

PROTECT YOUR SHEET METAL: REDUCE UNWANTED MARKING

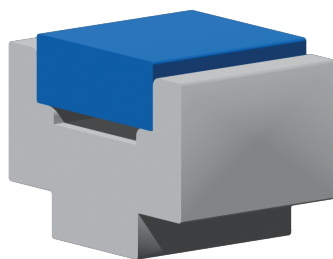
Wilson Tool International offers solutions to help press brake operators reduce or eliminate sheet marking. V-series dies use a low-friction rotating action, while urethane dies, holders, pads and drapes form a protective barrier against metal-on-metal scraping. Lightweight, flexible fabric drapes also provide a protective scratch-free barrier.



V-Series Black (VSB) Dies use a rotating action that causes less friction than traditional dies, resulting in reduced part marking.

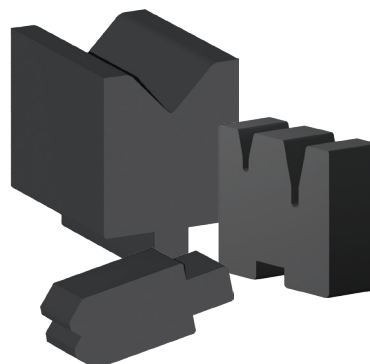
- Rotating blades reduce friction for less sheet marking
- Easier to produce small flanges, small bend radii
- Strong performance next to holes and cut outs close to the bend line
- Use one die with a wide range of materials
- Available for all tool styles

Scan QR Code
to see
VSB in Action



Urethane Holders and Pads

- Protect your sheet metal from scratches and marks
- Holders manufactured from 6061-T6 aluminum
- Choose from two pad hardness options
 - Blue/90A: Most commonly used
 - Red/80A: Helps reduce tonnage of application by approximately 20%



Urethane Dies

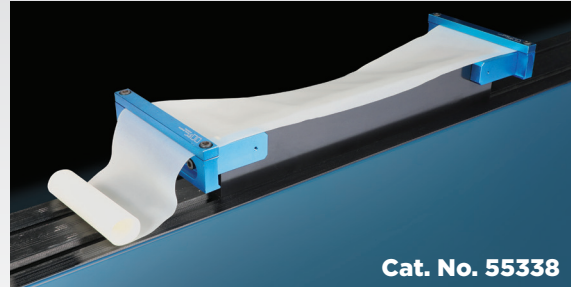
- Reduce or eliminate sheet marking
- Available in common profiles for American and European tooling

MARK-FREE BENDING SOLUTIONS

Drape Holder

Designed to securely hold urethane and fabric drapes in place during bending operations, eliminating the need for tape.

- **Fast Setup:** Magnetic body mounts securely to any press brake die or holder instantly without tools.
- **Quick Material Swaps:** Hex head bolts allow for quick replacement of worn drape material to minimize downtime.
- **Adjustable for Wear:** Front-to-back adjustment with hex head bolts maximizes usable width and extends material life.
- **Low-Profile Design:** Easily adjusts up to the top of the die or lowers to clear the workspace, keeping bulky rolls out of the operator's way.



Cat. No. 55338



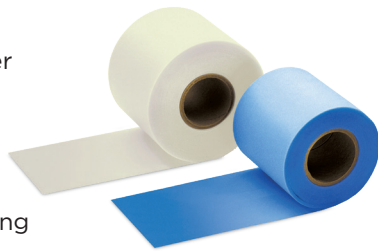
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988156

Magnets with EZ-Grip Cover

The most basic method for securing drapes, featuring a blue cap that makes the magnet easier to handle and helps it last longer.

Urethane Drapes

Create a protective layer across press brake dies to virtually eliminate sheet marking using standard or longer-lasting high density urethane drapes.



Cat. No.	Description
42530	Standard White Drape .4mm x 152mm x 30m [.015" x 6" x 100']
42531	Standard White Drape .8mm x 152mm x 30m [.03" x 6" x 100']
42532	High Density Blue Drape .6mm x 152mm x 30m [.022" x 6" x 100']
Drape Securement Options	
55338	Drape Holder Unit
988156	Magnet w/Blue EZ Grip Cover
987041	Cylinder Magnet Only [3/8" x 1/2"]

Fabric Drapes

Create a protective barrier between the sheet metal and die shoulders using durable, fray-resistant fabric drapes, requiring fewer adjustments to maintain consistent bend angles and extend part life.



Cat. No.	Description
55335	0.3mm x 120mm x 12.5m [.012" x 4.7" x 41']
55337	0.3mm x 240mm x 12.5m [.012" x 9.5" x 41']
Drape Securement Options	
55338	Drape Holder Unit
988156	Magnet w/Blue EZ Grip Cover
987041	Cylinder Magnet Only [3/8" x 1/2"]

For more information, visit wilsontool.com/bending, call our tooling technicians at 800.445.4518 or contact your sales engineer.

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