030024 - 25i	

Bolt Holes Standard

Dimensions in mm



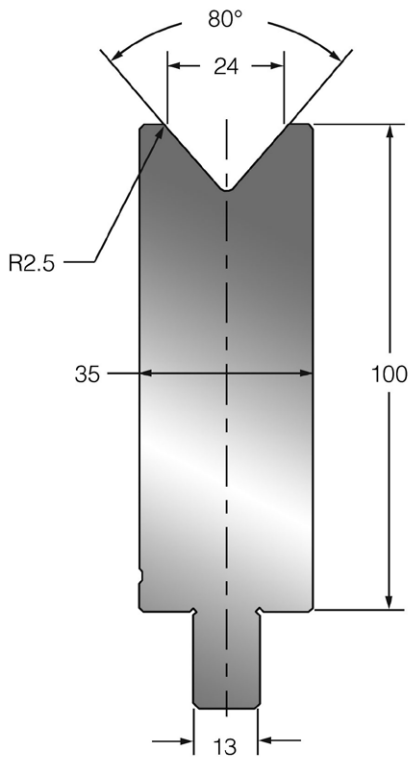
WILSON CAT. NO.	E66030024
TRUMPF CAT. NO.	EV007/H 30°
V-Opening	24
Angle	30°
Height	150
MAXIMUM LOADING:	650 kN/m
WEIGHT:	49.2 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66030024 - 4050B		E66030024 - 4050Bi	
3050	E66030024 - 3050B		E66030024 - 3050Bi	
2550	E66030024 - 2550B		E66030024 - 2550Bi	
2050	E66030024 - 2050B		E66030024 - 2050Bi	
1250	E66030024 - 1250B		E66030024 - 1250Bi	
1050	E66030024 - 1050B		E66030024 - 1050Bi	
VERSION A - SETS				
4050	E66030024 - 4050A			
3050	E66030024 - 3050A			
2550	E66030024 - 2550A			
2050	E66030024 - 2050A			
1250	E66030024 - 1250A			
1050	E66030024 - 1050A			
SECTIONALISED - SETS				
250	E66030024 - 250		E66030024 - 250i	
550	E66030024 - 550		E66030024 - 550i	
SINGLE - PIECES				
500	E66030024 - 500		E66030024 - 500i	
300	E66030024 - 300		E66030024 - 300i	
200	E66030024 - 200		E66030024 - 200i	
100	E66030024 - 100		E66030024 - 100i	
50	E66030024 - 50		E66030024 - 50i	
45	E66030024 - 45		E66030024 - 45i	
40	E66030024 - 40		E66030024 - 40i	
35	E66030024 - 35		E66030024 - 35i	
30	E66030024 - 30		E66030024 - 30i	
25	E66030024 - 25		E66030024 - 25i	

Bolt Holes available at 10% extra cost

Dimensions in mm

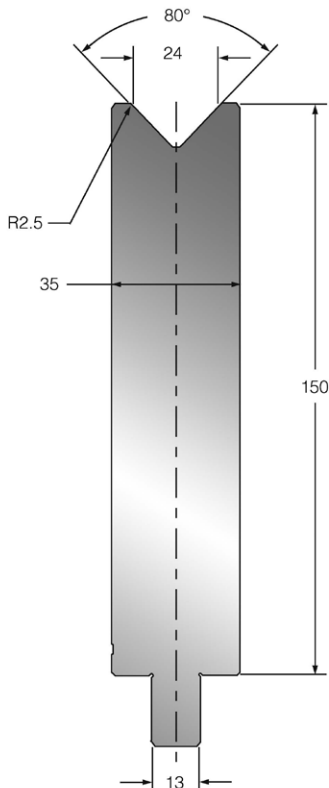
DIE V-OPENING = 24MM



WILSON CAT. NO.	E65080024
TRUMPF CAT. NO.	EV W24/80°
V-Opening	24
Angle	80°
Height	100
MAXIMUM LOADING:	900 kN/m
WEIGHT:	28.1 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65080024 - 4050B		E65080024 - 4050Bi	
3050	E65080024 - 3050B		E65080024 - 3050Bi	
2550	E65080024 - 2550B		E65080024 - 2550Bi	
2050	E65080024 - 2050B		E65080024 - 2050Bi	
1250	E65080024 - 1250B		E65080024 - 1250Bi	
1050	E65080024 - 1050B		E65080024 - 1050Bi	
VERSION A - SETS				
4050	E65080024 - 4050A			
3050	E65080024 - 3050A			
2550	E65080024 - 2550A			
2050	E65080024 - 2050A			
1250	E65080024 - 1250A			
1050	E65080024 - 1050A			
SECTIONALISED - SETS				
250	E65080024 - 250		E65080024 - 250i	
550	E65080024 - 550		E65080024 - 550i	
SINGLE - PIECES				
500	E65080024 - 500		E65080024 - 500i	
300	E65080024 - 300		E65080024 - 300i	
200	E65080024 - 200		E65080024 - 200i	
100	E65080024 - 100		E65080024 - 100i	
50	E65080024 - 50		E65080024 - 50i	
45	E65080024 - 45		E65080024 - 45i	
40	E65080024 - 40		E65080024 - 40i	
35	E65080024 - 35		E65080024 - 35i	
30	E65080024 - 30		E65080024 - 30i	
25	E65080024 - 25		E65080024 - 25i	

Dimensions in mm

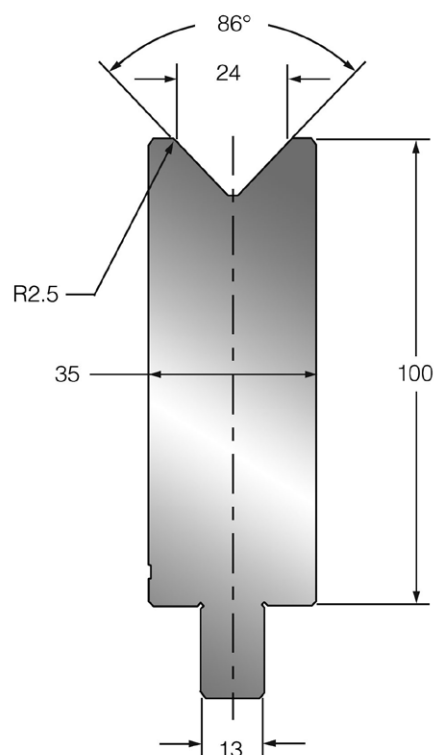


WILSON CAT. NO.	E66080024
TRUMPF CAT. NO.	EV/H W24/80°
V-Opening	24
Angle	80°
Height	150
MAXIMUM LOADING:	700 kN/m
WEIGHT:	41.7 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66080024 - 4050B		E66080024 - 4050Bi	
3050	E66080024 - 3050B		E66080024 - 3050Bi	
2550	E66080024 - 2550B		E66080024 - 2550Bi	
2050	E66080024 - 2050B		E66080024 - 2050Bi	
1250	E66080024 - 1250B		E66080024 - 1250Bi	
1050	E66080024 - 1050B		E66080024 - 1050Bi	
VERSION A - SETS				
4050	E66080024 - 4050A			
3050	E66080024 - 3050A			
2550	E66080024 - 2550A			
2050	E66080024 - 2050A			
1250	E66080024 - 1250A			
1050	E66080024 - 1050A			
SECTIONALISED - SETS				
250	E66080024 - 250		E66080024 - 250i	
550	E66080024 - 550		E66080024 - 550i	
SINGLE - PIECES				
500	E66080024 - 500		E66080024 - 500i	
300	E66080024 - 300		E66080024 - 300i	
200	E66080024 - 200		E66080024 - 200i	
100	E66080024 - 100		E66080024 - 100i	
50	E66080024 - 50		E66080024 - 50i	
45	E66080024 - 45		E66080024 - 45i	
40	E66080024 - 40		E66080024 - 40i	
35	E66080024 - 35		E66080024 - 35i	
30	E66080024 - 30		E66080024 - 30i	
25	E66080024 - 25		E66080024 - 25i	

Dimensions in mm

DIE V-OPENING = 24MM

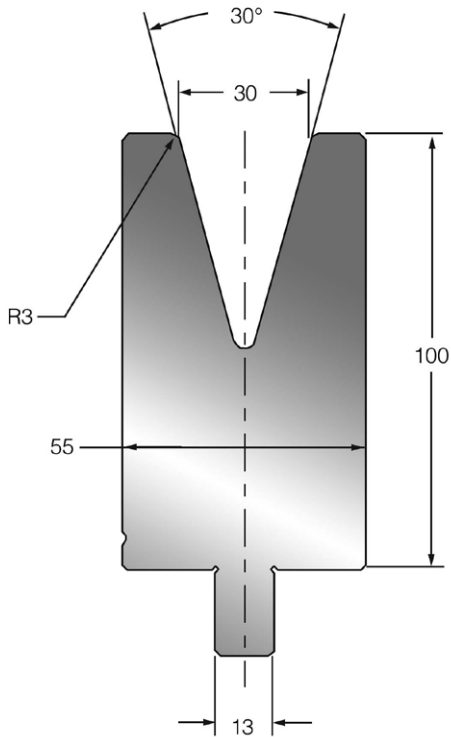


WILSON CAT. NO.	E65086024
TRUMPF CAT. NO.	EV026 86°
V-Opening	24
Angle	86°
Height	100
MAXIMUM LOADING:	900 kN/m
WEIGHT:	28.2 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65086024 - 4050B		E65086024 - 4050Bi	
3050	E65086024 - 3050B		E65086024 - 3050Bi	
2550	E65086024 - 2550B		E65086024 - 2550Bi	
2050	E65086024 - 2050B		E65086024 - 2050Bi	
1250	E65086024 - 1250B		E65086024 - 1250Bi	
1050	E65086024 - 1050B		E65086024 - 1050Bi	
VERSION A - SETS				
4050	E65086024 - 4050A			
3050	E65086024 - 3050A			
2550	E65086024 - 2550A			
2050	E65086024 - 2050A			
1250	E65086024 - 1250A			
1050	E65086024 - 1050A			
SECTIONALISED - SETS				
250	E65086024 - 250		E65086024 - 250i	
550	E65086024 - 550		E65086024 - 550i	
SINGLE - PIECES				
500	E65086024 - 500		E65086024 - 500i	
300	E65086024 - 300		E65086024 - 300i	
200	E65086024 - 200		E65086024 - 200i	
100	E65086024 - 100		E65086024 - 100i	
50	E65086024 - 50		E65086024 - 50i	
45	E65086024 - 45		E65086024 - 45i	
40	E65086024 - 40		E65086024 - 40i	
35	E65086024 - 35		E65086024 - 35i	
30	E65086024 - 30		E65086024 - 30i	
25	E65086024 - 25		E65086024 - 25i	

Dimensions in mm

DIE V-OPENING = 30MM

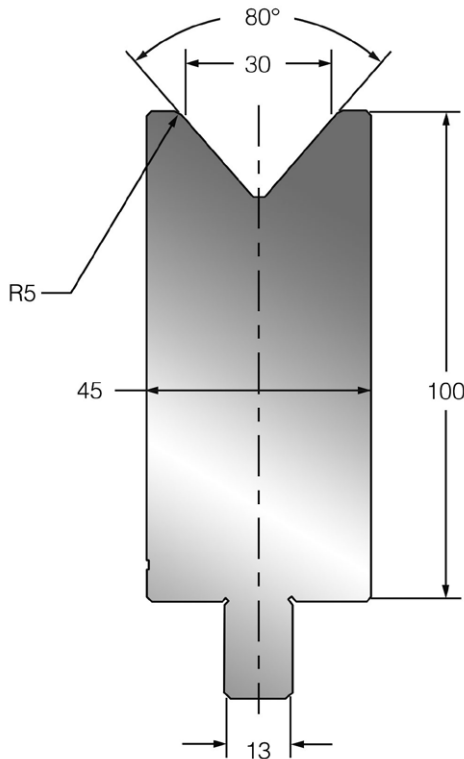


WILSON CAT. NO.	E65030030
TRUMPF CAT. NO.	EV W30/30°
V-Opening	30
Angle	30°
Height	100
MAXIMUM LOADING:	900 kN/m
WEIGHT:	37.8 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65030030 - 4050B		E65030030 - 4050Bi	
3050	E65030030 - 3050B		E65030030 - 3050Bi	
2550	E65030030 - 2550B		E65030030 - 2550Bi	
2050	E65030030 - 2050B		E65030030 - 2050Bi	
1250	E65030030 - 1250B		E65030030 - 1250Bi	
1050	E65030030 - 1050B		E65030030 - 1050Bi	
VERSION A - SETS				
DESCRIPTION				
4050	E65030030 - 4050A			
3050	E65030030 - 3050A			
2550	E65030030 - 2550A			
2050	E65030030 - 2050A			
1250	E65030030 - 1250A			
1050	E65030030 - 1050A			
SECTIONALISED - SETS				
DESCRIPTION				
250	E65030030 - 250		E65030030 - 250i	
550	E65030030 - 550		E65030030 - 550i	
SINGLE - PIECES				
DESCRIPTION				
500	E65030030 - 500		E65030030 - 500i	
300	E65030030 - 300		E65030030 - 300i	
200	E65030030 - 200		E65030030 - 200i	
100	E65030030 - 100		E65030030 - 100i	
50	E65030030 - 50		E65030030 - 50i	
45	E65030030 - 45		E65030030 - 45i	
40	E65030030 - 40		E65030030 - 40i	
35	E65030030 - 35		E65030030 - 35i	
30	E65030030 - 30		E65030030 - 30i	
25	E65030030 - 25		E65030030 - 25i	

Bolt Holes Standard

Dimensions in mm

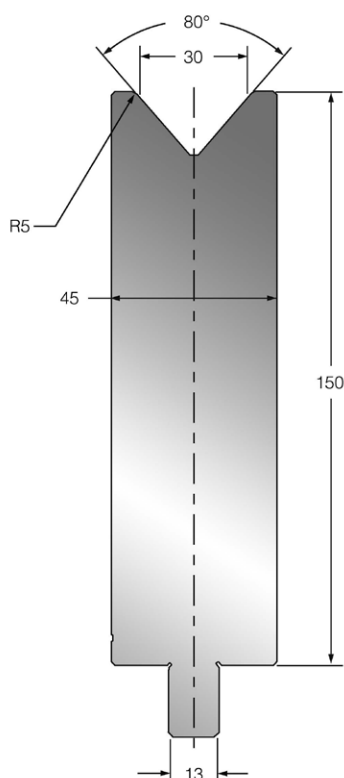


WILSON CAT. NO.	E65080030
TRUMPF CAT. NO.	EV W30/80°
V-Opening	30
Angle	80°
Height	100
MAXIMUM LOADING:	1000 kN/m
WEIGHT:	34.8 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65080030 - 4050B		E65080030 - 4050Bi	
3050	E65080030 - 3050B		E65080030 - 3050Bi	
2550	E65080030 - 2550B		E65080030 - 2550Bi	
2050	E65080030 - 2050B		E65080030 - 2050Bi	
1250	E65080030 - 1250B		E65080030 - 1250Bi	
1050	E65080030 - 1050B		E65080030 - 1050Bi	
VERSION A - SETS				
DESCRIPTION				
4050	E65080030 - 4050A			
3050	E65080030 - 3050A			
2550	E65080030 - 2550A			
2050	E65080030 - 2050A			
1250	E65080030 - 1250A			
1050	E65080030 - 1050A			
SECTIONALISED - SETS				
DESCRIPTION				
250	E65080030 - 250		E65080030 - 250i	
550	E65080030 - 550		E65080030 - 550i	
SINGLE - PIECES				
DESCRIPTION				
500	E65080030 - 500		E65080030 - 500i	
300	E65080030 - 300		E65080030 - 300i	
200	E65080030 - 200		E65080030 - 200i	
100	E65080030 - 100		E65080030 - 100i	
50	E65080030 - 50		E65080030 - 50i	
45	E65080030 - 45		E65080030 - 45i	
40	E65080030 - 40		E65080030 - 40i	
35	E65080030 - 35		E65080030 - 35i	
30	E65080030 - 30		E65080030 - 30i	
25	E65080030 - 25		E65080030 - 25i	

Dimensions in mm

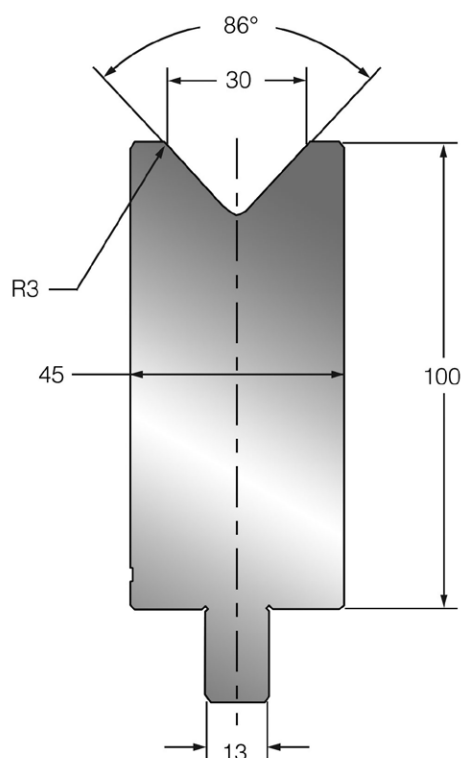
DIE V-OPENING = 30MM



WILSON CAT. NO.	E66080030
TRUMPF CAT. NO.	EV/H W30/80°
V-Opening	30
Angle	80°
Height	150
MAXIMUM LOADING:	900 kN/m
WEIGHT:	52.5 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66080030 - 4050B		E66080030 - 4050Bi	
3050	E66080030 - 3050B		E66080030 - 3050Bi	
2550	E66080030 - 2550B		E66080030 - 2550Bi	
2050	E66080030 - 2050B		E66080030 - 2050Bi	
1250	E66080030 - 1250B		E66080030 - 1250Bi	
1050	E66080030 - 1050B		E66080030 - 1050Bi	
VERSION A - SETS				
4050	E66080030 - 4050A			
3050	E66080030 - 3050A			
2550	E66080030 - 2550A			
2050	E66080030 - 2050A			
1250	E66080030 - 1250A			
1050	E66080030 - 1050A			
SECTIONALISED - SETS				
250	E66080030 - 250		E66080030 - 250i	
550	E66080030 - 550		E66080030 - 550i	
SINGLE - PIECES				
300	E66080030 - 300		E66080030 - 300i	
200	E66080030 - 200		E66080030 - 200i	
100	E66080030 - 100		E66080030 - 100i	
50	E66080030 - 50		E66080030 - 50i	
45	E66080030 - 45		E66080030 - 45i	
40	E66080030 - 40		E66080030 - 40i	
35	E66080030 - 35		E66080030 - 35i	
30	E66080030 - 30		E66080030 - 30i	
25	E66080030 - 25		E66080030 - 25i	

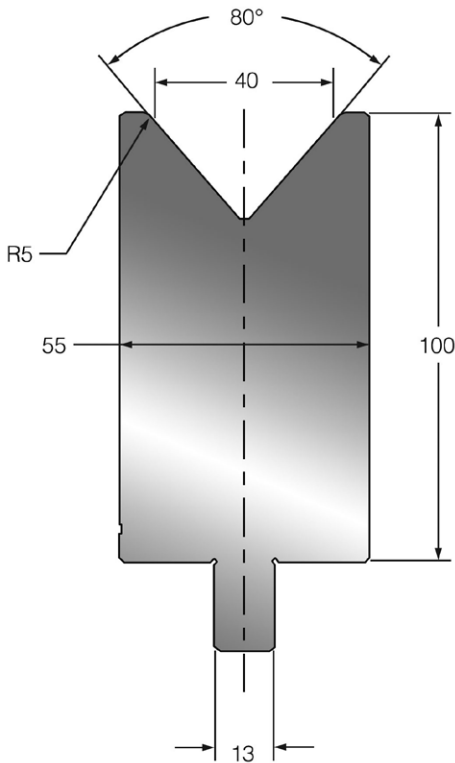
Dimensions in mm



WILSON CAT. NO.	E65086030
TRUMPF CAT. NO.	EV027 86°
V-Opening	30
Angle	86°
Height	100
MAXIMUM LOADING:	1000 kN/m
WEIGHT:	34.7 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65086030 - 4050B		E65086030 - 4050Bi	
3050	E65086030 - 3050B		E65086030 - 3050Bi	
2550	E65086030 - 2550B		E65086030 - 2550Bi	
2050	E65086030 - 2050B		E65086030 - 2050Bi	
1250	E65086030 - 1250B		E65086030 - 1250Bi	
1050	E65086030 - 1050B		E65086030 - 1050Bi	
VERSION A - SETS				
4050	E65086030 - 4050A			
3050	E65086030 - 3050A			
2550	E65086030 - 2550A			
2050	E65086030 - 2050A			
1250	E65086030 - 1250A			
1050	E65086030 - 1050A			
SECTIONALISED - SETS				
250	E65086030 - 250		E65086030 - 250i	
550	E65086030 - 550		E65086030 - 550i	
SINGLE - PIECES				
500	E65086030 - 500		E65086030 - 500i	
300	E65086030 - 300		E65086030 - 300i	
200	E65086030 - 200		E65086030 - 200i	
100	E65086030 - 100		E65086030 - 100i	
50	E65086030 - 50		E65086030 - 50i	
45	E65086030 - 45		E65086030 - 45i	
40	E65086030 - 40		E65086030 - 40i	
35	E65086030 - 35		E65086030 - 35i	
30	E65086030 - 30		E65086030 - 30i	
25	E65086030 - 25		E65086030 - 25i	

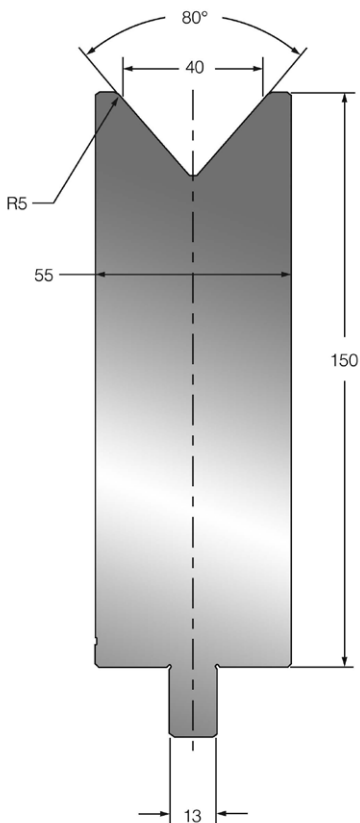
Dimensions in mm



WILSON CAT. NO.	E65080040
TRUMPF CAT. NO.	EV W40/80°
V-Opening	40
Angle	80°
Height	100
MAXIMUM LOADING:	1200 kN/m
WEIGHT:	40.8 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E65080040 - 4050B		E65080040 - 4050Bi	
3050	E65080040 - 3050B		E65080040 - 3050Bi	
2550	E65080040 - 2550B		E65080040 - 2550Bi	
2050	E65080040 - 2050B		E65080040 - 2050Bi	
1250	E65080040 - 1250B		E65080040 - 1250Bi	
1050	E65080040 - 1050B		E65080040 - 1050Bi	
VERSION A - SETS				
4050	E65080040 - 4050A			
3050	E65080040 - 3050A			
2550	E65080040 - 2550A			
2050	E65080040 - 2050A			
1250	E65080040 - 1250A			
1050	E65080040 - 1050A			
SECTIONALISED - SETS				
250	E65080040 - 250		E65080040 - 250i	
550	E65080040 - 550		E65080040 - 550i	
SINGLE - PIECES				
500	E65080040 - 500		E65080040 - 500i	
300	E65080040 - 300		E65080040 - 300i	
200	E65080040 - 200		E65080040 - 200i	
100	E65080040 - 100		E65080040 - 100i	
50	E65080040 - 50		E65080040 - 50i	
45	E65080040 - 45		E65080040 - 45i	
40	E65080040 - 40		E65080040 - 40i	
35	E65080040 - 35		E65080040 - 35i	
30	E65080040 - 30		E65080040 - 30i	
25	E65080040 - 25		E65080040 - 25i	

Dimensions in mm

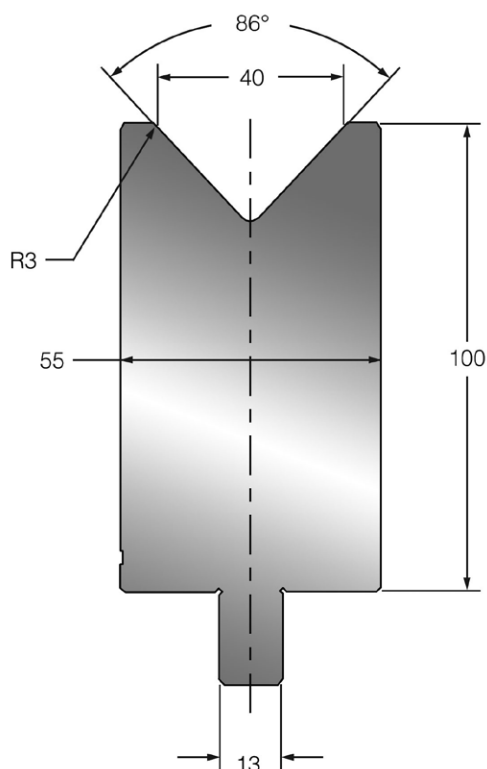


WILSON CAT. NO.	E66080040
TRUMPF CAT. NO.	EV/H W40/80°
V-Opening	40
Angle	80°
Height	150
MAXIMUM LOADING:	1200 kN/m
WEIGHT:	62.5 kg/m

VERSION B - SETS	NITREX	NITREX	INDUCTION	INDUCTION
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
4050	E66080040 - 4050B		E66080040 - 4050Bi	
3050	E66080040 - 3050B		E66080040 - 3050Bi	
2550	E66080040 - 2550B		E66080040 - 2550Bi	
2050	E66080040 - 2050B		E66080040 - 2050Bi	
1250	E66080040 - 1250B		E66080040 - 1250Bi	
1050	E66080040 - 1050B		E66080040 - 1050Bi	
VERSION A - SETS				
4050	E66080040 - 4050A			
3050	E66080040 - 3050A			
2550	E66080040 - 2550A			
2050	E66080040 - 2050A			
1250	E66080040 - 1250A			
1050	E66080040 - 1050A			
SECTIONALISED - SETS				
250	E66080040 - 250		E66080040 - 250i	
550	E66080040 - 550		E66080040 - 550i	
SINGLE - PIECES				
300	E66080040 - 300		E66080040 - 300i	
200	E66080040 - 200		E66080040 - 200i	
100	E66080040 - 100		E66080040 - 100i	
50	E66080040 - 50		E66080040 - 50i	
45	E66080040 - 45		E66080040 - 45i	
40	E66080040 - 40		E66080040 - 40i	
35	E66080040 - 35		E66080040 - 35i	
30	E66080040 - 30		E66080040 - 30i	
25	E66080040 - 25		E66080040 - 25i	

Dimensions in mm

DIE V-OPENING = 40MM

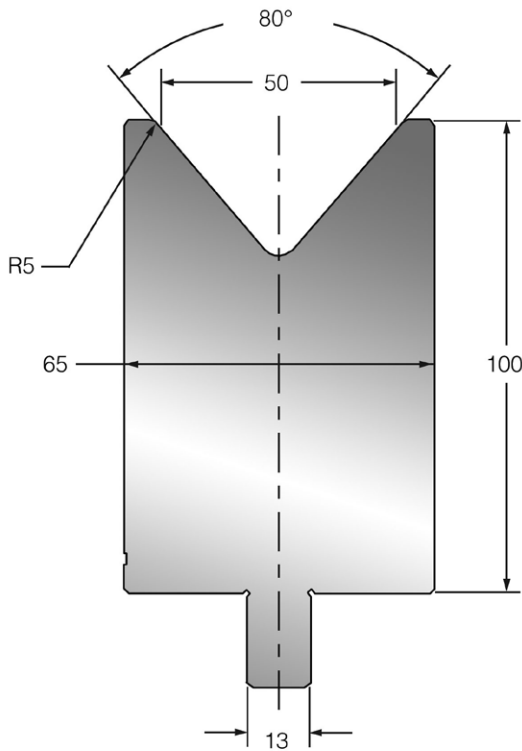


WILSON CAT. NO.	E65086040
TRUMPF CAT. NO.	EV028 86°
V-Opening	40
Angle	86°
Height	100
MAXIMUM LOADING:	1200 kN/m
WEIGHT:	41.6 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65086040 - 4050B		E65086040 - 4050Bi	
3050	E65086040 - 3050B		E65086040 - 3050Bi	
2550	E65086040 - 2550B		E65086040 - 2550Bi	
2050	E65086040 - 2050B		E65086040 - 2050Bi	
1250	E65086040 - 1250B		E65086040 - 1250Bi	
1050	E65086040 - 1050B		E65086040 - 1050Bi	
VERSION A - SETS				
4050	E65086040 - 4050A			
3050	E65086040 - 3050A			
2550	E65086040 - 2550A			
2050	E65086040 - 2050A			
1250	E65086040 - 1250A			
1050	E65086040 - 1050A			
SECTIONALISED - SETS				
250	E65086040 - 250		E65086040 - 250i	
550	E65086040 - 550		E65086040 - 550i	
SINGLE - PIECES				
500	E65086040 - 500		E65086040 - 500i	
300	E65086040 - 300		E65086040 - 300i	
200	E65086040 - 200		E65086040 - 200i	
100	E65086040 - 100		E65086040 - 100i	
50	E65086040 - 50		E65086040 - 50i	
45	E65086040 - 45		E65086040 - 45i	
40	E65086040 - 40		E65086040 - 40i	
35	E65086040 - 35		E65086040 - 35i	
30	E65086040 - 30		E65086040 - 30i	
25	E65086040 - 25		E65086040 - 25i	

Dimensions in mm

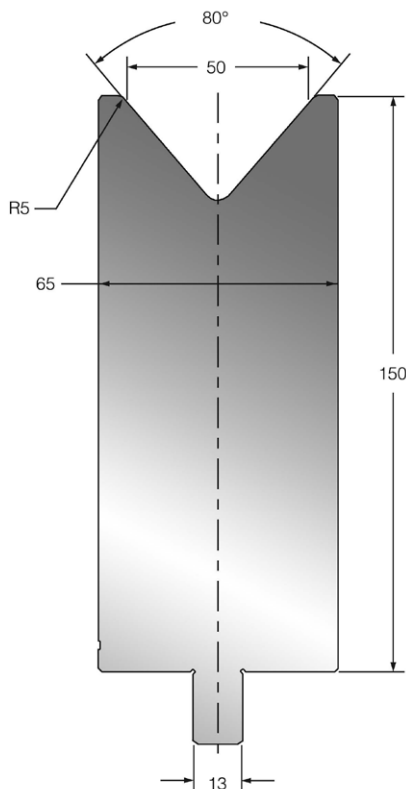
DIE V-OPENING = 50MM



WILSON CAT. NO.	E65080050
TRUMPF CAT. NO.	EV W50/80°
V-Opening	50
Angle	80°
Height	100
MAXIMUM LOADING:	1500 kN/m
WEIGHT:	46.4 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65080050 - 4050B		E65080050 - 4050Bi	
3050	E65080050 - 3050B		E65080050 - 3050Bi	
2550	E65080050 - 2550B		E65080050 - 2550Bi	
2050	E65080050 - 2050B		E65080050 - 2050Bi	
1250	E65080050 - 1250B		E65080050 - 1250Bi	
1050	E65080050 - 1050B		E65080050 - 1050Bi	
VERSION A - SETS				
DESCRIPTION				
4050	E65080050 - 4050A			
3050	E65080050 - 3050A			
2550	E65080050 - 2550A			
2050	E65080050 - 2050A			
1250	E65080050 - 1250A			
1050	E65080050 - 1050A			
SECTIONALISED - SETS				
DESCRIPTION				
250	E65080050 - 250		E65080050 - 250i	
550	E65080050 - 550		E65080050 - 550i	
SINGLE - PIECES				
DESCRIPTION				
500	E65080050 - 500		E65080050 - 500i	
300	E65080050 - 300		E65080050 - 300i	
200	E65080050 - 200		E65080050 - 200i	
100	E65080050 - 100		E65080050 - 100i	
50	E65080050 - 50		E65080050 - 50i	
45	E65080050 - 45		E65080050 - 45i	
40	E65080050 - 40		E65080050 - 40i	
35	E65080050 - 35		E65080050 - 35i	
30	E65080050 - 30		E65080050 - 30i	
25	E65080050 - 25		E65080050 - 25i	

Dimensions in mm

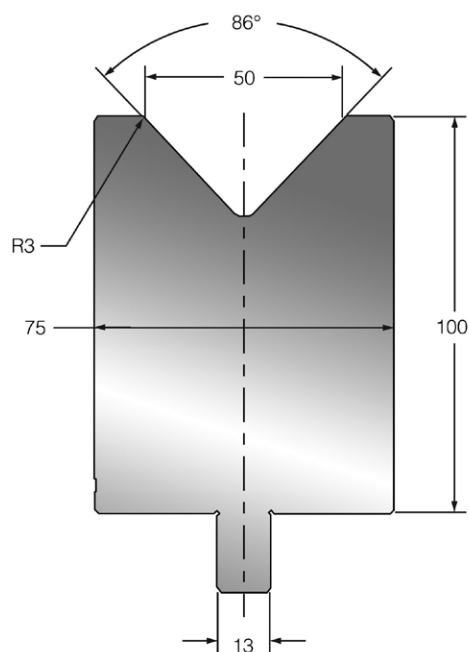


WILSON CAT. NO.	E66080050
TRUMPF CAT. NO.	EV/H W50/80°
V-Opening	50
Angle	80°
Height	150
MAXIMUM LOADING:	1500 kN/m
WEIGHT:	72.0 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E66080050 - 4050B		E66080050 - 4050Bi	
3050	E66080050 - 3050B		E66080050 - 3050Bi	
2550	E66080050 - 2550B		E66080050 - 2550Bi	
2050	E66080050 - 2050B		E66080050 - 2050Bi	
1250	E66080050 - 1250B		E66080050 - 1250Bi	
1050	E66080050 - 1050B		E66080050 - 1050Bi	
VERSION A - SETS				
DESCRIPTION				
4050	E66080050 - 4050A			
3050	E66080050 - 3050A			
2550	E66080050 - 2550A			
2050	E66080050 - 2050A			
1250	E66080050 - 1250A			
1050	E66080050 - 1050A			
SECTIONALISED - SETS				
DESCRIPTION				
250	E66080050 - 250		E66080050 - 250i	
550	E66080050 - 550		E66080050 - 550i	
SINGLE - PIECES				
DESCRIPTION				
300	E66080050 - 300		E66080050 - 300i	
200	E66080050 - 200		E66080050 - 200i	
100	E66080050 - 100		E66080050 - 100i	
50	E66080050 - 50		E66080050 - 50i	
45	E66080050 - 45		E66080050 - 45i	
40	E66080050 - 40		E66080050 - 40i	
35	E66080050 - 35		E66080050 - 35i	
30	E66080050 - 30		E66080050 - 30i	
25	E66080050 - 25		E66080050 - 25i	

Dimensions in mm

DIE V-OPENING = 50MM

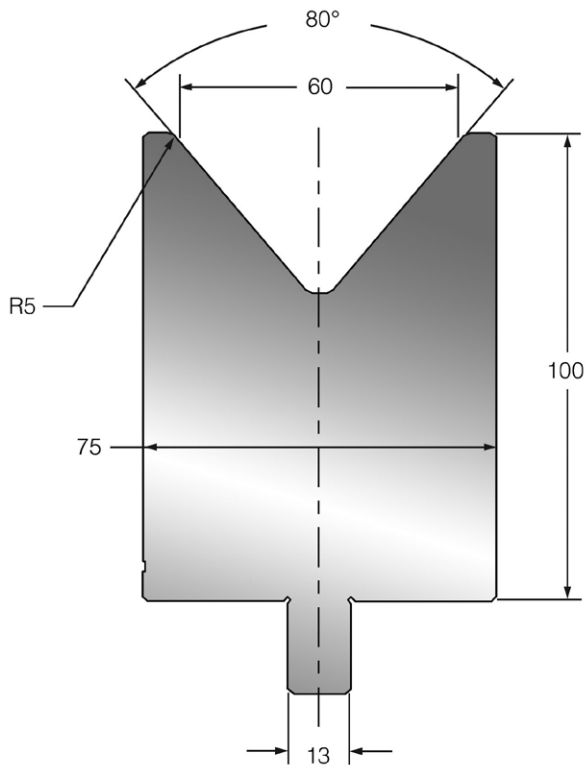


WILSON CAT. NO.	E65086050
TRUMPF CAT. NO.	EV029 86°
V-Opening	50
Angle	86°
Height	100
MAXIMUM LOADING:	1500 kN/m
WEIGHT:	55.4 kg/m

VERSION B - SETS	NITREX CAT. NO.	NITREX PRICE	INDUCTION CAT. NO.	INDUCTION PRICE
DESCRIPTION				
4050	E65086050 - 4050B		E65086050 - 4050Bi	
3050	E65086050 - 3050B		E65086050 - 3050Bi	
2550	E65086050 - 2550B		E65086050 - 2550Bi	
2050	E65086050 - 2050B		E65086050 - 2050Bi	
1250	E65086050 - 1250B		E65086050 - 1250Bi	
1050	E65086050 - 1050B		E65086050 - 1050Bi	
VERSION A - SETS				
4050	E65086050 - 4050A			
3050	E65086050 - 3050A			
2550	E65086050 - 2550A			
2050	E65086050 - 2050A			
1250	E65086050 - 1250A			
1050	E65086050 - 1050A			
SECTIONALISED - SETS				
250	E65086050 - 250		E65086050 - 250i	
550	E65086050 - 550		E65086050 - 550i	
SINGLE - PIECES				
300	E65086050 - 300		E65086050 - 300i	
200	E65086050 - 200		E65086050 - 200i	
100	E65086050 - 100		E65086050 - 100i	
50	E65086050 - 50		E65086050 - 50i	
45	E65086050 - 45		E65086050 - 45i	
40	E65086050 - 40		E65086050 - 40i	
35	E65086050 - 35		E65086050 - 35i	
30	E65086050 - 30		E65086050 - 30i	
25	E65086050 - 25		E65086050 - 25i	

Dimensions in mm

DIE V-OPENING = 60MM - 70MM



WILSON CAT. NO.	E65080060
TRUMPF CAT. NO.	EV W60/80°
V-Opening	60
Angle	80°
Height	100
MAXIMUM LOADING:	1500 kN/m
WEIGHT:	51.6 kg/m

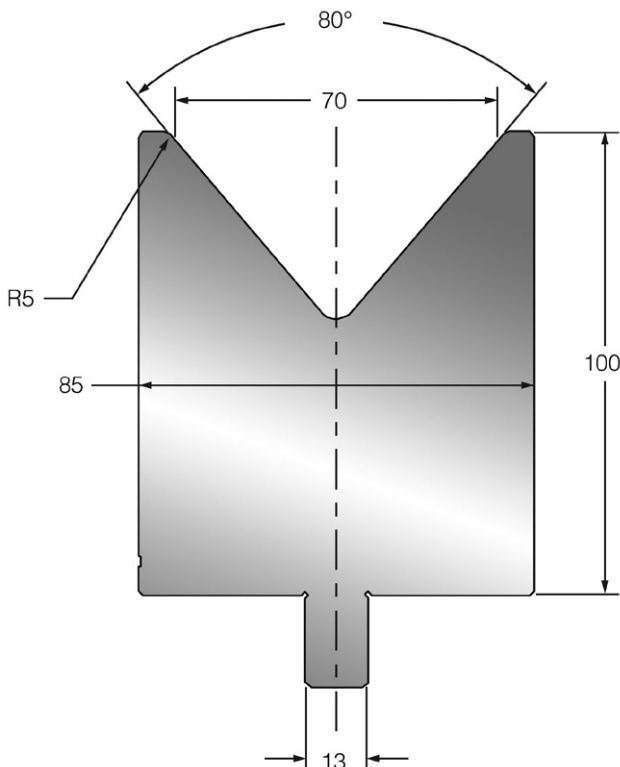
VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E65080060 - 4050B	
3050	E65080060 - 3050B	
2550	E65080060 - 2550B	
2050	E65080060 - 2050B	
1250	E65080060 - 1250B	
1050	E65080060 - 1050B	

VERSION A - SETS		
4050	E65080060 - 4050A	
3050	E65080060 - 3050A	
2550	E65080060 - 2550A	
2050	E65080060 - 2050A	
1250	E65080060 - 1250A	
1050	E65080060 - 1050A	

SECTIONALISED - SETS		
250	E65080060 - 250	
550	E65080060 - 550	

SINGLE - PIECES		
300	E65080060 - 300	
200	E65080060 - 200	
100	E65080060 - 100	
50	E65080060 - 50	
45	E65080060 - 45	
40	E65080060 - 40	
35	E65080060 - 35	
30	E65080060 - 30	
25	E65080060 - 25	

Dimensions in mm



WILSON CAT. NO.	E65080070
TRUMPF CAT. NO.	EV W70/80°
V-Opening	70
Angle	80°
Height	100
MAXIMUM LOADING:	1500 kN/m
WEIGHT:	56.2 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E65080070 - 4050B	
3050	E65080070 - 3050B	
2550	E65080070 - 2550B	
2050	E65080070 - 2050B	
1250	E65080070 - 1250B	
1050	E65080070 - 1050B	

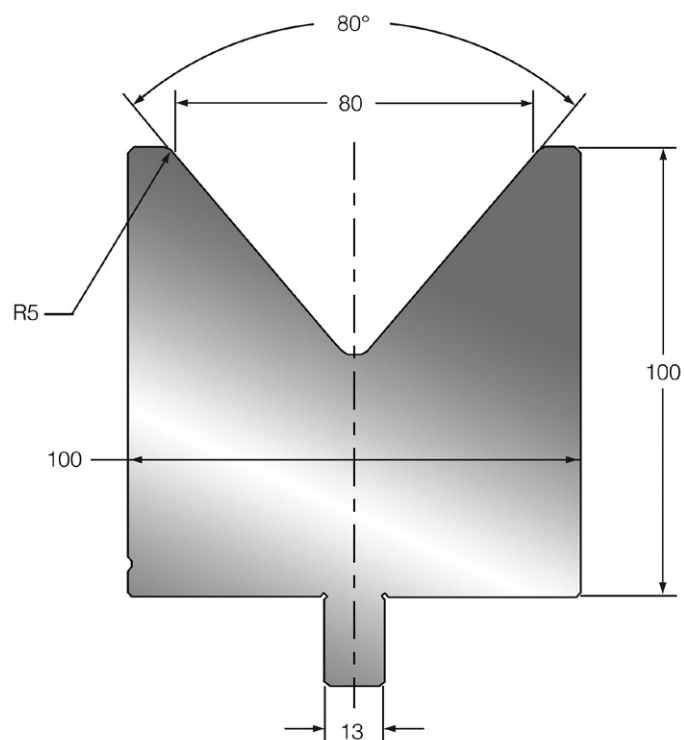
VERSION A - SETS		
4050	E65080070 - 4050A	
3050	E65080070 - 3050A	
2550	E65080070 - 2550A	
2050	E65080070 - 2050A	
1250	E65080070 - 1250A	
1050	E65080070 - 1050A	

SECTIONALISED - SETS		
250	E65080070 - 250	
550	E65080070 - 550	

SINGLE - PIECES		
300	E65080070 - 300	
200	E65080070 - 200	
100	E65080070 - 100	
50	E65080070 - 50	
45	E65080070 - 45	
40	E65080070 - 40	
35	E65080070 - 35	
30	E65080070 - 30	
25	E65080070 - 25	

Dimensions in mm

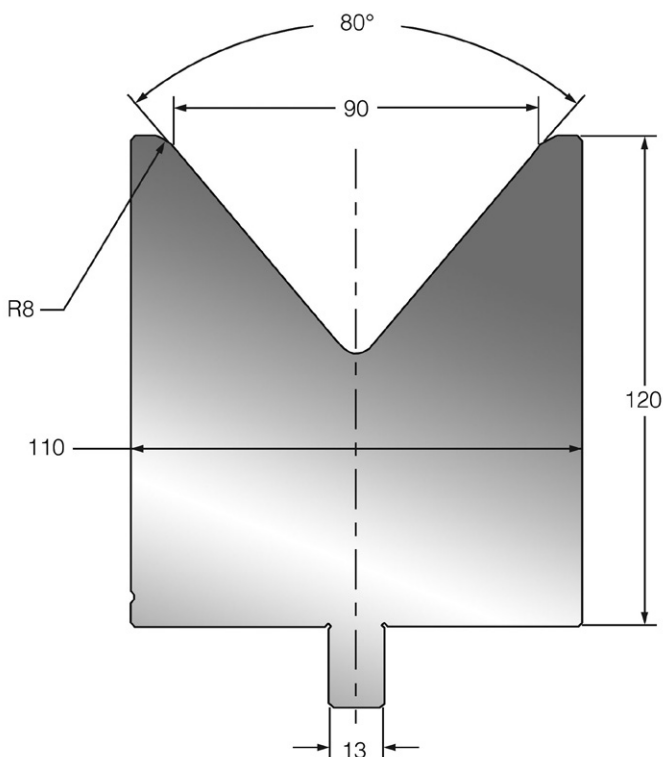
DIE V-OPENING = 80MM - 90MM



WILSON CAT. NO.	E65080080
TRUMPF CAT. NO.	EV W80/80°
V-Opening	80
Angle	80°
Height	100
MAXIMUM LOADING:	1500 kN/m
WEIGHT:	64.3 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E65080080 - 4050B	
3050	E65080080 - 3050B	
2550	E65080080 - 2550B	
2050	E65080080 - 2050B	
1250	E65080080 - 1250B	
1050	E65080080 - 1050B	
VERSION A - SETS		
4050	E65080080 - 4050A	
3050	E65080080 - 3050A	
2550	E65080080 - 2550A	
2050	E65080080 - 2050A	
1250	E65080080 - 1250A	
1050	E65080080 - 1050A	
SECTIONALISED - SETS		
250	E65080080 - 250	
550	E65080080 - 550	
SINGLE - PIECES		
300	E65080080 - 300	
200	E65080080 - 200	
100	E65080080 - 100	
50	E65080080 - 50	
45	E65080080 - 45	
40	E65080080 - 40	
35	E65080080 - 35	
30	E65080080 - 30	
25	E65080080 - 25	

Dimensions in mm

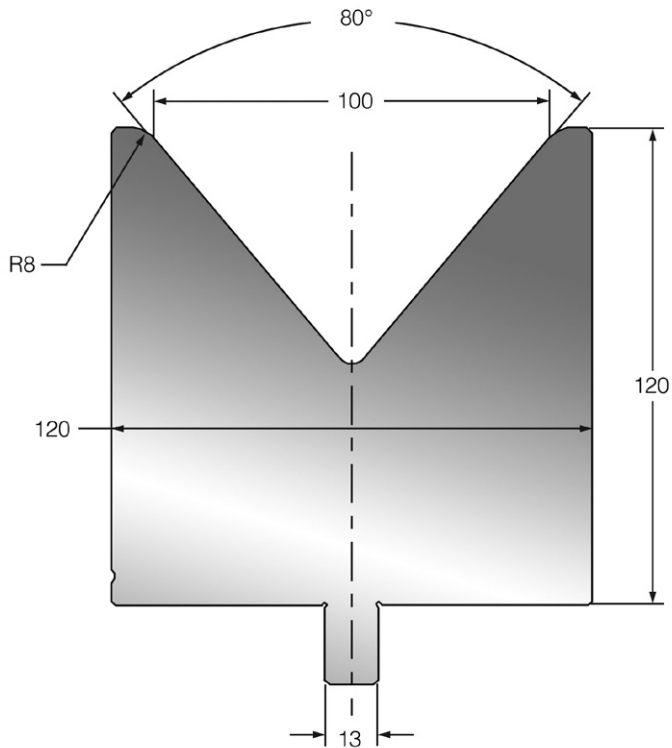


WILSON CAT. NO.	E65080090
TRUMPF CAT. NO.	EV W90/80°
V-Opening	90
Angle	80°
Height	120
MAXIMUM LOADING:	1500 kN/m
WEIGHT:	84.5 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E65080090 - 4050B	
3050	E65080090 - 3050B	
2550	E65080090 - 2550B	
2050	E65080090 - 2050B	
1250	E65080090 - 1250B	
1050	E65080090 - 1050B	
VERSION A - SETS		
4050	E65080090 - 4050A	
3050	E65080090 - 3050A	
2550	E65080090 - 2550A	
2050	E65080090 - 2050A	
1250	E65080090 - 1250A	
1050	E65080090 - 1050A	
SECTIONALISED - SETS		
250	E65080090 - 250	
550	E65080090 - 550	
SINGLE - PIECES		
200	E65080090 - 200	
100	E65080090 - 100	
50	E65080090 - 50	
45	E65080090 - 45	
40	E65080090 - 40	
35	E65080090 - 35	
30	E65080090 - 30	
25	E65080090 - 25	

Dimensions in mm

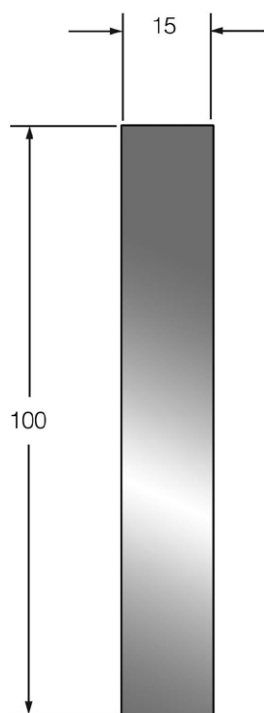
DIE V-OPENING = 100MM



WILSON CAT. NO.	E65080100
TRUMPF CAT. NO.	EV W100/80°
V-Opening	100
Angle	80°
Height	120
MAXIMUM LOADING:	1500 kN/m
WEIGHT:	89.2 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E65080100 - 4050B	
3050	E65080100 - 3050B	
2550	E65080100 - 2550B	
2050	E65080100 - 2050B	
1250	E65080100 - 1250B	
1050	E65080100 - 1050B	
VERSION A - SETS		
4050	E65080100 - 4050A	
3050	E65080100 - 3050A	
2550	E65080100 - 2550A	
2050	E65080100 - 2050A	
1250	E65080100 - 1250A	
1050	E65080100 - 1050A	
SECTIONALISED - SETS		
250	E65080100 - 250	
550	E65080100 - 550	
SINGLE - PIECES		
200	E65080100 - 200	
100	E65080100 - 100	
50	E65080100 - 50	
45	E65080100 - 45	
40	E65080100 - 40	
35	E65080100 - 35	
30	E65080100 - 30	
25	E65080100 - 25	

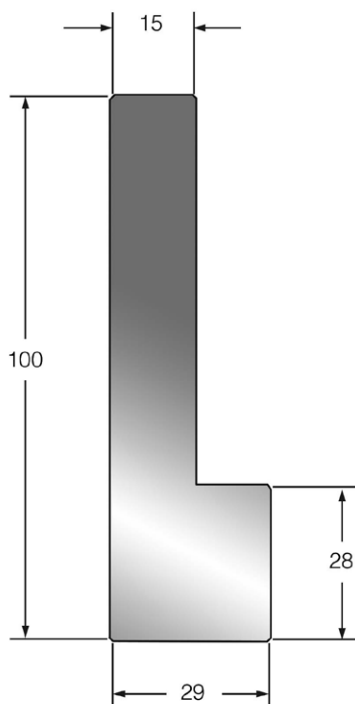
Dimensions in mm



WILSON CAT. NO.	E65300001
TRUMPF CAT. NO.	ZDL
Height	100
MAXIMUM LOADING:	1300 kN/m
WEIGHT:	11.6 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E65300001 - 4050B	
3050	E65300001 - 3050B	
2550	E65300001 - 2550B	
2050	E65300001 - 2050B	
1250	E65300001 - 1250B	
1050	E65300001 - 1050B	
VERSION A - SETS		
4050	E65300001 - 4050A	
3050	E65300001 - 3050A	
2550	E65300001 - 2550A	
2050	E65300001 - 2050A	
1250	E65300001 - 1250A	
1050	E65300001 - 1050A	
SECTIONALISED - SETS		
250	E65300001 - 250	
550	E65300001 - 550	
SINGLE - PIECES		
500	E65300001 - 500	
300	E65300001 - 300	
200	E65300001 - 200	
100	E65300001 - 100	
50	E65300001 - 50	
45	E65300001 - 45	
40	E65300001 - 40	
35	E65300001 - 35	
30	E65300001 - 30	
25	E65300001 - 25	

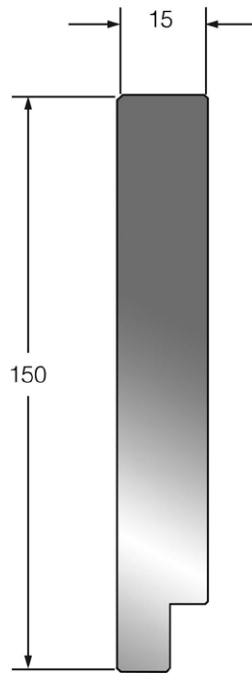
Dimensions in mm



WILSON CAT. NO.	E65300002
TRUMPF CAT. NO.	FWZ
Height	100
MAXIMUM LOADING:	1200 kN/m
WEIGHT:	14.8 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E65300002 - 4050B	
3050	E65300002 - 3050B	
2550	E65300002 - 2550B	
2050	E65300002 - 2050B	
1250	E65300002 - 1250B	
1050	E65300002 - 1050B	
VERSION A - SETS		
4050	E65300002 - 4050A	
3050	E65300002 - 3050A	
2550	E65300002 - 2550A	
2050	E65300002 - 2050A	
1250	E65300002 - 1250A	
1050	E65300002 - 1050A	
SECTIONALISED - SETS		
250	E65300002 - 250	
550	E65300002 - 550	
SINGLE - PIECES		
500	E65300002 - 500	
300	E65300002 - 300	
200	E65300002 - 200	
100	E65300002 - 100	
50	E65300002 - 50	
45	E65300002 - 45	
40	E65300002 - 40	
35	E65300002 - 35	
30	E65300002 - 30	
25	E65300002 - 25	

Dimensions in mm



WILSON CAT. NO.	E66300001
TRUMPF CAT. NO.	ZDL/H
Height	150
MAXIMUM LOADING:	1300 kN/m
WEIGHT:	11.6 kg/m

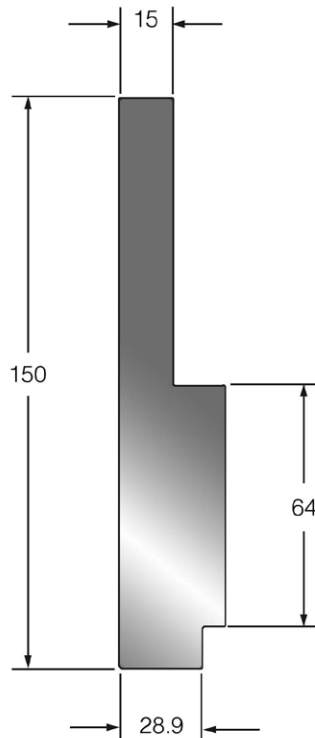
VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E66300001 - 4050B	
3050	E66300001 - 3050B	
2550	E66300001 - 2550B	
2050	E66300001 - 2050B	
1250	E66300001 - 1250B	
1050	E66300001 - 1050B	

VERSION A - SETS		
4050	E66300001 - 4050A	
3050	E66300001 - 3050A	
2550	E66300001 - 2550A	
2050	E66300001 - 2050A	
1250	E66300001 - 1250A	
1050	E66300001 - 1050A	

SECTIONALISED - SETS		
250	E66300001 - 250	
550	E66300001 - 550	

SINGLE - PIECES		
500	E66300001 - 500	
300	E66300001 - 300	
200	E66300001 - 200	
100	E66300001 - 100	
50	E66300001 - 50	
45	E66300001 - 45	
40	E66300001 - 40	
35	E66300001 - 35	
30	E66300001 - 30	
25	E66300001 - 25	

Dimensions in mm



WILSON CAT. NO.	E66300002
TRUMPF CAT. NO.	FWZ/H
Height	150
MAXIMUM LOADING:	1200 kN/m
WEIGHT:	14.8 kg/m 14,8 kg/m

VERSION B - SETS		
DESCRIPTION	CAT. NO.	PRICE
4050	E66300002 - 4050B	
3050	E66300002 - 3050B	
2550	E66300002 - 2550B	
2050	E66300002 - 2050B	
1250	E66300002 - 1250B	
1050	E66300002 - 1050B	

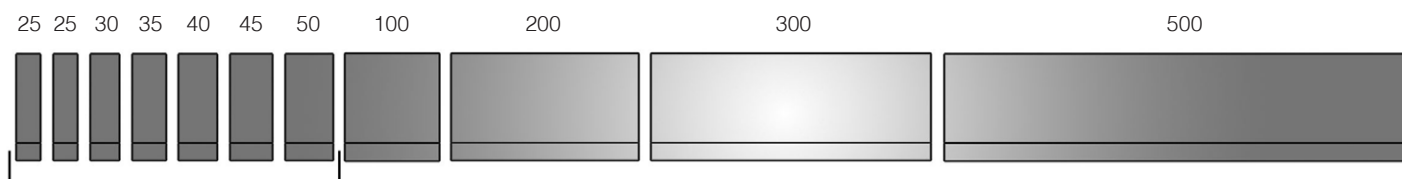
VERSION A - SETS		
4050	E66300002 - 4050A	
3050	E66300002 - 3050A	
2550	E66300002 - 2550A	
2050	E66300002 - 2050A	
1250	E66300002 - 1250A	
1050	E66300002 - 1050A	

SECTIONALISED - SETS		
250	E66300002 - 250	
550	E66300002 - 550	

SINGLE - PIECES		
500	E66300002 - 500	
300	E66300002 - 300	
200	E66300002 - 200	
100	E66300002 - 100	
50	E66300002 - 50	
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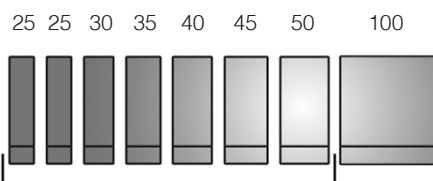
Dimensions in mm

SYSTEM DIVISION WITH TOOLS - DIES



Basic Division 250mm

SYSTEM DIVISION VERSION B					
SET	250X	100	200	300	500
550	1	3	0	0	0
1050B	1	3	1	1	0
1250B	1	3	2	1	0
2050B	1	3	1	1	2
2550B	1	3	1	1	3
3050B	1	3	1	1	4
4050B	1	3	1	1	6
FOR DIES: E65086050, E65080060, E65080070 & E65080080 ONLY					
SET	250X	100	200	300	
1250B	1	3	2	1	
2050B	1	3	3	3	
2550B	1	3	4	4	
3050B	1	3	5	5	
4050B	1	3	7	7	
FOR DIES: E65080090 & E65080100 ONLY					
SET	250X	100	200		
1250B	1	4	3		
2050B	1	6	6		
2550B	1	7	8		
3050B	1	8	10		
4050B	1	10	14		
Benefits: • High flexibility • Short tool set-up time • Low purchase cost • Fewer tool change-overs • Version most often selected and recommended					



Basic Division 250mm

SYSTEM DIVISION VERSION A			
SET	250X	100	
550	1	3	
1050A	1	8	
1250A	1	10	
2050A	1	18	
2550A	1	23	
3050A	1	28	
4050A	1	38	
Benefits: • Maximum flexibility • Minimum tool set-up time • Weight of the individual part pieces very low			

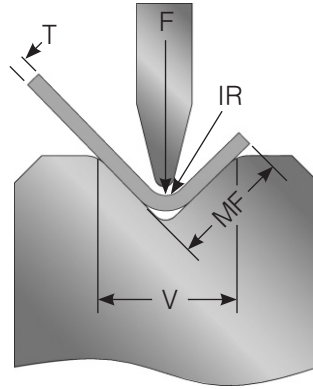
SYSTEM DIVISION VERSION B/A

The combination of a punch block A-division and a die in B-division will not cause any problems.

PRESS FORCE TABLE

Required Press Force for 90° Air Bends

T = Material Thickness
F = Press Force (kN/m)
IR = Inside Radius
MF = Minimum Flange
V = Die V Opening



NOTES

- * Optimum Die
- F in kN
- T, MF, V, IR in mm

MATERIAL 400 N / MM² MILD STEEL

MATERIAL THICKNESS		6	8	10	12	16	20	24	30	40	50	60	70	80	90	100	120	V
		4.5	6	7.5	9	12	15	18	22.5	30	37.5	45	52.5	60	67.5	75	90	MF
		1	1.3	1.6	1.9	2.6	3.2	3.8	4.8	6.4	8	9.6	11	13	14	16	19	IR
		0.75	52*	39	31	26												
MATERIAL THICKNESS	1	93	70*	56	47	35												
	1.25	145	109	87*	73	55	44											
	1.5	209	157	126	105*	79	63											
	1.75		214	171	143*	107	86	71										
	2			223	186	140*	112	93										
	2.5				291	218	175*	145	116									
	3					314	251	209*	168	126								
	3.5					428	342	285	228*	171	137							
	4						447	372	298*	223	179	149						
	4.5						566	471	377	283*	226	189	162					
	5								466	349*	279	233	200	175				
	6								670	503	402*	335	287	251	223			
	7									684	547*	456*	391	342	304	274		
	8										715	596*	511*	447	397	358	298	
	10												798*	698*	621	559	466	
	12													1005	894*	804*	670	

MATERIAL 700 N / MM² STAINLESS STEEL

MATERIAL THICKNESS		6	8	10	12	16	20	24	30	40	50	60	70	80	90	100	120	V
		4.5	6	7.5	9	12	15	18	22.5	30	37.5	45	52.5	60	67.5	75	90	MF
		1	1.3	1.6	1.9	2.6	3.2	3.8	4.8	6.4	8	9.6	11	13	14	16	19	IR
		0.75	87*	65	52	44												
MATERIAL THICKNESS	1	155	116*	93	78	58												
	1.25	242	182	145*	121	91	73											
	1.5	349	262	209	175*	131	105											
	1.75		356	285	238*	178*	143	119										
	2			372	310	233*	186	155										
	2.5				485	364	291*	242	194									
	3					524	419	349*	279	209								
	3.5						570	475	380*	285	228							
	4							621	497*	372	298	248						
	4.5								628	471*	377	314	269					
	5									582*	466	388	333	291				
	6									838	670*	559	479	419				
	7										912*	760*	652	570	507			
	8										1192	993*	851*	745	662	596		
	10												1330*	1164*	1034	931	776	
	12													1675	1490*	1340*	1118	

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