

Sheet marking solutions for your punching applications

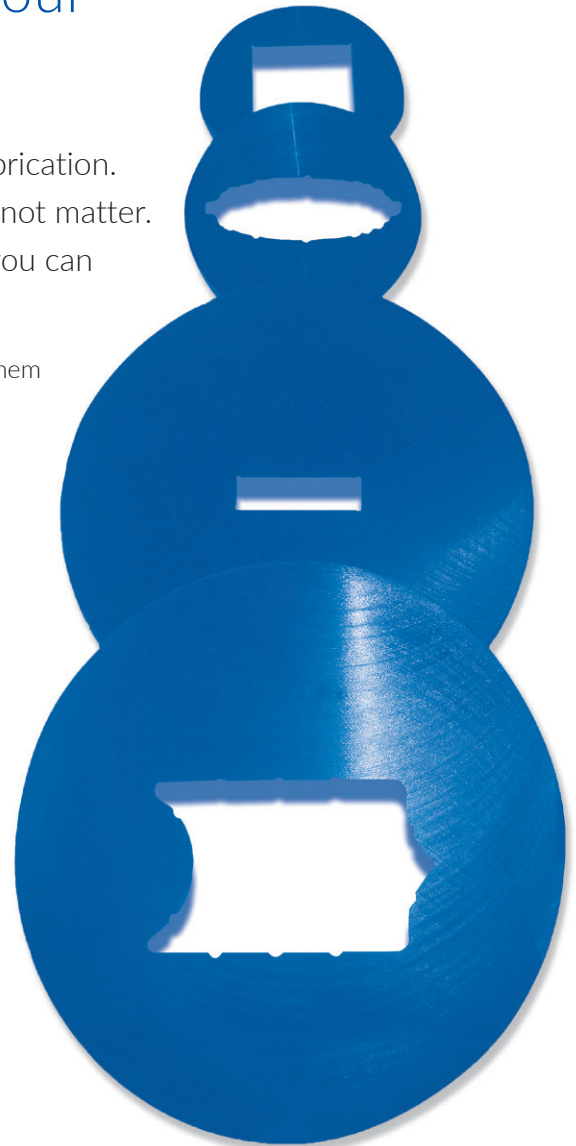
Sheet marking is a common problem in sheet metal fabrication. Sometimes it is unavoidable, and in some cases it may not matter. But when it does matter, there are a variety of things you can do that will reduce unwanted marking.

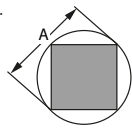
If you haven't tried one of the following, you may want to look into them as possible solutions for your shop.

Explore solutions on how to address sheet marking

- Bonded Urethane Strippers for Thick Tooling
- Light Spring Packs
- Ball or Brush Dies
- Retractable Die or Forming Station

STATION	MAX PUNCH 'A' DIMENSION	SHAPE	CAT. NO.
A	.500" (12.7mm)	Round Shape	14863
			14864
B	1.250" (31.75mm)	Round Shape	14866
			14867
C	2.000" (50.8mm)	Round Shape	14869
			14870
D	3.500" (88.9mm)	Round Shape	14872
			14873
E	4.500" (114.3mm)	Round Shape	14875
			14876



DESCRIPTION	MAX A DIMENSION	ADVANTAGES	NOTES
Steel stripper plates that have had a layer of urethane bonded to the top surface.	See chart above. 	• Reduced sheet marking. • Standard punch can be used.	Designed to fit Wilson Tool manufactured guide assemblies.

For more information, visit wilsontool.com, call our tooling technicians at +44 (0) 1793 831 818 or contact your sales engineer.