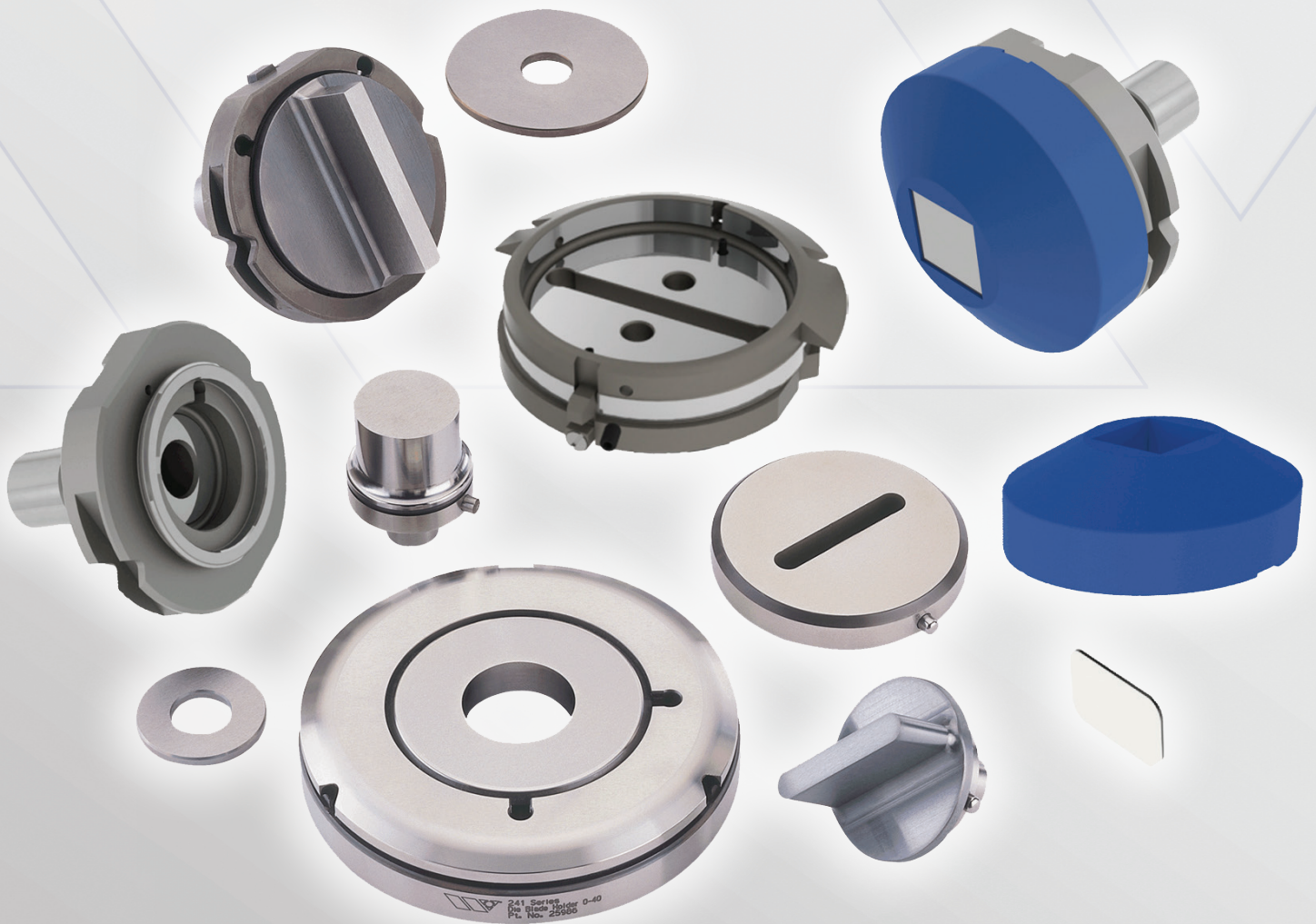


WILSON 2-4-1 SYSTEM



STRENGTH. PERFORMANCE. INNOVATION

Wilson 2-4-1 System

Extending tool life in Trumpf-style tooling!

Developed for users of Trumpf, Pullmax, Boschert and Euromac machines, the Wilson 2-4-1 System of punches and dies is designed to extend tool life and reduce set-up times. Following their introduction in 2005, 2-4-1 punches and dies have become the new standard for many Trumpf-style tooling users.

Wilson 2-4-1 punches incorporate a high-precision spacer to increase tool life to an unprecedented 6mm, or 9mm for Long Tooling, and a keyed punch for accurate, repeatable tool set-up. Now available, the Wilson 2-4-1 Plus Punch System upgrades this original concept with push-on urethane strippers for reduced sheet marking and dry-wipe insert to easily record your tool size.

With a unique design that incorporates a die holder, die blade and precision spacer, the Wilson 2-4-1 Die System has 2mm of regrind life - twice the life of a standard Trumpf-style die. Introduced in 2009, the Wilson 2-4-1 Slitting Die System extends these principles to slitting dies. With a tough integrated die shoe-die holder design and Ultima® steel die blades, this new system can increase tool life by up to four times in slitting applications.

There is no greater value than the Wilson 2-4-1 System. With punches and dies that offer twice the amount of grind life, Wilson 2-4-1 tooling delivers maximum value along with assurance of quality and accuracy offered by Wilson Tool. Wilson 2-4-1 is like getting two tools for the price of one.

One more way Wilson Tool International strives to make its customers

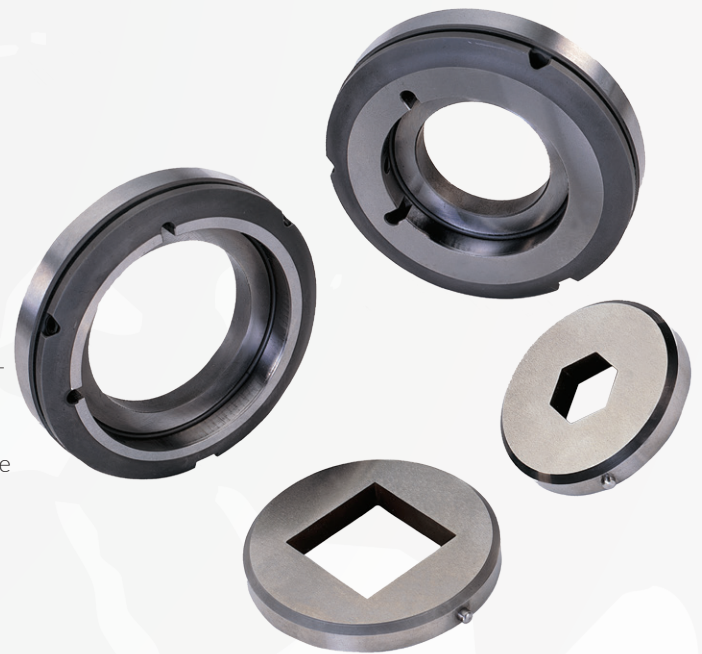
*"The most successful
fabricators in the world"*



Wilson 2-4-1 Die System

Benefits/Specifications

- Die assemblies include precision shims for 2mm of grind life, twice the life of a standard Trumpf-style die
- Two-piece die design with die holder manufactured from shock-resistant steel and die blade manufactured from Ultima®
- Die blades can be replaced rather than a complete solid-style die for maximum value



Wilson 2-4-1 Heavy Duty Die

Benefits/Specifications

- A special 2-4-1 die holder assembly, designed for complex two dimensional shapes and cluster tools with small webs between holes
- An aperture is cut into the die holder to fully support the die blade. Note: special shims are provided
- Die assemblies include precision shims for 2mm grind life, twice the life of a standard Trumpf-style die
- Die holders are manufactured from shock-resistant steel for long life
- Die blades can be replaced rather than a complete solid-style die for maximum value

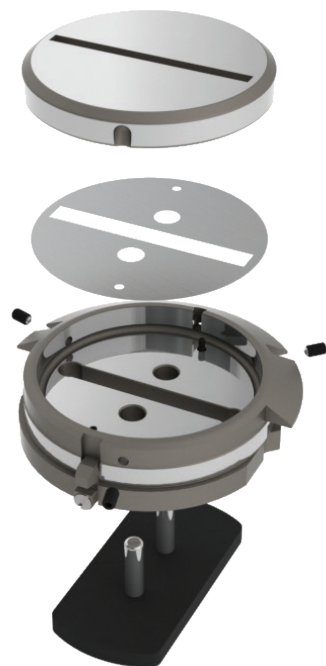


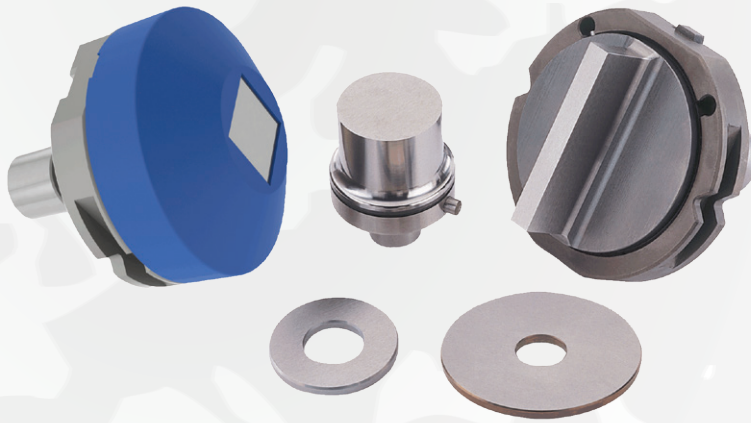


Wilson 2-4-1 Slitting Die

Benefits/Specifications

- Designed specifically for slitting operations
- Die assemblies include precision shims for 2mm of grind life, twice the life of a standard Trumpf-style die
- Die holders are manufactured from shock-resistant steel for long life
- Die blades can be replaced rather than a complete solid-style die for maximum value
- Two assembly sizes available: 0 to 56mm and 56 to 76.2mm
- 56 to 76.2mm die holder and die shoe are integrated in a single component for increased strength and toughness
- All die blades are manufactured from Ultima® tool steel for more hits between regrinds and reduced down-time

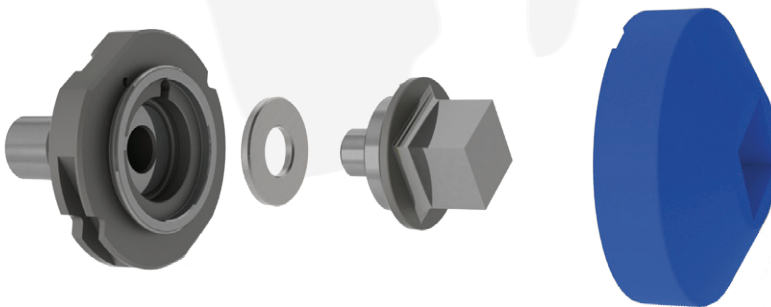




Wilson 2-4-1 Plus Punch System

Benefits/Specifications

- Punch assemblies include a precision spacer for 6mm of grind life, or 9mm for Long Tooling
- Punches are available in Ultima® tool steel and with Optima® coating for extended tool life
- A built-in collar and keyed punch ensure accurate, repeatable tool set-up without the need for an alignment fixture
- Fixed angular setting eliminates the chance of setting errors to reduce scrap
- Punches are unable to move in the collar while under a heavy load
- Two punch holders available: 0 to 40mm and 40 to 76.2mm
- Push-on urethane stripper available for the 0 to 40mm assembly for reduced sheet marking
- Includes a magnetic ID pad to easily record tool size



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