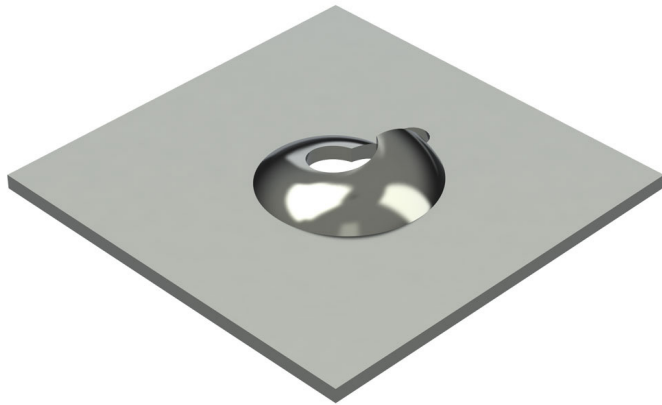


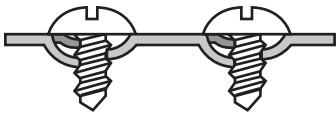
THREAD FORM (FORM-UP/FORM-DOWN)

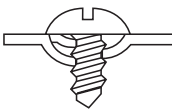


Thread forms require two (2) tools:

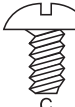
1. Round pre-punch*
2. Thread form

*A keyhole shaped pre-punch is required in stainless steel.



SCREW TYPE	Thread Size
	6-18
	8-15
	10-12
	12-11
	14-10
	20-9

SCREW TYPE	Thread Size
	6-20
	8-18
	10-16
	12-14
	1/4-14
	5/16-12

SCREW TYPE	Thread Size
	6-32
	8-32
	10-24
	10-32
	1/4-20
	5/16-18

(Machine Screws)

Contact Information

Your Name _____

Phone _____

Company _____

Order Information

Machine Screw

Sheet Metal Screw

Thread Size & Type _____

Form-Up

Form-Down

Material Type

(eg: Aluminium)

Material Thickness

(eg: 1.6mm or .060)

Machine Type

(eg: Amada-Pega 357)



Click to email form. Attach file to ensure quote accuracy (relief may be required).

Questions | Changes | Comments