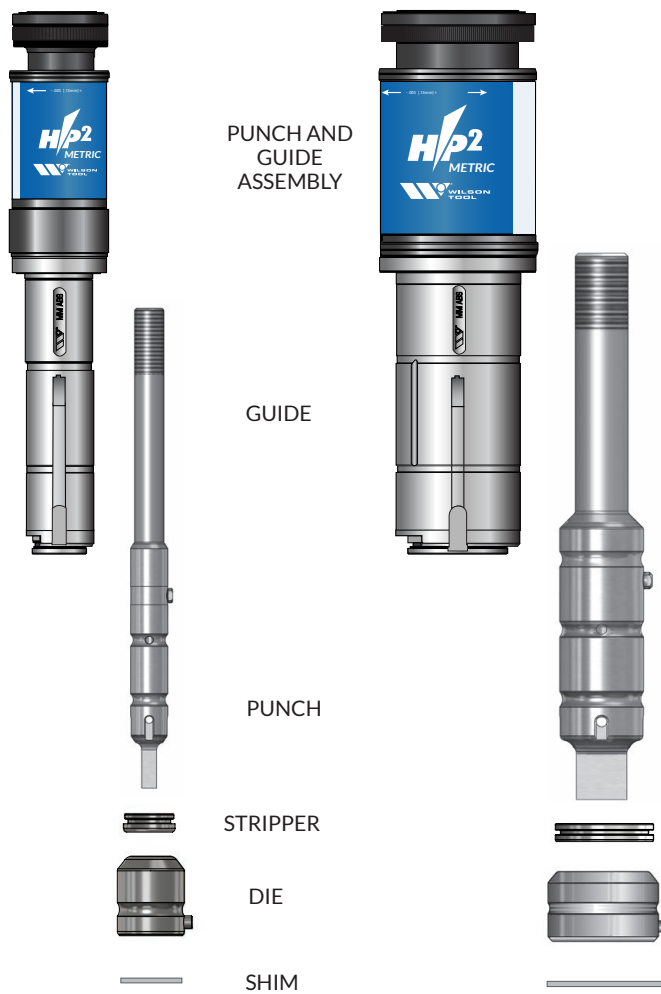




METRIC THICK TURRET

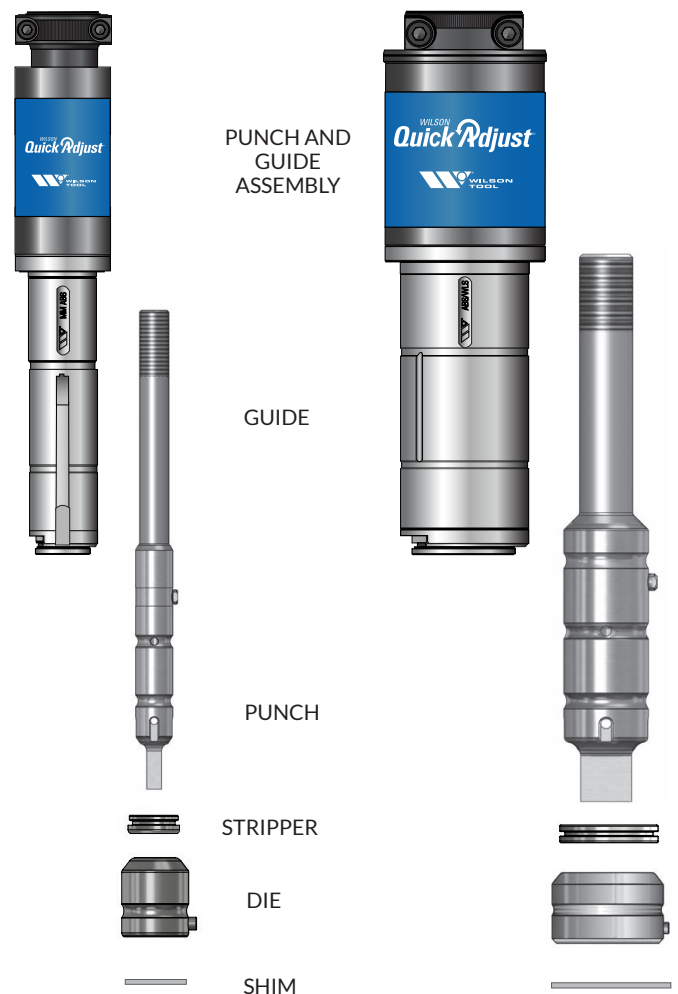
QUICK REFERENCE GUIDE

HP2 METRIC

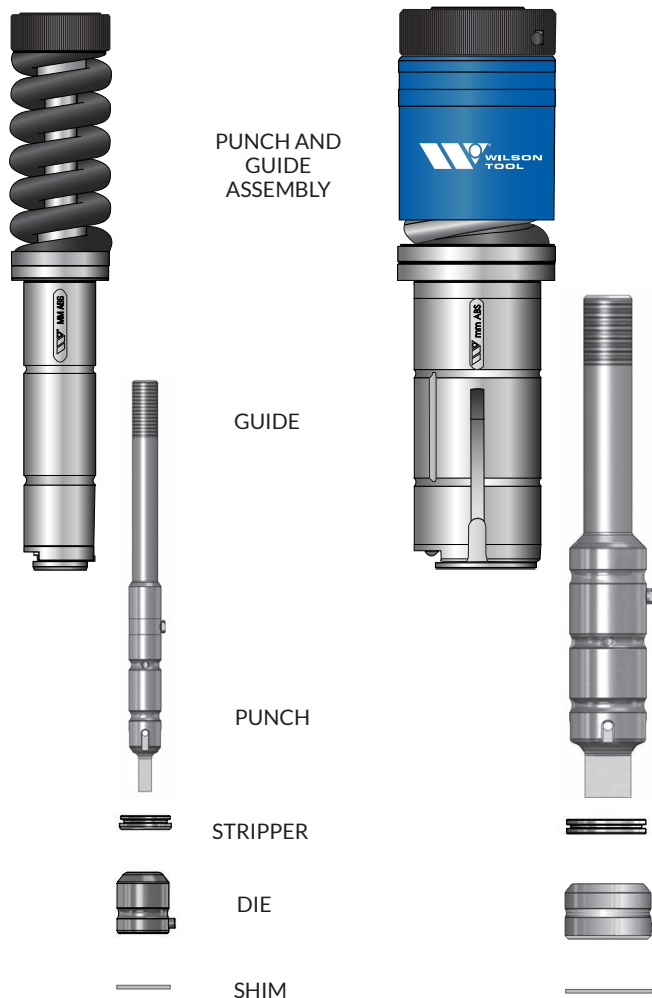


A STATION		PUNCH & GUIDE ASSEMBLY	B STATION	
CAT. NO.	ABS		CAT. NO.	ABS
14052	14054	HP2 Round	14056	14058
14053	14055	HP2 Shape	14057	14059
14153	14153	Spring Pack Assembly	14172	14172
CAT. NO.	CAT. NO.	PUNCH	CAT. NO.	CAT. NO.
14048	13869	Roundpinned	14049	13871
2182	13870	Shape	2184	13872
CAT. NO.	CAT. NO.	GUIDE	CAT. NO.	CAT. NO.
14072	14076	Round	14080	14084
14073	14077	Shape 0°	14081	14085
14075	14079	Shape 0° & 45°	14083	14087
14074	14078	Shape 0° & 90°	14082	14086
CAT. NO.	CAT. NO.	STRIPPER	CAT. NO.	CAT. NO.
13044	13045	Round	1890	2433
13143	13152	Shape	1917	2432
CAT. NO.	DIE		CAT. NO.	
2192	Round Slug Hugger®		2194	
1808	Round Standard		2021	
2193	Shape Slug Hugger®		2195	
13801	Shape Standard		13804	
CAT. NO.	DIE SHIM		CAT. NO.	
2101	0.25 mm	single	2097	
2721	076mm	single	2723	
2104	15 mm	single	2100	
2208	025 mm	pack of 25	2209	
2722	076 mm	pack of 25	2724	
2172	15 mm	pack of 25	2173	

QUICK ADJUST



A STATION		PUNCH & GUIDE ASSEMBLY	B STATION	
CAT. NO.	ABS		CAT. NO.	ABS
13425	13823	Round	13825	13825
13427	13824	Shape	13826	13826
CAT. NO.	CAT. NO.	PUNCH	CAT. NO.	CAT. NO.
2183	13827	Round	2185	13828
2182	13870	Shape	2184	13872
CAT. NO.	CAT. NO.	GUIDE	CAT. NO.	CAT. NO.
13065	13073	Round	13413	13097
13066	13074	Shape 0°	13414	13098
13067	13075	Shape 0° & 45°	13415	13099
13068	13076	Shape 0° & 90°	13416	13100
CAT. NO.	CAT. NO.	STRIPPER	CAT. NO.	CAT. NO.
13044	13045	Round	1890	2433
13143	13152	Shape	1917	2432
CAT. NO.	DIE		CAT. NO.	
2192	Round Slug Hugger®		2194	
1808	Round Standard		2021	
2193	Shape Slug Hugger®		2195	
13801	Shape Standard		13804	
CAT. NO.	DIE SHIM		CAT. NO.	
2101	025 mm	single	2097	
2721	076mm	single	2723	
2104	15 mm	single	2100	
2208	025 mm	pack of 25	2209	
2722	076 mm	pack of 25	2724	
2172	15 mm	pack of 25	2173	



PUNCH AND
GUIDE
ASSEMBLY

GUIDE

PUNCH

STRIPPER

DIE

SHIM

A STATION		PUNCH & GUIDE ASSEMBLY	B STATION	
CAT. NO.	ABS CAT. NO.		CAT. NO.	ABS CAT. NO.
13057	13856	Round	13090	13860
13059	13858	Shape	13092	13862
CAT. NO.	CAT. NO.	PUNCH	CAT. NO.	CAT. NO.
2183	13827	Round	2185	13828
2182	13870	Shape	2184	13872
CAT. NO.	CAT. NO.	GUIDE	CAT. NO.	CAT. NO.
13065	13073	Round	13413	13097
13066	13074	Shape 0°	13414	13098
13067	13075	Shape 0° & 45°	13415	13099
13068	13076	Shape 0° & 90°	13416	13100
CAT. NO.	CAT. NO.	STRIPPER	CAT. NO.	CAT. NO.
13044	13045	Round	1890	2433
13143	13152	Shape	1917	2432
CAT. NO.		DIE	CAT. NO.	
2192		Round Slug Hugger®	2194	
1808		Round Standard	2021	
2193		Shape Slug Hugger®	2195	
13801		Shape Standard	13804	
CAT. NO.		DIE SHIM	CAT. NO.	
2101		025 mm single	2097	
2721		076 mm single	2723	
2104		15 mm single	2100	
2208		025 mm pack of 25	2209	
2722		076 mm pack of 25	2724	
2172		15 mm pack of 25	2173	

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HPX



PUNCH AND
GUIDE
ASSEMBLY



GUIDE



EXP™
PUNCH



STRIPPER



DIE



SHIM

A STATION		PUNCH & GUIDE ASSEMBLY	B STATION
CAT. NO.			CAT. NO.
14026	Round		14029
14012	Shape		14018
CAT. NO.		GUIDE ASSEMBLY	CAT. NO.
14027	Assembly only		14030
CAT. NO.		GUIDE	CAT. NO.
13073	Round		13097
13074	Shape 0°		13098
13075	Shape 0° & 45°		13099
13076	Shape 0° & 90°		13100
CAT. NO.		PUNCH	CAT. NO.
13904	Round		13916
13905	Shape		13917
CAT. NO.		STRIPPER	CAT. NO.
13045	Round		2433
13152	Shape		2432
CAT. NO.		DIE	CAT. NO.
2192	Round Slug Hugger®		2194
1808	Round Standard		2021
2193	Shape Slug Hugger®		2195
13801	Shape Standard		13804
CAT. NO.		DIE SHIM	CAT. NO.
2101	025 mm	single	2097
2721	076 mm	single	2723
2104	15 mm	single	2100
2208	025 mm	pack of 25	2209
2722	076 mm	pack of 25	2724
2172	15 mm	pack of 25	2173

EXP



HP



HP ABS/WLS



STANDARD



ULTRA



EXP™
PUNCH

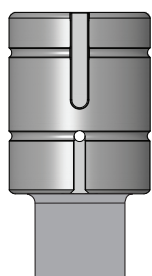


A STATION		PUNCH HOLDER	B STATION	
ROUND	SHAPE		ROUND	SHAPE
13974	13975	HP	13988	13989
13976	13906	HP ABS/WLS	13990	13918
13977	13947	Standard	13991	13972
15535	15535	Ultra	15537	15537
ROUND	SHAPE	EXP™ PUNCH	ROUND	SHAPE
13904	13905	Punch	13916	13917

METRIC STYLE THICK TURRET



GUIDE
ASSEMBLY



PUNCH



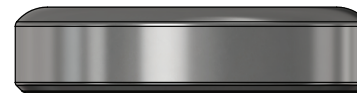
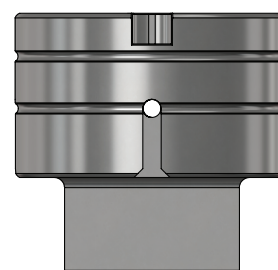
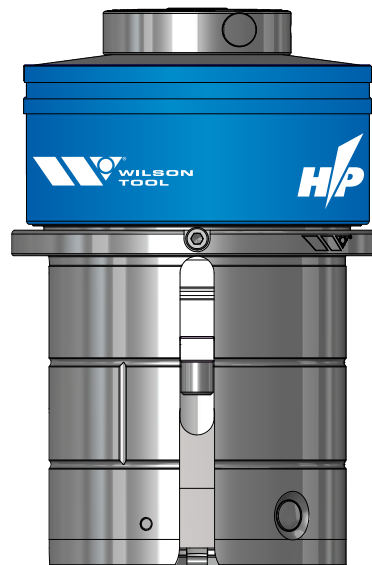
STRIPPER



DIE



SHIM

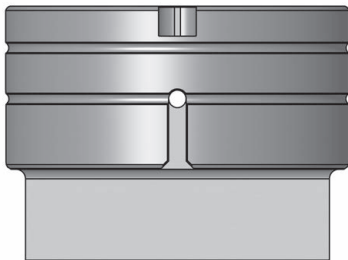


GUIDE ASSEMBLY		C STATION CAT. NO.
Assembly M-12		5577
ABS Assembly M-14		13829
PUNCH		CAT. NO.
Round M12 Thread		1933
Round ABS M14 Thread		13614
Shape M12 Thread		1934
Shape ABS M14 Thread		13615
STRIPPER		CAT. NO.
Round		1848
Shape		1854
Round ABS		5150
Shape ABS		5151
DIE		CAT. NO.
Round Slug Hugger®		2196
Round Standard		1850
Shape Slug Hugger®		2197
Shape Standard		13807
DIE SHIM		CAT. NO.
0.25 mm	single	2089
0.76 mm	single	2725
1.5 mm	single	2092
0.25 mm	pack of 10	2210
0.76 mm	pack of 10	2726
1.5 mm	pack of 10	2174

GUIDE ASSEMBLY		D STATION CAT. NO.
Assembly M-12		5578
ABS Assembly M-14		13830
PUNCH		CAT. NO.
Round M12 Thread		1937
Round ABS M14 Thread		13616
Shape M12 Thread		1938
Shape ABS M14 Thread		13617
STRIPPER		CAT. NO.
Round		1864
Shape		1869
Round ABS		5152
Shape ABS		5153
DIE		CAT. NO.
Round Slug Hugger®		2198
Round Standard		1865
Shape Slug Hugger®		2199
Shape Standard		13810
DIE SHIM		CAT. NO.
0.25 mm	single	2081
0.76 mm	single	2727
1.5 mm	single	2084
0.25 mm	pack of 5	2211
0.76 mm	pack of 5	2728
1.5 mm	pack of 5	2175



GUIDE
ASSEMBLY



PUNCH



STRIPPER



DIE

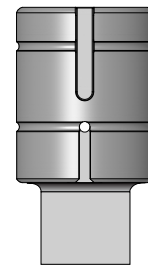


SHIM

GUIDE ASSEMBLY		E STATION CAT. NO.
Assembly M-12		5579
ABS Assembly M-14		13831
PUNCH		CAT. NO.
Round M12 Thread		1941
Round ABS M14 Thread		13618
Shape M12 Thread		1942
Shape ABS M14 Thread		13619
STRIPPER		CAT. NO.
Round		1877
Shape		1882
Round ABS		5154
Shape ABS		5155
DIE		CAT. NO.
Round Slug Hugger®		2200
Round Standard		1878
Shape Slug Hugger®		2201
Shape Standard		13817
DIE SHIM		CAT. NO.
0.25 mm	single	2073
0.76 mm	single	2729
1.5 mm	single	2076
0.25 mm	pack of 5	2212
0.76 mm	pack of 5	2730
1.5 mm	pack of 5	2176



GUIDE
ASSEMBLY



PUNCH



STRIPPER



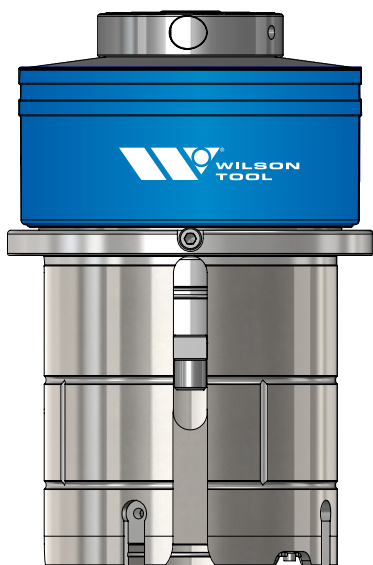
DIE



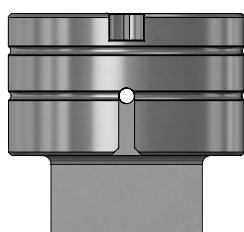
SHIM

GUIDE ASSEMBLY		'C' STATION CAT. NO.
Assembly M-12		5583
ABS Assembly M-14		13084
WLS Assembly M-12		5592
PUNCH		CAT. NO.
Round M12 Thread		1933
Round ABS M14 Thread		13614
Shape M12 Thread		1934
Shape ABS M14 Thread		13615
STRIPPER		CAT. NO.
Round		1848
Shape		1854
Round ABS		5150
Shape ABS		5151
DIE		CAT. NO.
Round Slug Hugger®		2196
Round Standard		1850
Shape Slug Hugger®		2197
Shape Standard		13807
DIE SHIM		CAT. NO.
0.25 mm	single	2089
0.76 mm	single	2725
1.5 mm	single	2092
0.25 mm	pack of 10	2210
0.76 mm	pack of 10	2726
1.5 mm	pack of 10	2174

STANDARD LARGE STATION



GUIDE
ASSEMBLY



PUNCH



STRIPPER



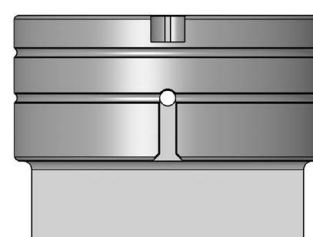
DIE



SHIM



GUIDE
ASSEMBLY



PUNCH



STRIPPER



DIE

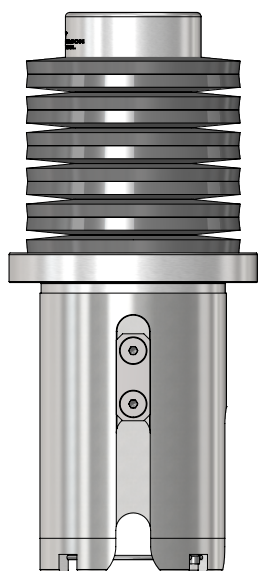


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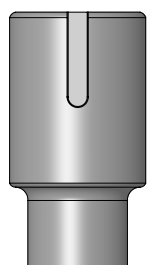
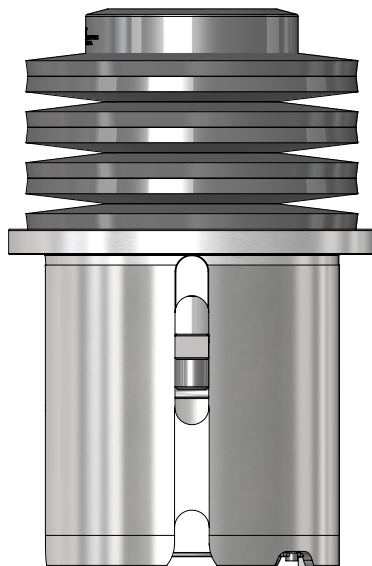
GUIDE ASSEMBLY		'D' STATION CAT. NO.
Assembly M-12		5584
ABS Assembly M-14		13085
WLS Assembly M-12		5593
PUNCH		CAT. NO.
Round M12 Thread		1937
Round ABS M14 Thread		13616
Shape M12 Thread		1938
Shape ABS M14 Thread		13617
STRIPPER		CAT. NO.
Round		1864
Shape		1869
Round ABS		5152
Shape ABS		5153
DIE		CAT. NO.
Round Slug Hugger®		2198
Round Standard		1865
Shape Slug Hugger®		2199
Shape Standard		13810
DIE SHIM		CAT. NO.
0.25 mm	single	2081
0.76 mm	single	2727
1.5 mm	single	2084
0.25 mm	pack of 5	2211
0.76 mm	pack of 5	2728
1.5 mm	pack of 5	2175

GUIDE ASSEMBLY		'E' STATION CAT. NO.
Assembly M-12		5585
ABS Assembly M-14		13088
WLS Assembly M-12		5594
PUNCH		CAT. NO.
Round M12 Thread		1941
Round ABS M14 Thread		13618
Shape M12 Thread		1942
Shape ABS M14 Thread		13619
STRIPPER		CAT. NO.
Round		1877
Shape		1882
Round ABS		5154
Shape ABS		5155
DIE		CAT. NO.
Round Slug Hugger®		2200
Round Standard		1878
Shape Slug Hugger®		2201
Shape Standard		13817
DIE SHIM		CAT. NO.
0.25 mm	single	2073
0.76 mm	single	2729
1.5 mm	single	2076
0.25 mm	pack of 5	2212
0.76 mm	pack of 5	2730
1.5 mm	pack of 5	2176

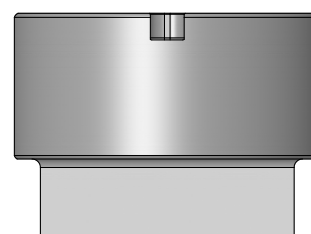
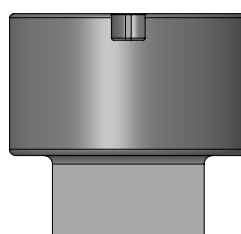
BASIX LARGE STATION



GUIDE
ASSEMBLY



PUNCH



STRIPPER



DIE



SHIM



GUIDE ASSEMBLY		'C' STATION CAT. NO.
Assembly M-12		1842
PUNCH		CAT. NO.
Round M12 Thread		1933
Shape M12 Thread		1934
STRIPPER		CAT. NO.
Round		1848
Shape		1854
DIE		CAT. NO.
Round Slug Hugger®		2196
Round Standard		1850
Shape Slug Hugger®		2197
Shape Standard		13807
DIE SHIM		CAT. NO.
0.25 mm	single	2089
076 mm	single	2725
15 mm	single	2092
025 mm	pack of 10	2210
076 mm	pack of 10	2726
15 mm	pack of 10	2174

GUIDE ASSEMBLY		'D' STATION CAT. NO.
Assembly M-12		1857
PUNCH		CAT. NO.
Round M12 Thread		1937
Shape M12 Thread		1938
STRIPPER		CAT. NO.
Round		1877
Shape		1882
DIE		CAT. NO.
Round Slug Hugger®		2198
Round Standard		1865
Shape Slug Hugger®		2199
Shape Standard		13810
DIE SHIM		CAT. NO.
025 mm	single	2089
076 mm	single	2727
15 mm	single	2084
025 mm	pack of 5	2211
076 mm	pack of 5	2728
15 mm	pack of 5	2175

GUIDE ASSEMBLY		'E' STATION CAT. NO.
Assembly M-12		1872
PUNCH		CAT. NO.
Round M12 Thread		1941
Shape M12 Thread		1942
STRIPPER		CAT. NO.
Round		1877
Shape		1882
DIE		CAT. NO.
Round Slug Hugger®		2200
Round Standard		1878
Shape Slug Hugger®		2201
Shape Standard		13817
DIE SHIM		CAT. NO.
025 mm	single	2073
076 mm	single	2729
15 mm	single	2076
025 mm	pack of 5	2212
076 mm	pack of 5	2730
15 mm	pack of 5	2176

METRIC STYLE THICK TURRET